

165-Bump BGA  
Commercial Temp  
Industrial Temp

## 144Mb SigmaDDR™-II Burst of 4 SRAM

375 MHz–250 MHz  
1.8 V  $V_{DD}$   
1.8 V and 1.5 V I/O

### Features

- Simultaneous Read and Write SigmaDDR™ Interface
- Common I/O bus
- JEDEC-standard pinout and package
- Double Data Rate interface
- Byte Write (x36 and x18) and Nybble Write (x8) function
- Burst of 4 Read and Write
- 1.8 V +100/-100 mV core power supply
- 1.5 V or 1.8 V HSTL Interface
- Pipelined read operation with self-timed Late Write
- Fully coherent read and write pipelines
- ZQ pin for programmable output drive strength
- IEEE 1149.1 JTAG-compliant Boundary Scan
- Pin-compatible with present 9Mb, 18Mb, 36Mb and 72Mb devices
- 165-bump, 15 mm x 17 mm, 1 mm bump pitch BGA package
- RoHS-compliant 165-bump BGA package available

### SigmaDDR™ Family Overview

The GS81302R08/09/18/36E are built in compliance with the SigmaDDR-II SRAM pinout standard for Common I/O synchronous SRAMs. They are 150,994,944-bit (144Mb) SRAMs. The GS81302R08/09/18/36E SigmaDDR-II SRAMs are just one element in a family of low power, low voltage HSTL I/O SRAMs designed to operate at the speeds needed to implement economical high performance networking systems.

### Clocking and Addressing Schemes

The GS81302R08/09/18/36E SigmaDDR-II SRAMs are synchronous devices. They employ two input register clock inputs, K and  $\bar{K}$ . K and  $\bar{K}$  are independent single-ended clock

inputs, not differential inputs to a single differential clock input buffer. The device also allows the user to manipulate the output register clock inputs quasi independently with the C and  $\bar{C}$  clock inputs. C and  $\bar{C}$  are also independent single-ended clock inputs, not differential inputs. If the C clocks are tied high, the K clocks are routed internally to fire the output registers instead.

Each internal read and write operation in a SigmaDDR-II B4 RAM is four times wider than the device I/O bus. An input data bus de-multiplexer is used to accumulate incoming data before it is simultaneously written to the memory array. An output data multiplexer is used to capture the data produced from a single memory array read and then route it to the appropriate output drivers as needed.

When a new address is loaded into a x18 or x36 version of the part, A0 and A1 are used to initialize the pointers that control the data multiplexer / de-multiplexer so the RAM can perform "critical word first" operations. From an external address point of view, regardless of the starting point, the data transfers always follow the same linear sequence {00, 01, 10, 11} or {01, 10, 11, 00} or {10, 11, 00, 01} or {11, 00, 01, 10} (where the digits shown represent A1, A0).

Unlike the x18 and x36 versions, the input and output data multiplexers of the x8 and x9 versions are not preset by address inputs and therefore do not allow "critical word first" operations. The address fields of the x8 and x9 SigmaDDR-II B4 RAMs are two address pins less than the advertised index depth (e.g., the 16M x 8 has a 4M addressable index, and A0 and A1 are not accessible address pins).

### Parameter Synopsis

	-375	-350	-333	-300	-250
tKHKH	2.66 ns	2.86 ns	3.0 ns	3.3 ns	4.0 ns
tKHQV	0.45 ns	0.45 ns	0.45 ns	0.45 ns	0.45 ns

## 4M x 36 SigmaDDR-II SRAM—Top View

	1	2	3	4	5	6	7	8	9	10	11
A	$\overline{CQ}$	SA	SA	$R/\overline{W}$	$\overline{BW2}$	$\overline{K}$	$\overline{BW1}$	$\overline{LD}$	SA	SA	CQ
B	NC	DQ27	DQ18	SA	$\overline{BW3}$	K	$\overline{BW0}$	SA	NC/SA (288Mb)	NC	DQ8
C	NC	NC	DQ28	$V_{SS}$	SA	SA0	SA1	$V_{SS}$	NC	DQ17	DQ7
D	NC	DQ29	DQ19	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	NC	NC	DQ16
E	NC	NC	DQ20	$V_{DDQ}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{DDQ}$	NC	DQ15	DQ6
F	NC	DQ30	DQ21	$V_{DDQ}$	$V_{DD}$	$V_{SS}$	$V_{DD}$	$V_{DDQ}$	NC	NC	DQ5
G	NC	DQ31	DQ22	$V_{DDQ}$	$V_{DD}$	$V_{SS}$	$V_{DD}$	$V_{DDQ}$	NC	NC	DQ14
H	$\overline{Doff}$	$V_{REF}$	$V_{DDQ}$	$V_{DDQ}$	$V_{DD}$	$V_{SS}$	$V_{DD}$	$V_{DDQ}$	$V_{DDQ}$	$V_{REF}$	ZQ
J	NC	NC	DQ32	$V_{DDQ}$	$V_{DD}$	$V_{SS}$	$V_{DD}$	$V_{DDQ}$	NC	DQ13	DQ4
K	NC	NC	DQ23	$V_{DDQ}$	$V_{DD}$	$V_{SS}$	$V_{DD}$	$V_{DDQ}$	NC	DQ12	DQ3
L	NC	DQ33	DQ24	$V_{DDQ}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{DDQ}$	NC	NC	DQ2
M	NC	NC	DQ34	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	NC	DQ11	DQ1
N	NC	DQ35	DQ25	$V_{SS}$	SA	SA	SA	$V_{SS}$	NC	NC	DQ10
P	NC	NC	DQ26	SA	SA	C	SA	SA	NC	DQ9	DQ0
R	TDO	TCK	SA	SA	SA	$\overline{C}$	SA	SA	SA	TMS	TDI

 11 x 15 Bump BGA—13 x 15 mm<sup>2</sup> Body—1 mm Bump Pitch

**Notes:**

1.  $\overline{BW0}$  controls writes to DQ0:DQ8;  $\overline{BW1}$  controls writes to DQ9:DQ17;  $\overline{BW2}$  controls writes to DQ18:DQ26;  $\overline{BW3}$  controls writes to DQ27:DQ35.
2. B9 is the expansion address.

## 8M x 18 SigmaDDR-II SRAM—Top View

	1	2	3	4	5	6	7	8	9	10	11
A	$\overline{\text{CQ}}$	SA	SA	$\text{R}/\overline{\text{W}}$	$\overline{\text{BW1}}$	$\overline{\text{K}}$	SA	$\overline{\text{LD}}$	SA	SA	CQ
B	NC	DQ9	NC	SA	NC/SA (288Mb)	K	$\overline{\text{BW0}}$	SA	NC	NC	DQ8
C	NC	NC	NC	$V_{SS}$	SA	SA0	SA1	$V_{SS}$	NC	DQ7	NC
D	NC	NC	DQ10	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	NC	NC	NC
E	NC	NC	DQ11	$V_{DDQ}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{DDQ}$	NC	NC	DQ6
F	NC	DQ12	NC	$V_{DDQ}$	$V_{DD}$	$V_{SS}$	$V_{DD}$	$V_{DDQ}$	NC	NC	DQ5
G	NC	NC	DQ13	$V_{DDQ}$	$V_{DD}$	$V_{SS}$	$V_{DD}$	$V_{DDQ}$	NC	NC	NC
H	$\overline{\text{Doff}}$	$V_{REF}$	$V_{DDQ}$	$V_{DDQ}$	$V_{DD}$	$V_{SS}$	$V_{DD}$	$V_{DDQ}$	$V_{DDQ}$	$V_{REF}$	ZQ
J	NC	NC	NC	$V_{DDQ}$	$V_{DD}$	$V_{SS}$	$V_{DD}$	$V_{DDQ}$	NC	DQ4	NC
K	NC	NC	DQ14	$V_{DDQ}$	$V_{DD}$	$V_{SS}$	$V_{DD}$	$V_{DDQ}$	NC	NC	DQ3
L	NC	DQ15	NC	$V_{DDQ}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{DDQ}$	NC	NC	DQ2
M	NC	NC	NC	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	$V_{SS}$	NC	DQ1	NC
N	NC	NC	DQ16	$V_{SS}$	SA	SA	SA	$V_{SS}$	NC	NC	NC
P	NC	NC	DQ17	SA	SA	C	SA	SA	NC	NC	DQ0
R	TDO	TCK	SA	SA	SA	$\overline{\text{C}}$	SA	SA	SA	TMS	TDI

 11 x 15 Bump BGA—13 x 15 mm<sup>2</sup> Body—1 mm Bump Pitch

## Notes:

1.  $\overline{\text{BW0}}$  controls writes to DQ0:DQ8;  $\overline{\text{BW1}}$  controls writes to DQ9:DQ17.
2. B5 is the expansion address.

## 16M x 9 SigmaDDR-II SRAM—Top View

	1	2	3	4	5	6	7	8	9	10	11
A	$\overline{\text{CQ}}$	SA	SA	$\text{R}/\overline{\text{W}}$	NC	$\overline{\text{K}}$	SA	$\overline{\text{LD}}$	SA	SA	CQ
B	NC	NC	NC	SA	NC/SA (288Mb)	K	$\overline{\text{BW0}}$	SA	NC	NC	DQ4
C	NC	NC	NC	$\text{V}_{\text{SS}}$	SA	NC	SA	$\text{V}_{\text{SS}}$	NC	NC	NC
D	NC	NC	NC	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	NC	NC	NC
E	NC	NC	DQ5	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DDQ}}$	NC	NC	DQ3
F	NC	NC	NC	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{DDQ}}$	NC	NC	NC
G	NC	NC	DQ6	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{DDQ}}$	NC	NC	NC
H	$\overline{\text{Doff}}$	$\text{V}_{\text{REF}}$	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{REF}}$	ZQ
J	NC	NC	NC	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{DDQ}}$	NC	DQ2	NC
K	NC	NC	NC	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{DDQ}}$	NC	NC	NC
L	NC	DQ7	NC	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DDQ}}$	NC	NC	DQ1
M	NC	NC	NC	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	NC	NC	NC
N	NC	NC	NC	$\text{V}_{\text{SS}}$	SA	SA	SA	$\text{V}_{\text{SS}}$	NC	NC	NC
P	NC	NC	DQ8	SA	SA	C	SA	SA	NC	NC	DQ0
R	TDO	TCK	SA	SA	SA	$\overline{\text{C}}$	SA	SA	SA	TMS	TDI

 11 x 15 Bump BGA—13 x 15 mm<sup>2</sup> Body—1 mm Bump Pitch

## Notes:

1. Unlike the x36 and x18 versions of this device, the x8 and x9 versions do not give the user access to A0 and A1. SA0 and SA1 are set to 0 at the beginning of each access.
2. BW0 controls writes to DQ0:DQ8.
3. B5 is the expansion address.

## 16M x 8 SigmaDDR-II SRAM—Top View

	1	2	3	4	5	6	7	8	9	10	11
A	$\overline{\text{CQ}}$	SA	SA	$\text{R}/\overline{\text{W}}$	$\overline{\text{NW1}}$	$\overline{\text{K}}$	SA	$\overline{\text{LD}}$	SA	SA	CQ
B	NC	NC	NC	SA	NC/SA (288Mb)	K	$\overline{\text{NW0}}$	SA	NC	NC	DQ3
C	NC	NC	NC	$\text{V}_{\text{SS}}$	SA	NC	SA	$\text{V}_{\text{SS}}$	NC	NC	NC
D	NC	NC	NC	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	NC	NC	NC
E	NC	NC	DQ4	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DDQ}}$	NC	NC	DQ2
F	NC	NC	NC	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{DDQ}}$	NC	NC	NC
G	NC	NC	DQ5	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{DDQ}}$	NC	NC	NC
H	$\overline{\text{Doff}}$	$\text{V}_{\text{REF}}$	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{REF}}$	ZQ
J	NC	NC	NC	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{DDQ}}$	NC	DQ1	NC
K	NC	NC	NC	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DD}}$	$\text{V}_{\text{DDQ}}$	NC	NC	NC
L	NC	DQ6	NC	$\text{V}_{\text{DDQ}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{DDQ}}$	NC	NC	DQ0
M	NC	NC	NC	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	$\text{V}_{\text{SS}}$	NC	NC	NC
N	NC	NC	NC	$\text{V}_{\text{SS}}$	SA	SA	SA	$\text{V}_{\text{SS}}$	NC	NC	NC
P	NC	NC	DQ7	SA	SA	C	SA	SA	NC	NC	NC
R	TDO	TCK	SA	SA	SA	$\overline{\text{C}}$	SA	SA	SA	TMS	TDI

 11 x 15 Bump BGA—13 x 15 mm<sup>2</sup> Body—1 mm Bump Pitch

**Notes:**

1. Unlike the x36 and x18 versions of this device, the x8 and x9 versions do not give the user access to A0 and A1. SA0 and SA1 are set to 0 at the beginning of each access.
2.  $\overline{\text{NW0}}$  controls writes to DQ0:DQ3;  $\overline{\text{NW1}}$  controls writes to DQ4:DQ7.
3. B5 is the expansion address.

## Pin Description Table

Symbol	Description	Type	Comments
SA	Synchronous Address Inputs	Input	—
$\overline{R\overline{W}}$	Synchronous Read/Write	Input	Read: Active High Write: Active Low
$\overline{BW0}\text{--}\overline{BW3}$	Synchronous Byte Writes	Input	Active Low x18/x36 only
$\overline{NW0}\text{--}\overline{NW1}$	Nybble Write Control Pin	Input	Active Low x8 only
$\overline{LD}$	Synchronous Load Pin	Input	Active Low
K	Input Clock	Input	Active High
$\overline{K}$	Input Clock	Input	Active Low
C	Output Clock	Input	Active High
$\overline{C}$	Output Clock	Input	Active Low
TMS	Test Mode Select	Input	—
TDI	Test Data Input	Input	—
TCK	Test Clock Input	Input	—
TDO	Test Data Output	Output	—
$V_{REF}$	HSTL Input Reference Voltage	Input	—
ZQ	Output Impedance Matching Input	Input	—
MCL	Must Connect Low	—	—
DQ	Data I/O	Input/Output	Three State
$\overline{Doff}$	Disable DLL when low	Input	Active Low
CQ	Output Echo Clock	Output	—
$\overline{CQ}$	Output Echo Clock	Output	—
$V_{DD}$	Power Supply	Supply	1.8 V Nominal
$V_{DDQ}$	Isolated Output Buffer Supply	Supply	1.8 V or 1.5 V Nominal
$V_{SS}$	Power Supply: Ground	Supply	—
NC	No Connect	—	—

## Notes:

1. NC = Not Connected to die or any other pin
2. C,  $\overline{C}$ , K,  $\overline{K}$  cannot be set to  $V_{REF}$  voltage.
3. When ZQ pin is directly connected to  $V_{DDQ}$ , output impedance is set to minimum and it cannot be connected to ground or left unconnected.

## Background

Common I/O SRAMs, from a system architecture point of view, are attractive in read dominated or block transfer applications. Therefore, the SigmaDDR-II SRAM interface and truth table are optimized for burst reads and writes. Common I/O SRAMs are unpopular in applications where alternating reads and writes are needed because bus turnaround delays can cut high speed Common I/O SRAM data bandwidth in half.

## Burst Operations

Read and write operations are “burst” operations. In every case where a read or write command is accepted by the SRAM, it will respond by issuing or accepting four beats of data, executing a data transfer on subsequent rising edges of  $K$  and  $\overline{K}$ , as illustrated in the timing diagrams. New addresses can be loaded no more often than every other  $K$  clock cycle. Addresses can be loaded less often, if intervening deselect cycles are inserted.

## Deselect Cycles

Chip Deselect commands are pipelined to the same degree as read commands. This means that if a deselect command is applied to the SRAM on the next cycle after a read command captured by the SRAM, the device will complete the four beat read data transfer and then execute the deselect command, returning the output drivers to high-Z. A high on the  $LD\#$  pin prevents the RAM from loading read or write command inputs and puts the RAM into deselect mode as soon as it completes all outstanding burst transfer operations.

## SigmaDDR-II Burst of 4 SRAM Read Cycles

The status of the Address,  $LD\#$  and  $R/W\#$  pins are evaluated on the rising edge of  $K$ . Because the device executes a four beat burst transfer in response to a read command, if the previous command captured was a read or write command, the Address,  $\overline{LD}$  and  $R/\overline{W}$  pins are ignored. If the previous command captured was a deselect, the control pin status is checked. The SRAM executes pipelined reads. The read command is clocked into the SRAM by a rising edge of  $K$ . After the next rising edge of  $K$ , the SRAM produces data out in response to the next rising edge of  $\overline{C}$  (or the next rising edge of  $\overline{K}$ , if  $C$  and  $\overline{C}$  are tied high). The second beat of data is transferred on the next rising edge of  $C$ , then on the next rising edge of  $\overline{C}$  and finally on the next rising edge of  $C$ , for a total of four transfers per address load.

## SigmaDDR-II Burst of 4 SRAM Write Cycles

The status of the Address,  $\overline{LD}$  and  $R/\overline{W}$  pins are evaluated on the rising edge of  $K$ . Because the device executes a four beat burst transfer in response to a write command, if the previous command captured was a read or write command, the Address,  $\overline{LD}$  and  $R/\overline{W}$  pins are ignored at the next rising edge of  $K$ . If the previous command captured was a deselect, the control pin status is checked. The SRAM executes “late write” data transfers. Data in is due at the device inputs on the rising edge of  $K$  following the rising edge of  $K$  clock used to clock in the write command and the write address. To complete the remaining three beats of the burst of four write transfer the SRAM captures data in on the next rising edge of  $\overline{K}$ , the following rising edge of  $K$  and finally on the next rising edge of  $\overline{K}$ , for a total of four transfers per address load.

Not Recommended for New Design

## Special Functions

### Byte Write and Nybble Write Control

Byte Write Enable pins are sampled at the same time that Data In is sampled. A high on the Byte Write Enable pin associated with a particular byte (e.g.,  $\overline{BW0}$  controls D0–D8 inputs) will inhibit the storage of that particular byte, leaving whatever data may be stored at the current address at that byte location undisturbed. Any or all of the Byte Write Enable pins may be driven high or low during the data in sample times in a write sequence.

Each write enable command and write address loaded into the RAM provides the base address for a 4 beat data transfer. The x18 version of the RAM, for example, may write 72 bits in association with each address loaded. Any 9-bit byte may be masked in any write sequence.

Nybble Write (4-bit) write control is implemented on the 8-bit-wide version of the device. For the x8 version of the device, “Nybble Write Enable” and “ $\overline{NBx}$ ” may be substituted in all the discussion above.

### Example x18 RAM Write Sequence using Byte Write Enables

Data In Sample Time	$\overline{BW0}$	$\overline{BW1}$	D0–D8	D9–D17
Beat 1	0	1	Data In	Don't Care
Beat 2	1	0	Don't Care	Data In
Beat 3	0	0	Data In	Data In
Beat 4	1	0	Don't Care	Data In

### Resulting Write Operation

Byte 1 D0–D8	Byte 2 D9–D17	Byte 1 D0–D8	Byte 2 D9–D17	Byte 1 D0–D8	Byte 2 D9–D17	Byte 1 D0–D8	Byte 2 D9–D17
Written	Unchanged	Unchanged	Written	Written	Written	Unchanged	Written
Beat 1		Beat 2		Beat 3		Beat 4	

### Output Register Control

SigmaDDR-II SRAMs offer two mechanisms for controlling the output data registers. Typically, control is handled by the Output Register Clock inputs, C and  $\overline{C}$ . The Output Register Clock inputs can be used to make small phase adjustments in the firing of the output registers by allowing the user to delay driving data out as much as a few nanoseconds beyond the next rising edges of the K and  $\overline{K}$  clocks. If the C and  $\overline{C}$  clock inputs are tied high, the RAM reverts to K and  $\overline{K}$  control of the outputs, allowing the RAM to function as a conventional pipelined read SRAM.

### FLXDrive-II Output Driver Impedance Control

HSTL I/O SigmaDDR-II SRAMs are supplied with programmable impedance output drivers. The ZQ pin must be connected to  $V_{SS}$  via an external resistor, RQ, to allow the SRAM to monitor and adjust its output driver impedance. The value of RQ must be 5X the value of the desired RAM output impedance at mid-rail. The allowable range of RQ to guarantee impedance matching continuously is between 175 $\Omega$  and 350 $\Omega$ . Periodic readjustment of the output driver impedance is necessary as the impedance is affected by drifts in supply voltage and temperature. The SRAM's output impedance circuitry compensates for drifts in supply voltage and temperature. A clock cycle counter periodically triggers an impedance evaluation, resets and counts again. Each impedance evaluation may move the output driver impedance level one step at a time towards the optimum level. The output driver is implemented with discrete binary weighted impedance steps.



## Example Four Bank Depth Expansion Schematic



**Note:**  
 For simplicity  $\overline{\text{B}}\text{Wn}$  (or  $\overline{\text{N}}\text{Wn}$ ),  $\overline{\text{K}}$ , and  $\overline{\text{C}}$  are not shown.

## Common I/O SigmaDDR-II Burst of 4 SRAM Truth Table

$K_n$	$\overline{LD}$	$R/\overline{W}$	DQ				Operation
			A + 0	A + 1	A + 2	A + 3	
$\uparrow$	1	X	Hi-Z	Hi-Z	Hi-Z	Hi-Z	Deselect
$\uparrow$	0	0	$D@K_{n+1}$	$D@K_{n+1}$	$D@K_{n+2}$	$D@K_{n+2}$	Write
$\uparrow$	0	1	$Q@K_{n+1}$ or $C_{n+1}$	$Q@K_{n+2}$ or $C_{n+2}$	$Q@K_{n+2}$ or $C_{n+2}$	$Q@K_{n+3}$ or $C_{n+3}$	Read

**Note:**

Q is controlled by K clocks if C clocks are not used.

## Burst of 4 Byte Write Clock Truth Table

$\overline{BW}$	$\overline{BW}$	$\overline{BW}$	$\overline{BW}$	Current Operation	D	D	D	D
$K \uparrow$ ( $t_{n+1}$ )	$\overline{K} \uparrow$ ( $t_{n+1/2}$ )	$K \uparrow$ ( $t_{n+2}$ )	$\overline{K} \uparrow$ ( $t_{n+2/2}$ )	$K \uparrow$ ( $t_n$ )	$K \uparrow$ ( $t_{n+1}$ )	$\overline{K} \uparrow$ ( $t_{n+1/2}$ )	$K \uparrow$ ( $t_{n+2}$ )	$\overline{K} \uparrow$ ( $t_{n+2/2}$ )
T	T	T	T	Write Dx stored if $\overline{BW}_n = 0$ in all four data transfers	D0	D2	D3	D4
T	F	F	F	Write Dx stored if $\overline{BW}_n = 0$ in 1st data transfer only	D0	X	X	X
F	T	F	F	Write Dx stored if $\overline{BW}_n = 0$ in 2nd data transfer only	X	D1	X	X
F	F	T	F	Write Dx stored if $\overline{BW}_n = 0$ in 3rd data transfer only	X	X	D2	X
F	F	F	T	Write Dx stored if $\overline{BW}_n = 0$ in 4th data transfer only	X	X	X	D3
F	F	F	F	Write Abort No Dx stored in any of the four data transfers	X	X	X	X

**Notes:**

- "1" = input "high"; "0" = input "low"; "X" = input "don't care"; "T" = input "true"; "F" = input "false".
- If one or more  $\overline{BW}_n = 0$ , then  $\overline{BW} = "T"$ , else  $\overline{BW} = "F"$ .

**Burst of 4 Nybble Write Clock Truth Table**

$\overline{NW}$	$\overline{NW}$	$\overline{NW}$	$\overline{NW}$	Current Operation	D	D	D	D
$K \uparrow$ ( $t_{n+1}$ )	$\overline{K} \uparrow$ ( $t_{n+1\frac{1}{2}}$ )	$K \uparrow$ ( $t_{n+2}$ )	$\overline{K} \uparrow$ ( $t_{n+2\frac{1}{2}}$ )	$K \uparrow$ ( $t_n$ )	$K \uparrow$ ( $t_{n+1}$ )	$\overline{K} \uparrow$ ( $t_{n+1\frac{1}{2}}$ )	$K \uparrow$ ( $t_{n+2}$ )	$\overline{K} \uparrow$ ( $t_{n+2\frac{1}{2}}$ )
T	T	T	T	Write Dx stored if $\overline{NWn} = 0$ in all four data transfers	D0	D2	D3	D4
T	F	F	F	Write Dx stored if $\overline{NWn} = 0$ in 1st data transfer only	D0	X	X	X
F	T	F	F	Write Dx stored if $\overline{NWn} = 0$ in 2nd data transfer only	X	D1	X	X
F	F	T	F	Write Dx stored if $\overline{NWn} = 0$ in 3rd data transfer only	X	X	D2	X
F	F	F	T	Write Dx stored if $\overline{NWn} = 0$ in 4th data transfer only	X	X	X	D3
F	F	F	F	Write Abort No Dx stored in any of the four data transfers	X	X	X	X

**Notes:**

- "1" = input "high"; "0" = input "low"; "X" = input "don't care"; "T" = input "true"; "F" = input "false".
- If one or more  $\overline{NWn} = 0$ , then  $\overline{NW} = "T"$ , else  $\overline{NW} = "F"$ .

Not Recommended for New Design

**x36 Byte Write Enable ( $\overline{BWn}$ ) Truth Table**

$\overline{BW0}$	$\overline{BW1}$	$\overline{BW2}$	$\overline{BW3}$	D0–D8	D9–D17	D18–D26	D27–D35
1	1	1	1	Don't Care	Don't Care	Don't Care	Don't Care
0	1	1	1	Data In	Don't Care	Don't Care	Don't Care
1	0	1	1	Don't Care	Data In	Don't Care	Don't Care
0	0	1	1	Data In	Data In	Don't Care	Don't Care
1	1	0	1	Don't Care	Don't Care	Data In	Don't Care
0	1	0	1	Data In	Don't Care	Data In	Don't Care
1	0	0	1	Don't Care	Data In	Data In	Don't Care
0	0	0	1	Data In	Data In	Data In	Don't Care
1	1	1	0	Don't Care	Don't Care	Don't Care	Data In
0	1	1	0	Data In	Don't Care	Don't Care	Data In
1	0	1	0	Don't Care	Data In	Don't Care	Data In
0	0	1	0	Data In	Data In	Don't Care	Data In
1	1	0	0	Don't Care	Don't Care	Data In	Data In
0	1	0	0	Data In	Don't Care	Data In	Data In
1	0	0	0	Don't Care	Data In	Data In	Data In
0	0	0	0	Data In	Data In	Data In	Data In

**x18 Byte Write Enable ( $\overline{BWn}$ ) Truth Table**

$\overline{BW0}$	$\overline{BW1}$	D0–D8	D9–D17
1	1	Don't Care	Don't Care
0	1	Data In	Don't Care
1	0	Don't Care	Data In
0	0	Data In	Data In

**x8 Nybble Write Enable ( $\overline{NWn}$ ) Truth Table**

$\overline{NW0}$	$\overline{NW1}$	D0–D3	D4–D7
1	1	Don't Care	Don't Care
0	1	Data In	Don't Care
1	0	Don't Care	Data In
0	0	Data In	Data In

## Absolute Maximum Ratings

(All voltages reference to  $V_{SS}$ )

Symbol	Description	Value	Unit
$V_{DD}$	Voltage on $V_{DD}$ Pins	-0.5 to 2.9	V
$V_{DDQ}$	Voltage in $V_{DDQ}$ Pins	-0.5 to $V_{DD}$	V
$V_{REF}$	Voltage in $V_{REF}$ Pins	-0.5 to $V_{DDQ}$	V
$V_{I/O}$	Voltage on I/O Pins	-0.5 to $V_{DDQ} + 0.5$ ( $\leq 2.9$ V max.)	V
$V_{IN}$	Voltage on Other Input Pins	-0.5 to $V_{DDQ} + 0.5$ ( $\leq 2.9$ V max.)	V
$I_{IN}$	Input Current on Any Pin	+/-100	mA dc
$I_{OUT}$	Output Current on Any I/O Pin	+/-100	mA dc
$T_J$	Maximum Junction Temperature	125	$^{\circ}\text{C}$
$T_{STG}$	Storage Temperature	-55 to 125	$^{\circ}\text{C}$

### Note:

Permanent damage to the device may occur if the Absolute Maximum Ratings are exceeded. Operation should be restricted to Recommended Operating Conditions. Exposure to conditions exceeding the Recommended Operating Conditions, for an extended period of time, may affect reliability of this component.

## Recommended Operating Conditions

### Power Supplies

Parameter	Symbol	Min.	Typ.	Max.	Unit
Supply Voltage	$V_{DD}$	1.7	1.8	1.9	V
I/O Supply Voltage	$V_{DDQ}$	1.4	—	$V_{DD}$	V
Reference Voltage	$V_{REF}$	0.68	—	0.95	V

### Note:

The power supplies need to be powered up simultaneously or in the following sequence:  $V_{DD}$ ,  $V_{DDQ}$ ,  $V_{REF}$ , followed by signal inputs. The power down sequence must be the reverse.  $V_{DDQ}$  must not exceed  $V_{DD}$ . For more information, read **AN1021 SigmaQuad and SigmaDDR Power-Up**.

### Operating Temperature

Parameter	Symbol	Min.	Typ.	Max.	Unit
Junction Temperature (Commercial Range Versions)	$T_J$	0	25	85	$^{\circ}\text{C}$
Junction Temperature (Industrial Range Versions)*	$T_J$	-40	25	100	$^{\circ}\text{C}$

### Note:

\* The part numbers of Industrial Temperature Range versions end with the character "I". Unless otherwise noted, all performance specifications quoted are evaluated for worst case in the temperature range marked on the device.

### Thermal Impedance

Package	Test PCB Substrate	$\theta_{JA}$ (C°/W) Airflow = 0 m/s	$\theta_{JA}$ (C°/W) Airflow = 1 m/s	$\theta_{JA}$ (C°/W) Airflow = 2 m/s	$\theta_{JB}$ (C°/W)	$\theta_{JC}$ (C°/W)
165 BGA	4-layer	16.4	13.4	12.4	8.6	1.2

#### Notes:

1. Thermal Impedance data is based on a number of samples from multiple lots and should be viewed as a typical number.
2. Please refer to JEDEC standard JESD51-6.
3. The characteristics of the test fixture PCB influence reported thermal characteristics of the device. Be advised that a good thermal path to the PCB can result in cooling or heating of the RAM depending on PCB temperature.

### HSTL I/O DC Input Characteristics

Parameter	Symbol	Min	Max	Units	Notes
DC Input Logic High	$V_{IH}$ (dc)	$V_{REF} + 0.10$	$V_{DDQ} + 0.3 V$	V	1
DC Input Logic Low	$V_{IL}$ (dc)	-0.3 V	$V_{REF} - 0.10$	V	1

#### Notes:

1. Compatible with both 1.8 V and 1.5 V I/O drivers
2. These are DC test criteria. DC design criteria is  $V_{REF} \pm 50$  mV. The AC  $V_{IH}/V_{IL}$  levels are defined separately for measuring timing parameters.
3.  $V_{IL}$  (Min) DC = -0.3 V,  $V_{IL}$  (Min) AC = -1.5 V (pulse width  $\leq 3$  ns).
4.  $V_{IH}$  (Max) DC =  $V_{DDQ} + 0.3$  V,  $V_{IH}$  (Max) AC =  $V_{DDQ} + 0.85$  V (pulse width  $\leq 3$  ns).

### HSTL I/O AC Input Characteristics

Parameter	Symbol	Min	Max	Units	Notes
AC Input Logic High	$V_{IH}$ (ac)	$V_{REF} + 0.20$	—	V	2,3
AC Input Logic Low	$V_{IL}$ (ac)	—	$V_{REF} - 0.20$	V	2,3
$V_{REF}$ Peak-to-Peak AC Voltage	$V_{REF}$ (ac)	—	5% $V_{REF}$ (DC)	V	1

#### Notes:

1. The peak-to-peak AC component superimposed on  $V_{REF}$  may not exceed 5% of the DC component of  $V_{REF}$ .
2. To guarantee AC characteristics,  $V_{IH}$ ,  $V_{IL}$ , Trise, and Tfall of inputs and clocks must be within 10% of each other.
3. For devices supplied with HSTL I/O input buffers. Compatible with both 1.8 V and 1.5 V I/O drivers.

### Undershoot Measurement and Timing



### Overshoot Measurement and Timing



### Capacitance

( $T_A = 25^\circ\text{C}$ ,  $f = 1\text{ MHz}$ ,  $V_{DD} = 1.8\text{ V}$ )

Parameter	Symbol	Test conditions	Typ.	Max.	Unit
Input Capacitance	$C_{IN}$	$V_{IN} = 0\text{ V}$	4	5	pF
Output Capacitance	$C_{OUT}$	$V_{OUT} = 0\text{ V}$	6	7	pF
Clock Capacitance	$C_{CLK}$	—	5	6	pF

**Note:**

This parameter is sample tested.

### AC Test Conditions

Parameter	Conditions
Input high level	$V_{DDQ}$
Input low level	0 V
Max. input slew rate	2 V/ns
Input reference level	$V_{DDQ}/2$
Output reference level	$V_{DDQ}/2$

**Note:**

Test conditions as specified with output loading as shown unless otherwise noted.

### AC Test Load Diagram



$R_Q = 250\ \Omega$  (HSTL I/O)  
 $V_{REF} = 0.75\text{ V}$

**Input and Output Leakage Characteristics**

Parameter	Symbol	Test Conditions	Min.	Max
Input Leakage Current (except mode pins)	$I_{IL}$	$V_{IN} = 0$ to $V_{DD}$	-2 $\mu$ A	2 $\mu$ A
$\overline{\text{Doff}}$	$I_{IL\overline{\text{DOFF}}}$	$V_{IN} = 0$ to $V_{DD}$	-2 $\mu$ A	100 $\mu$ A
Output Leakage Current	$I_{OL}$	Output Disable, $V_{OUT} = 0$ to $V_{DDQ}$	-2 $\mu$ A	2 $\mu$ A

**Programmable Impedance HSTL Output Driver DC Electrical Characteristics**

Parameter	Symbol	Min.	Max.	Units	Notes
Output High Voltage	$V_{OH1}$	$V_{DDQ}/2$	$V_{DDQ}$	V	1, 3
Output Low Voltage	$V_{OL1}$	$V_{SS}$	$V_{DDQ}/2$	V	2, 3
Output High Voltage	$V_{OH2}$	$V_{DDQ} - 0.2$	$V_{DDQ}$	V	4, 5
Output Low Voltage	$V_{OL2}$	$V_{SS}$	0.2	V	4, 6

**Notes:**

- $I_{OH} = (V_{DDQ}/2) / (RQ/5) \pm 15\%$  @  $V_{OH} = V_{DDQ}/2$  (for:  $175\Omega \leq RQ \leq 350\Omega$ ).
- $I_{OL} = (V_{DDQ}/2) / (RQ/5) \pm 15\%$  @  $V_{OL} = V_{DDQ}/2$  (for:  $175\Omega \leq RQ \leq 350\Omega$ ).
- Parameter tested with  $RQ = 250\Omega$  and  $V_{DDQ} = 1.5$  V or 1.8 V
- $0\Omega \leq RQ \leq \infty\Omega$
- $I_{OH} = -1.0$  mA
- $I_{OL} = 1.0$  mA

Not Recommended for New Design



## Operating Currents

Parameter	Symbol	Test Conditions	-375		-350		-333		-300		-250		Notes
			0 to 70°C	-40 to 85°C	0 to 70°C	-40 to 85°C	0 to 70°C	-40 to 85°C	0 to 70°C	-40 to 85°C	0 to 70°C	-40 to 85°C	
Operating Current (x36): DDR	$I_{DD}$	$V_{DD} = \text{Max}$ , $I_{OUT} = 0 \text{ mA}$ Cycle Time $\geq t_{KHKH} \text{ Min}$	940 mA	950 mA	895 mA	905 mA	850 mA	860 mA	780 mA	790 mA	670 mA	680 mA	2, 3
Operating Current (x18): DDR	$I_{DD}$	$V_{DD} = \text{Max}$ , $I_{OUT} = 0 \text{ mA}$ Cycle Time $\geq t_{KHKH} \text{ Min}$	845 mA	855 mA	800 mA	810 mA	755 mA	765 mA	690 mA	700 mA	595 mA	605 mA	2, 3
Operating Current (x9): DDR	$I_{DD}$	$V_{DD} = \text{Max}$ , $I_{OUT} = 0 \text{ mA}$ Cycle Time $\geq t_{KHKH} \text{ Min}$	845 mA	855 mA	800 mA	810 mA	755 mA	765 mA	690 mA	700 mA	595 mA	605 mA	2, 3
Operating Current (x8): DDR	$I_{DD}$	$V_{DD} = \text{Max}$ , $I_{OUT} = 0 \text{ mA}$ Cycle Time $\geq t_{KHKH} \text{ Min}$	845 mA	855 mA	800 mA	810 mA	755 mA	765 mA	690 mA	700 mA	595 mA	605 mA	2, 3
Standby Current (NOP): DDR	$I_{SB1}$	Device deselected, $I_{OUT} = 0 \text{ mA}$ , $f = \text{Max}$ , All Inputs $\leq 0.2 \text{ V}$ or $\geq V_{DD} - 0.2 \text{ V}$	280 mA	290 mA	275 mA	285 mA	270 mA	280 mA	260 mA	270 mA	245 mA	255 mA	2, 4

## Notes:

1. Power measured with output pins floating.
2. Minimum cycle,  $I_{OUT} = 0 \text{ mA}$
3. Operating current is calculated with 50% read cycles and 50% write cycles.
4. Standby Current is only after all pending read and write burst operations are completed.

Not Recommended for New Design

## AC Electrical Characteristics

Parameter	Symbol	-375		-350		-333		-300		-250		Units	Notes
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max		
<b>Clock</b>													
K, $\overline{K}$ Clock Cycle Time C, C Clock Cycle Time	$t_{KHKH}$ $t_{CHCH}$	2.66	8.4	2.86	8.4	3.0	4.5	3.3	4.5	4.0	8.4	ns	
tKC Variable	$t_{KCVar}$	—	0.2	—	0.2	—	0.2	—	0.2	—	0.2	ns	6
K, $\overline{K}$ Clock High Pulse Width C, C Clock High Pulse Width	$t_{KHKL}$ $t_{CHCL}$	1.06	—	1.14	—	1.2	—	1.32	—	1.6	—	ns	
K, $\overline{K}$ Clock Low Pulse Width C, C Clock Low Pulse Width	$t_{KLKH}$ $t_{CLCH}$	1.06	—	1.14	—	1.2	—	1.32	—	1.6	—	ns	
K to $\overline{K}$ High C to C High	$t_{KH\overline{K}H}$ $t_{CH\overline{C}H}$	1.13	—	1.23	—	1.35	—	1.49	—	1.8	—	ns	
$\overline{K}$ to K High C to C High	$t_{\overline{K}KH}$ $t_{\overline{C}CH}$	1.13	—	1.23	—	1.35	—	1.49	—	1.8	—	ns	
K, $\overline{K}$ Clock High to C, $\overline{C}$ Clock High	$t_{KHCH}$	0	1.21	0	1.29	0	1.35	0	1.49	0	1.8	ns	
DLL Lock Time	$t_{KCLock}$	1024	—	1024	—	1024	—	1024	—	1024	—	cycle	7
K Static to DLL reset	$t_{KCRReset}$	30	—	30	—	30	—	30	—	30	—	ns	
<b>Output Times</b>													
K, $\overline{K}$ Clock High to Data Output Valid C, C Clock High to Data Output Valid	$t_{KH OV}$ $t_{CH OV}$	—	0.45	—	0.45	—	0.45	—	0.45	—	0.45	ns	4
K, $\overline{K}$ Clock High to Data Output Hold C, C Clock High to Data Output Hold	$t_{KH OX}$ $t_{CH OX}$	-0.45	—	-0.45	—	-0.45	—	-0.45	—	-0.45	—	ns	4
K, $\overline{K}$ Clock High to Echo Clock Valid C, C Clock High to Echo Clock Valid	$t_{KH COV}$ $t_{CH COV}$	—	0.45	—	0.45	—	0.45	—	0.45	—	0.45	ns	
K, $\overline{K}$ Clock High to Echo Clock Hold C, C Clock High to Echo Clock Hold	$t_{KH COX}$ $t_{CH COX}$	-0.45	—	-0.45	—	-0.45	—	-0.45	—	-0.45	—	ns	
CQ, $\overline{CQ}$ High Output Valid	$t_{COH OV}$	—	0.2	—	0.23	—	0.25	—	0.27	—	0.30	ns	8
CQ, $\overline{CQ}$ High Output Hold	$t_{COH OX}$	-0.2	—	-0.23	—	-0.25	—	-0.27	—	-0.30	—	ns	8
CQ Phase Distortion	$t_{COH\overline{CO}H}$ $t_{\overline{CO}HCOH}$	0.9	—	1.0	—	1.10	—	1.24	—	1.55	—	ns	
K Clock High to Data Output High-Z C Clock High to Data Output High-Z	$t_{KH OZ}$ $t_{CH OZ}$	—	0.45	—	0.45	—	0.45	—	0.45	—	0.45	ns	4
K Clock High to Data Output Low-Z C Clock High to Data Output Low-Z	$t_{KH OX1}$ $t_{CH OX1}$	-0.45	—	-0.45	—	-0.45	—	-0.45	—	-0.45	—	ns	4
<b>Setup Times</b>													
Address Input Setup Time	$t_{AVKH}$	0.4	—	0.4	—	0.4	—	0.4	—	0.5	—	ns	1
Control Input Setup Time (R/W) (LD)	$t_{IVKH}$	0.4	—	0.4	—	0.4	—	0.4	—	0.5	—	ns	2
Control Input Setup Time (BW $\overline{X}$ ) (NW $\overline{X}$ )	$t_{IVKH}$	0.28	—	0.28	—	0.28	—	0.3	—	0.35	—	ns	3
Data Input Setup Time	$t_{DVKH}$	0.28	—	0.28	—	0.28	—	0.3	—	0.35	—	ns	

**AC Electrical Characteristics (Continued)**

Parameter	Symbol	-375		-350		-333		-300		-250		Units	Notes
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max		
<b>Hold Times</b>													
Address Input Hold Time	$t_{KHAX}$	0.4	—	0.4	—	0.4	—	0.4	—	0.5	—	ns	1
Control Input Hold Time (R/ $\overline{W}$ ) ( $\overline{LD}$ )	$t_{KHIX}$	0.4	—	0.4	—	0.4	—	0.4	—	0.5	—	ns	2
Control Input Hold Time (BW $\overline{X}$ ) (NW $\overline{X}$ )	$t_{KHIX}$	0.28	—	0.28	—	0.28	—	0.3	—	0.35	—	ns	3
Data Input Hold Time	$t_{KHDX}$	0.28	—	0.28	—	0.28	—	0.3	—	0.35	—	ns	

**Notes:**

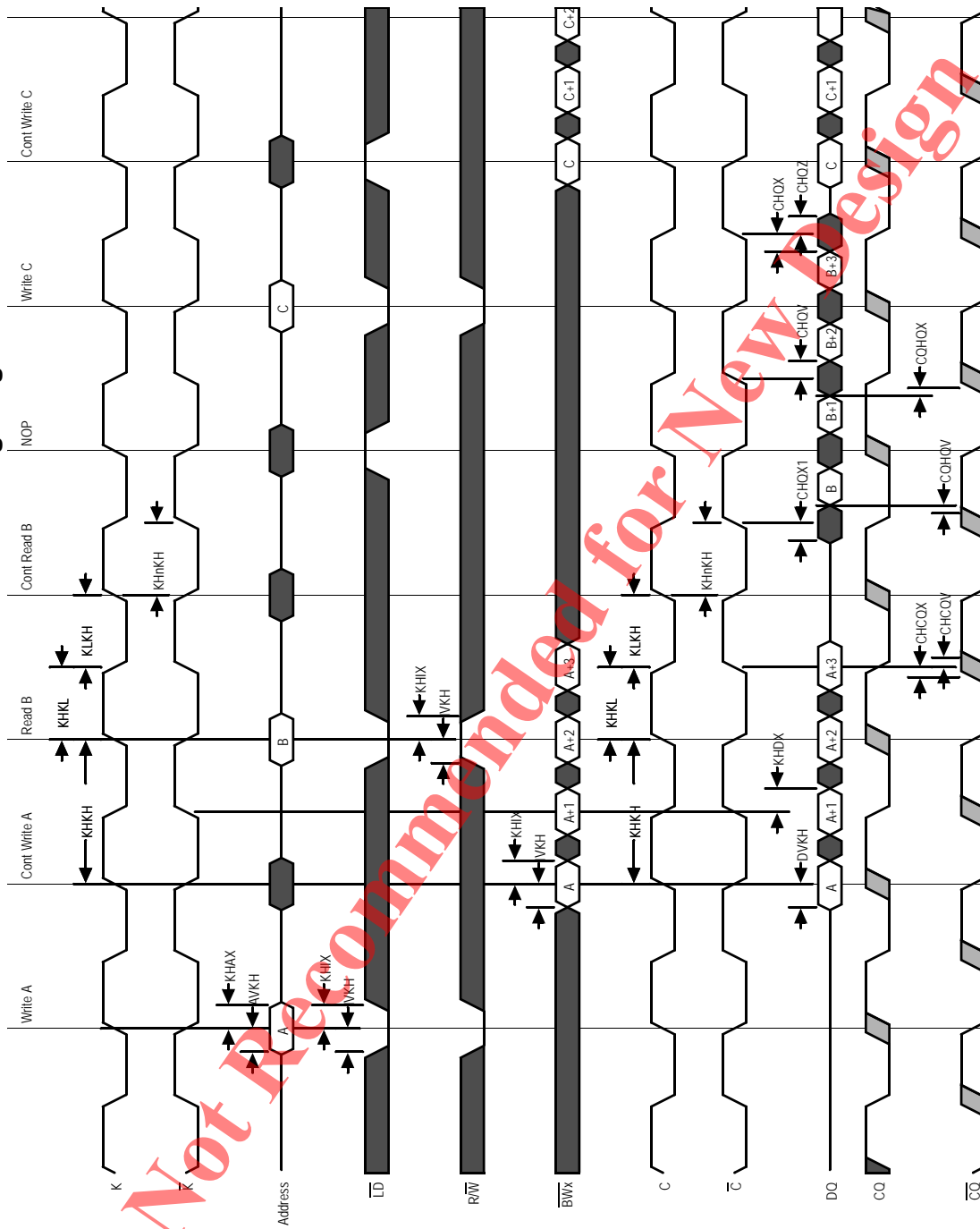
- All Address inputs must meet the specified setup and hold times for all latching clock edges.
- Control signals are R/ $\overline{W}$ ,  $\overline{LD}$ .
- Control signals are BW $\overline{0}$ , BW $\overline{1}$ , and (NW $\overline{0}$ , NW $\overline{1}$  for x8) and (BW $\overline{2}$ , BW $\overline{3}$  for x36).
- If C,  $\overline{C}$  are tied high, K,  $\overline{K}$  become the references for C,  $\overline{C}$  timing parameters
- To avoid bus contention, at a given voltage and temperature tCHQX1 is bigger than tCHQZ. The specs as shown do not imply bus contention because tCHQX1 is a MIN parameter that is worst case at totally different test conditions (0°C, 1.9 V) than tCHQZ, which is a MAX parameter (worst case at 70°C, 1.7 V). It is not possible for two SRAMs on the same board to be at such different voltages and temperatures.
- Clock phase jitter is the variance from clock rising edge to the next expected clock rising edge.
- V<sub>DD</sub> slew rate must be less than 0.1 V DC per 50 ns for DLL lock retention. DLL lock time begins once V<sub>DD</sub> and input clock are stable.
- Echo clock is very tightly controlled to data valid/data hold. By design, there is a ±0.1 ns variation from echo clock to data. The datasheet parameters reflect tester guard bands and test setup variations.

Not Recommended for New Design





**C and  $\bar{C}$  Controlled Write First Timing Diagram**



Not Recommended for New Design



## JTAG Port Operation

### Overview

The JTAG Port on this RAM operates in a manner that is compliant with IEEE Standard 1149.1-1990, a serial boundary scan interface standard (commonly referred to as JTAG). The JTAG Port input interface levels scale with  $V_{DD}$ . The JTAG output drivers are powered by  $V_{DD}$ .

### Disabling the JTAG Port

It is possible to use this device without utilizing the JTAG port. The port is reset at power-up and will remain inactive unless clocked. TCK, TDI, and TMS are designed with internal pull-up circuits. To assure normal operation of the RAM with the JTAG Port unused, TCK, TDI, and TMS may be left floating or tied to either  $V_{DD}$  or  $V_{SS}$ . TDO should be left unconnected.

## JTAG Pin Descriptions

Pin	Pin Name	I/O	Description
TCK	Test Clock	In	Clocks all TAP events. All inputs are captured on the rising edge of TCK and all outputs propagate from the falling edge of TCK.
TMS	Test Mode Select	In	The TMS input is sampled on the rising edge of TCK. This is the command input for the TAP controller state machine. An undriven TMS input will produce the same result as a logic one input level.
TDI	Test Data In	In	The TDI input is sampled on the rising edge of TCK. This is the input side of the serial registers placed between TDI and TDO. The register placed between TDI and TDO is determined by the state of the TAP Controller state machine and the instruction that is currently loaded in the TAP Instruction Register (refer to the TAP Controller State Diagram). An undriven TDI pin will produce the same result as a logic one input level.
TDO	Test Data Out	Out	Output that is active depending on the state of the TAP state machine. Output changes in response to the falling edge of TCK. This is the output side of the serial registers placed between TDI and TDO.

### Note:

This device does not have a TRST (TAP Reset) pin. TRST is optional in IEEE 1149.1. The Test-Logic-Reset state is entered while TMS is held high for five rising edges of TCK. The TAP Controller is also reset automatically at power-up.

## JTAG Port Registers

### Overview

The various JTAG registers, referred to as Test Access Port or TAP Registers, are selected (one at a time) via the sequences of 1s and 0s applied to TMS as TCK is strobed. Each of the TAP Registers is a serial shift register that captures serial input data on the rising edge of TCK and pushes serial data out on the next falling edge of TCK. When a register is selected, it is placed between the TDI and TDO pins.

### Instruction Register

The Instruction Register holds the instructions that are executed by the TAP controller when it is moved into the Run, Test/Idle, or the various data register states. Instructions are 3 bits long. The Instruction Register can be loaded when it is placed between the TDI and TDO pins. The Instruction Register is automatically preloaded with the IDCODE instruction at power-up or whenever the controller is placed in Test-Logic-Reset state.

### Bypass Register

The Bypass Register is a single bit register that can be placed between TDI and TDO. It allows serial test data to be passed through the RAM's JTAG Port to another device in the scan chain with as little delay as possible.



### Boundary Scan Register

The Boundary Scan Register is a collection of flip flops that can be preset by the logic level found on the RAM's input or I/O pins. The flip flops are then daisy chained together so the levels found can be shifted serially out of the JTAG Port's TDO pin. The Boundary Scan Register also includes a number of place holder flip flops (always set to a logic 1). The relationship between the device pins and the bits in the Boundary Scan Register is described in the Scan Order Table following. The Boundary Scan Register, under the control of the TAP Controller, is loaded with the contents of the RAM's I/O ring when the controller is in Capture-DR state and then is placed between the TDI and TDO pins when the controller is moved to Shift-DR state. SAMPLE-Z, SAMPLE/PRELOAD and EXTEST instructions can be used to activate the Boundary Scan Register.

JTAG TAP Block Diagram



### Identification (ID) Register

The ID Register is a 32-bit register that is loaded with a device and vendor specific 32-bit code when the controller is put in Capture-DR state with the IDCODE command loaded in the Instruction Register. The code is loaded from a 32-bit on-chip ROM. It describes various attributes of the RAM as indicated below. The register is then placed between the TDI and TDO pins when the controller is moved into Shift-DR state. Bit 0 in the register is the LSB and the first to reach TDO when shifting begins.

## ID Register Contents

	See BSDL Model																GSI Technology JEDEC Vendor ID Code						Presence Register									
Bit #	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	0	0	0	1	1	0	1	1	0	0	1	1

## Tap Controller Instruction Set

### Overview

There are two classes of instructions defined in the Standard 1149.1-1990; the standard (Public) instructions, and device specific (Private) instructions. Some Public instructions are mandatory for 1149.1 compliance. Optional Public instructions must be implemented in prescribed ways. The TAP on this device may be used to monitor all input and I/O pads, and can be used to load address, data or control signals into the RAM or to preload the I/O buffers.

When the TAP controller is placed in Capture-IR state the two least significant bits of the instruction register are loaded with 01. When the controller is moved to the Shift-IR state the Instruction Register is placed between TDI and TDO. In this state the desired instruction is serially loaded through the TDI input (while the previous contents are shifted out at TDO). For all instructions, the TAP executes newly loaded instructions only when the controller is moved to Update-IR state. The TAP instruction set for this device is listed in the following table.

Not Recommended for New Design

## JTAG Tap Controller State Diagram



## Instruction Descriptions

**BYPASS**

When the BYPASS instruction is loaded in the Instruction Register the Bypass Register is placed between TDI and TDO. This occurs when the TAP controller is moved to the Shift-DR state. This allows the board level scan path to be shortened to facilitate testing of other devices in the scan path.

**SAMPLE/PRELOAD**

SAMPLE/PRELOAD is a Standard 1149.1 mandatory public instruction. When the SAMPLE / PRELOAD instruction is loaded in the Instruction Register, moving the TAP controller into the Capture-DR state loads the data in the RAMs input and I/O buffers into the Boundary Scan Register. Boundary Scan Register locations are not associated with an input or I/O pin, and are loaded with the default state identified in the Boundary Scan Chain table at the end of this section of the datasheet. Because the RAM clock is independent from the TAP Clock (TCK) it is possible for the TAP to attempt to capture the I/O ring contents while the input buffers are in transition (i.e. in a metastable state). Although allowing the TAP to sample metastable inputs will not harm the device, repeatable results cannot be expected. RAM input signals must be stabilized for long enough to meet the TAPs input data capture set-up plus hold time ( $t_{TS}$  plus  $t_{TH}$ ). The RAMs clock inputs need not be paused for any other TAP operation except capturing the I/O ring contents into the Boundary Scan Register. Moving the controller to Shift-DR state then places the boundary scan register between the TDI and TDO pins.

**EXTEST**

EXTEST is an IEEE 1149.1 mandatory public instruction. It is to be executed whenever the instruction register is loaded with all logic 0s. The EXTEST command does not block or override the RAM's input pins; therefore, the RAM's internal state is still determined by its input pins.

Typically, the Boundary Scan Register is loaded with the desired pattern of data with the SAMPLE/PRELOAD command. Then the EXTEST command is used to output the Boundary Scan Register's contents, in parallel, on the RAM's data output drivers on the falling edge of TCK when the controller is in the Update-IR state.

Alternately, the Boundary Scan Register may be loaded in parallel using the EXTEST command. When the EXTEST instruction is selected, the state of all the RAM's input and I/O pins, as well as the default values at Scan Register locations not associated with a pin, are transferred in parallel into the Boundary Scan Register on the rising edge of TCK in the Capture-DR state, the RAM's output pins drive out the value of the Boundary Scan Register location with which each output pin is associated.

#### IDCODE

The IDCODE instruction causes the ID ROM to be loaded into the ID register when the controller is in Capture-DR mode and places the ID register between the TDI and TDO pins in Shift-DR mode. The IDCODE instruction is the default instruction loaded in at power up and any time the controller is placed in the Test-Logic-Reset state.

#### SAMPLE-Z

If the SAMPLE-Z instruction is loaded in the instruction register, all RAM outputs are forced to an inactive drive state (high-Z) and the Boundary Scan Register is connected between TDI and TDO when the TAP controller is moved to the Shift-DR state.

#### JTAG TAP Instruction Set Summary

Instruction	Code	Description	Notes
EXTEST	000	Places the Boundary Scan Register between TDI and TDO.	1
IDCODE	001	Preloads ID Register and places it between TDI and TDO.	1, 2
SAMPLE-Z	010	Captures I/O ring contents. Places the Boundary Scan Register between TDI and TDO. Forces all RAM output drivers to High-Z.	1
GSI	011	GSI private instruction.	1
SAMPLE/PRELOAD	100	Captures I/O ring contents. Places the Boundary Scan Register between TDI and TDO.	1
GSI	101	GSI private instruction.	1
GSI	110	GSI private instruction.	1
BYPASS	111	Places Bypass Register between TDI and TDO.	1

#### Notes:

1. Instruction codes expressed in binary, MSB on left, LSB on right.
2. Default instruction automatically loaded at power-up and in test-logic-reset state.

**JTAG Port Recommended Operating Conditions and DC Characteristics**

Parameter	Symbol	Min.	Max.	Unit	Notes
Test Port Input Low Voltage	$V_{ILJ}$	-0.3	$0.3 * V_{DD}$	V	1
Test Port Input High Voltage	$V_{IHJ}$	$0.7 * V_{DD}$	$V_{DD} + 0.3$	V	1
TMS, TCK and TDI Input Leakage Current	$I_{INHJ}$	-300	1	$\mu A$	2
TMS, TCK and TDI Input Leakage Current	$I_{INLJ}$	-1	100	$\mu A$	3
TDO Output Leakage Current	$I_{OLJ}$	-1	1	$\mu A$	4
Test Port Output High Voltage	$V_{OHJ}$	$V_{DD} - 0.2$	—	V	5, 6
Test Port Output Low Voltage	$V_{OLJ}$	—	0.2	V	5, 7
Test Port Output CMOS High	$V_{OHJC}$	$V_{DD} - 0.1$	—	V	5, 8
Test Port Output CMOS Low	$V_{OLJC}$	—	0.1	V	5, 9

**Notes:**

- Input Under/overshoot voltage must be  $-1 V < V_i < V_{DDn} + 1 V$  not to exceed 2.9 V maximum, with a pulse width not to exceed 20% tKTC.
- $V_{ILJ} \leq V_{IN} \leq V_{DDn}$
- $0 V \leq V_{IN} \leq V_{ILJn}$
- Output Disable,  $V_{OUT} = 0$  to  $V_{DDn}$
- The TDO output driver is served by the  $V_{DD}$  supply.
- $I_{OHJ} = -2$  mA
- $I_{OLJ} = +2$  mA
- $I_{OHJC} = -100$   $\mu A$
- $I_{OLJC} = +100$   $\mu A$

**JTAG Port AC Test Conditions**

Parameter	Conditions
Input high level	$V_{DD} - 0.2$ V
Input low level	0.2 V
Input slew rate	1 V/ns
Input reference level	$V_{DD}/2$
Output reference level	$V_{DD}/2$

**Notes:**

- Include scope and jig capacitance.
- Test conditions as shown unless otherwise noted.



### JTAG Port Timing Diagram

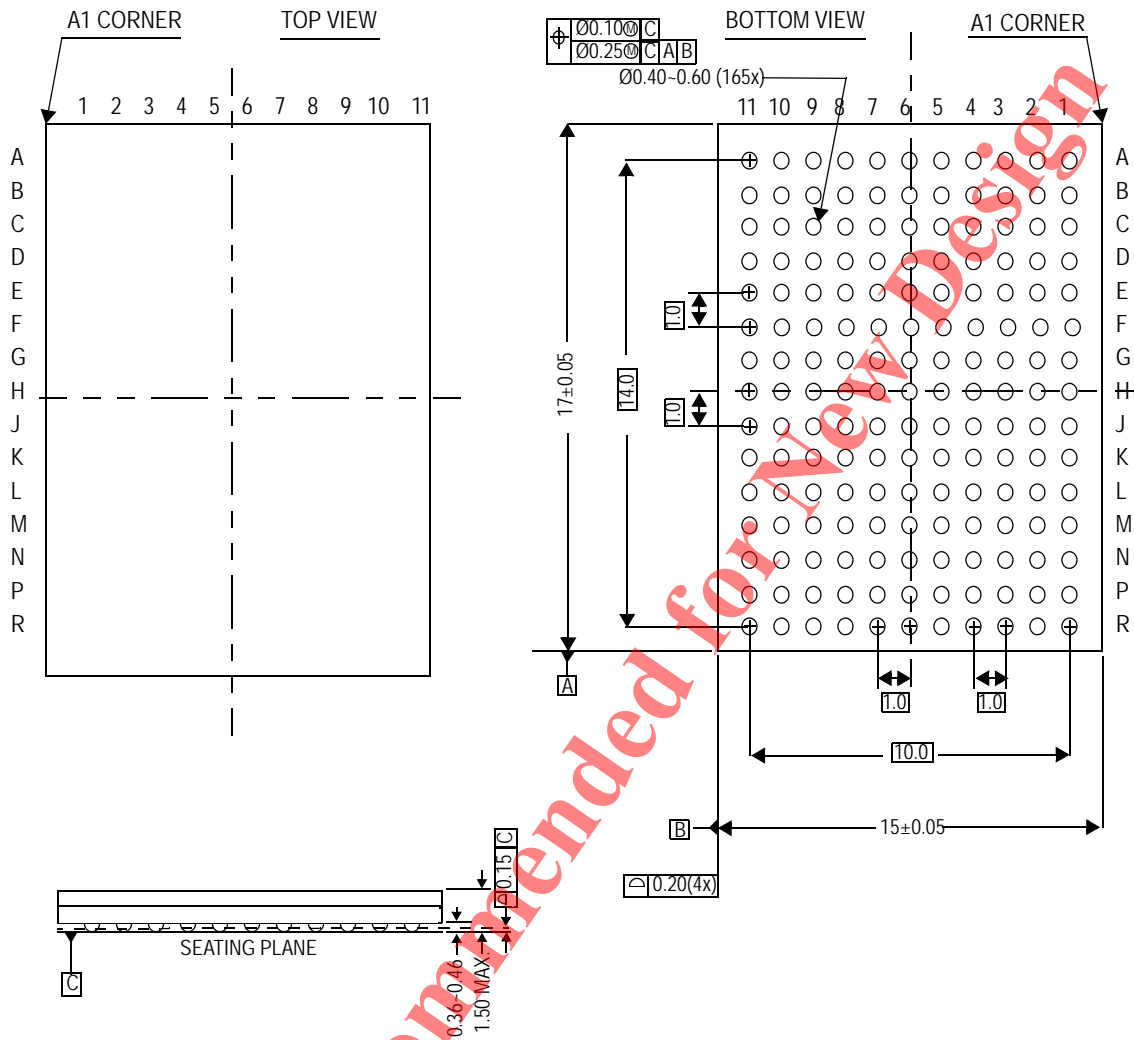


### JTAG Port AC Electrical Characteristics

Parameter	Symbol	Min	Max	Unit
TCK Cycle Time	$t_{TKC}$	50	—	ns
TCK Low to TDO Valid	$t_{TKQ}$	—	20	ns
TCK High Pulse Width	$t_{TKH}$	20	—	ns
TCK Low Pulse Width	$t_{TKL}$	20	—	ns
TDI & TMS Set Up Time	$t_{TS}$	10	—	ns
TDI & TMS Hold Time	$t_{TH}$	10	—	ns

Not Recommended for New Design

Package Dimensions—165-Bump FPBGA (Package E)



## Ordering Information—GSI SigmaDDR-II SRAM

Org	Part Number1	Type	Package	Speed (MHz)	T <sub>J</sub> <sup>2</sup>
16M x 8	GS81302R08E-375	SigmaDDR-II B4 SRAM	165-bump BGA	375	C
16M x 8	GS81302R08E-350	SigmaDDR-II B4 SRAM	165-bump BGA	350	C
16M x 8	GS81302R08E-333	SigmaDDR-II B4 SRAM	165-bump BGA	333	C
16M x 8	GS81302R08E-300	SigmaDDR-II B4 SRAM	165-bump BGA	300	C
16M x 8	GS81302R08E-250	SigmaDDR-II B4 SRAM	165-bump BGA	250	C
16M x 8	GS81302R08E-375I	SigmaDDR-II B4 SRAM	165-bump BGA	375	I
16M x 8	GS81302R08E-350I	SigmaDDR-II B4 SRAM	165-bump BGA	350	I
16M x 8	GS81302R08E-333I	SigmaDDR-II B4 SRAM	165-bump BGA	333	I
16M x 8	GS81302R08E-300I	SigmaDDR-II B4 SRAM	165-bump BGA	300	I
16M x 8	GS81302R08E-250I	SigmaDDR-II B4 SRAM	165-bump BGA	250	I
16M x 9	GS81302R09E-375	SigmaDDR-II B4 SRAM	165-bump BGA	375	C
16M x 9	GS81302R09E-350	SigmaDDR-II B4 SRAM	165-bump BGA	350	C
16M x 9	GS81302R09E-333	SigmaDDR-II B4 SRAM	165-bump BGA	333	C
16M x 9	GS81302R09E-300	SigmaDDR-II B4 SRAM	165-bump BGA	300	C
16M x 9	GS81302R09E-250	SigmaDDR-II B4 SRAM	165-bump BGA	250	C
16M x 9	GS81302R09E-375I	SigmaDDR-II B4 SRAM	165-bump BGA	375	I
16M x 9	GS81302R09E-350I	SigmaDDR-II B4 SRAM	165-bump BGA	350	I
16M x 9	GS81302R09E-333I	SigmaDDR-II B4 SRAM	165-bump BGA	333	I
16M x 9	GS81302R09E-300I	SigmaDDR-II B4 SRAM	165-bump BGA	300	I
16M x 9	GS81302R09E-250I	SigmaDDR-II B4 SRAM	165-bump BGA	250	I
8M x 18	GS81302R18E-375	SigmaDDR-II B4 SRAM	165-bump BGA	375	C
8M x 18	GS81302R18E-350	SigmaDDR-II B4 SRAM	165-bump BGA	350	C
8M x 18	GS81302R18E-333	SigmaDDR-II B4 SRAM	165-bump BGA	333	C
8M x 18	GS81302R18E-300	SigmaDDR-II B4 SRAM	165-bump BGA	300	C
8M x 18	GS81302R18E-250	SigmaDDR-II B4 SRAM	165-bump BGA	250	C
8M x 18	GS81302R18E-375I	SigmaDDR-II B4 SRAM	165-bump BGA	375	I
8M x 18	GS81302R18E-350I	SigmaDDR-II B4 SRAM	165-bump BGA	350	I
8M x 18	GS81302R18E-333I	SigmaDDR-II B4 SRAM	165-bump BGA	333	I
8M x 18	GS81302R18E-300I	SigmaDDR-II B4 SRAM	165-bump BGA	300	I
8M x 18	GS81302R18E-250I	SigmaDDR-II B4 SRAM	165-bump BGA	250	I
4M x 36	GS81302R36E-375	SigmaDDR-II B4 SRAM	165-bump BGA	375	C
4M x 36	GS81302R36E-350	SigmaDDR-II B4 SRAM	165-bump BGA	350	C

**Notes:**

1. For Tape and Reel add the character "T" to the end of the part number. Example: GS81302R36E-300T.
2. C = Commercial Temperature Range. I = Industrial Temperature Range.



**Ordering Information—GSI SigmaDDR-II SRAM**

Org	Part Number1	Type	Package	Speed (MHz)	T <sub>J</sub> <sup>2</sup>
4M x 36	GS81302R36E-333	SigmaDDR-II B4 SRAM	165-bump BGA	333	C
4M x 36	GS81302R36E-300	SigmaDDR-II B4 SRAM	165-bump BGA	300	C
4M x 36	GS81302R36E-250	SigmaDDR-II B4 SRAM	165-bump BGA	250	C
4M x 36	GS81302R36E-375I	SigmaDDR-II B4 SRAM	165-bump BGA	375	I
4M x 36	GS81302R36E-350I	SigmaDDR-II B4 SRAM	165-bump BGA	350	I
4M x 36	GS81302R36E-333I	SigmaDDR-II B4 SRAM	165-bump BGA	333	I
4M x 36	GS81302R36E-300I	SigmaDDR-II B4 SRAM	165-bump BGA	300	I
4M x 36	GS81302R36E-250I	SigmaDDR-II B4 SRAM	165-bump BGA	250	I
16M x 8	GS81302R08GE-375	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	375	C
16M x 8	GS81302R08GE-350	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	350	C
16M x 8	GS81302R08GE-333	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	333	C
16M x 8	GS81302R08GE-300	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	300	C
16M x 8	GS81302R08GE-250	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	250	C
16M x 8	GS81302R08GE-375I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	375	I
16M x 8	GS81302R08GE-350I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	350	I
16M x 8	GS81302R08GE-333I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	333	I
16M x 8	GS81302R08GE-300I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	300	I
16M x 8	GS81302R08GE-250I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	250	I
16M x 9	GS81302R09GE-375	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	375	C
16M x 9	GS81302R09GE-350	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	350	C
16M x 9	GS81302R09GE-333	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	333	C
16M x 9	GS81302R09GE-300	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	300	C
16M x 9	GS81302R09GE-250	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	250	C
16M x 9	GS81302R09GE-375I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	375	I
16M x 9	GS81302R09GE-350I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	350	I
16M x 9	GS81302R09GE-333I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	333	I
16M x 9	GS81302R09GE-300I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	300	I
16M x 9	GS81302R09GE-250I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	250	I
8M x 18	GS81302R18GE-375	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	375	C
8M x 18	GS81302R18GE-350	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	350	C
8M x 18	GS81302R18GE-333	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	333	C
8M x 18	GS81302R18GE-300	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	300	C
8M x 18	GS81302R18GE-250	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	250	C

**Notes:**

1. For Tape and Reel add the character "T" to the end of the part number. Example: GS81302R36E-300T.
2. C = Commercial Temperature Range. I = Industrial Temperature Range.

## Ordering Information—GSI SigmaDDR-II SRAM

Org	Part Number1	Type	Package	Speed (MHz)	T <sub>J</sub> <sup>2</sup>
8M x 18	GS81302R18GE-375I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	375	I
8M x 18	GS81302R18GE-350I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	350	I
8M x 18	GS81302R18GE-333I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	333	I
8M x 18	GS81302R18GE-300I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	300	I
8M x 18	GS81302R18GE-250I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	250	I
4M x 36	GS81302R36GE-375	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	375	C
4M x 36	GS81302R36GE-350	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	350	C
4M x 36	GS81302R36GE-333	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	333	C
4M x 36	GS81302R36GE-300	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	300	C
4M x 36	GS81302R36GE-250	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	250	C
4M x 36	GS81302R36GE-375I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	375	I
4M x 36	GS81302R36GE-350I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	350	I
4M x 36	GS81302R36GE-333I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	333	I
4M x 36	GS81302R36GE-300I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	300	I
4M x 36	GS81302R36GE-250I	SigmaDDR-II B4 SRAM	RoHS-compliant 165-bump BGA	250	I

## Notes:

1. For Tape and Reel add the character "T" to the end of the part number. Example: GS81302R36E-300T.
2. C = Commercial Temperature Range. I = Industrial Temperature Range.

Not Recommended for New Design

## Revision History

File Name	Types of Changes Format or Content	Revisions
GS81302Rxx_r1	Format	• Creation of new datasheet
GS81302Rxx_r1.00a	Content	• Corrected Ordering Information Table
GS81302Rxx_r1.01	Content	<ul style="list-style-type: none"> <li>• Revised Four Bank Depth Expansion Schematic</li> <li>• Revised Power Up Information</li> <li>• Updated AC Characteristics Table</li> <li>• Updated 165 BGA Package Drawing</li> <li>• Updated JTAG Operating Port Information</li> <li>• (Rev1.01a: removed CQ reference from SAMPLE-Z section in JTAG Tap Instruction Set Summary)</li> <li>• (Rev1.01b: Updated DLL Lock time to 2048 cycles)</li> </ul>
GS81302Rxx_r1.02	Content	<ul style="list-style-type: none"> <li>• Removed 200 MHz and 167 MHz speed bins</li> <li>• Added 375 MHz and 350 MHz speed bins</li> <li>• Updated thermal information</li> <li>• (Rev1.02a: Updated erroneous information in AC Char table)</li> </ul>
GS81302Rxx_r1.03	Content	<ul style="list-style-type: none"> <li>• Added Op Currents</li> <li>• Updated for MP status</li> <li>• (Rev1.03a: Editorial updates)</li> <li>• (Rev1.03b: Updated DLL lock time in AC Char table)</li> <li>• (Rev1.03c: Corrected erroneous information in Input and Output Leakage Characteristics table)</li> </ul>

Not Recommended for New Design



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

**Телефон:** 8 (812) 309 58 32 (многоканальный)

**Факс:** 8 (812) 320-02-42

**Электронная почта:** [org@eplast1.ru](mailto:org@eplast1.ru)

**Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.