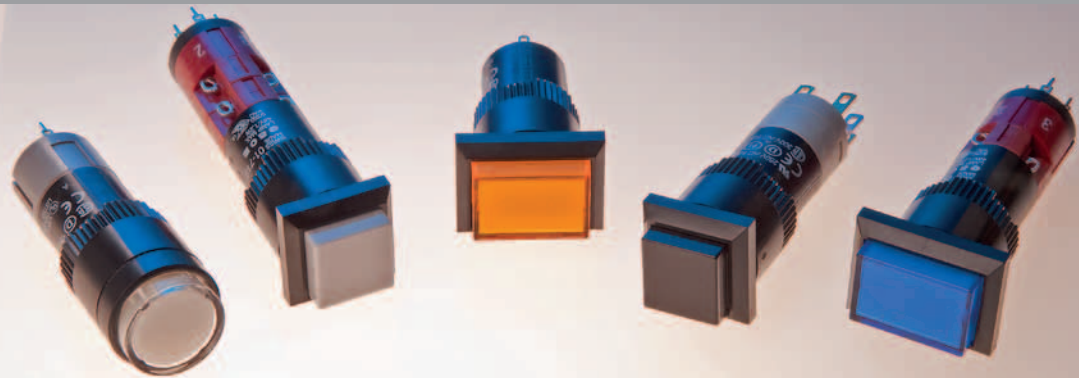


EAO – Your Expert Partner for  
Human Machine Interfaces



## EAO Product Information

Series 01





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## Product Information

### General notes

The Series 01 illuminated pushbuttons are equipped with snap-action-, low level switching elements.

The front dimensions of these units are 18 x 18 mm, 18 x 24 mm or 18 mm dia..

In addition to a number of illuminated pushbuttons, the customer can choose from a wide range of other units and accessories having the same front and mounting dimensions.

### Mounting

Mount from the front through the mounting hole.

The Universal terminals of the low level switching elements permit them to be mount on printed circuit boards (PCB). These terminals are also suitable for dip soldering. For these terminals we can also supply a plug-in base which, when soldered on to the board, enables the switch to be plugged in.

All rectangular switches are secured against rotation.

### Lenses

The flat lenses, made of polymethyl methacrylate (PMMA), are obtainable in various colours, as well as transparent and translucent.

### Marking

For further information about engraving, hot stamping and film inserts see part Marking.

### Illumination

The T5.5 incandescent (filament) lamp (6...48 V, 1.2 W) ensures perfect illumination of the lenses, which are supplied in various colours.

T5.5 Single-LED (6, 12, 24, 28, 48 V) are also available in blue, green, red, white or yellow.

Luminosity and wave length scattering caused by the technology used in the LED manufacturing processes may lead to visual differences in our products.

For supply voltages above 48 V, it is necessary to use a voltage reduction element (external series resistor or transformer).

Do not solder the indicators and pushbuttons terminals directly, because of the high surface temperature.

### Position indication

The status of a maintained action switch can be determined by the position of the lens.

## Specimen order

### Illuminated pushbutton :

- Illuminated pushbutton actuator, 18 x 24 mm, snap-action switching element, 1NC + 1NO contacts, momentary action, soldering terminal 01-121.0252

### Essential accessories :

- Lens plastic blue, transparent, 18 x 24 mm 01-982.6
- Single-LED, T5.5, 24 VAC/DC, white diffuse 10-2112.1069

*We reserve the right to modify technical data  
All dimensions in mm*

## Pushbutton illuminative, raised mounting





- 1 Lens
- 2 Switch housing
- 3 Fixing nut

## Indicator actuator



### Essential Accessories:

-  Lens plastic page 7
-  Single-LED page 10

	Front protection	Diode (1N 4007)	Terminals	□ 18 x 18 mm Typ-Nr.	□ 18 x 24 mm Typ-Nr.	∅ 18 mm Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing	
<b>Indicator actuator</b>	IP 40	1 D	UT	<b>01-703.006</b>	<b>01-701.006</b>	<b>01-741.006</b>	1	1	1	30	0.008
		2 D	UT	<b>01-704.006</b>	<b>01-702.006</b>	<b>01-742.006</b>	1	1	1	31	0.008
		-	S	<b>01-050.005</b>	<b>01-040.005</b>	<b>01-030.005</b>		1	9	1	0.006
			S1	<b>01-050.002</b>	<b>01-040.002</b>	<b>01-030.002</b>		1	9	1	0.006
			UT	<b>01-051.006</b>	<b>01-041.006</b>	<b>01-031.006</b>	1	1	2	1	0.006

Diode (1N 4007): D = Diode, - = without



Terminals: UT = Universal terminal, S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Component layout from page 17, Mounting dimensions from page 18, Technical drawing from page 18, Circuit drawing from page 20

## Illuminated pushbutton actuator



### Essential Accessories:

-  Lens plastic page 7
-  Single-LED page 10

	Front protection	Switching system	Contacts	Diode (1N 4007)	Switching action	Terminals	Ø 18 x 18 mm			Ø 18 x 24 mm			Ø 18 mm			Component layout	Mounting dimensions	Technical drawing	Circuit drawing	Eco
							Typ-Nr.	Typ-Nr.	Typ-Nr.	Typ-Nr.	Typ-Nr.	Typ-Nr.	Typ-Nr.	Typ-Nr.	Typ-Nr.					
Illuminated pushbutton actuator	IP 40	LL	1 NC	-	MA	UT	01-486.036	01-466.036	01-476.036	1	1	2	11	0.009						
					M	UT	01-456.036	01-426.036	01-436.036	1	1	2	25	0.009						
			1 NC + 1 NO	-	MA	UT	01-483.036	01-463.036	01-473.036	1	1	2	14	0.009						
					M	UT	01-453.036	01-423.036	01-433.036	1	1	2	28	0.009						
			1 NO	-	MA	UT	01-485.036	01-465.036	01-475.036	1	1	2	13	0.009						
					M	UT	01-455.036	01-425.036	01-435.036	1	1	2	27	0.009						
			2 NC	-	MA	UT	01-482.036	01-462.036	01-472.036	1	1	2	12	0.009						
					M	UT	01-452.036	01-422.036	01-432.036	1	1	2	26	0.009						
			2 NO	-	MA	UT	01-481.036	01-461.036	01-471.036	1	1	2	15	0.009						
					M	UT	01-451.036	01-421.036	01-431.036	1	1	2	29	0.009						
			SA	1 NC + 1 NO	1 D	MA	H	01-717.0292	01-713.0292	01-747.0292	1	1	10	8	0.010					
						M	H	01-709.0292	01-705.0292	01-743.0292	1	1	10	22	0.010					
		2 D			MA	H	01-718.0292	01-714.0292	01-748.0292	1	1	10	9	0.010						
					M	H	01-710.0292	01-706.0292	01-744.0292	1	1	10	23	0.010						
		-			MA	S	01-281.0252	01-261.0252	01-271.0252		1	8	10	0.008						
					S1		01-281.022	01-261.022	01-271.022		1	8	7	0.008						
					M	S	01-151.0252	01-121.0252	01-131.0252		1	8	24	0.008						
					S1		01-151.022	01-121.022	01-131.022		1	8	21	0.008						
		2 NC + 2 NO			1 D	MA	H	01-719.0292	01-715.0292	01-749.0292	1	1	10	4	0.012					
						M	H	01-711.0292	01-707.0292	01-745.0292	1	1	10	18	0.012					
					2 D	MA	H	01-720.0292	01-716.0292	01-750.0292	1	1	10	5	0.012					
						M	H	01-712.0292	01-708.0292	01-746.0292	1	1	10	19	0.012					
		-	MA	S	01-282.0252	01-262.0252	01-272.0252		1	8	6	0.010								
			M	S	01-152.0252	01-122.0252	01-132.0252		1	8	20	0.010								
3 NC + 3 NO	-	MA	S	01-283.0252	01-263.0252	01-273.0252		1	8	3	0.012									
		M	S	01-153.0252	01-123.0252	01-133.0252		1	8	17	0.012									
4 NC + 4 NO	-	MA	S	01-284.0252	01-264.0252	01-274.0252		1	8	2	0.014									
		M	S	01-154.0252	01-124.0252	01-134.0252		1	8	16	0.014									

Switch rating: Low level switching element 42 V, 100 mA, snap-action switching element 250 V, 5 A

Switching system: LL = Low level switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Diode (1N 4007): - = without, D = Diode

Switching action: MA = Maintained action, M = Momentary action


Terminals: UT = Universal terminal, H = Combined terminal: Solder-/ Universal (at contact/ at diode), S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Component layout from page 17, Mounting dimensions from page 18, Technical drawing from page 18, Circuit drawing from page 20



## Front

### Lens plastic

	Lens	∅ 18 x 18 mm Typ-Nr.	∅ 18 x 24 mm Typ-Nr.	∅ 18 mm Typ-Nr.		
<b>Lens plastic</b> flush, illuminative	blue transparent	<b>01-985.6</b>	<b>01-982.6</b>	<b>01-983.6</b>	0.001	
	colourless transparent	<b>01-985.7</b>	<b>01-982.7</b>	<b>01-983.7</b>	0.001	
	green transparent	<b>01-985.5</b>	<b>01-982.5</b>	<b>01-983.5</b>	0.001	
	orange transparent	<b>01-985.3</b>	<b>01-982.3</b>	<b>01-983.3</b>	0.001	
	red transparent	<b>01-985.2</b>	<b>01-982.2</b>	<b>01-983.2</b>	0.001	
	yellow transparent	<b>01-985.4</b>	<b>01-982.4</b>	<b>01-983.4</b>	0.001	
flush, illuminative (not recommended for film insert)	blue translucent	<b>01-951.6</b>	<b>01-901.6</b>	<b>01-931.6</b>	0.001	
	colourless transparent	<b>01-975.7</b>	<b>01-972.7</b>	<b>01-973.7</b>	0.001	
	green translucent	<b>01-951.5</b>	<b>01-901.5</b>	<b>01-931.5</b>	0.001	
	green transparent	<b>01-975.5</b>	<b>01-972.5</b>	<b>01-973.5</b>	0.001	
	orange translucent	<b>01-951.3</b>	<b>01-901.3</b>	<b>01-931.3</b>	0.001	
	red translucent	<b>01-951.2</b>	<b>01-901.2</b>	<b>01-931.2</b>	0.001	
	red transparent	<b>01-975.2</b>	<b>01-972.2</b>	<b>01-973.2</b>	0.001	
	white translucent	<b>01-951.9</b>	<b>01-901.9</b>	<b>01-931.9</b>	0.001	
	yellow translucent	<b>01-951.4</b>	<b>01-901.4</b>	<b>01-931.4</b>	0.001	
	yellow transparent	<b>01-975.4</b>	<b>01-972.4</b>	<b>01-973.4</b>	0.001	
	flush, non-illuminative	black opaque	<b>01-951.0</b>	<b>01-901.0</b>	<b>01-931.0</b>	0.001
		grey opaque	<b>01-951.8</b>	<b>01-901.8</b>	<b>01-931.8</b>	0.001



### Protective cover


	∅ 18 x 18 mm Typ-Nr.	∅ 18 x 24 mm Typ-Nr.	Technical drawing	
<b>Protective cover</b> hinged, transparent, with means for sealing	<b>31-920</b>		7	0.002
		<b>01-925</b>	3	0.002



Technical drawing from page 18

### Front protective cap

front protection IP 67

	Front protective cap	∅ 18 x 18 mm Typ-Nr.	∅ 18 x 24 mm Typ-Nr.	Mounting dimensions Technical drawing	
<b>Front protective cap</b> two-part	PVC	<b>31-923</b>		2 6	0.003
	Silikon		<b>31-924.2</b>	2 6	0.003



Mounting dimensions from page 18, Technical drawing from page 18

## Protective guard

matt chromium-plated

	Typ-Nr.	Technical drawing	kg
<b>Protective guard</b> broad sides bent upwards narrow ends bent upwards	<b>01-927</b>	5	0.011
	<b>01-926</b>	4	0.011



Technical drawing from page 18

## Blind plug

	Blind plug	Ø 18 x 18 mm Typ-Nr.	Ø 18 x 24 mm Typ-Nr.	Ø 18 mm Typ-Nr.	Mounting dimensions	kg
<b>Blind plug</b>	Plastic black	<b>01-948.0</b>	<b>01-947.0</b>	<b>01-949.0</b>	1	0.001



Mounting dimensions from page 18

## Backside

### PCB plug-in base

	Terminals	Typ-Nr.	Component layout	kg
<b>PCB plug-in base</b> 16.4 mm dia. x 9.8 mm for Low level switching element, Pins axial	P	<b>31-940</b>	3	0.002
17.8 x 12.9 mm x 9.8 mm for Snap-action switching element 2.8 mm, Pins axial	P	<b>31-942</b>	4	0.002
17.9 x 17.9 x 8.4 mm for Low level switching element, Pins bent at right-angle	P	<b>31-941</b>	2	0.004



PCB plug-in base Pins right-angle : With the extendable mounting the distance between plug-in base and PCB can be varied up to 3 mm.

Terminals: P = PCB terminal


Component layout from page 17

## Flat receptacle

	Typ-Nr.	kg
<b>Flat receptacle</b> 2.0 x 0.5 mm for Universal terminal	<b>31-945</b>	0.001
2.8 x 0.5 mm for Plug-in terminal	<b>31-946</b>	0.001




## Insulation sleeve

	Typ-Nr.	
<b>Insulation sleeve</b> Cover Plug-in terminals for snap-action switching element 2.8 mm	<b>01-928</b>	0.001
for Flat receptacle 31-945	<b>31-928</b>	0.001
for Flat receptacle 31-946	<b>31-929</b>	0.001



## Terminal cover


for snap-action switching element

	Typ-Nr.	
<b>Terminal cover</b>	<b>01-929</b>	0.010




## Illumination

### Filament lamp

	Socket	Operating voltage/-current	Typ-Nr.	
<b>Filament lamp</b>	T5.5	12 VAC/DC, 100 mA	<b>10-1109.1329</b>	0.001
		12 VAC/DC, 50 mA	<b>10-1109.1279</b>	0.001
		24 VAC/DC, 25 mA	<b>10-1112.1199</b>	0.001
		24 VAC/DC, 50 mA	<b>10-1112.1279</b>	0.001
		28 VAC/DC, 40 mA	<b>10-1113.1249</b>	0.001
		30 VAC/DC, 40 mA	<b>10-1114.1249</b>	0.001
		36 VAC/DC, 35 mA	<b>10-1116.1229</b>	0.001
		48 VAC/DC, 25 mA	<b>10-1119.1199</b>	0.001
		6 VAC/DC, 200 mA	<b>10-1106.1369</b>	0.001



## Single-LED


Single-LED	Socket	Light colour	Operating voltage/-current	Typ-Nr.	
Single-LED	T5.5	blue	12 VAC/DC, 7/14 mA	10-2109.1066	0.001
			24 VAC/DC, 7/14 mA	10-2112.1066	0.001
			28 VAC/DC, 7/14 mA	10-2113.1066	0.001
			48 VAC/DC, 4/8 mA	10-2119.1046	0.001
			6 VDC, 15 mA	10-2106.3146	0.001
		green	12 VAC/DC, 4/7 mA	10-2109.1065	0.001
			24 VAC/DC, 4/7 mA	10-2112.1065	0.001
			28 VAC/DC, 4/7 mA	10-2113.1065	0.001
			48 VAC/DC, 2/4 mA	10-2119.1045	0.001
			6 VDC, 7 mA	10-2106.3145	0.001
		red	12 VAC/DC, 7/14 mA	10-2109.1062	0.001
			24 VAC/DC, 7/14 mA	10-2112.1062	0.001
			28 VAC/DC, 7/14 mA	10-2113.1062	0.001
			48 VAC/DC, 4/8 mA	10-2119.1042	0.001
			6 VDC, 15 mA	10-2106.3142	0.001
		white diffuse	12 VAC/DC, 7/14 mA	10-2109.1069	0.001
			24 VAC/DC, 7/14 mA	10-2112.1069	0.001
			28 VAC/DC, 7/14 mA	10-2113.1069	0.001
			48 VAC/DC, 4/8 mA	10-2119.1049	0.001
			6 VDC, 15 mA	10-2106.3149	0.001
		yellow	12 VAC/DC, 7/14 mA	10-2109.1064	0.001
			24 VAC/DC, 7/14 mA	10-2112.1064	0.001
			28 VAC/DC, 7/14 mA	10-2113.1064	0.001
			48 VAC/DC, 4/8 mA	10-2119.1044	0.001
6 VDC, 15 mA	10-2106.3144		0.001		



Note:  
AC operation through half-wave rectifier possible, slight flickering can occur.

## Series resistor

for lamp voltage reduction


	Operating voltage	Typ-Nr.	
<b>Series resistor</b> 10 k $\Omega$ , for filament lamp 48 VAC, 25 mA	230/240 V	02-904.7	0.003
2.7 k $\Omega$ , for filament lamp 48 VAC, 25 mA	110 V	02-904.0	0.003
3.3 k $\Omega$ , for filament lamp 48 VAC, 25 mA	125 V	02-904.1	0.003
4.7 k $\Omega$ , for filament lamp 48 VAC, 25 mA	145 V	02-904.3	0.003



Please keep to the country specific security rules.

## Terminal plate empty

for fitting with series resistors

	Typ-Nr.	
<b>Terminal plate empty</b> 10 spaces 125 x 60 x 15 mm	02-912.2	0.045
15 spaces 187.5 x 60 x 15 mm	02-912.3	0.090
5 spaces 62.5 x 60 x 15 mm	02-912.1	0.025




## Assembling

### Lens remover

	Typ-Nr.	
Lens remover	<b>02-905</b>	0.011



### Lamp remover

	Typ-Nr.	
Lamp remover	<b>02-906</b>	0.002



#### CAUTION

A switching process might be released when replacing the Lamp/LED !

### Mounting tool

for tightening or loosening of the fixing nut

	Typ-Nr.	
Mounting tool	<b>01-907</b>	0.020



### Dressing tool

for aligning buttons

	Typ-Nr.	
Dressing tool	<b>01-906</b>	0.030



## Actuator with snap-action switching element

### Switching system

Self-cleaning, double-break, snap action switching system (with contact gap 2 x 0.5 mm).  
 1 Normally closed or 1 Normally open contact per element.  
 Snap-action switching elements with soldering terminals at the sides: Up to 4 switching element can be on a pushbutton (max. 4 Normally closed and 4 Normally open contacts).  
 Snap-action switching element with axial plug-in terminals 2.8 mm stachable, only 1 switching element can be on a pushbutton.

### Material

#### Material of contact

Gold plated silver

#### Switch housing

Axial plug-in/soldering terminal 2.8 mm:  
 Diallylphthalate (DAP), Polyamide (PA66), Polysulfone (PSU), heat-resistant and self-extinguishing  
 Soldering terminal: Ultramide (PA 6.6)

#### Actuator housing

Polyphenylene (PPO), self-extinguishing

### Mechanical characteristics

#### Terminals

Snap-action switching element with tinned soldering terminals at the sides:  
 Max. wire diameter 2 wires à 1.2 mm  
 Max. wire cross-section of stranded cable 1 x 1 mm<sup>2</sup>  
 Snap-action switching element with axial plug-in terminals, which can also be used as soldering terminals: Plug-in terminal 2.8 x 0.5 mm

#### Soldering terminal:

Max. wire diameter 2 wire of 1 mm<sup>2</sup>  
 Max. wire cross-section of stranded cable 2 x 0.75 mm<sup>2</sup> or 1 x 1 mm<sup>2</sup>

#### Actuating force

2 N ... 5.5 N, depending on the number of switching elements

#### Actuating travel

3 mm

#### Rebound time

≤5ms

#### Mechanical lifetime

Momentary action 2 million cycles of operation  
 Maintained action 1 million cycles of operation

### Electrical characteristics

#### Standards

IEC 61058, EN 61058

#### Rated voltage

250 VAC/VDC

#### Rated current

5 A

#### Contact resistance

Starting value (initial) ≤50 mΩ

### Conventional free air thermal current

5 A

The maximum current in continuous operation and at ambient temperature not exceeding the quoted maximum values.

### Switch rating

250 VAC, 5 A (cosφ 1)  
 250 VAC, 3 A (cosφ 0,3)

### Switch rating AC (cosφ 0,7)

Voltage	125 VAC	250 VAC
Current	3 A	2 A

### Switch rating DC (inductive) L:R = 30 ms

Voltage	24 VDC	60 VDC	110 VDC	220 VDC
Current	2 A	0.7 A	0.2 A	0.1 A

### Electric strength

2500 VAC, 50 Hz, 1 min. between all terminals and earth, as per IEC 60512-2-11

### Protection class

II

### Environmental conditions

#### Storage temperature

-40 °C ... +85 °C

#### Service temperature

-25 °C ... +55 °C

For indicators and illuminated pushbuttons mounted as a block, make sure the heat can escape freely.

#### Protection degree

Front P 40  
 IP 67 with front protective cap

#### Shock resistance

(Single impacts, semi-sinusoidal)  
 15 g for 11 ms, as per IEC 60512-4-3, IEC 60068-2-27

#### Vibration resistance

(sinusoidal)  
 10 g at 0-2000 Hz, amplitude 1.5 mm, as per IEC 60512-4-4, IEC 60068-2-6

#### Climate resistance

Standard condition, as per IEC 60068-2-3 and 2-30  
 Changing condition, as per IEC 60068-2-14 and 2-33

### Approvals

#### Approbations

CB (IEC 61058)  
 CSA  
 ENEC (EN 61058)  
 Germanischer Lloyd  
 UL

#### Declaration of conformity

CE

## Actuator with low level switching element

### Switching system

This low level switching element was designed for switching low powers in electronic circuits. The mechanism assures reliable switching of loads ranging from a few  $\mu\text{A}$  /  $\mu\text{V}$  up to 100 mA / 42 VAC/DC.

Single-break momentary contact, as normally open or normally closed with 4 independent points of contact. 2 momentary contacts per switching element; combination of normally open and normally closed is possible.

Special features are the long life, extremely short rebound time and stable contact resistance.

### Material

#### Material of contact

Gold plated

#### Switch housing

Polysulfone (PSU), heat-resistant and self-extinguishing

#### Actuator housing

Polyphenylene (PPO), self-extinguishing

### Mechanical characteristics

#### Terminals

The universal terminals permit these units to be mounted on printed circuit boards (PCB). These terminals can also be used as soldering or plug-in terminals.

For these terminals we can also supply a plug-in base which, when soldered on to the board, enables the switch to be plugged in.

Soldering terminal:

Max. wire diameter 2 wires à 0.8 mm

Max. wire cross-section of stranded cable 1x 0.75 mm<sup>2</sup>

Plug-in terminal: 2.0 x 0.5 mm

#### Actuating force

3 N ... 3,5 N

#### Actuating travel

3 mm

#### Rebound time

Typ. <100  $\mu\text{s}$

#### Mechanical lifetime

Momentary action 5 million cycles of operation

Maintained action 1 million cycles of operation

### Electrical characteristics

#### Standards

EN 61058

#### Contact resistance

Starting value (initial)  $\leq 50 \text{ m}\Omega$

#### Switch rating

10  $\mu\text{A}$ , 100  $\mu\text{V}$  to 100 mA at 42 VAC/VDC

#### Electric strength

2500 VAC, 50 Hz, 1 min. between all terminals and earth, as per IEC 60512-2-11

#### Protection class

II

### Environmental conditions

#### Storage temperature

-40 °C ... +85 °C

#### Service temperature

-25 °C ... +55 °C

For indicators and illuminated pushbuttons mounted as a block, make sure the heat can escape freely.

#### Protection degree

Front P 40

IP 67 with front protective cap

#### Shock resistance

(Single impacts, semi-sinusoidal)

15 g for 11 ms, as per IEC 60512-4-3, IEC 60068-2-27

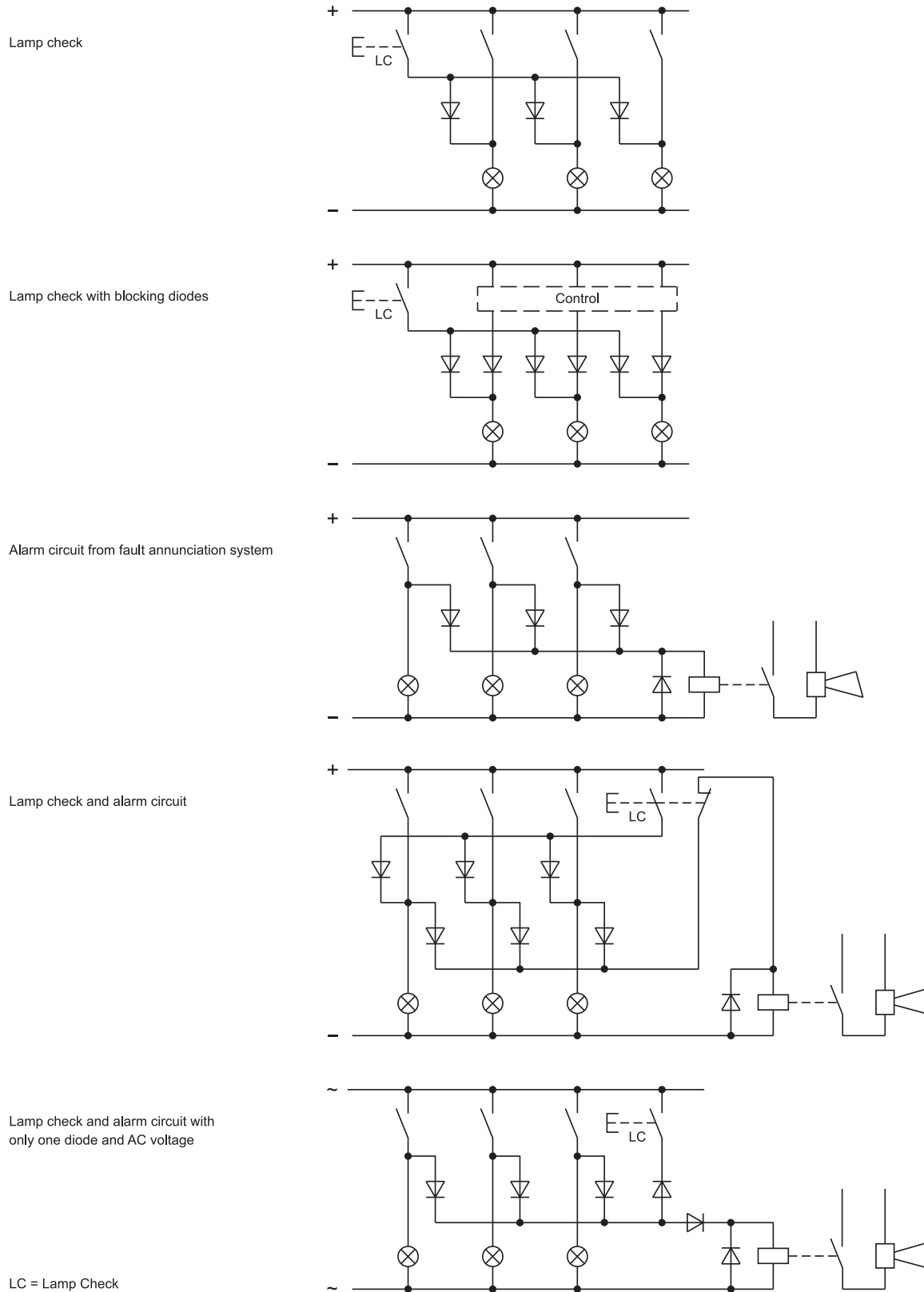
#### Climate resistance

Standard condition, as per IEC 60068-2-3 and 2-30

Changing condition, as per IEC 60068-2-14 and 2-33

## Diode element

When indicators and illuminated pushbuttons equipped with diodes, the user is able to perform a lamp check or wire an alarm circuit simply with a considerable saving of space.





## Suppressor circuits

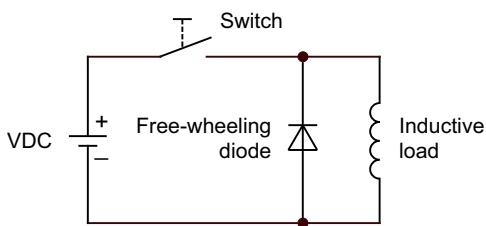
When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e.g. 12 VDC) see Fig. 2.

The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage ( $V_R$ ) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

**To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!**

Switching with inductive load  
Fig. 1



Counter emf  
over load without free-wheeling diode  
Fig. 2



## General notes

### 1. Engraving

In addition to the most commonly used world languages, in DIN 1451-3 close spacing, other typefaces are available as Scandinavian, Slavic, Greek, Russian and Polish.

Red, blue and black lenses are filled with white colour. Other colour lenses are filled in black. Standard height of letters is 2 mm. If the height is not specified, we will supply 2 mm engraved letters.

### 2. Hot stamping

For larger series it is worth considering markings by means of hot stamping. We will be pleased to advise you.

For letters and figures, typefaces with 2.5 mm, 3 mm and 4 mm are available.

### 3. Film inserts

Instead of using engraving the lenses can be fitted with transparent film inserts, as an alternative. For this purpose, though, it is advisable to use transparent lenses.

In the case of use of a smoke-black lens the fitted film becomes readable only if the lamp is on.

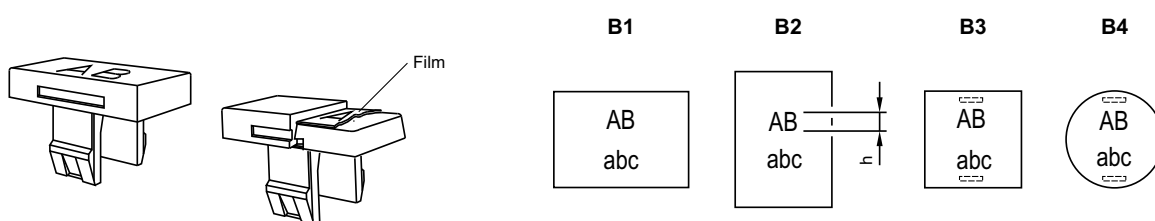
To insert the film, the feet of the lens holder have to be pushed together far enough to enable the lens to be lifted off easily.

The film thickness is 0.2 mm.

**Important :** Consider pushbutton mounting orientation before specifying engraving characters !

All dimensions in mm

Front size (Lens)	Film insert max. size	Height of letters h	Number of lines	Number of (target value) capital letters per line	Number of (target value) small letters per line	Image
18 dia. (15.8 dia.)	12.8 dia.	2.5	3	6	6	B4
		3.0	2	5	6	B4
		4.0	2	3	4	B4
		5.0	1	2	3	B4
		6.0	1	2	2	B4
		8.0	1	2	2	B4
18 x 18 (12.8 x 12.8)	10.2 x 10.2	2.5	3	6 - 7	7	B3
		3.0	2	5 - 6	6	B3
		4.0	2	4	4	B3
		5.0	1	3	3 - 4	B3
		6.0	1	2 - 3	3	B3
		8.0	1	2	2	B3
18 x 24 (12.8 x 18.8)	10.2 x 16.2	2.5	3	10	10 - 11	B1
			4	6 - 7	7	B2
		3.0	2	8 - 9	9	B1
			4	5 - 6	6	B2
		4.0	2	6	6 - 7	B1
			3	4	4	B2
		5.0	1	5	5 - 6	B1
			2	3	3 - 4	B2
		6.0	1	4	4 - 5	B1
				2 - 3	3	B2
		8.0	1	3	3 - 4	B1
				2	2	B2

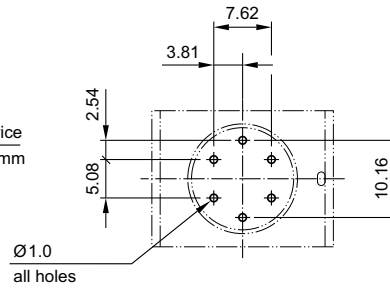
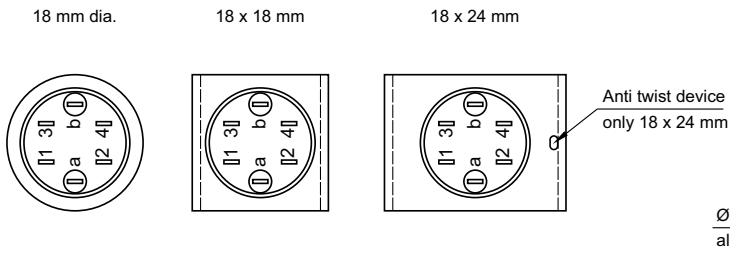


## Component layout

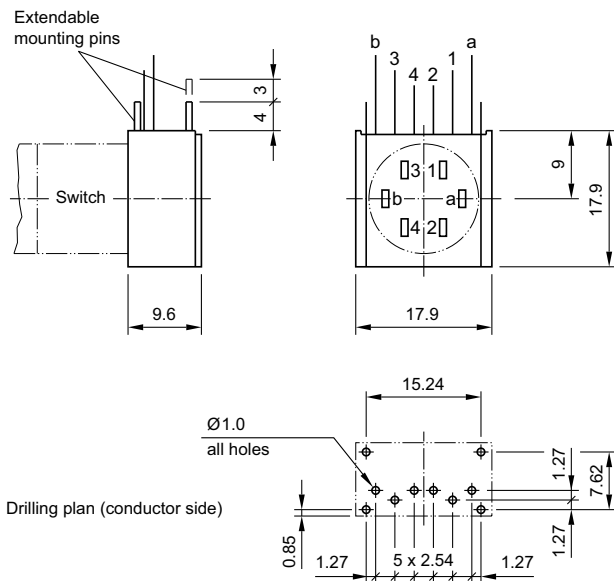
### 1 Indicator actuator page 5 | Illuminated pushbutton actuator page 6

Terminals (rearside)

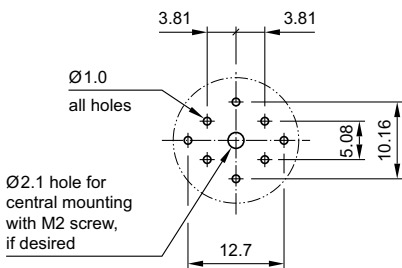
PCB layout (conductor side)



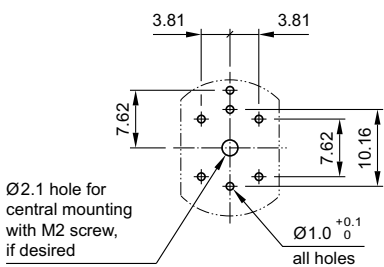
### 2 PCB plug-in base page 8



### 3 PCB plug-in base page 8



### 4 PCB plug-in base page 8



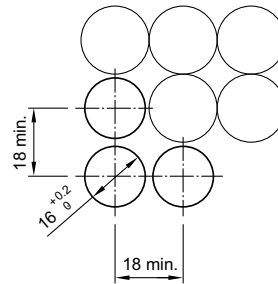
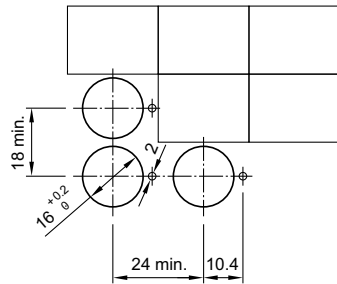
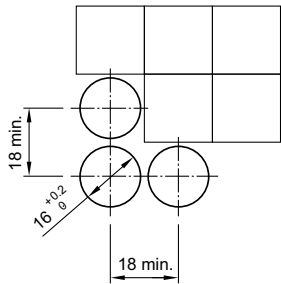
## Mounting dimensions

1 Indicator actuator page 5 | Illuminated pushbutton actuator page 6 | Blind plug page 8

18 x 18 mm

18 x 24 mm

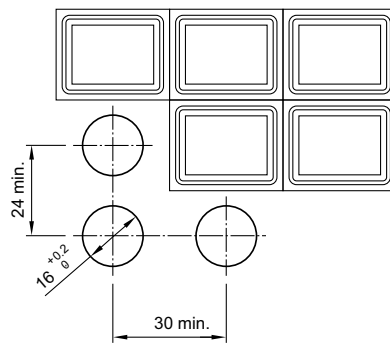
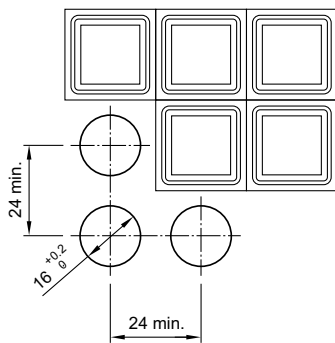
Ø18 mm



2 Front protective cap page 7

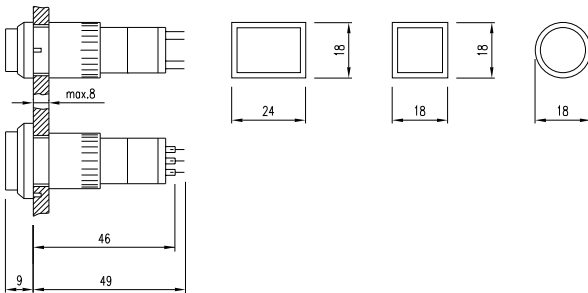
18 x 18 mm

18 x 24 mm

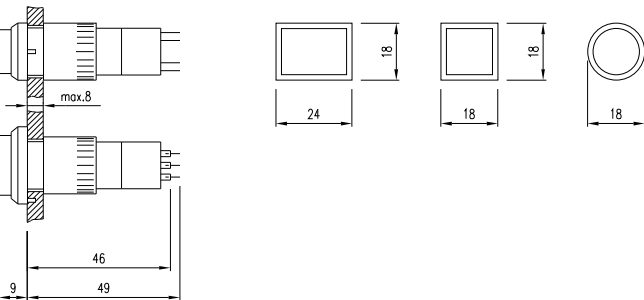


## Technical drawing

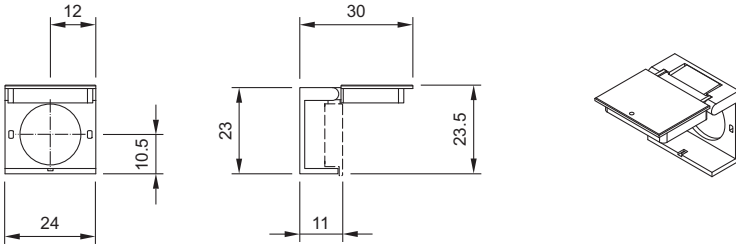
1 Indicator actuator page 5



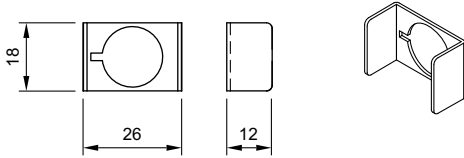
2 Indicator actuator page 5 | Illuminated pushbutton actuator page 6



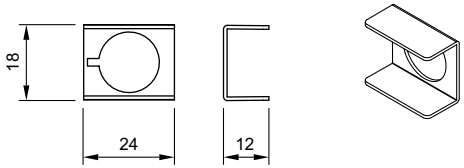
### 3 Protective cover page 7



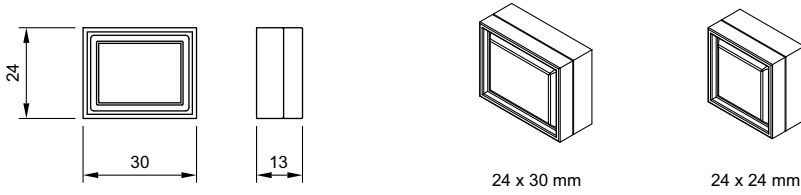
### 4 Protective guard page 8



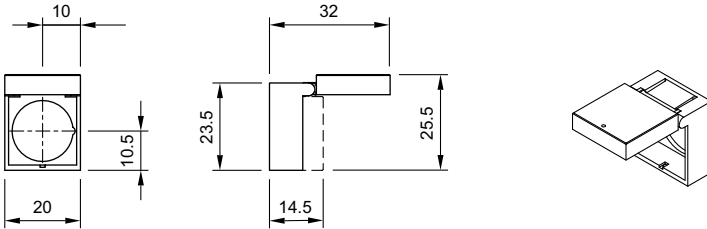
### 5 Protective guard page 8



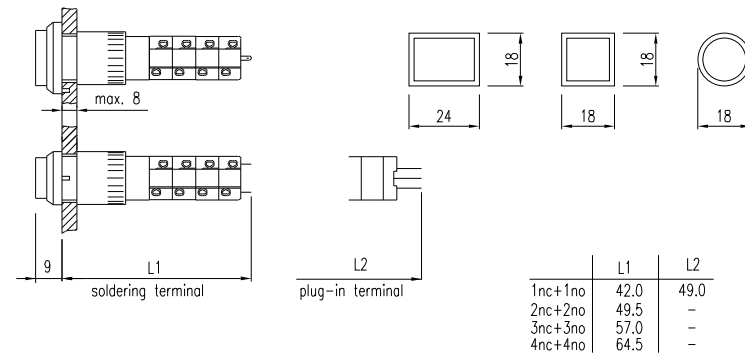
### 6 Front protective cap page 7



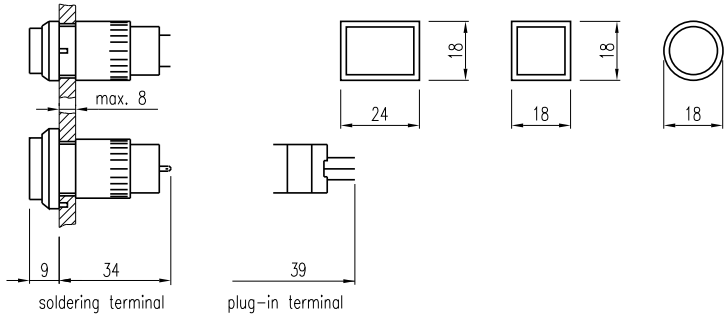
### 7 Protective cover page 7



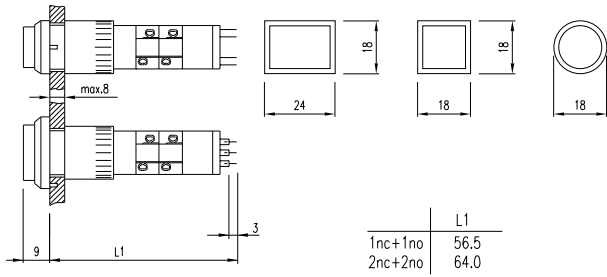
### 8 Illuminated pushbutton actuator page 6



## 9 Indicator actuator page 5

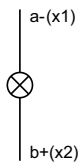


## 10 Illuminated pushbutton actuator page 6

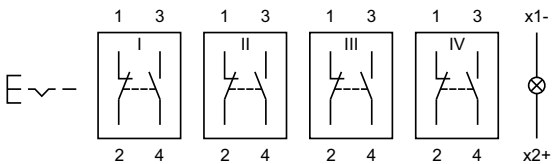


## Circuit drawing

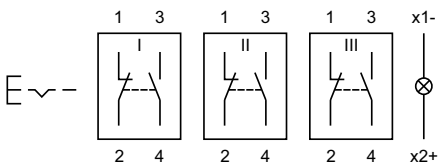
### 1 Indicator actuator page 5



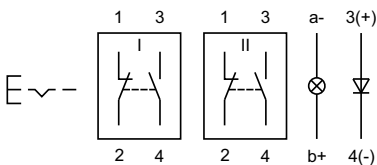
### 2 Illuminated pushbutton actuator page 6



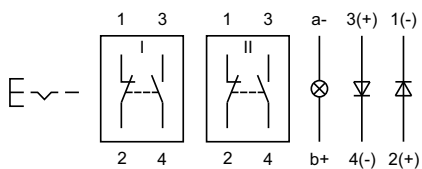
### 3 Illuminated pushbutton actuator page 6



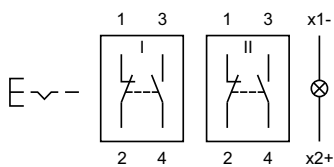
### 4 Illuminated pushbutton actuator page 6



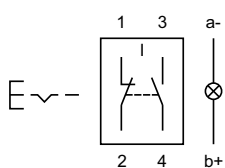
5 Illuminated pushbutton actuator page 6



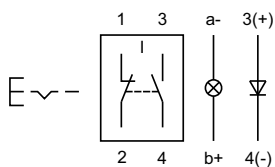
6 Illuminated pushbutton actuator page 6



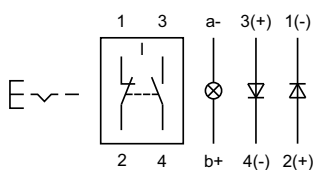
7 Illuminated pushbutton actuator page 6



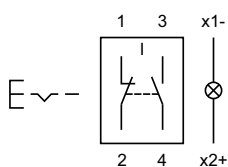
8 Illuminated pushbutton actuator page 6



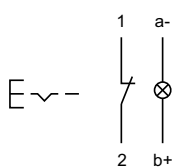
9 Illuminated pushbutton actuator page 6



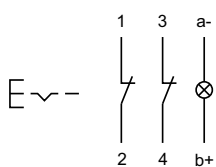
10 Illuminated pushbutton actuator page 6



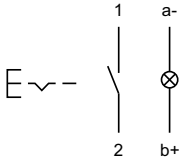
11 Illuminated pushbutton actuator page 6



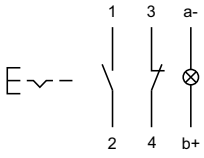
12 Illuminated pushbutton actuator page 6



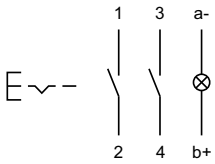
13 Illuminated pushbutton actuator page 6



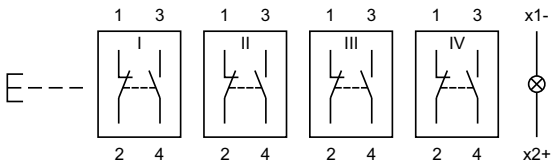
14 Illuminated pushbutton actuator page 6



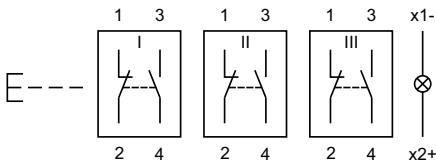
15 Illuminated pushbutton actuator page 6



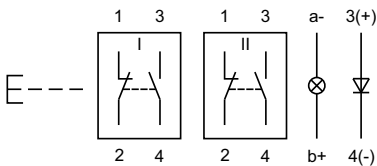
16 Illuminated pushbutton actuator page 6



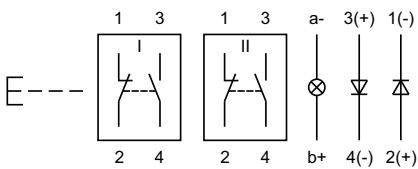
17 Illuminated pushbutton actuator page 6



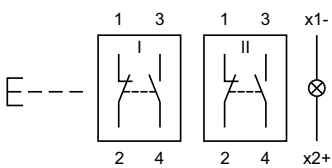
18 Illuminated pushbutton actuator page 6



19 Illuminated pushbutton actuator page 6

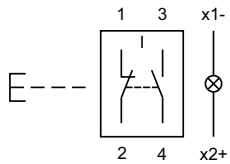


20 Illuminated pushbutton actuator page 6

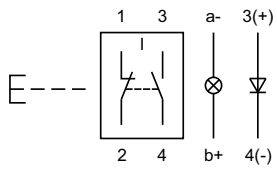




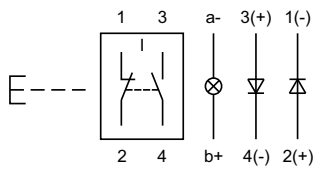
21 Illuminated pushbutton actuator page 6



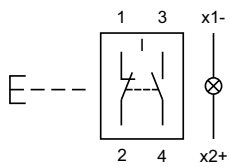
22 Illuminated pushbutton actuator page 6



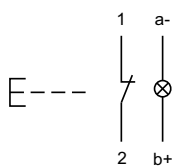
23 Illuminated pushbutton actuator page 6



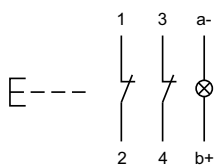
24 Illuminated pushbutton actuator page 6



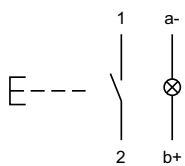
25 Illuminated pushbutton actuator page 6



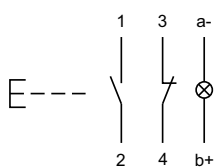
26 Illuminated pushbutton actuator page 6



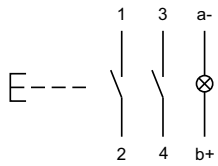
27 Illuminated pushbutton actuator page 6



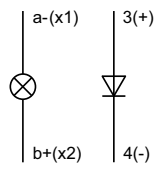
28 Illuminated pushbutton actuator page 6



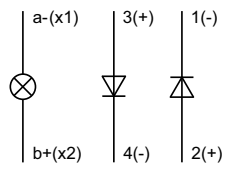
## 29 Illuminated pushbutton actuator page 6



## 30 Indicator actuator page 5



## 31 Indicator actuator page 5



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01-132.0252	6	01-711.0292	6	01-975.4	7
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01-152.0252	6	01-716.0292	6	01-982.4	7
01-153.0252	6	01-717.0292	6	01-982.5	7
01-154.0252	6	01-718.0292	6	01-982.6	7
01-261.022	6	01-719.0292	6	01-982.7	7
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01-281.022	6	01-749.0292	6	01-985.5	7
01-281.0252	6	01-750.0292	6	01-985.6	7
01-282.0252	6	01-901.0	7	01-985.7	7
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01-425.036	6	01-901.8	7	02-906	11
01-426.036	6	01-901.9	7	02-912.1	10
01-431.036	6	01-906	11	02-912.2	10
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01-461.036	6	01-931.4	7	10-1119.1199	9
01-462.036	6	01-931.5	7	10-2106.3142	10
01-463.036	6	01-931.6	7	10-2106.3144	10
01-465.036	6	01-931.8	7	10-2106.3145	10
01-466.036	6	01-931.9	7	10-2106.3146	10
01-471.036	6	01-947.0	8	10-2106.3149	10
01-472.036	6	01-948.0	8	10-2109.1062	10
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