Innovative Service Around the Globe YAGEO

DATA SHEET

GENERAL PURPOSE CHIP RESISTORS

RC1206

5%, 1%

RoHS compliant

Product specification – Jul 02, 2009 V.4

YAGEO Phycomp

SCOPE

This specification describes RC1206 series chip resistors with lead-free terminations made by thick film process.

APPLICATIONS

- All general purpose application

FEATURES

- Halogen Free Epoxy
- RoHS compliant
  - Products with lead free terminations meet RoHS requirements
  - Pb-glass contained in electrodes, resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production

ORDERING INFORMATION - GLOBAL PART NUMBER & 12NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO BRAND ordering code

GLOBAL PART NUMBER (PREFERRED)

RC1206	X	R	-	XX	XXXX	L
	(1)	(2)	(3)	(4)	(5)	(6)

(1) TOLERANCE

F = ±1%
J = ±5% (for Jumper ordering, use code of J)

(2) PACKAGING TYPE

R = Paper taping reel

(3) TEMPERATURE COEFFICIENT OF RESISTANCE

– = Base on spec

(4) TAPING REEL

07 = 7 inch dia. Reel
10 = 10 inch dia. Reel
13 = 13 inch dia. Reel

(5) RESISTANCE VALUE

There are 2~4 digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g.1K2, not 1K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

(6) DEFAULT CODE

Letter L is system default code for order only (Note)

Resistance rule of global part number

Resistance code rule	Example
0R	0R = Jumper
XRXX (1 to 9.76 Ω)	1R = 1 Ω 1R5 = 1.5 Ω 9R76 = 9.76 Ω
XXRX (10 to 97.6 Ω)	10R = 10 Ω 97R6 = 97.6 Ω
XXXR (100 to 976 Ω)	100R = 100 Ω
XKXX (1 to 9.76 KΩ)	1K = 1,000 Ω 9K76 = 9760 Ω
XMXX (1 to 9.76 MΩ)	1M = 1,000,000 Ω 9M76= 9,760,000 Ω

ORDERING EXAMPLE

The ordering code of a RC1206 chip resistor, value 56 Ω with ±1% tolerance, supplied in 7-inch tape reel is: RC1206FR-0756RL.

NOTE

1. All our RSMD products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process"
2. On customized label, "LFP" or specific symbol can be printed

PHYCOMP BRAND ordering codes

Both GLOBAL PART NUMBER (preferred) and 12NC (traditional) codes are acceptable to order Phycomp brand products.

GLOBAL PART NUMBER (PREFERRED)

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

12NC CODE

2322 / 2350 XXX XXXXX L
(1) (2) (3) (4)

TYPE/ 1206	START IN (1)	TOL. (%)	RESISTANCE RANGE	PAPER / PE TAPE ON REEL (units) (2)		
				5,000	10,000/not preferred	20,000
RC01	2322	±5%	1 to 10 MΩ	711 61xxx	711 51xxx	711 81xxx
RC02	2322	±1%	1 to 10 MΩ	724 6xxxx	724 7xxxx	724 8xxxx
HRC01	2350	±5%	11 to 22 MΩ	520 10xxx	-	-
Jumper	2322	-	0 Ω	711 91032	711 91005	711 92004

(1) The resistors have a 12-digit ordering code starting with 2322 / 2350.

(2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging.

(3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of 12NC".

(4) Letter L is system default code for order only (Note)

ORDERING EXAMPLE

The ordering code of a RC02 resistor, value 56 Ω with ±1% tolerance, supplied in tape of 10,000 units per reel is: 232272465609L or RC1206FR-0756RL.

Last digit of 12NC

Resistance decade (3)	Last digit
0.01 to 0.0976 Ω	0
0.1 to 0.976 Ω	7
1 to 9.76 Ω	8
10 to 97.6 Ω	9
100 to 976 Ω	1
1 to 9.76 KΩ	2
10 to 97.6 KΩ	3
100 to 976 KΩ	4
1 to 9.76 MΩ	5
10 to 97.6 MΩ	6

Example:
0.02 Ω = 0200 or 200
0.3 Ω = 3007 or 307
1 Ω = 1008 or 108
33 KΩ = 3303 or 333
10 MΩ = 1006 or 106

NOTE

1. All our RSMD products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process"
2. On customized label, "LFP" or specific symbol can be printed

MARKING

RC1206

Fig. 1 Value = 10 KΩ

E-24 series: 3 digits

First two digits for significant figure and 3rd digit for number of zeros

Fig. 2 Value = 10 KΩ

Both E-24 and E-96 series: 4 digits

First three digits for significant figure and 4th digit for number of zeros

For further marking information, please see special data sheet "Chip resistors marking"

CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the two external terminations (matte tin on Ni-barrier) are added. See fig.3

DIMENSIONS

Table 1

TYPE	RC1206
L (mm)	3.10 ± 0.10
W (mm)	1.60 ± 0.10
H (mm)	0.55 ± 0.10
I_1 (mm)	0.45 ± 0.20
I_2 (mm)	0.40 ± 0.20

OUTLINES

For dimension see Table 1

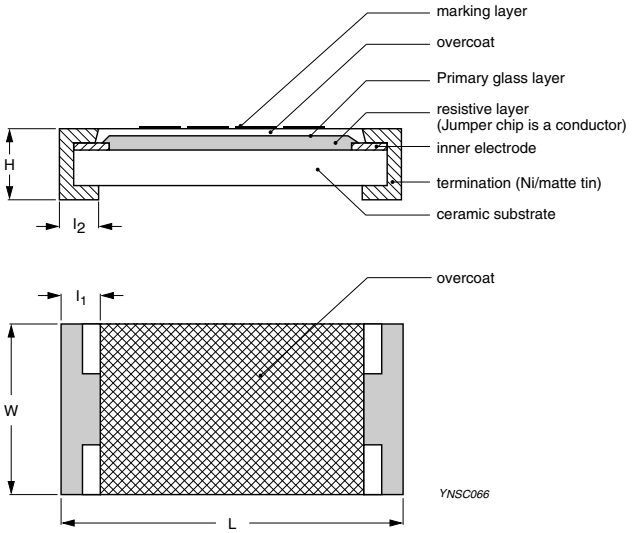

Fig. 3 Chip resistor outlines

ELECTRICAL CHARACTERISTICS

Table 2

CHARACTERISTICS		RC1206 1/4 W
Operating Temperature Range		–55 °C to +155 °C
Maximum Working Voltage		200 V
Maximum Overload Voltage		400 V
Dielectric Withstanding Voltage		500 V
Resistance Range	5% (E24)	1 Ω to 22 MΩ
	1% (E24/E96)	1 Ω to 10 MΩ
		Zero Ohm Jumper < 0.05 Ω
Temperature Coefficient	1 Ω ≤ R ≤ 10 Ω	±200 ppm/°C
	10 MΩ < R ≤ 22 MΩ	±200 ppm/°C
	10 Ω < R ≤ 10 MΩ	±100 ppm/°C
Jumper Criteria	Rated Current	2 A
	Maximum Current	10 A

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
RC1206	Paper Taping Reel (R)	7" (178 mm)	5,000 units
		10" (254 mm)	10,000 units
		13" (330 mm)	20,000 units

NOTE

1. For paper tape and reel specification/dimensions, please see the special data sheet "Chip resistors packing"

FUNCTIONAL DESCRIPTION

POWER RATING

RC1206 rated power at 70°C is 1/4 W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$V=\sqrt{(P \times R)}$
or max. working voltage whichever is less

Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)

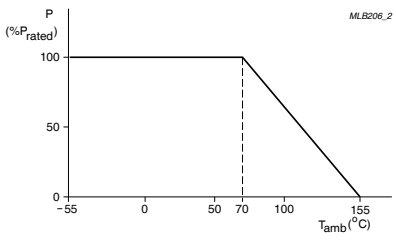

Fig. 4 Maximum dissipation (P) in percentage of rated power as a function of the operating ambient temperature (T_{amb})

TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Temperature Coefficient of Resistance (T.C.R.)	IEC 60115-1 4.8	At +25/–55 °C and +25/+125 °C **Formula:** $T.C.R = \frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6$ (ppm/°C) Where t_1=+25 °C or specified room temperature t_2=–55 °C or +125 °C test temperature R_1=resistance at reference temperature in ohms R_2=resistance at test temperature in ohms	Refer to table 2
Life/Endurance	IEC 60115-1 4.25.1	At 70±5 °C for 1,000 hours, RCWV applied for 1.5 hours on, 0.5 hour off, still air required	±(1.0%+0.05 Ω) for 1% tol. ±(3.0%+0.05 Ω) for 5% tol. <100 mΩ for Jumper
High Temperature Exposure/ Endurance at Upper Category Temperature	IEC 60068-2-2	1,000 hours at 155±5 °C, unpowered	±(1.0%+0.05 Ω) for 1% tol. ±(2.0%+0.05 Ω) for 5% tol. <50 mΩ for Jumper
Moisture Resistance	MIL-STD-202G Method-106G	Each temperature / humidity cycle is defined at 8 hours, 3 cycles / 24 hours for 10d. with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered Parts mounted on test-boards, without condensation on parts Measurement at 24±2 hours after test conclusion	±(0.5%+0.05 Ω) for 1% tol. ±(2.0%+0.05 Ω) for 5% tol. <100 mΩ for Jumper
Thermal Shock	MIL-STD-202G Method-107G	-55/+125 °C Number of cycles required is 300. Devices unmounted Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	±(0.5%+0.05 Ω) for 1% tol. ±(1%+0.05 Ω) for 5% tol. <50 mΩ for Jumper
Short Time Overload	IEC60115-1 4.13	2.5 times of rated voltage or maximum overload voltage whichever is less for 5 sec at room temperature	±(1.0%+0.05 Ω) for 1% tol. ±(2.0%+0.05 Ω) for 5% tol. <50 mΩ for Jumper No visible damage

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Board Flex/ Bending	IEC 60068-2-21	Chips mounted on a 90mm glass epoxy resin PCB (FR4) 2 mm bending Bending time: 60±5 seconds	±(1.0%+0.05 Ω) for 1%, 5% tol. <50 mΩ for Jumper No visible damage
Low Temperature Operation	IEC 60068-2-1	The resistor shall be subjected to a DC rated voltage for 1.5 h-on, 0.5 h-off, at -55±3 °C This constitutes shall be repeated for 96 hours However the applied voltage shall not exceed the maximum operating voltage	±(0.5%+0.05 Ω) for 1% tol. ±(1.0%+0.05 Ω) for 5% tol. No visible damage
Insulation Resistance	IEC 60115-1 4.6	Rated continuous overload voltage (RCOV) for 1 minute Type: RC1206 Voltage (DC): 100 V	≥10 GΩ
Dielectric Withstand Voltage	IEC 60115-1 4.7	Maximum voltage (V_{rms}) applied for 1 minute Type: RC1206 Voltage (AC): 500 V_{rms}	No breakdown or flashover
Resistance to Solvent	IPC/JEDEC J-STD-020D	Isopropylalcohol (C_3H_7OH) followed by brushing	No smeared
Noise	IEC 60115-1 4.12	Maximum voltage (Vrms) applied	Resistors range / Value: R < 100 Ω: 10 dB 100 Ω ≤ R < 1 KΩ: 20 dB 1 KΩ ≤ R < 10 KΩ: 30 dB 10 KΩ ≤ R < 100 KΩ: 40 dB 100 KΩ ≤ R < 1 MΩ: 46 dB 1 MΩ ≤ R ≤ 22 MΩ: 48 dB
Biased Humidity (steady state)	IEC 60115-1 4.37	Steady state for 1000 hours at 40 °C / 95% R.H. RCWV applied for 1.5 hours on and 0.5 hour off	±(1.0%+0.05 Ω) for 1% tol. ±(2.0%+0.05 Ω) for 5% tol. <100 mΩ for Jumper

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Intermittent Overload	IEC 60115-1 4.39	2.5 times of rated voltage or maximum overload voltage whichever is less for 1 second on and 25 seconds off; total 10,000 cycles	±(1.0%+0.05 Ω) for 1% tol. ±(2.0%+0.05 Ω) for 5% tol. <100 mΩ for Jumper
Solderability - Wetting	IPC/JEDEC J-STD-002B test B	Electrical Test not required Magnification 50X SMD conditions: 1st step: method B, aging 4 hours at 155 °C dry heat 2nd step: leadfree solder bath at 245±3 °C Dipping time: 3±0.5 seconds	Well tinned (≥95% covered) No visible damage
- Leaching	IPC/JEDEC J-STD-002B test D	Leadfree solder, 260 °C, 30 seconds immersion time	No visible damage
- Resistance to Soldering Heat	IEC 60068-2-58	Condition B, no pre-heat of samples Leadfree solder, 260 °C, 10 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	±(0.5%+0.05 Ω) for 1% tol. ±(1.0%+0.05 Ω) for 5% tol. <50 mΩ for Jumper No visible damage

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 4	Jul 02, 2009	-	- Test Items and methods updated - Test requirements upgraded
Version 3	Jul 15, 2008	-	- Change to dual brand datasheet that describe RC1206 with RoHS compliant - Description of "Halogen Free Epoxy" added - Define global part number
Version 2	Sep 03, 2004	-	- New datasheet for 1206 thick film 1% and 5% with lead-free terminations - Replace the 1206 part of pdf files: RC01_11_21_31_5, RC02_12_22_32_10, and HRC01_5_4 - Test method and procedure updated - PE tape added (paper tape will be replaced by PE tape) - High ohmic products combined into standard products.

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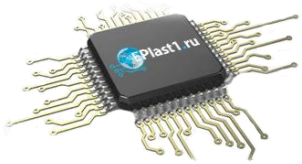

Как с нами связаться

Телефон: 8 (812) 309 58 32 (многоканальный)
Факс: 8 (812) 320-02-42
Электронная почта: org@eplast1.ru
Адрес: 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.