

192 kHz Digital Audio Interface Transmitter

Features

- ◆ Complete EIAJ CP1201, IEC-60958, AES3, S/PDIF-compatible Transmitter
- ◆ +3.3 V or 5.0 V Digital Supply (VD)
- ◆ +3.3 V or 5.0 V Digital Interface (VL)
- ◆ On-Chip Channel Status and User Bit Buffer Memories Allow Block-Sized Updates
- ◆ Flexible 3-Wire Serial Digital Audio Input Port
- ◆ Up to 192-kHz Frame Rate
- ◆ Microcontroller Write Access to Channel Status and User Bit Data
- ◆ On-Chip Differential Line Driver
- ◆ Generates CRC Codes and Parity Bits
- ◆ Stand-Alone Mode Allows Use without a Microcontroller

General Description

The CS8406 is a monolithic CMOS device which encodes and transmits audio data according to the AES3, IEC60958, S/PDIF, or EIAJ CP1201 standards. The CS8406 accepts audio and digital data, which is then multiplexed, encoded, and driven onto a cable.

The audio data is input through a configurable, 3-wire input port. The channel status and user bit data are input through an SPI™ or I²C® microcontroller port, and may be assembled in block-sized buffers. For systems with no microcontroller, a Stand-Alone Mode allows direct access to channel status and user bit data pins.

The CS8406 is available in a 28-pin TSSOP and SOIC package for both Commercial (-10° to +70°C) and Automotive grade (-40° to +85°C). The CDB8416 Demonstration board is also available for device evaluation and implementation suggestions. Please refer to ["Ordering Information" on page 34](#) for complete details.

Target applications include A/V Receivers, CD-R, DVD receivers, digital mixing consoles, effects processors, set-top boxes, and computer and automotive audio systems.

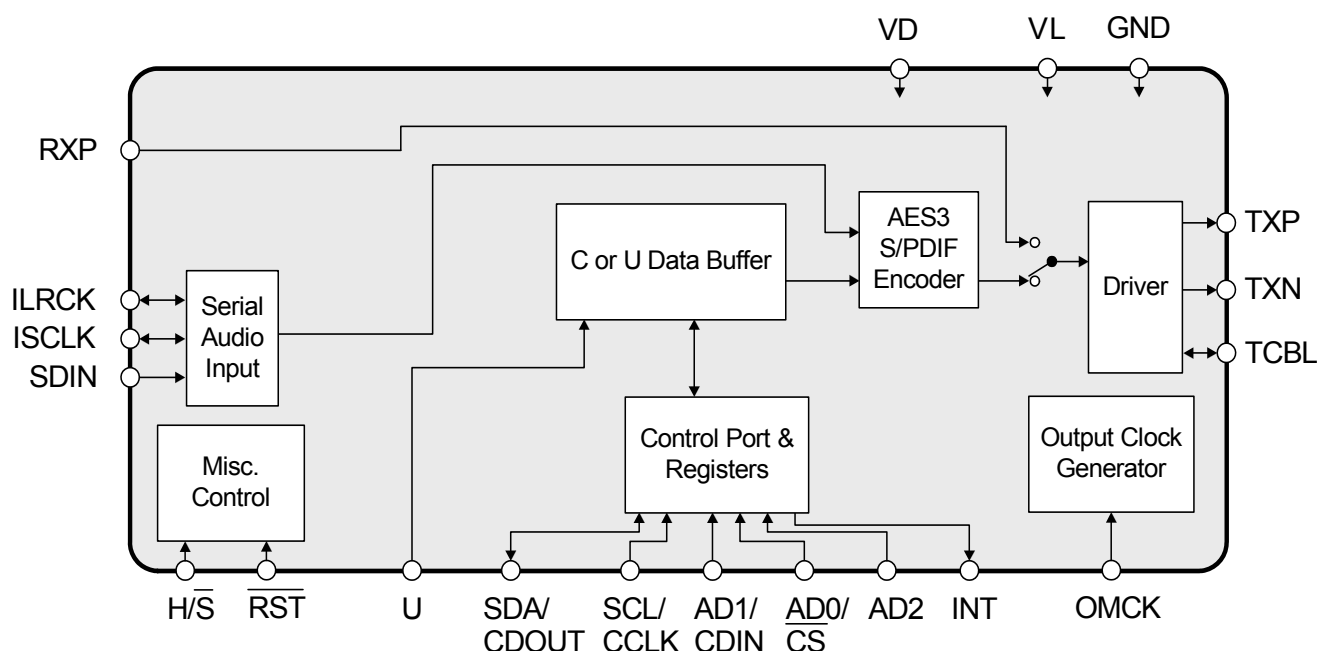


TABLE OF CONTENTS

1. CHARACTERISTICS AND SPECIFICATIONS	4
SPECIFIED OPERATING CONDITIONS	4
ABSOLUTE MAXIMUM RATINGS	4
DC ELECTRICAL CHARACTERISTICS	4
DIGITAL INPUT CHARACTERISTICS	5
DIGITAL INTERFACE SPECIFICATIONS	5
TRANSMITTER CHARACTERISTICS	5
SWITCHING CHARACTERISTICS	5
SWITCHING CHARACTERISTICS - SERIAL AUDIO PORTS	6
SWITCHING CHARACTERISTICS - CONTROL PORT - SPI MODE	7
SWITCHING CHARACTERISTICS - CONTROL PORT - I ² C MODE	8
2. TYPICAL CONNECTION DIAGRAMS	9
3. GENERAL DESCRIPTION	11
3.1 AES3 and S/PDIF Standards Documents	11
4. THREE-WIRE SERIAL INPUT AUDIO PORT	12
5. AES3 TRANSMITTER	13
5.1 TXN and TXP Drivers	13
5.2 Mono Mode Operation	13
5.3 Transmitted Frame and Channel Status Boundary Timing	13
6. CONTROL PORT DESCRIPTION	16
6.1 SPI Mode	16
6.2 I ² C Mode	17
7. CONTROL PORT REGISTER SUMMARY	18
8. CONTROL PORT REGISTER BIT DEFINITIONS	19
8.1 Memory Address Pointer (MAP)	19
8.2 Default = '000000' Control 1 (01h)	19
8.3 Control 2 (02h)	19
8.4 Data Flow Control (03h)	20
8.5 Clock Source Control (04h)	20
8.6 Serial Audio Input Port Data Format (05h)	21
8.7 Interrupt 1 Status (07h) (Read Only)	22
8.8 Interrupt 2 Status (08h) (Read Only)	22
8.9 Interrupt 1 Mask (09h)	22
8.10 Interrupt 1 Mode MSB (0Ah) and Interrupt 1 Mode LSB (0Bh)	23
8.11 Interrupt 2 Mask (0Ch)	23
8.12 Interrupt 2 Mode MSB (0Dh) and Interrupt Mode 2 LSB (0Eh)	23
8.13 Channel Status Data Buffer Control (12h)	23
8.14 User Data Buffer Control (13h)	24
8.15 Channel Status Bit or User Bit Data Buffer (20h - 37h)	24
8.16 CS8406 I.D. and Version Register (7Fh) (Read Only)	24
9. PIN DESCRIPTION - SOFTWARE MODE	25
10. HARDWARE MODE	27
10.1 Channel Status, User and Validity Data	27
10.2 Serial Audio Port	28
11. PIN DESCRIPTION - HARDWARE MODE	29
12. APPLICATIONS	31
12.1 Reset, Power Down and Start-Up	31
12.2 ID Code and Revision Code	31
12.3 Power Supply, Grounding, and PCB layout	31
12.4 Synchronization of Multiple CS8406s	31
13. PACKAGE DIMENSIONS	32
14. ORDERING INFORMATION	34

15. APPENDIX A: EXTERNAL AES3/SPDIF/IEC60958 TRANSMITTER COMPONENTS	35
15.1 AES3 Transmitter External Components	35
15.2 Isolating Transformer Requirements	35
16. APPENDIX B: CHANNEL STATUS AND USER DATA BUFFER MANAGEMENT	36
16.1 AES3 Channel Status(C) Bit Management	36
16.1.1 Accessing the E buffer	36
16.1.2 Serial Copy Management System (SCMS)	37
16.1.3 Channel Status Data E Buffer Access	37
16.2 AES3 User (U) Bit Management	38
16.2.1 Mode 1: Transmit All Zeros	38
16.2.2 Mode 2: Block Mode	38
17. REVISION HISTORY	39

LIST OF FIGURES

Figure 1. Audio Port Master Mode Timing	6
Figure 2. Audio Port Slave Mode and Data Input Timing	6
Figure 3. SPI Mode Timing	7
Figure 4. I ² C Mode Timing	8
Figure 5. Recommended Connection Diagram for Software Mode	9
Figure 6. Recommended Connection Diagram for Hardware Mode	10
Figure 7. Serial Audio Input Example Formats	12
Figure 8. AES3 Transmitter Timing for C, U, and V Pin Input Data, Stereo Mode.....	14
Figure 9. AES3 Transmitter Timing for C, U, and V Pin Input Data, Mono Mode	15
Figure 10. Control Port Timing in SPI Mode	16
Figure 11. Control Port Timing, I ² C Slave Mode Write	17
Figure 12. Control Port Timing, I ² C Slave Mode Read.....	17
Figure 13. Hardware Mode Data Flow	27
Figure 14. Professional Output Circuit	35
Figure 15. Consumer Output Circuit (VL = 5.0 V)	35
Figure 16. TTL/CMOS Output Circuit.....	35
Figure 17. Channel Status Data Buffer Structure.....	36
Figure 18. Flowchart for Writing the E Buffer	37

LIST OF TABLES

Table 1. Control Register Map Summary	18
Table 2. Hardware Mode COPY/C and ORIG Pin Functions	28
Table 3. Hardware Mode Serial Audio Port Format Selection	28
Table 4. Hardware Mode OMCK Clock Ratio Selection.....	28
Table 5. Equivalent Register Settings of Serial Audio Input Formats in Hardware Mode	28

1. CHARACTERISTICS AND SPECIFICATIONS

(All Min/Max characteristics and specifications are guaranteed over the Specified Operating Conditions. Typical performance characteristics and specifications are derived from measurements taken at nominal supply voltages and $T_A = 25^\circ\text{C}$.)

SPECIFIED OPERATING CONDITIONS

(GND = 0 V, all voltages with respect to 0 V)

Parameter	Symbol	Min	Typ	Max	Units
Power Supply Voltage	VD VL	3.14 3.14	3.3 or 5.0 3.3 or 5.0	5.25 5.25	V V
Ambient Operating Temperature:	T_A	-10	-	+70	$^\circ\text{C}$
Commercial Grade	T_A	-40	-	+85	$^\circ\text{C}$
Automotive Grade					

ABSOLUTE MAXIMUM RATINGS

(GND = 0 V; all voltages with respect to 0 V. Operation beyond these limits may result in permanent damage to the device. Normal operation is not guaranteed at these extremes.)

Parameter	Symbol	Min	Max	Units
Power Supply Voltage	VD, VL	-	6.0	V
Input Current, Any Pin Except Supplies (Note 1)	I_{in}	-	± 10	mA
Input Voltage	V_{in}	-0.3	VL + 0.3	V
Ambient Operating Temperature (power applied)	T_A	-55	125	$^\circ\text{C}$
Storage Temperature	T_{stg}	-65	150	$^\circ\text{C}$

Notes:

1. Transient currents of up to 100 mA will not cause SCR latch-up.

DC ELECTRICAL CHARACTERISTICS

(GND = 0 V; all voltages with respect to 0 V.)

Parameters	Symbol	Min	Typ	Max	Units
Power-Down Mode (Note 2)					
Supply Current in power down	VD = 3.3 V ID	-	20	-	μA
	VD = 5.0 V ID	-	40	-	μA
	VL = 3.3 V IL	-	0	-	μA
	VL = 5.0 V IL	-	0	-	μA
Normal Operation (Note 3)					
Supply Current at 48 kHz frame rate (Note 4)	VD = 3.3 V ID	-	1.9	-	mA
	VD = 5.0 V ID	-	3.5	-	mA
	VL = 3.3 V IL	-	6.5	-	mA
	VL = 5.0 V IL	-	10.6	-	mA
Supply Current at 192 kHz frame rate (Note 4)	VD = 3.3 V ID	-	7.6	-	mA
	VD = 5.0 V ID	-	12.7	-	mA
	VL = 3.3 V IL	-	7.2	-	mA
	VL = 5.0 V IL	-	12	-	mA

2. Power Down Mode is defined as $\overline{\text{RST}} = \text{LO}$ with all clocks and data lines held static.
3. Normal operation is defined as $\overline{\text{RST}} = \text{HI}$.
4. Assumes that no inputs are left floating. It is recommended that all digital inputs be driven high or low at all times.

DIGITAL INPUT CHARACTERISTICS

Parameters	Symbol	Min	Typ	Max	Units
Input Leakage Current	I_{in}	-	-	± 0.5	μA
Input Hysteresis (all inputs except OMCK)		-	0.25	-	V

DIGITAL INTERFACE SPECIFICATIONS

(GND = 0 V; all voltages with respect to 0 V.)

Parameters	Symbol	Min	Max	Units
High-Level Output Voltage ($I_{OH} = -3.2$ mA), except TXP/TXN	V_{OH}	$V_L - 1.0$	-	V
Low-Level Output Voltage ($I_{OH} = 3.2$ mA), except TXP/TXN	V_{OL}	-	0.4	V
High-Level Output Voltage, TXP, TXN (21 mA at $V_L = 5.0$ V) (15 mA at $V_L = 3.3$ V)		$V_L - 0.7$ $V_L - 0.7$	V_L V_L	V V
Low-Level Output Voltage, TXP, TXN (21 mA at $V_L = 5.0$ V) (16 mA at $V_L = 3.3$ V)		- -	0.7 0.7	V V
High-Level Input Voltage $V_D = 5.0$ V $V_D = 3.3$ V	V_{IH}	2.75 2.0	$V_L + 0.3$ $V_L + 0.3$	V V
Low-Level Input Voltage $V_D = 5.0$ V $V_D = 3.3$ V	V_{IL}	-0.3 -0.3	0.8 0.8	V V

TRANSMITTER CHARACTERISTICS

Parameters	Symbol	Typ	Units
TXP Output Resistance $V_L = 5.0$ V $V_L = 3.3$ V	R_{TXP}	26.5 33.5	Ω Ω
TXN Output Resistance $V_L = 5.0$ V $V_L = 3.3$ V	R_{TXN}	26.5 33.5	Ω Ω

SWITCHING CHARACTERISTICS

(Inputs: Logic 0 = 0 V, Logic 1 = V_L ; $C_L = 20$ pF)

Parameter	Symbol	Min	Typ	Max	Units
RST pin Low Pulse Width		200	-	-	μs
OMCK Frequency for OMCK = $512 \cdot F_s$		4.1	-	98.4	MHz
OMCK Low and High Width for OMCK = $512 \cdot F_s$		4.1	-	-	ns
OMCK Frequency for OMCK = $384 \cdot F_s$		3.1	-	73.8	MHz
OMCK Low and High Width for OMCK = $384 \cdot F_s$		6.1	-	-	ns
OMCK Frequency for OMCK = $256 \cdot F_s$		2.0	-	49.2	MHz
OMCK Low and High Width for OMCK = $256 \cdot F_s$		8.1	-	-	ns
OMCK Frequency for OMCK = $128 \cdot F_s$		1.0	-	24.6	MHz
OMCK Low and High Width for OMCK = $128 \cdot F_s$		18.3	-	-	ns
Frame Rate		8	-	192	kHz
AES3 Transmitter Output Jitter		-	200	-	ps RMS

SWITCHING CHARACTERISTICS - SERIAL AUDIO PORTS

(Inputs: Logic 0 = 0 V, Logic 1 = VL; C_L = 20 pF)

Parameter	Symbol	Min	Typ	Max	Units
SDIN Setup Time Before ISCLK Active Edge (Note 5)	t_{ds}	10	-	-	ns
SDIN Hold Time After ISCLK Active Edge (Note 5)	t_{dh}	8	-	-	ns
Master Mode					
OMCK to ISCLK active edge delay (Note 5)	t_{smd}	0	-	17	ns
OMCK to ILRCK delay (Note 6)	t_{lmd}	0	-	16	ns
ISCLK and ILRCK Duty Cycle		-	50	-	%
Slave Mode					
ISCLK Period	t_{sckw}	36	-	-	ns
ISCLK Input Low Width	t_{sckl}	14.4	-	-	ns
ISCLK Input High Width	t_{sckh}	14.4	-	-	ns
ISCLK Active Edge to ILRCK Edge (Note 7)	t_{lrckd}	10	-	-	ns
ILRCK Edge Setup Before ISCLK Active Edge (Note 8)	t_{lrcks}	10	-	-	ns

Notes:

- The active edge of ISCLK is programmable in Software Mode.
- The polarity of ILRCK is programmable in Software Mode.
- Prevents the previous ISCLK edge from being interpreted as the first one after ILRCK has changed.
- This setup time ensures that this ISCLK edge is interpreted as the first one after ILRCK has changed.

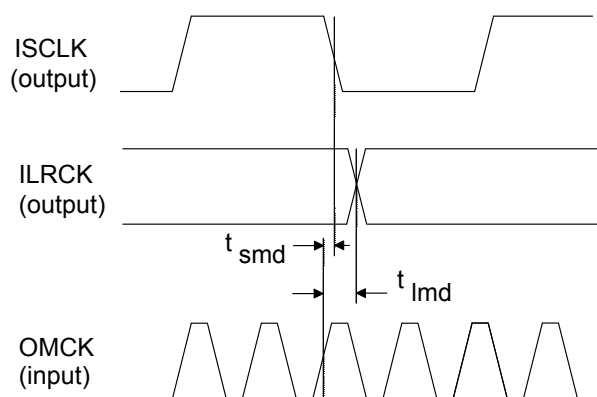


Figure 1. Audio Port Master Mode Timing

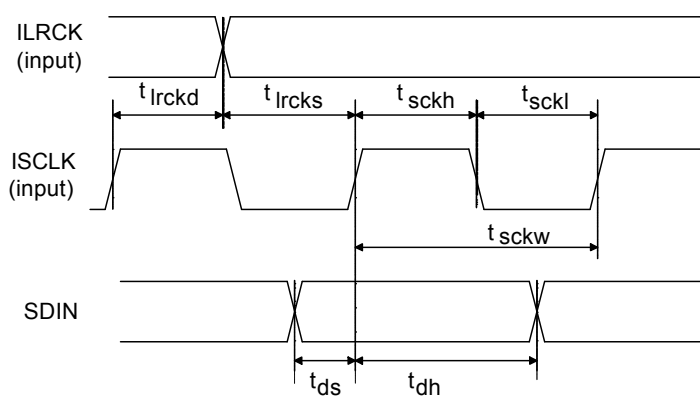


Figure 2. Audio Port Slave Mode and Data Input Timing

SWITCHING CHARACTERISTICS - CONTROL PORT - SPI MODE

(Inputs: Logic 0 = 0 V, Logic 1 = VL; $C_L = 20$ pF)

Parameter	Symbol	Min	Typ	Max	Units
CCLK Clock Frequency (Note 9)	f_{sck}	0	-	6.0	MHz
\overline{CS} High Time Between Transmissions	t_{csh}	1.0	-	-	μs
\overline{CS} Falling to CCLK Edge	t_{css}	20	-	-	ns
CCLK Low Time	t_{scl}	66	-	-	ns
CCLK High Time (Note 10)	t_{sch}	MAX ((1/256 F_S + 8), 66)			ns
CDIN to CCLK Rising Setup Time	t_{dsu}	40	-	-	ns
CCLK Rising to DATA Hold Time (Note 11)	t_{dh}	15	-	-	ns
CCLK Falling to CDOUT Stable	t_{pd}	-	-	50	ns
Rise Time of CDOUT	t_{r1}	-	-	25	ns
Fall Time of CDOUT	t_{f1}	-	-	25	ns
Rise Time of CCLK and CDIN (Note 12)	t_{r2}	-	-	100	ns
Fall Time of CCLK and CDIN (Note 12)	t_{f2}	-	-	100	ns

Notes:

9. If F_S is lower than 51.850 kHz, the maximum CCLK frequency should be less than 115 F_S . This is dictated by the timing requirements necessary to access the Channel Status and User Bit buffer memory. Access to the control register file can be carried out at the full 6 MHz rate.
10. T_{sch} must be greater than the larger of the two values, either 1/256 F_S + 8 ns, or 66 ns.
11. Data must be held for sufficient time to bridge the transition time of CCLK.
12. For $f_{sck} < 1$ MHz.

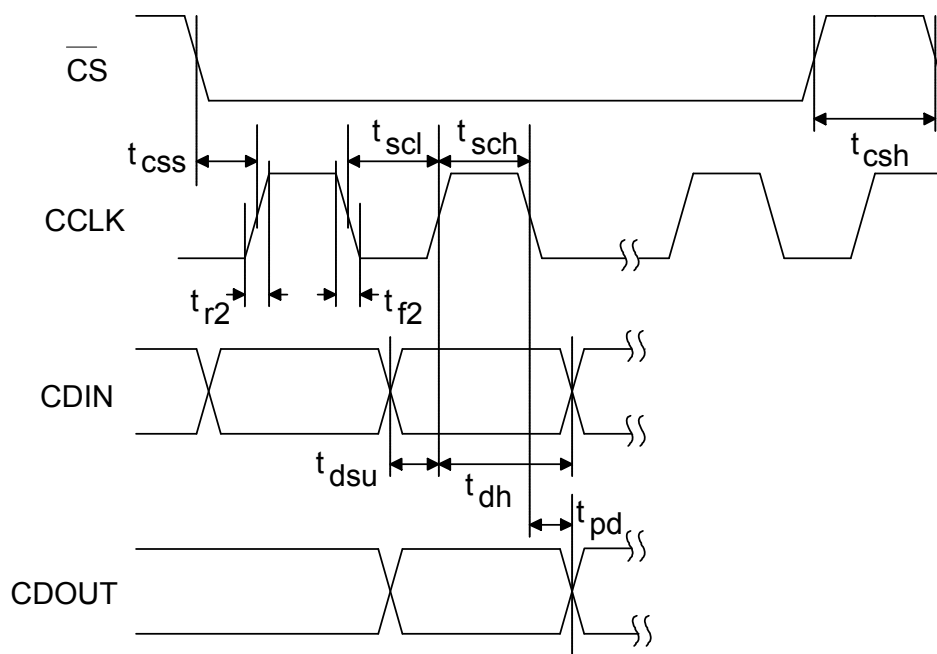


Figure 3. SPI Mode Timing

SWITCHING CHARACTERISTICS - CONTROL PORT - I²C MODE

(Inputs: Logic 0 = 0 V, Logic 1 = VL; C_L = 20 pF)

Parameter	Symbol	Min	Typ	Max	Units
SCL Clock Frequency	f _{scl}	-	-	100	kHz
Bus Free Time Between Transmissions	t _{buf}	4.7	-	-	μs
Start Condition Hold Time (prior to first clock pulse)	t _{hdst}	4.0	-	-	μs
Clock Low Time	t _{low}	4.7	-	-	μs
Clock High Time	t _{high}	4.0	-	-	μs
Setup Time for Repeated Start Condition	t _{sust}	4.7	-	-	μs
SDA Hold Time from SCL Falling (Note 13)	t _{hdd}	0	-	-	μs
SDA Setup Time to SCL Rising	t _{sud}	250	-	-	ns
Rise Time of Both SDA and SCL Lines	t _r	-	-	1000	ns
Fall Time of Both SDA and SCL Lines	t _f	-	-	300	ns
Setup Time for Stop Condition	t _{susp}	4.7	-	-	μs

13. Data must be held for sufficient time to bridge the 300 ns transition time of SCL.

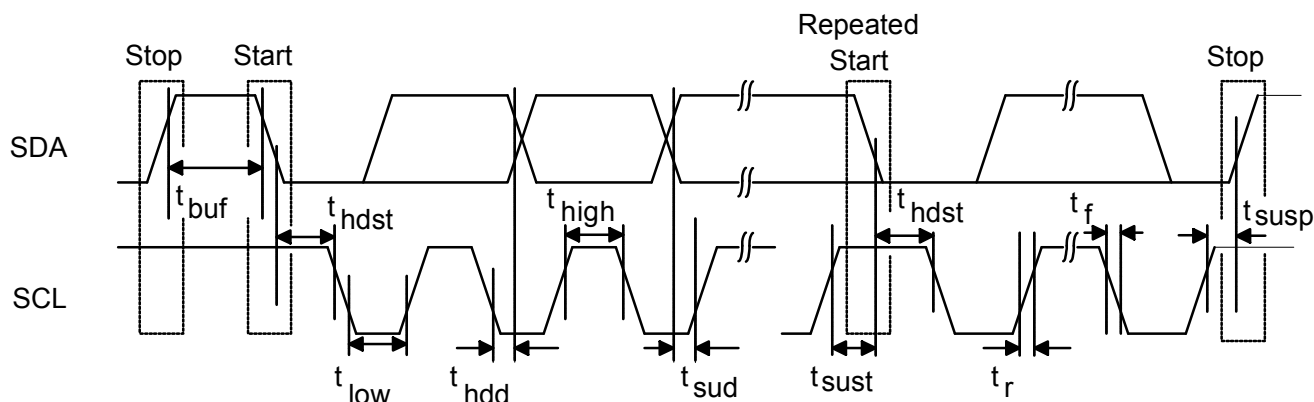


Figure 4. I²C Mode Timing

2. TYPICAL CONNECTION DIAGRAMS

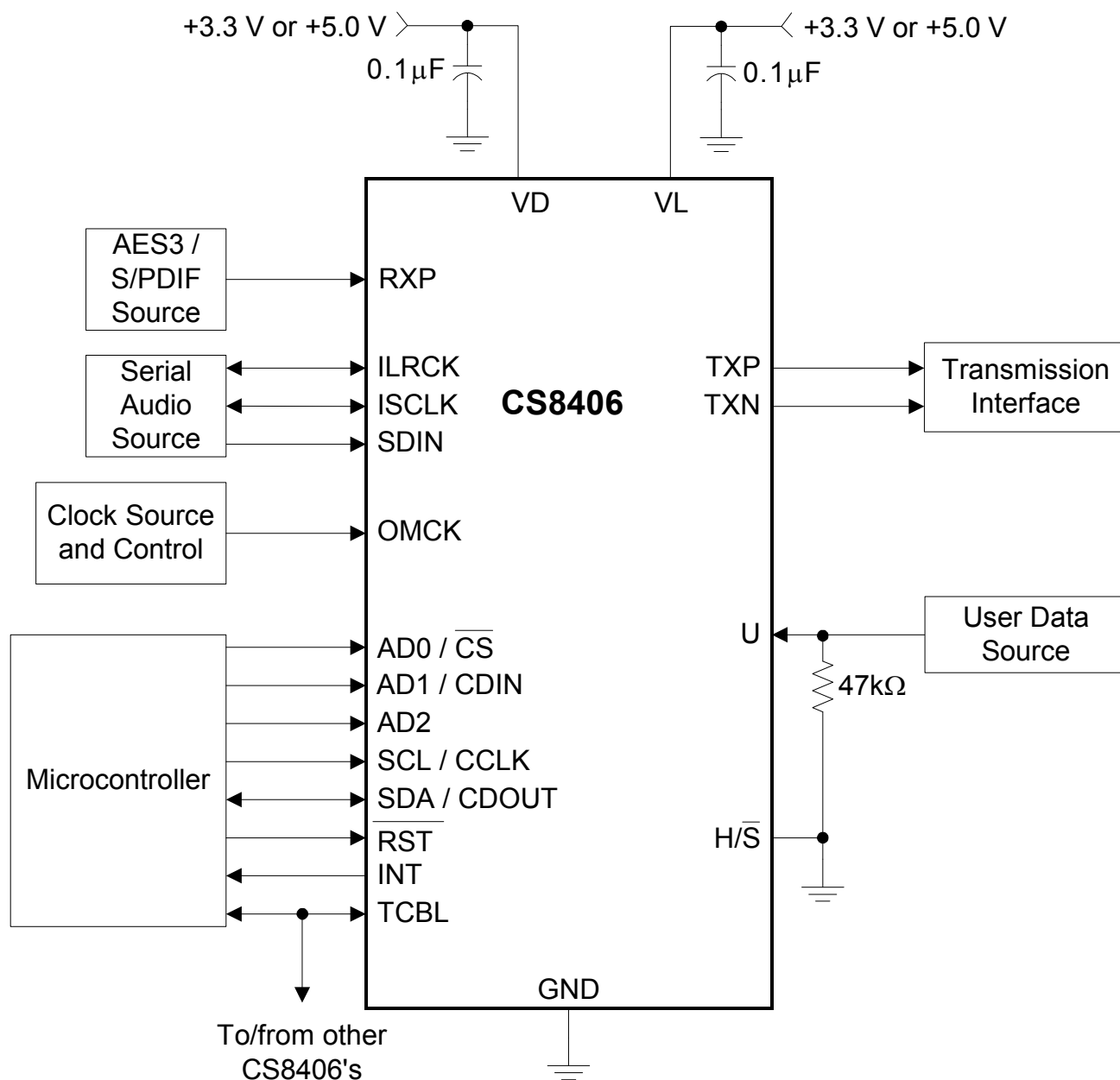


Figure 5. Recommended Connection Diagram for Software Mode

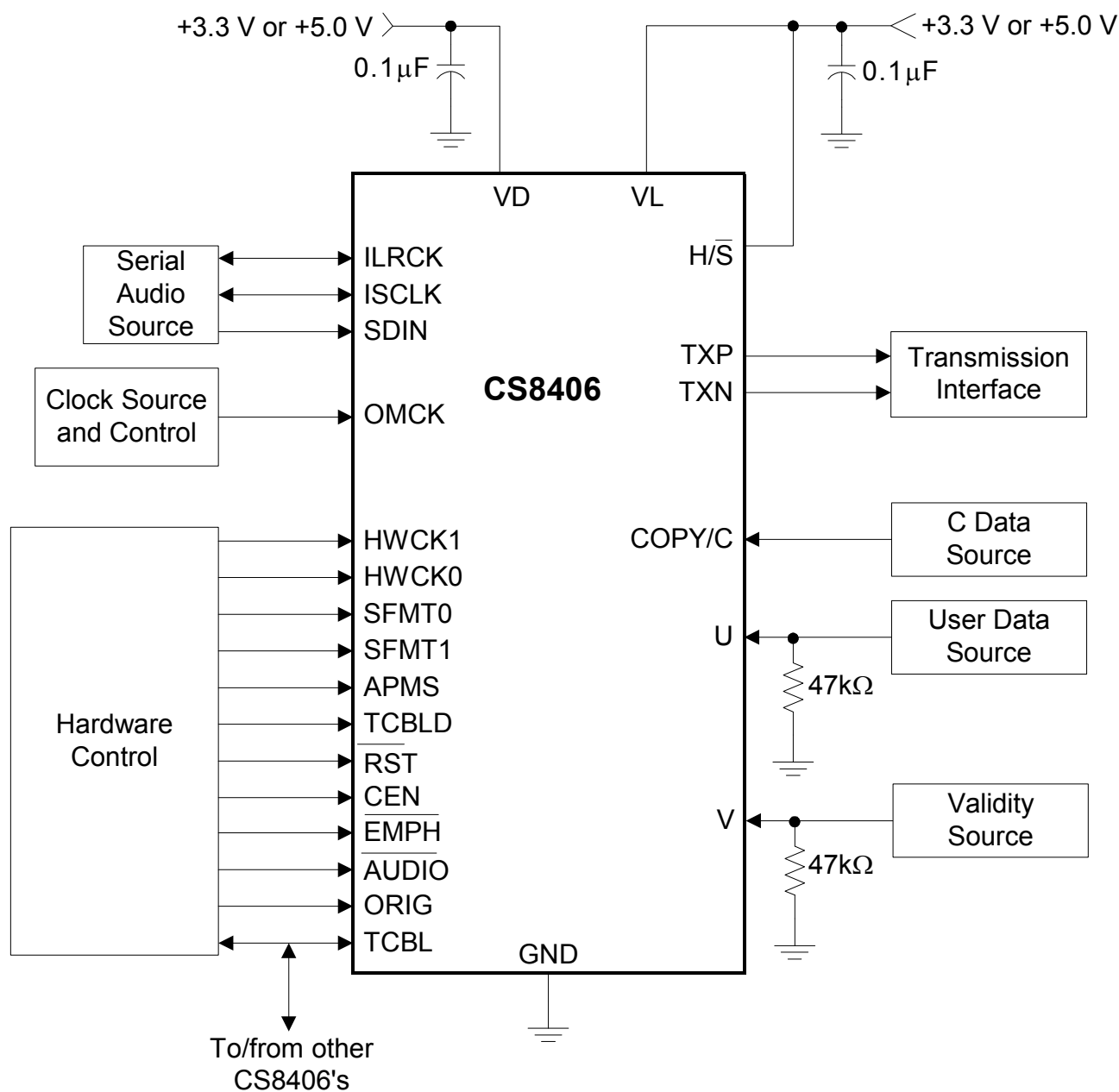


Figure 6. Recommended Connection Diagram for Hardware Mode

3. GENERAL DESCRIPTION

The CS8406 is a monolithic CMOS device which encodes and transmits audio data according to the AES3, IEC60958, S/PDIF, and EIAJ CP1201 interface standards. The CS8406 accepts audio, channel status and user data, which is then multiplexed, encoded, and driven onto a cable.

The audio data is input through a configurable, 3-wire input port. The channel status bits and user bit data are input through an SPI or I²C Mode microcontroller port and may be assembled in separate block sized buffers.

For systems with no microcontroller, a Stand-Alone Mode allows direct access to channel status and user data input pins.

Target applications include CD-R, DAT, DVD, MD and VTR equipment, mixing consoles, digital audio transmission equipment, high quality A/D converters, effects processors, set-top TV boxes, and computer audio systems.

Figure 5 shows the supply and external connections to the CS8406 when configured for operation with a microcontroller. Figure 6 shows the supply and external connections to the CS8406 when configured for operation without a microcontroller.

3.1 AES3 and S/PDIF Standards Documents

This data sheet assumes that the user is familiar with the AES3 and S/PDIF data formats. It is advisable to have current copies of the AES3 and IEC60958 specifications on hand for easy reference.

The latest AES3 standard is available from the Audio Engineering Society or ANSI at www.aes.org or www.ansi.org. Obtain the latest IEC60958 standard from ANSI or from the International Electrotechnical Commission at www.iec.ch. The latest EIAJ CP-1201 standard is available from the Japanese Electronics Bureau.

Application Note 22: *Overview of Digital Audio Interface Data Structures* contains a useful tutorial on digital audio specifications, but it should not be considered a substitute for the standards.

The paper *An Understanding and Implementation of the SCMS Serial Copy Management System for Digital Audio Transmission*, by Clifton Sanchez, is an excellent tutorial on SCMS. It is available from the AES as reprint 3518.

4. THREE-WIRE SERIAL INPUT AUDIO PORT

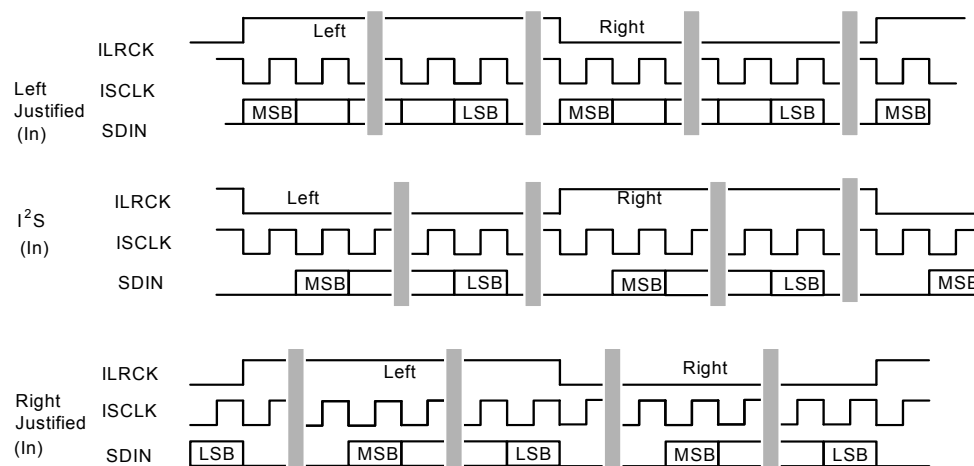
A 3-wire serial audio input port is provided. The interface format can be adjusted to suit the attached device through the control registers. The following parameters are adjustable:

- Master or slave
- Serial clock frequency
- Audio data resolution
- Left or right justification of the data relative to left/right clock
- Optional one-bit cell delay of the first data bit
- Polarity of the bit clock
- Polarity of the left/right clock (by setting the appropriate control bits, many formats are possible.)

Figure 7 shows a selection of common input formats with the corresponding control bit settings.

In Master Mode, the left/right clock and the serial bit clock are outputs, derived from the OMCK input pin master clock.

In Slave Mode, the left/right clock and the serial bit clock are inputs. The left/right clock must be synchronous to the OMCK master clock, but the serial bit clock can be asynchronous and discontinuous if required. The left/right clock should be continuous, but the duty cycle can be less than the specified typical value of 50% if enough serial clocks are present in each phase to clock all the data bits.



	SIMS*	SISF*	SIRES[1:0]*	SIJUST*	SIDEL*	SISPOL*	SILRPOL*
Left Justified	X	X	00+	0	0	0	0
I²S	X	X	00+	0	1	0	1
Right Justified	X	X	XX	1	0	0	0

X = don't care to match format, but does need to be set to the desired setting

+ I²S can accept an arbitrary number of bits, determined by the number of ISCLK cycles

* See Serial Input Port Data Format Register Bit Descriptions for an explanation of the meaning of each bit

Figure 7. Serial Audio Input Example Formats

5. AES3 TRANSMITTER

The CS8406 includes an AES3 digital audio transmitter. A comprehensive buffering scheme provides write access to the channel status and user data. This buffering scheme is described in [“Appendix B: Channel Status and User Data Buffer Management” on page 36](#).

The AES3 transmitter encodes and transmits audio and digital data according to the AES3, IEC60958 (S/PDIF), and EIAJ CP-1201 interface standards. Audio and control data are multiplexed together and bi-phase mark encoded. The resulting bit stream is driven to an output connector either directly or through a transformer. The transmitter is clocked from the clock input pin, OMCK. If OMCK is asynchronous to the data source, an interrupt bit (TSLIP) is provided that will go high every time a data sample is dropped or repeated.

The channel status (C) and user (U) bits in the transmitted data stream are taken from storage areas within the CS8406. The user can access the internal storage or configure the CS8406 to run in one of several automatic modes. [“Appendix B: Channel Status and User Data Buffer Management” on page 36](#) provides detailed descriptions of each automatic mode and describes methods of accessing the storage areas. The transmitted user bit data can optionally be input through the U pin, under the control of a control port register bit.

[Figures 8 and 9](#) show the C/U/V timing requirements.

5.1 TXN and TXP Drivers

The AES3 transmitter line drivers are low skew, low impedance, differential outputs capable of driving cables directly. Both drivers are set to ground during reset ($RST = LOW$), when no AES3 transmit clock is provided, and optionally under the control of a register bit. The CS8406 also allows immediate muting of the AES3 transmitter audio data through a control register bit.

External components are used to terminate and isolate the external cable from the CS8406. These components are detailed in [“Appendix A: External AES3/SPDIF/IEC60958 Transmitter Components” on page 35](#).

5.2 Mono Mode Operation

An alternate method for transmitting an AES3 192 kHz sample rate stream is Mono Mode. Mono Mode is implemented by using the two sub-frames in a 96 kHz biphase encoded stream to carry consecutive samples of a single channel of a 192 kHz PCM stream (i.e. a mono signal). This allows older equipment, whose AES3 transmitters and receivers are not rated for 192 kHz frame rate operation, to handle 192 kHz sample rate information. In this Mono Mode, two AES3 cables and two CS8406's are needed for stereo data transfer. The CS8406 is set to Mono Mode by the MMT control bit.

In Mono Mode, the input port will run at the audio sample rate (F_s), while the AES3 transmitter frame rate will be at $F_s/2$. Consecutive left or right channel serial audio data samples may be selected for transmission on the A and B sub-frames, and the channel status block transmitted is also selectable.

Using Mono Mode is only necessary if the incoming audio sample rate is already at 192 kHz and contains both left and right audio data words. The “Mono Mode” AES3 output stream may also be achieved by keeping the CS8406 in normal stereo mode, and placing consecutive audio samples in the left and right positions in an incoming 96 kHz word rate data stream. [Figure 9](#) shows the C/U/V timing requirements.

5.3 Transmitted Frame and Channel Status Boundary Timing

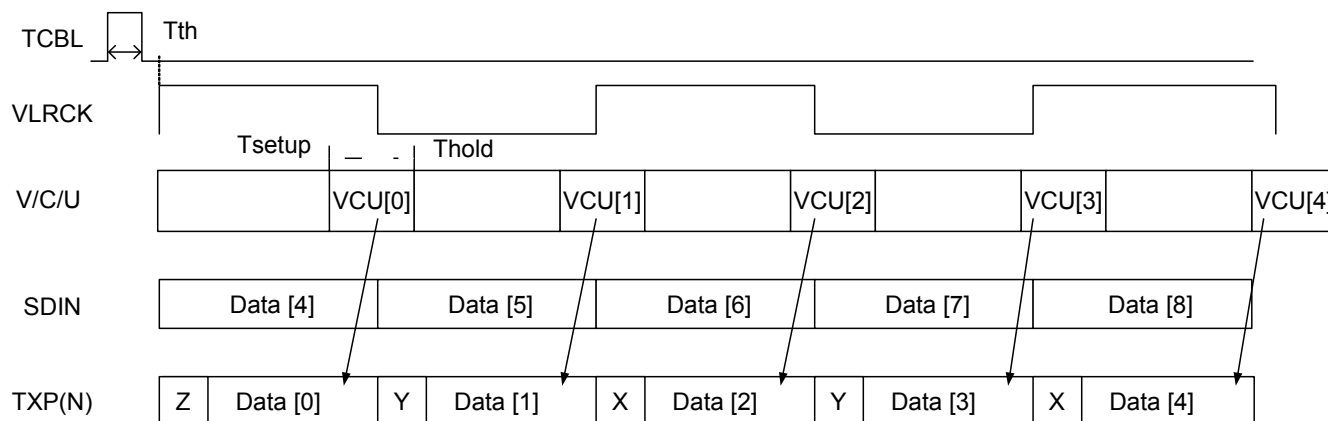
The TCBL pin is used to indicate the start of transmitted channel status block boundaries and may be an input or an output.

In some applications, it may be necessary to control the precise timing of the transmitted AES3 frame boundaries. This may be achieved in two ways:

a) With TCBL set to input, driving TCBL high for >3 OMCK clocks will cause a frame start, as well as a new channel status block start.

b) If the serial audio input port is in Slave Mode and TCBL is set to output, the start of the A channel sub-frame will be aligned with the leading edge of ILRCK.

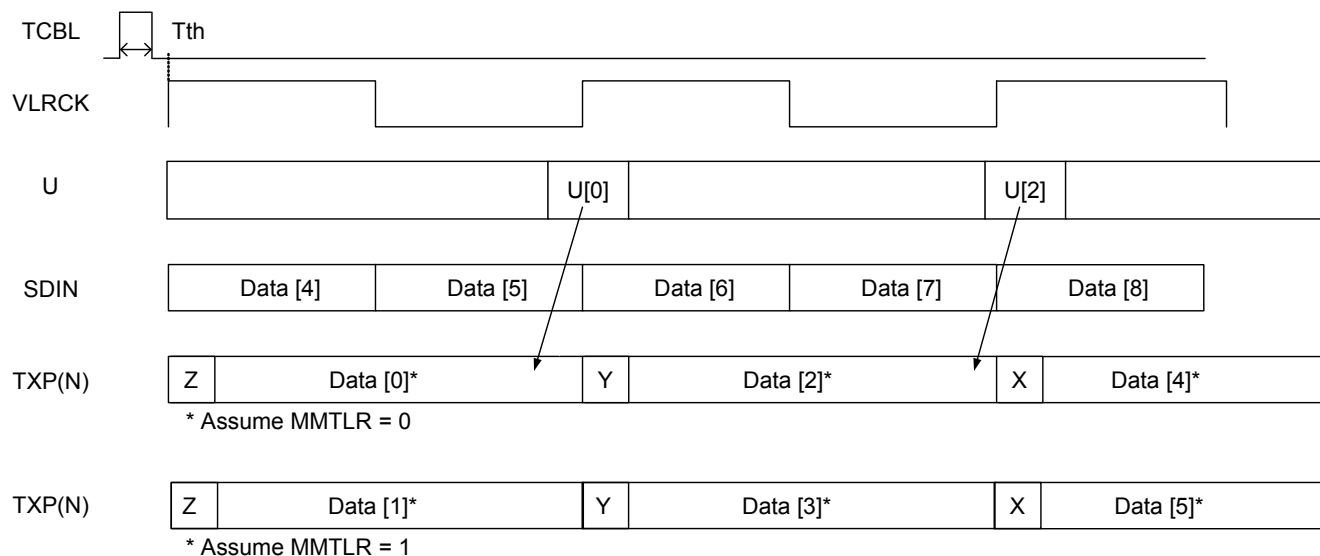
The timing of TCBL, VLRCK, C, U, and V are illustrated in Figure 8 and Figure 9. VLRCK is the internal virtual word clock signal, and is used here only to illustrate the timing of the C, U, and V bits. In Stereo Mode VLRCK = AES3 frame rate and in Mono Mode VLRCK = 2 x AES3 frame rate. If the serial audio input port is set to Slave Mode and TCBL is an output, VLRCK = ILRCK when SILRPOL = 0 and VLRCK = $\overline{\text{ILRCK}}$ when SILRPOL = 1. If the serial audio input port is set to master mode and TCBL is an input, VLRCK = ILRCK when SILRPOL = 0 and VLRCK = $\overline{\text{ILRCK}}$ when SILRPOL = 1.



Note:

1. $T_{setup} \geq 15\%$ AES3 frame rate
2. $T_{hold} = 0$
3. $T_{th} > 3$ OMCKS if TCBL is an input

Figure 8. AES3 Transmitter Timing for C, U, and V Pin Input Data, Stereo Mode


Note:

1. $T_{setup} \geq 15\%$ AES3 frame rate
2. $T_{hold} = 0$
3. $T_{th} > 3$ OMCKS if TCBL is an input

Figure 9. AES3 Transmitter Timing for C, U, and V Pin Input Data, Mono Mode

6. CONTROL PORT DESCRIPTION

The control port is used to access the registers, allowing the CS8406 to be configured for the desired operational modes and formats. The operation of the control port may be completely asynchronous with respect to the audio sample rates. However, to avoid potential interference problems, the control port pins should remain static if no operation is required.

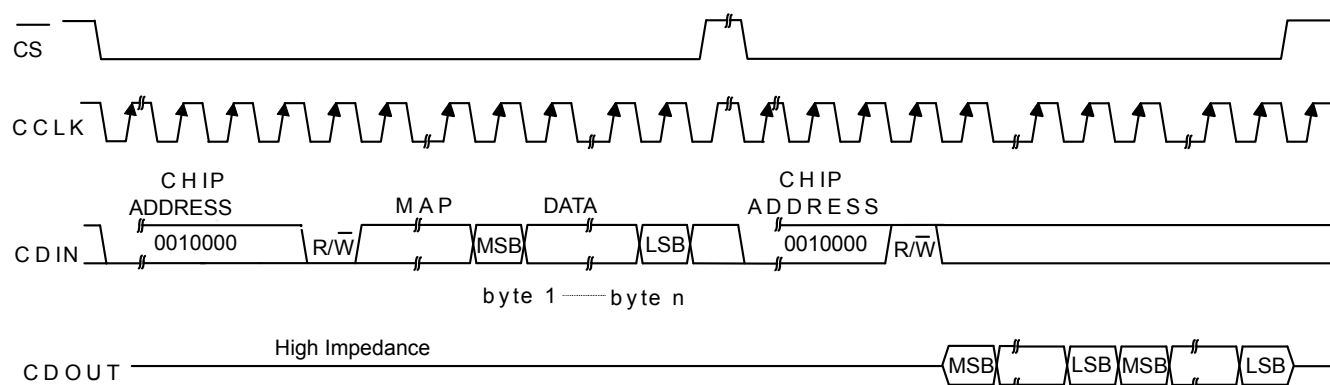
The control port has two modes: SPI and I²C, with the CS8406 acting as a slave device. SPI Mode is selected if there is a high to low transition on the AD0/ $\overline{\text{CS}}$ pin, after the $\overline{\text{RST}}$ pin has been brought high. I²C Mode is selected by connecting the AD0/ $\overline{\text{CS}}$ pin through a resistor to VL or GND, thereby permanently selecting the desired AD0 bit address state.

6.1 SPI Mode

In SPI Mode, $\overline{\text{CS}}$ is the CS8406 chip select signal, CCLK is the control port bit clock (input into the CS8406 from the microcontroller), CDIN is the input data line from the microcontroller, and CDOUT is the output data line to the microcontroller. Data is clocked in on the rising edge of CCLK and out on the falling edge.

Figure 10 shows the operation of the control port in SPI Mode. To write to a register, bring $\overline{\text{CS}}$ low. The first seven bits on CDIN form the chip address and must be 0010000. The eighth bit is a read/write indicator (R/W), which should be low to write. The next eight bits form the Memory Address Pointer (MAP), which is set to the address of the register that is to be updated. The next eight bits are the data which will be placed into the register designated by the MAP. During writes, the CDOUT output stays in the Hi-Z state. It may be externally pulled high or low with a 47 k Ω resistor, if desired.

To read a register, the MAP has to be set to the correct address by executing a partial write cycle which finishes ($\overline{\text{CS}}$ high) immediately after the MAP byte. To begin a read, bring $\overline{\text{CS}}$ low, send out the chip address and set the read/write bit (R/W) high. The next falling edge of CCLK will clock out the MSB of the addressed register (CDOUT will leave the high impedance state). The MAP automatically increments so data for successive registers will appear consecutively.



MAP = Memory Address Pointer, 7 bits, MSB first

Figure 10. Control Port Timing in SPI Mode

6.2 I²C Mode

In I²C Mode, SDA is a bidirectional data line. Data is clocked into and out of the part by the clock, SCL. There is no \overline{CS} pin. Pins AD0, AD1, and AD2 form the three least significant bits of the chip address and should be connected to VL or GND as desired.

The signal timing for both a read and write cycle are shown in [Figure 11](#) and [Figure 12](#). A Start condition is defined as a falling transition of SDA while the clock is high. A Stop condition is a rising transition while the clock is high. All other transitions of SDA occur while the clock is low. The first byte sent to the CS8406 after a Start condition consists of a 7 bit chip address field and a R/W bit (high for a read, low for a write). The upper 4 bits of the 7-bit address field are fixed at 0010. To communicate with a CS8406, the chip address field, which is the first byte sent to the CS8406, should match 0010 followed by the settings of the AD2, AD1, and AD0 pins. The eighth bit of the address is the R/W bit. If the operation is a write, the next byte is the Memory Address Pointer (MAP) which selects the register to be read or written. If the operation is a read, the contents of the register pointed to by the MAP will be output. The MAP automatically increments, so consecutive registers can read from or written to easily. Each byte is separated by an acknowledge bit (ACK). The ACK bit is output from the CS8406 after each input byte is read, and is input to the CS8406 from the microcontroller after each transmitted byte.

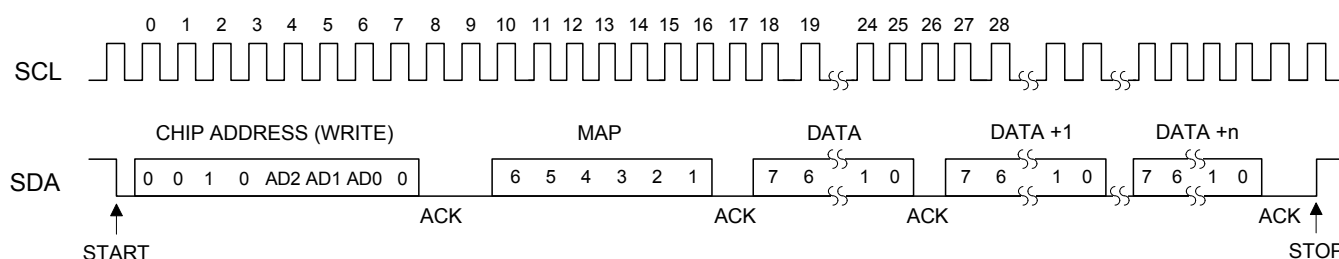


Figure 11. Control Port Timing, I²C Slave Mode Write

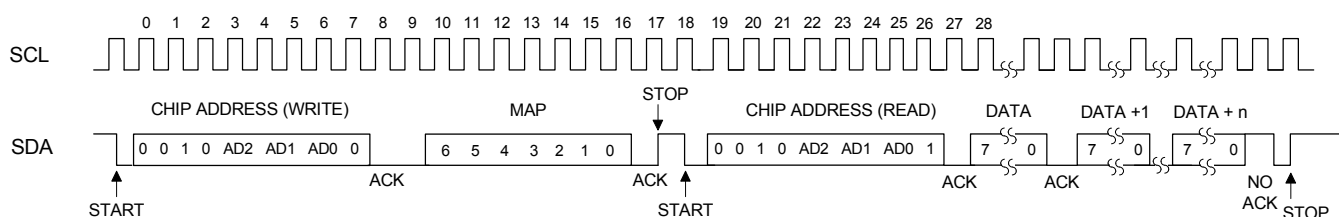


Figure 12. Control Port Timing, I²C Slave Mode Read

Since the read operation cannot set the MAP, an aborted write operation is used as a preamble. As shown in [Figure 12](#), the write operation is aborted after the acknowledge for the MAP by sending a stop condition.

7. CONTROL PORT REGISTER SUMMARY

Addr (HEX)	Function	7	6	5	4	3	2	1	0
00	Reserved	0	0	0	0	0	0	0	0
01	Control 1	0	VSET	0	MUTEAES	0	INT1	INT0	TCBLD
02	Control 2	0	0	0	0	0	MMT	MMCST	MMTLR
03	Data Flow Control	0	TXOFF	AESBP	0	0	0	0	0
04	Clock Source Control	0	RUN	CLK1	CLK0	0	0	0	0
05	Serial Input Format	SIMS	SISF	SIRES1	SIRES0	SIJUST	SIDEL	SISPOL	SILRPOL
06	Reserved	0	0	0	0	0	0	0	0
07	Interrupt 1 Status	TSLIP	0	0	0	0	0	EFTC	0
08	Interrupt 2 Status	0	0	0	0	0	EFTU	0	0
09	Interrupt 1 Mask	TSLIPM	0	0	0	0	0	EFTCM	0
0A	Interrupt 1 Mode (MSB)	TSLIP1	0	0	0	0	0	EFTC1	0
0B	Interrupt 1 Mode (LSB)	TSLIP0	0	0	0	0	0	EFTC0	0
0C	Interrupt 2 Mask	0	0	0	0	0	EFTUM	0	0
0D	Interrupt 2 Mode (MSB)	0	0	0	0	0	EFTU1	0	0
0E	Interrupt 2 Mode (LSB)	0	0	0	0	0	EFTU0	0	0
0F-11	Reserved	0	0	0	0	0	0	0	0
12	CS Data Buffer Control	0	0	BSEL	0	0	EFTCI	CAM	0
13	U Data Buffer Control	0	0	0	UD	UBM1	UBM0	0	EFTUI
1D-1F	Reserved	0	0	0	0	0	0	0	0
20-37	C or U Data Buffer								
7F	ID and Version	ID3	ID2	ID1	ID0	VER3	VER2	VER1	VER0

Table 1. Control Register Map Summary

Note: Reserved registers must not be written to during normal operation. Some reserved registers are used for test modes, which can completely alter the normal operation of the CS8406.

8. CONTROL PORT REGISTER BIT DEFINITIONS

8.1 Memory Address Pointer (MAP)

Not a register

7	6	5	4	3	2	1	0
0	MAP6	MAP5	MAP4	MAP3	MAP2	MAP1	MAP0

MAP[6:0] - Memory Address Pointer. Will automatically increment after each read or write.

8.2 Default = '000000' Control 1 (01h)

7	6	5	4	3	2	1	0
0	VSET	0	MUTEAES	0	INT1	INT0	TCBLD

VSET - Transmitted Validity bit level

Default = '0'

0 - Indicates data is valid, linear PCM audio data

1 - Indicates data is invalid or not linear PCM audio data

MUTEAES - Mute control for the AES transmitter output

Default = '0'

0 - Not Muted

1 - Muted

INT1:0 - Interrupt output pin (INT) control

Default = '00'

00 - Active high; high output indicates interrupt condition has occurred

01 - Active low, low output indicates an interrupt condition has occurred

10 - Open drain, active low. Requires an external pull-up resistor on the INT pin.

11 - Reserved

TCBLD - Transmit Channel Status Block pin (TCBL) direction specifier

Default = '0'

0 - TCBL is an input

1 - TCBL is an output

8.3 Control 2 (02h)

7	6	5	4	3	2	1	0
0	0	0	0	0	MMT	MMTCS	MMTLR

MMT - Select AES3 transmitter mono or stereo operation

Default = '0'

0 - Normal stereo operation

1 - Output either left or right channel inputs into consecutive subframe outputs (Mono Mode, left or right is determined by MMTLR bit)

MMTCS - Select A or B channel status data to transmit in Mono Mode

Default = '0'

0 - Use channel A CS data for the A subframe and use channel B CS data for the B subframe

1 - Use the same CS data for both the A and B subframe outputs. If MMTLR = 0, use the left channel CS data. If MMTLR = 1, use the right channel CS data.

MMTLR - Channel Selection for AES Transmitter Mono Mode

Default = '0'

0 - Use left channel input data for consecutive subframe outputs

1 - Use right channel input data for consecutive subframe outputs

8.4 Data Flow Control (03h)

7	6	5	4	3	2	1	0
0	TXOFF	AESBP	0	0	0	0	0

The Data Flow Control register configures the flow of audio data. The output data should be muted prior to changing bits in this register to avoid transients.

TXOFF - AES3 Transmitter Output Driver Control

Default = '0'

0 - AES3 transmitter output pin drivers normal operation

1 - AES3 transmitter output pin drivers drive to 0 V.

AESBP - AES3 bypass mode selection

Default = '0'

0 - Normal operation

1 - Connect the AES3 transmitter driver input directly to the RXP pin, which becomes a normal TTL threshold digital input.

8.5 Clock Source Control (04h)

7	6	5	4	3	2	1	0
0	RUN	CLK1	CLK0	0	0	0	0

This register configures the clock sources of various blocks. In conjunction with the Data Flow Control register, various Receiver/Transmitter/Transceiver modes may be selected.

RUN - Controls the internal clocks, allowing the CS8406 to be placed in a "powered down" low current consumption, state.

Default = '0'

0 - Internal clocks are stopped. Internal state machines are reset. The fully static control port registers are operational, allowing registers to be read or changed. Reading and writing the U and C data buffers is not possible. Power consumption is low.

1 - Normal part operation. This bit must be set to 1 to allow the CS8406 to begin operation. All input clocks should be stable in frequency and phase when RUN is set to 1.

CLK1:0 - Output master clock (OMCK) input frequency to output sample rate (Fs) ratio selector. If these bits are changed during normal operation, always stop the CS8406 first (RUN = 0), write the new value, then start the CS8406 (RUN = 1).

Default = '00'

- 00 - OMCK frequency is 256*Fs
- 01 - OMCK frequency is 384*Fs
- 10 - OMCK frequency is 512*Fs
- 11 - OMCK frequency is 128*Fs

8.6 Serial Audio Input Port Data Format (05h)

7	6	5	4	3	2	1	0
SIMS	SISF	SIRES1	SIRES0	SIJUST	SIDEL	SISPOL	SILRPOL

SIMS - Master/Slave Mode Selector

Default = '0'

- 0 - Serial audio input port is in Slave Mode
- 1 - Serial audio input port is in Master Mode

SISF - ISCLK frequency (for Master Mode)

Default = '0'

- 0 - 64*Fs
- 1 - 128*Fs

SIRES1:0 - Resolution of the input data, for right-justified formats

Default = '00'

- 00 - 24-bit resolution
- 01 - 20-bit resolution
- 10 - 16-bit resolution
- 11 - Reserved

SIJUST - Justification of SDIN data relative to ILRCK

Default = '0'

- 0 - Left-justified
- 1 - Right-justified

SIDEL - Delay of SDIN data relative to ILRCK, for left-justified data formats

Default = '0'

- 0 - MSB of SDIN data occurs in the first ISCLK period after the ILRCK edge (Left-Justified Mode)
- 1 - MSB of SDIN data occurs in the second ISCLK period after the ILRCK edge (I²S Mode)

SISPOL - ISCLK clock polarity

Default = '0'

- 0 - SDIN sampled on rising edges of ISCLK
- 1 - SDIN sampled on falling edges of ISCLK

SILRPOL - ILRCK clock polarity

Default = '0'

- 0 - SDIN data is for the left channel when ILRCK is high
- 1 - SDIN data is for the right channel when ILRCK is high

8.7 Interrupt 1 Status (07h) (Read Only)

7	6	5	4	3	2	1	0
TSLIP	0	0	0	0	0	EFTC	0

For all bits in this register, a '1' means the associated interrupt condition has occurred at least once since the register was last read. A '0' means the associated interrupt condition has NOT occurred since the last reading of the register. Reading the register resets all bits to '0', unless the Interrupt Mode is set to level and the interrupt source is still true. Status bits that are masked off in the associated mask register will always be '0' in this register. This register defaults to 00h.

TSLIP - AES3 transmitter source data slip interrupt

In data flows where OMCK, which clocks the AES3 transmitter, is asynchronous to the data source, this bit will go high every time a data sample is dropped or repeated. When TCBL is an input, this bit will go high on receipt of a new TCBL signal.

EFTC - E to F C-buffer transfer interrupt. The source for this bit is true during the E to F buffer transfer in the C bit buffer management process.

8.8 Interrupt 2 Status (08h) (Read Only)

7	6	5	4	3	2	1	0
0	0	0	0	0	EFTU	0	0

For all bits in this register, a '1' means the associated interrupt condition has occurred at least once since the register was last read. A '0' means the associated interrupt condition has NOT occurred since the last reading of the register. Reading the register resets all bits to '0', unless the Interrupt Mode is set to level and the interrupt source is still true. Status bits that are masked off in the associated mask register will always be '0' in this register. This register defaults to 00h.

EFTU - E to F U-buffer transfer interrupt. (Block Mode only) The source of this bit is true during the E to F buffer transfer in the U bit buffer management process.

8.9 Interrupt 1 Mask (09h)

7	6	5	4	3	2	1	0
TSLIPM	0	0	0	0	0	EFTCM	0

The bits of this register serve as a mask for the Interrupt 1 register. If a mask bit is set to 1, the error is un-masked, meaning that its occurrence will affect the INT pin and the status register. If a mask bit is set to 0, the error is masked, meaning that its occurrence will not affect the INT pin or the status register. The bit positions align with the corresponding bits in Interrupt 1 register. This register defaults to 00h.

8.10 Interrupt 1 Mode MSB (0Ah) and Interrupt 1 Mode LSB (0Bh)

7	6	5	4	3	2	1	0
TSLIP1	0	0	0	0	0	EFTC1	0
TSLIP0	0	0	0	0	0	EFTC0	0

The two Interrupt Mode registers form a 2-bit code for each Interrupt Register 1 function. There are three ways to set the INT pin active in accordance with the interrupt condition. In the Rising edge active mode, the INT pin becomes active on the arrival of the interrupt condition. In the Falling edge active mode, the INT pin becomes active on the removal of the interrupt condition. In Level active mode, the INT interrupt pin becomes active during the interrupt condition. Be aware that the active level (Active High or Low) only depends on the INT[1:0] bits. These registers default to 00.

00 - Rising edge active
01 - Falling edge active
10 - Level active
11 - Reserved

8.11 Interrupt 2 Mask (0Ch)

7	6	5	4	3	2	1	0
0	0	0	0	0	EFTUM	0	0

The bits of this register serve as a mask for the Interrupt 2 register. If a mask bit is set to 1, the error is unmasked, meaning that its occurrence will affect the INT pin and the status register. If a mask bit is set to 0, the error is masked, meaning that its occurrence will not affect the INT pin or the status register. The bit positions align with the corresponding bits in Interrupt 2 register. This register defaults to 00h.

8.12 Interrupt 2 Mode MSB (0Dh) and Interrupt Mode 2 LSB (0Eh)

7	6	5	4	3	2	1	0
0	0	0	0	0	EFTU1	0	0
0	0	0	0	0	EFTU0	0	0

The two Interrupt Mode registers form a 2-bit code for each Interrupt Register 1 function. There are three ways to set the INT pin active in accordance with the interrupt condition. In the Rising edge active mode, the INT pin becomes active on the arrival of the interrupt condition. In the Falling edge active mode, the INT pin becomes active on the removal of the interrupt condition. In Level active mode, the INT interrupt pin becomes active during the interrupt condition. Be aware that the active level (Active High or Low) only depends on the INT[1:0] bits. These registers default to 00.

00 - Rising edge active
01 - Falling edge active
10 - Level active
11 - Reserved

8.13 Channel Status Data Buffer Control (12h)

7	6	5	4	3	2	1	0
0	0	BSEL	0	0	EFTCI	CAM	0

BSEL - Selects the data buffer register addresses to contain User data or Channel Status data

Default = '0'

0 - Data buffer address space contains Channel Status data
1 - Data buffer address space contains User data

Note: There are separate complete buffers for the Channel Status and User bits. This control bit determines which buffer appears in the address space.

EFTCI - E to F C-data buffer transfer inhibit bit.

Default = '0'

0 - Allow C-data E to F buffer transfers

1 - Inhibit C-data E to F buffer transfers

CAM - C-data buffer control port access mode bit

Default = '0'

0 - One-Byte Mode

1 - Two-Byte Mode

8.14 User Data Buffer Control (13h)

7	6	5	4	3	2	1	0
0	0	0	UD	UBM1	UBM0	0	EFTUI

UD - User bit data source specifier

Default = '0'

0 - U Pin is the source of transmitted U data

1 - U data buffer is the source of transmitted U data

UBM1:0 - Sets the operating mode of the AES3 User bit manager

Default = '00'

00 - Transmit all zeros mode

01 - Block Mode

10 - Reserved

11 - Reserved

EFTUI - E to F U-data buffer transfer inhibit bit (valid in Block Mode only).

Default = '0'

0 - Allow U-data E to F buffer transfers

1 - Inhibit U-data E to F buffer transfers

8.15 Channel Status Bit or User Bit Data Buffer (20h - 37h)

Either the channel status data buffer E or the separate user bit data buffer E (provided UBM bits are set to Block Mode) is accessible through these register addresses.

8.16 CS8406 I.D. and Version Register (7Fh) (Read Only)





























7	6	5	4	3	2	1	0
ID3	ID2	ID1	ID0	VER3	VER2	VER1	VER0

ID[3:0] - ID code for the CS8406. Permanently set to 1110

VER[3:0] = 0001 (revision A)

VER[3:0] = 0010 (revision B)

9. PIN DESCRIPTION - SOFTWARE MODE

SDA / CDOUT		1		28	SCL / CCLK
AD0 / $\overline{\text{CS}}$		2		27	AD1 / CDIN
AD2		3		26	TXP
RXP		4		25	TXN
TSTN		5		24	H/ $\overline{\text{S}}$
VD		6		23	VL
TEST		7		22	GND
TEST		8		21	OMCK
$\overline{\text{RST}}$		9		20	U
TEST		10		19	INT
TEST		11		18	TEST
ILRCK		12		17	TEST
ISCLK		13		16	TEST
SDIN		14		15	TCBL

VD	6	Digital Power (Input) - Digital core power supply. Typically +3.3 V or +5.0 V.
VL	23	Logic Power (Input) - Input/Output power supply. Typically +3.3 V or +5.0 V.
GND	22	Ground (Input) - Ground for I/O and core logic.
$\overline{\text{RST}}$	9	Reset (Input) - When $\overline{\text{RST}}$ is low, the CS8406 enters a low power mode and all internal states are reset. On initial power up, $\overline{\text{RST}}$ must be held low until the power supply is stable, and all input clocks are stable in frequency and phase. This is particularly true in Hardware Mode with multiple CS8406 devices, where synchronization between devices is important.
H/ $\overline{\text{S}}$	24	Hardware/Software Control Mode Select (Input) - Determines the method of controlling the operation of the CS8406, and the method of accessing CS and U data. In Software Mode, device control and CS and U data access is primarily through the control port, using a microcontroller. To select Software Mode, this pin should be permanently tied to GND.
TXN	25	Differential Line Drivers (Output) - These pins transmit biphas encoded data. The drivers are pulled low while the CS8406 is in the reset state.
TXP	26	
OMCK	21	Master Clock (Input) - The frequency can be set through the control port registers.
ISCLK	13	Serial Audio Bit Clock (Input/Output) - Serial bit clock for audio data on the SDIN pin.
ILRCK	12	Serial Audio Input Left/Right Clock (Input/Output) - Word rate clock for the audio data on the SDIN pin.
SDIN	14	Serial Audio Data Port (Input) - Audio data serial input pin.

SDA/CDOUT	1	Serial Control Data I/O (I²C Mode) / Data Out (SPI) (Input/Output) - In I ² C Mode, SDA is the control I/O data line. SDA is open drain and requires an external pull-up resistor to VL. In SPI Mode, CDOUT is the output data from the control port interface on the CS8406
SCL/CCLK	28	Control Port Clock (Input) - Serial control interface clock and is used to clock control data bits into and out of the CS8406. In I ² C Mode, SCL requires an external pull-up resistor to VL.
AD0/$\overline{\text{CS}}$	2	Address Bit 0 (I²C Mode) / Control Port Chip Select (SPI) (Input) - A falling edge on this pin puts the CS8406 into SPI Control Port Mode. With no falling edge, the CS8406 defaults to I ² C Mode. In I ² C Mode, AD0 is a chip address pin. In SPI Mode, CS is used to enable the control port interface on the CS8406
AD1/CDIN	27	Address Bit 1 (I²C Mode) / Serial Control Data in (SPI) (Input) - In I ² C Mode, AD1 is a chip address pin. In SPI Mode, CDIN is the input data line for the control port interface.
AD2	3	Address Bit 2 (I²C Mode) (Input) - Determines the AD2 address bit for the control port in I ² C Mode, and should be connected to GND or VL. If SPI Mode is used, the AD2 pin should be connected to either GND or VL.
RXP	4	Auxiliary AES3 Receiver Port (Input) - Input for an alternate, already AES3 coded, audio data source.
INT	19	Interrupt (Output) - Indicates key events during the operation of the CS8406. All bits affecting INT may be unmasked through bits in the control registers. Indication of the condition(s) that initiated an interrupt are readable in the control registers. The polarity of the INT output, as well as selection of a standard or open drain output, is set through a control register. Once set true, the INT pin goes false only after the interrupt status registers have been read and the interrupt status bits have returned to zero.
TCBL	15	Transmit Channel Status Block Start (Input/Output) - When operated as output, TCBL is high during the first sub-frame of a transmitted channel status block, and low at all other times. When operated as input, driving TCBL high for at least three OMCK clocks will cause the next transmitted sub-frame to be the start of a channel status block.
U	20	User Data (Input) - May optionally be used to input User data for transmission by the AES3 transmitter, see Figure 4 for timing information. If not driven, a 47 k Ω pull-down resistor is recommended for the U pin. If the U pin is driven by a logic level output, a 100 Ω series resistor is recommended.
TSTN	5	Test In (Input) - This pin is an input used for test purposes. It must be tied to ground for normal operation.
TEST	7	Test Pins - These pins are unused inputs. It is recommended that these pins be tied to a supply (VL or GND) to minimize leakage current. The CS8406 will operate correctly if these pins are left floating, however current consumption from VL will increase by 25 μA per TEST pin that is left floating.
	8	
	10	
	11	
	16	
	17	
	18	

10.HARDWARE MODE

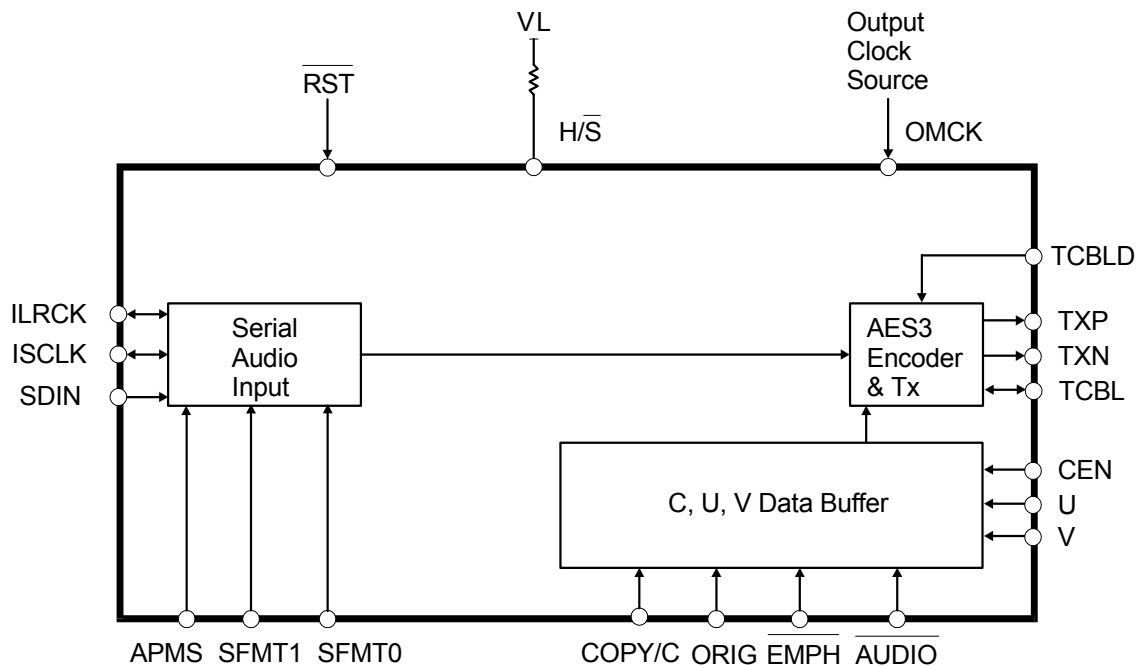
The CS8406 has a Hardware Mode that allows the use of the device without a microcontroller. Hardware Mode is selected by connecting the H/S pin to VL. The flexibility of the CS8406 is necessarily limited in Hardware Mode. Various pins change function as described in the Hardware Mode pin description section.

The Hardware Mode data flow is shown in Figure 13. Audio data is input through the serial audio input port and routed to the AES3 transmitter.

10.1 Channel Status, User and Validity Data

The transmitted channel status, user and validity data can be input in two methods, determined by the state of the CEN pin. Mode A is selected when the CEN pin is low. In Mode A, the user bit data and the validity bit are input through the U and V pins, clocked by both edges of ILRCK. The channel status data is derived from the state of the COPY/C, ORIG, EMPH, and AUDIO pins. Table 2 shows how the COPY/C and ORIG pins map to channel status bits. In Consumer Mode, the transmitted category code is set to General (00h).

Mode B is selected when the CEN pin is high. In Mode B, the channel status, user data bits and the validity bit are input serially through the COPY/C, U and V pins. Data is clocked into these pins at both edges of ILRCK. Figure 9 shows the timing requirements.



Power supply pins are omitted from this diagram.
Please refer to the Typical Connection Diagram for hook-up details.

Figure 13. Hardware Mode Data Flow

The channel status block pin (TCBL) may be an input or an output, determined by the state of the TCBLD pin.

COPY/C	ORIG	Function
0	0	PRO=0, COPY=0, L=0 copyright
0	1	PRO=0, COPY=0, L=1 copyright, pre-recorded
1	0	PRO=0, COPY=1, L=0 non-copyright
1	1	PRO=1

Table 2. Hardware Mode COPY/C and ORIG Pin Functions

10.2 Serial Audio Port

The serial audio input port data format is selected as shown in [Table 3](#), and may be set to master or slave by the state of the APMS input pin. The OMCK clock ratio is selected as shown in [Table 4](#). [Table 5](#) describes the equivalent Software Mode, bit settings for each of the available formats. Timing diagrams are shown in [Figure 7](#).

SFMT1	SFMT0	Function
0	0	Serial Input Format IF1 - Left Justified
0	1	Serial Input Format IF2 - I ² S
1	0	Serial Input Format IF3 - Right-Justified, 24-bit data
1	1	Serial Input Format IF4 - Right-Justified, 16-bit data

Table 3. Hardware Mode Serial Audio Port Format Selection





























HWCK1	HWCK0	Function
0	0	OMCK Frequency is 256*Fs
0	1	OMCK Frequency is 128*Fs
1	0	OMCK Frequency is 512*Fs
1	1	OMCK Frequency is 256*Fs

Table 4. Hardware Mode OMCK Clock Ratio Selection

	SISF	SIRES1/0	SIJUST	SIDEL	SISPOL	SILRPOL
IF1 - Left Justified	0	00	0	0	0	0
IF2 - I ² S	0	00	0	1	0	1
IF3 - Right-Justified, 24-bit data	0	00	1	0	0	0
IF4 - Right-Justified, 16-bit data	0	10	1	0	0	0

Table 5. Equivalent Register Settings of Serial Audio Input Formats in Hardware Mode

11. PIN DESCRIPTION - HARDWARE MODE

COPY / C		1		28	ORIG
TEST		2		27	HWCK1
EMPH		3		26	TXP
SFMT0		4		25	TXN
SFMT1		5		24	H/S
VD		6		23	VL
TEST		7		22	GND
TEST		8		21	OMCK
RST		9		20	HWCK0
APMS		10		19	AUDIO
TCBLD		11		18	U
ILRCK		12		17	V
ISCLK		13		16	CEN
SDIN		14		15	TCBL

VD	6	Digital Power (Input) - Digital core power supply. Typically +3.3 V or +5.0 V.
VL	23	Logic Power (Input) - Input/Output power supply. Typically +3.3 V or +5.0 V.
GND	22	Ground (Input) - Ground for I/O and core logic.
RST	9	Reset (Input) - When $\overline{\text{RST}}$ is low, the CS8406 enters a low power mode and all internal states are reset. On initial power up, $\overline{\text{RST}}$ must be held low until the power supply is stable, and all input clocks are stable in frequency and phase. This is particularly true in Hardware Mode with multiple CS8406 devices, where synchronization between devices is important.
H/S	24	Hardware/Software Control Mode Select (Input) - Determines the method of controlling the operation of the CS8406, and the method of accessing CS and U data. Hardware Mode provides an alternate mode of operation, and access to CS and U data is provided by dedicated pins. To select Hardware Mode, this pin should be permanently tied to VL.
TXN TXP	25 26	Differential Line Drivers (Output) - These pins transmit biphase encoded data. The drivers are pulled low while the CS8406 is in the reset state.
OMCK	21	Master Clock (Input) - The frequency can be set through the HWCK[1:0] pins.
ISCLK	13	Serial Audio Bit Clock (Input/Output) - Serial bit clock for audio data on the SDIN pin.
ILRCK	12	Serial Audio Input Left/Right Clock (Input/Output) - Word rate clock for the audio data on the SDIN pin.
SDIN	14	Serial Audio Data Port (Input) - Audio data serial input pin.

SFMT0	4	Serial Audio Data Format Select (Input) - Selects the serial audio input port format. See Table 3 on page 28 .
SFMT1	5	
APMS	10	Serial Audio Data Port Master/Slave Select (Input) - APMS should be connected to VL to set serial audio input port as a master or connected to GND to set the port as a slave.
HWCK0	20	OMCK Clock Ratio Select (Input) - Selects the ratio of OMCK to the input sample rate (Fs). A pull-up to VL or pull-down to GND is required to set the appropriate mode. See Table 4 on page 28 .
HWCK1	27	
TCBLD	11	Transmit Channel Status Block Direction (Input) - Connect TCBLD to VL to set TCBL as an output. Connect TCBLD to GND to set TCBL as an input.
TCBL	15	Transmit Channel Status Block Start (Input/Output) - When operated as output, TCBL is high during the first sub-frame of a transmitted channel status block, and low at all other times. When operated as input, driving TCBL high for at least three OMCK clocks will cause the next transmitted sub-frame to be the start of a channel status block.
CEN	16	C Bit Enable (Input) - Determines how the channel status data bits are input. When CEN is low, Hardware Mode A is selected, where the COPY/C, ORIG, EMPH and AUDIO pins are used to enter selected channel status data. When CEN is high, Hardware Mode B is selected, where the COPY/C pin is used to enter serial channel status data.
V	17	Validity Bit (Input) - In Hardware Modes A and B, the V pin input determines the state of the validity bit in the outgoing AES3 transmitted data. This pin is sampled on both edges of the ILRCK.
U	18	User Data Bit (Input) - In Hardware Modes A and B, the U pin input determines the state of the user data bit in the outgoing AES3 transmitted data. This pin is sampled on both edges of the ILRCK.
COPY/C	1	COPY Channel Status Bit/C Bit (Input) - In Hardware Mode A (CEN = 0), the COPY/C and ORIG pins determine the state of the Copyright, Pro, and L Channel Status bits in the outgoing AES3 data stream, see Table 2 on page 28 . In Hardware Mode B, the COPY/C pin becomes the direct C bit input data pin, which is sampled on both edges of LRCK.
EMPH	3	Pre-Emphasis Indicator (Input) - In Hardware Mode A (CEN = 0), the EMPH pin low sets the 3 emphasis channel status bits to indicate 50/15 μ s pre-emphasis of the transmitted audio data. If EMPH is high, then the three EMPH channel status bits are set to 000, indicating no pre-emphasis.
AUDIO	19	Audio Channel Status Bit (Input) - In Hardware Mode A (CEN = 0), the AUDIO pin determines the state of the audio/non audio Channel Status bit in the outgoing AES3 data stream.
ORIG	28	ORIG Channel Status Bit Control (Input) - In Hardware Mode A (CEN = 0), the ORIG and COPY/C pins determine the state of the Copyright, Pro, and L Channel Status bits in the outgoing AES3 data stream, see Table 2 on page 28 .
TEST	2 7 8	Test Pins (Input) - These pins are unused inputs. It is recommended that these pins be tied to a supply (VL or GND) to minimize leakage current. The CS8406 will operate correctly if these pins are left floating, however current consumption from VL will increase by 25 μ A per TEST pin that is left floating.

12.APPLICATIONS

12.1 Reset, Power Down and Start-Up

When $\overline{\text{RST}}$ is low, the CS8406 enters a low power mode and all internal states are reset, including the control port and registers, and the outputs are disabled. In Software Mode when $\overline{\text{RST}}$ is high, the control port becomes operational and the desired settings should be loaded into the control registers. Writing a 1 to the RUN bit will then cause the part to leave the low power state and begin operation. In Hardware Mode when $\overline{\text{RST}}$ is high, the part will automatically leave the low power state and begin operation.

12.2 ID Code and Revision Code

The CS8406 has a register that contains a four-bit code to indicate that the addressed device is a CS8406. This is useful when other CS84XX family members are resident in the same or similar systems, allowing common software modules.

The CS8406 four-bit revision level code is also available. This allows the software driver for the CS8406 to identify which revision of the device is in a particular system, and modify its behavior accordingly. To allow for future revisions, it is strongly recommended that the revision code is read into a variable area within the microcontroller, and used wherever appropriate as revision details become known.

12.3 Power Supply, Grounding, and PCB layout

The CS8406 operates from a $\text{VD} = +3.3 \text{ V}$ or $+5.0 \text{ V}$ and $\text{VL} = +3.3 \text{ V}$ or $+5.0 \text{ V}$ supply. These supplied may be set independently. Follow normal supply decoupling practices, see [Figures 5 and 6](#). The VD and VL supplies should be decoupled with a $0.1 \mu\text{F}$ capacitor to GND to minimize AES3 transmitter induced transients.

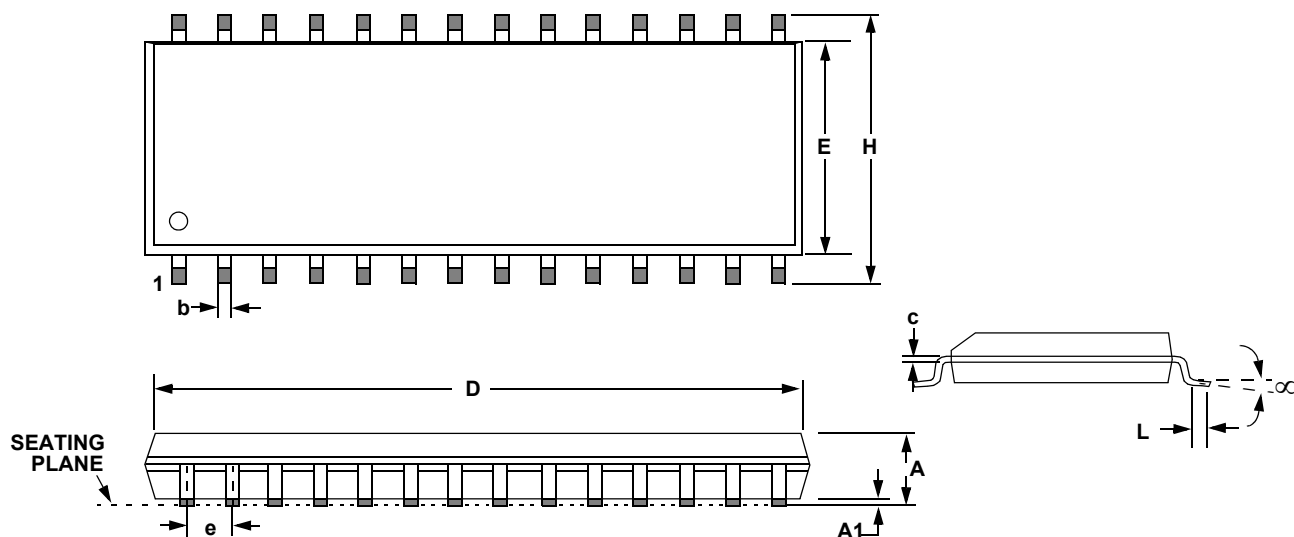
Extensive use of power and ground planes, ground plane fill in unused areas and surface mount decoupling capacitors are recommended. Decoupling capacitors should be mounted on the same side of the board as the CS8406 to minimize inductance effects, and all decoupling capacitors should be as close to the CS8406 as possible.

12.4 Synchronization of Multiple CS8406s

The AES3 transmitters of multiple CS8406s can be synchronized if all devices share the same master clock, TCBL, and $\overline{\text{RST}}$ signals. The TCBL pin is used to synchronize multiple CS8406 AES3 transmitters at the channel status block boundaries. One CS8406 must have its TCBL set to master; the others must be set to slave TCBL. Alternatively, TCBL can be derived from external logic, whereby all CS8406 devices should be set to slave TCBL.

13.PACKAGE DIMENSIONS

28L SOIC (300 MIL BODY) PACKAGE DRAWING

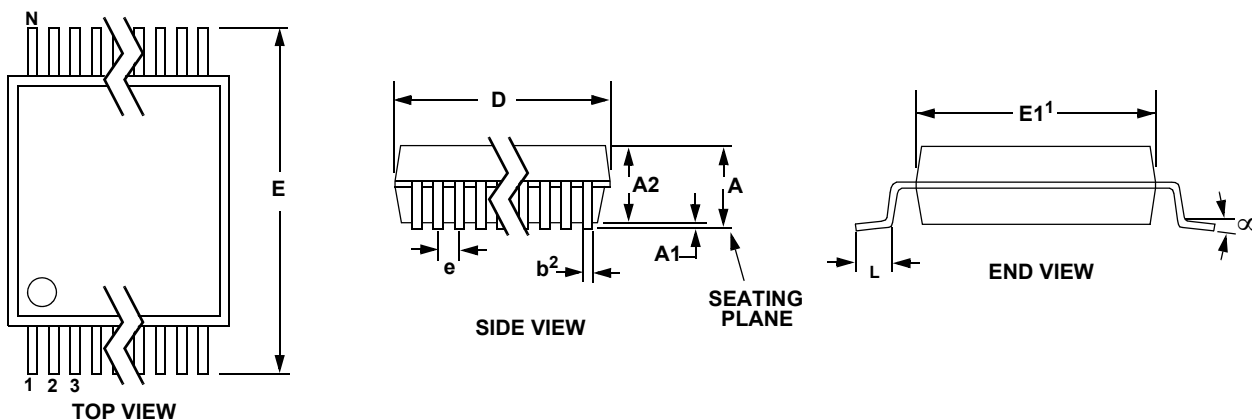


DIM	INCHES			MILLIMETERS		
	MIN	NOM	MAX	MIN	NOM	MAX
A	0.093	0.098	0.104	2.35	2.50	2.65
A1	0.004	0.008	0.012	0.10	0.20	0.30
b	0.013	0.017	0.020	0.33	0.42	0.51
C	0.009	0.011	0.013	0.23	0.28	0.32
D	0.697	0.705	0.713	17.70	17.90	18.10
E	0.291	0.295	0.299	7.40	7.50	7.60
e	0.040	0.050	0.060	1.02	1.27	1.52
H	0.394	0.407	0.419	10.00	10.34	10.65
L	0.016	0.026	0.050	0.40	0.65	1.27
μ	0°	4°	8°	0°	4°	8°

JEDEC #: MS-013

Controlling Dimension is Millimeters

28L TSSOP (4.4 mm BODY) PACKAGE DRAWING



DIM	INCHES			MILLIMETERS			NOTE
	MIN	NOM	MAX	MIN	NOM	MAX	
A	--	--	0.47	--	--	1.20	
A1	0.002	0.004	0.006	0.05	0.10	0.15	
A2	0.03150	0.035	0.04	0.80	0.90	1.00	
b	0.00748	0.0096	0.012	0.19	0.245	0.30	2,3
D	0.378 BSC	0.382 BSC	0.386 BSC	9.60 BSC	9.70 BSC	9.80 BSC	1
E	0.248	0.2519	0.256	6.30	6.40	6.50	
E1	0.169	0.1732	0.177	4.30	4.40	4.50	1
e	--	0.026 BSC	--	--	0.65 BSC	--	
L	0.020	0.024	0.029	0.50	0.60	0.75	
μ	0°	4°	8°	0°	4°	8°	

JEDEC #: MO-153

Controlling Dimension is Millimeters.

Notes:

1. "D" and "E1" are reference datums and do not include mold flash or protrusions, but do include mold mismatch and are measured at the parting line, mold flash or protrusions shall not exceed 0.20 mm per side.
2. Dimension "b" does not include dambar protrusion/intrusion. Allowable dambar protrusion shall be 0.13 mm total in excess of "b" dimension at maximum material condition. Dambar intrusion shall not reduce dimension "b" by more than 0.07 mm at least material condition.
3. These dimensions apply to the flat section of the lead between 0.10 and 0.25 mm from lead tips.

14.ORDERING INFORMATION

Product	Description	Pb-Free	Package	Grade	Temp Range	Container	Order#
CS8406	192 kHz Digital Audio Transmitter	YES	SOIC	Commer- cial	-10° to +70°C	Rail	CS8406-CSZ
						Tape and Reel	CS8406-CSZR
			TSSOP	Automotive	-40° to +85°C	Rail	CS8406-DSZ
						Tape and Reel	CS8406-DSZR
				Commer- cial	-10° to +70°C	Rail	CS8406-CZZ
						Tape and Reel	CS8406-CZZR
CDB8416	CS8406 & CS8416 Evaluation Board			Automotive	-40° to +85°C	Rail	CS8406-DZZ
						Tape and Reel	CS8406-DZZR
CDB8416	CS8406 & CS8416 Evaluation Board	-	-	-	-	-	CDB8416

15. APPENDIX A: EXTERNAL AES3/SPDIF/IEC60958 TRANSMITTER COMPONENTS

This section details the external components required to interface the AES3 transmitter to cables and fiber-optic components.

15.1 AES3 Transmitter External Components

The output drivers on the CS8406 are designed to drive both the professional and consumer interfaces. The AES3 and IEC60958-4 specifications call for a balanced output drive of 2-7 V peak-to-peak into a $110\ \Omega \pm 20\%$ load with no cable attached. Using the circuit in [Figure 14](#), the output of the transformer is short-circuit protected, has the proper source impedance, and provides a 5 V peak-to-peak signal into a $110\ \Omega$ load. Lastly, the two output pins should be attached to an XLR connector with male pins and a female shell, and with pin 1 of the connector grounded.

In the case of consumer use, the IEC60958-3 specification calls for an unbalanced drive circuit with an output impedance of $75\ \Omega \pm 20\%$ and a output drive level of 0.5 V peak-to-peak $\pm 20\%$ when measured across a $75\ \Omega$ load using no cable. The circuit shown in [Figure 15](#) only uses the TXP pin and provides the proper output impedance and drive level using standard 1% resistors. If VL is set to +3.3 V, change $374\ \Omega$ to $243\ \Omega$ and change $90.9\ \Omega$ to $107\ \Omega$. The connector for a consumer application would be an RCA phono socket. This circuit is also short circuit protected.

The TXP pin may be used to drive TTL or CMOS gates as shown in [Figure 16](#). This circuit may be used for optical connectors for digital audio since they usually have TTL or CMOS compatible inputs. This circuit is also useful when driving multiple digital audio outputs since RS422 line drivers have TTL compatible inputs.

15.2 Isolating Transformer Requirements

Please refer to the application note AN134: *AES and SPDIF Recommended Transformers* for resources on transformer selection.

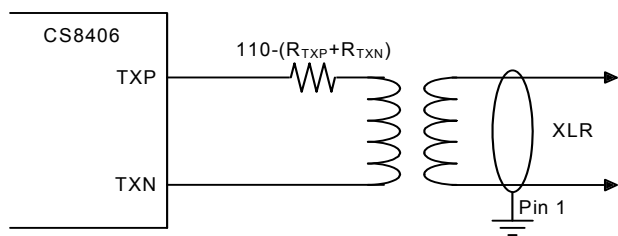


Figure 14. Professional Output Circuit

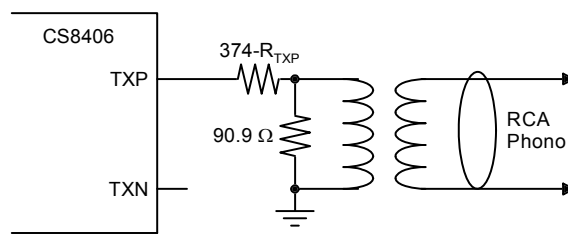


Figure 15. Consumer Output Circuit (VL = 5.0 V)

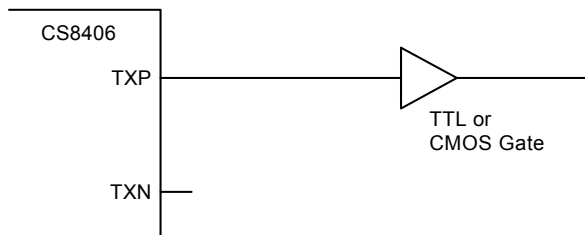


Figure 16. TTL/CMOS Output Circuit

16. APPENDIX B: CHANNEL STATUS AND USER DATA BUFFER MANAGEMENT

The CS8406 has a comprehensive channel status (C) and user (U) data buffering scheme which allows the user to manage the C and U data through the control port.

16.1 AES3 Channel Status(C) Bit Management

The CS8406 contains sufficient RAM to store a full block of C data for both A and B channels ($192 \times 2 = 384$ bits), and also 384 bits of U information. The user may read from or write to these RAM buffers through the control port.

The CS8406 manages the flow of channel status data at the block level, meaning that entire blocks of channel status information are buffered at the input, synchronized to the output timebase, and then transmitted. The buffering scheme involves a cascade of 2 block-sized buffers, named E and F, as shown in [Figure 17](#). The MSB of each byte represents the first bit in the serial C data stream. For example, the MSB of byte 0 (which is at control port address 20h) is the consumer/professional bit for channel status block A.

The E buffer is accessible from the control port, allowing read and writing of the C data. The F buffer is used as the source of C data for the AES3 transmitter. The F buffer accepts block transfers from the E buffer.

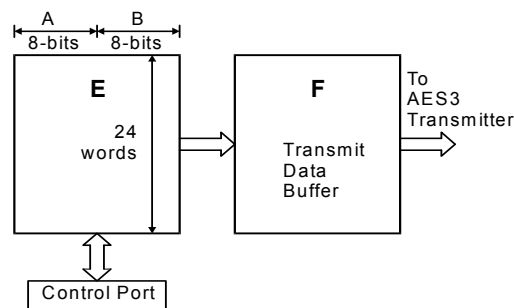


Figure 17. Channel Status Data Buffer Structure

16.1.1 Accessing the E buffer

The user can monitor the data being transferred by reading the E buffer, which is mapped into the register space of the CS8406, through the control port. The user can modify the data to be transmitted by writing to the E buffer.

The user can configure the interrupt enable register to cause interrupts to occur whenever “E to F” buffer transfers occur. This allows determination of the allowable time periods to interact with the E buffer.

Also provided is an “E to F” inhibit bit. The “E to F” buffer transfer is disabled whenever the user sets this bit. This may be used whenever “long” control port interactions are occurring.

A flowchart for reading and writing to the E buffer is shown in [Figure 18](#). For writing, the sequence starts after a E to F transfer, which is based on the output timebase.

If the channel status block to transmit indicates PRO Mode, then the CRCC byte is automatically calculated by the CS8406, and does not have to be written into the last byte of the block by the host microcon-

troller. This is also true if the channel status data is entered serially through the COPY/C pin when the part is in Hardware Mode.

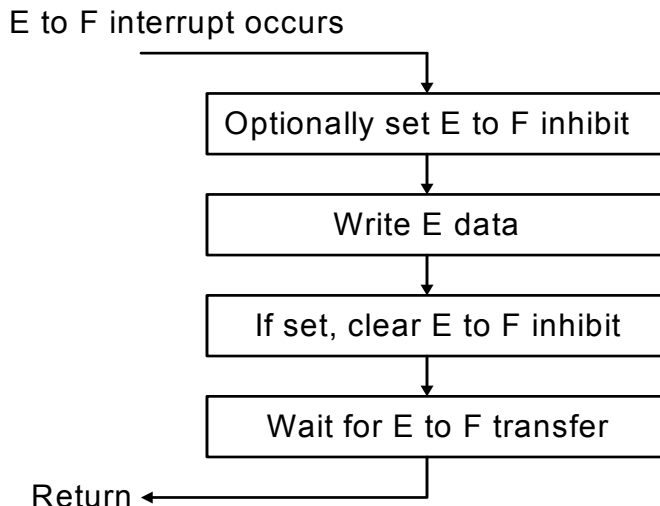


Figure 18. Flowchart for Writing the E Buffer

16.1.2 Serial Copy Management System (SCMS)

In Software Mode, the CS8406 allows read/modify/write access to all the channel status bits. For Consumer Mode SCMS compliance, the host microcontroller needs to manipulate the Category Code, Copy bit and L bit appropriately.

In Hardware Mode, the SCMS protocol can be followed by either using the COPY and ORIG input pins, or by using the C bit serial input pin. These options are documented in the Hardware Mode section of this data sheet.

16.1.3 Channel Status Data E Buffer Access

The E buffer is organized as 24 x 16-bit words. For each word the MS Byte is the A channel data, and the LS Byte is the B channel data (see [Figure 17](#)).

There are two methods of accessing this memory, known as One-Byte Mode and Two-Byte Mode. The desired mode is selected through a control register bit.

16.1.3.1 One-Byte Mode

In many applications, the channel status blocks for the A and B channels will be identical. In this situation, if the user reads a byte from one of the channel's blocks, the corresponding byte for the other channel will be the same. Similarly, if the user wrote a byte to one channel's block, it would be necessary to write the same byte to the other block. One-Byte Mode takes advantage of the often identical nature of A and B channel status data.

When reading data in One-Byte Mode, a single byte is returned, which can be from channel A or B data, depending on a register control bit. If a write is being done, the CS8406 expects a single byte to be input to its control port. This byte will be written to both the A and B locations in the addressed word.

One-Byte Mode saves the user substantial control port access time, as it effectively accesses 2 bytes worth of information in 1 byte's worth of access time. If the control port's auto increment addressing is used in combination with this mode, multi-byte accesses such as full-block reads or writes can be done especially efficiently.

16.1.3.2 Two-Byte Mode

There are those applications in which the A and B channel status blocks will not be the same, and the user is interested in accessing both blocks. In these situations, Two-Byte Mode should be used to access the E buffer.

In this mode, a read will cause the CS8406 to output two bytes from its control port. The first byte out will represent the A channel status data, and the 2nd byte will represent the B channel status data. Writing is similar, in that two bytes must now be input to the CS8406's control port. The A channel status data is first; B channel status data second.

16.2 AES3 User (U) Bit Management

The CS8406 U bit manager has two operating modes:

Mode 1. Transmit all zeros.

Mode 2. Block mode.

16.2.1 Mode 1: Transmit All Zeros

Mode 1 causes only zeros to be transmitted in the output U data, regardless of E buffer contents. This mode is intended for the user who wants the output U channel to contain no data.

16.2.2 Mode 2: Block Mode

Mode 2 is very similar to the scheme used to control the C bits. Entire blocks of U data are buffered using 2 block-sized RAMs to perform the buffering. The user has access to the first buffer, denoted the E buffer, through the control port. It is the only mode in which the user can merge his own U data into the transmitted AES3 data stream. The U buffer access only operates in Two-Byte Mode, since there is no concept of A and B blocks for user data. The arrangement of the data is as followings: Bit15[A7] Bit14[B7] Bit13[A6] Bit12 [B6]...Bit1 [A0] Bit0[B0]. The arrangement of the data in the each byte is that the MSB is the first transmitted bit. The bit for the A subframe is followed by the bit for the B subframe.

17. REVISION HISTORY

Release	Date	Changes
F3	July 2005	-Updated Packaging Information to include Lead Free devices and updated "Table of Contents" on page 2.
F4	April 2006	-Removed references to "Autoincrement" feature in "Control Port Description" on page 16. Indicated that the MAP will always increment. -Corrected definition of pin 5 in "Pin Description - Software Mode" on page 25.
F5	October 2009	- Added QFN package option to "General Description" on page 1, "Package Dimensions" on page 32, and "Ordering Information" on page 34. - Added QFN pin-out drawing and thermal pad description to "Pin Description - Software Mode" on page 25 and "Pin Description - Hardware Mode" on page 30. - Added QFN thermal pad guidelines to "Power Supply, Grounding, and PCB layout" on page 33.
F6	Aug 2012	Removed QFN package options listed in F5 (reverted content to F4 release).

Contacting Cirrus Logic Support

For all product questions and inquiries, contact a Cirrus Logic Sales Representative.

To find the one nearest to you, go to www.cirrus.com

IMPORTANT NOTICE

Cirrus Logic, Inc. and its subsidiaries ("Cirrus") believe that the information contained in this document is accurate and reliable. However, the information is subject to change without notice and is provided "AS IS" without warranty of any kind (express or implied). Customers are advised to obtain the latest version of relevant information to verify, before placing orders, that information being relied on is current and complete. All products are sold subject to the terms and conditions of sale supplied at the time of order acknowledgment, including those pertaining to warranty, indemnification, and limitation of liability. No responsibility is assumed by Cirrus for the use of this information, including use of this information as the basis for manufacture or sale of any items, or for infringement of patents or other rights of third parties. This document is the property of Cirrus and by furnishing this information, Cirrus grants no license, express or implied under any patents, mask work rights, copyrights, trademarks, trade secrets or other intellectual property rights. Cirrus owns the copyrights associated with the information contained herein and gives consent for copies to be made of the information only for use within your organization with respect to Cirrus integrated circuits or other products of Cirrus. This consent does not extend to other copying such as copying for general distribution, advertising or promotional purposes, or for creating any work for resale.

CERTAIN APPLICATIONS USING SEMICONDUCTOR PRODUCTS MAY INVOLVE POTENTIAL RISKS OF DEATH, PERSONAL INJURY, OR SEVERE PROPERTY OR ENVIRONMENTAL DAMAGE ("CRITICAL APPLICATIONS"). CIRRUS PRODUCTS ARE NOT DESIGNED, AUTHORIZED OR WARRANTED FOR USE IN AIRCRAFT SYSTEMS, MILITARY APPLICATIONS, PRODUCTS SURGICALLY IMPLANTED INTO THE BODY, AUTOMOTIVE SAFETY OR SECURITY DEVICES, LIFE SUPPORT PRODUCTS OR OTHER CRITICAL APPLICATIONS. INCLUSION OF CIRRUS PRODUCTS IN SUCH APPLICATIONS IS UNDERSTOOD TO BE FULLY AT THE CUSTOMER'S RISK AND CIRRUS DISCLAIMS AND MAKES NO WARRANTY, EXPRESS, STATUTORY OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE, WITH REGARD TO ANY CIRRUS PRODUCT THAT IS USED IN SUCH A MANNER. IF THE CUSTOMER OR CUSTOMER'S CUSTOMER USES OR PERMITS THE USE OF CIRRUS PRODUCTS IN CRITICAL APPLICATIONS, CUSTOMER AGREES, BY SUCH USE, TO FULLY INDEMNIFY CIRRUS, ITS OFFICERS, DIRECTORS, EMPLOYEES, DISTRIBUTORS AND OTHER AGENTS FROM ANY AND ALL LIABILITY, INCLUDING ATTORNEYS' FEES AND COSTS, THAT MAY RESULT FROM OR ARISE IN CONNECTION WITH THESE USES.

Cirrus Logic, Cirrus, and the Cirrus Logic logo designs are trademarks of Cirrus Logic, Inc. All other brand and product names in this document may be trademarks or service marks of their respective owners.

I²C is a registered trademark of Philips Semiconductor.

SPI is a trademark of Motorola, Inc.



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

Телефон: 8 (812) 309 58 32 (многоканальный)

Факс: 8 (812) 320-02-42

Электронная почта: org@eplast1.ru

Адрес: 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.