



# Smart Power High-Side-Switch for Industrial Applications

## Features

- Overload protection
- Current limitation
- Short circuit protection
- Thermal shutdown with restart
- ESD - Protection
- Overvoltage protection (including load dump)
- Fast demagnetization of inductive loads
- Reverse battery protection with external resistor
- Open drain diagnostic output
- CMOS compatible input
- Loss of GND and loss of  $V_{bb}$  protection
- Very low standby current
- Green Product (RoHS Compliant)

## Product Summary

|                        |              |           |    |
|------------------------|--------------|-----------|----|
| Overvoltage protection | $V_{bb(AZ)}$ | 41        | V  |
| Operating voltage      | $V_{bb(on)}$ | 5 ... 34  | V  |
| On-state resistance    | $R_{ON}$     | 350       | mΩ |
| Nominal load current   | $I_{L(nom)}$ | 0.4       | A  |
| Operating temperature  | $T_a$        | -30...+85 | °C |



PG-DSO-8-24

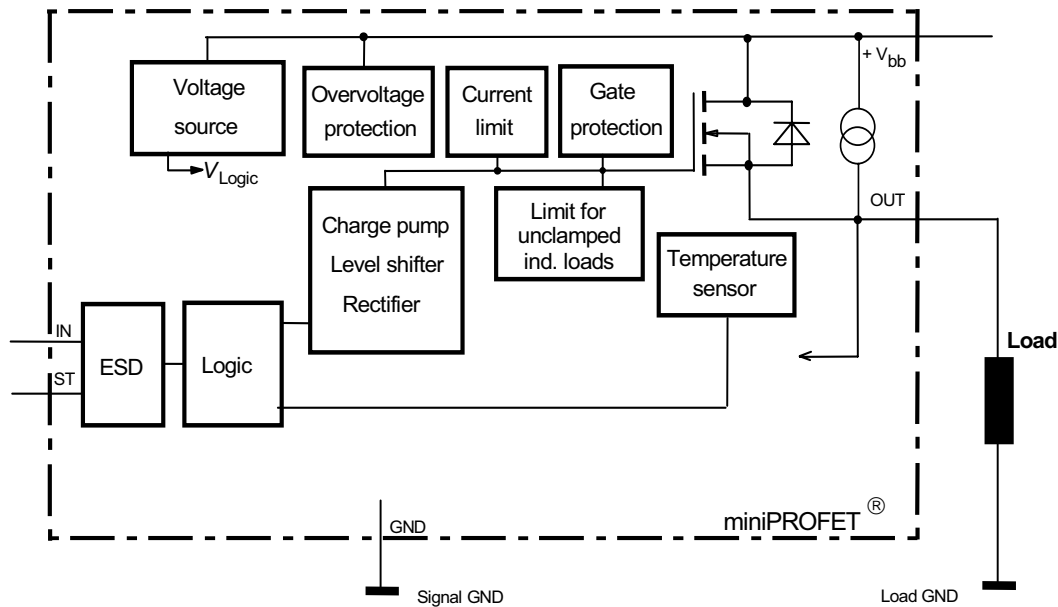
## Application

- All types of resistive, inductive and capacitive loads
- $\mu$ C compatible power switch for 12 V and 24 V DC industrial applications
- Replaces electromechanical relays and discrete circuits

## General Description

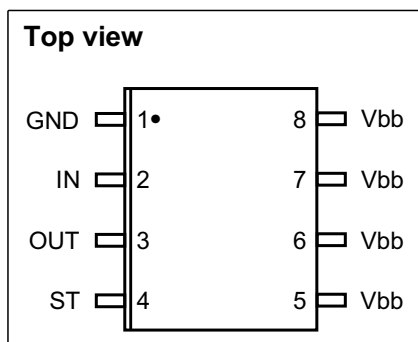
N channel vertical power FET with charge pump, ground referenced CMOS compatible input and diagnostic feedback, monolithically integrated in Smart SIPMOS<sup>®</sup> technology. Providing embedded protective functions.

## Block Diagram



| Pin | Symbol | Function                                                       |
|-----|--------|----------------------------------------------------------------|
| 1   | GND    | Logic ground                                                   |
| 2   | IN     | Input, activates the power switch in case of logic high signal |
| 3   | OUT    | Output to the load                                             |
| 4   | ST     | Diagnostic feedback                                            |
| 5   | Vbb    | Positive power supply voltage                                  |
| 6   | Vbb    | Positive power supply voltage                                  |
| 7   | Vbb    | Positive power supply voltage                                  |
| 8   | Vbb    | Positive power supply voltage                                  |

## Pin configuration



**Maximum Ratings** at  $T_j = 25^\circ\text{C}$ , unless otherwise specified

| Parameter                                                                                                                                                                               | Symbol         | Value              | Unit             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|--------------------|------------------|
| Supply voltage                                                                                                                                                                          | $V_{bb}$       | 40                 | V                |
| Supply voltage for full short circuit protection                                                                                                                                        | $V_{bb(SC)}$   | $V_{bb}$           |                  |
| Continuous input voltage                                                                                                                                                                | $V_{IN}$       | -10 ... +16        |                  |
| Load current (Short - circuit current, see page 5)                                                                                                                                      | $I_L$          | self limited       | A                |
| Current through input pin (DC)                                                                                                                                                          | $I_{IN}$       | $\pm 5$            | mA               |
| Junction temperature                                                                                                                                                                    | $T_j$          | 150                | $^\circ\text{C}$ |
| Operating temperature                                                                                                                                                                   | $T_a$          | -30...+85          |                  |
| Storage temperature                                                                                                                                                                     | $T_{stg}$      | -40 ... +105       |                  |
| Power dissipation <sup>1)</sup>                                                                                                                                                         | $P_{tot}$      | 1.5                | W                |
| Inductive load switch-off energy dissipation <sup>1)2)</sup><br>single pulse, (see page 9)<br>$T_j = 150^\circ\text{C}$ , $V_{bb} = 13.5\text{ V}$ , $I_L = 0.3\text{ A}$               | $E_{AS}$       | 800                | mJ               |
| Load dump protection <sup>2)</sup> $V_{LoadDump}^{3)} = V_A + V_S$<br>$R_I = 2\Omega$ , $t_d = 400\text{ms}$ , $V_{IN} = \text{low or high}$ , $V_A = 13.5\text{V}$<br>$R_L = 45\Omega$ | $V_{Loaddump}$ | 60                 | V                |
| <b>Electrostatic discharge voltage</b> (Human Body Model)<br>according to ANSI EOS/ESD - S5.1 - 1993<br>ESD STM5.1 - 1998<br>Input pin<br>all other pins                                | $V_{ESD}$      | $\pm 1$<br>$\pm 5$ | kV               |

**Thermal Characteristics**

|                                                                   |              |   |    |    |     |
|-------------------------------------------------------------------|--------------|---|----|----|-----|
| Thermal resistance @ min. footprint                               | $R_{th(JA)}$ | - | 95 | -  | K/W |
| Thermal resistance @ 6 cm <sup>2</sup> cooling area <sup>1)</sup> | $R_{th(JA)}$ | - | 70 | 83 |     |

<sup>1)</sup> Device on 50mm\*50mm\*1.5mm epoxy PCB FR4 with 6 cm<sup>2</sup> (one layer, 70µm thick) copper area for drain connection. PCB is vertical without blown air. (see page 17)

<sup>2)</sup> not subject to production test, specified by design

<sup>3)</sup>  $V_{Loaddump}$  is setup without the DUT connected to the generator per ISO 7637-1 and DIN 40839 .

Supply voltages higher than  $V_{bb(AZ)}$  require an external current limit for the GND pin, e.g. with a 150Ω resistor in GND connection. A resistor for the protection of the input is integrated.

## Electrical Characteristics

| Parameter and Conditions<br>at $T_j = -40...+150^{\circ}\text{C}$ , $V_{bb} = 13,5\text{V}$ , unless otherwise specified | Symbol | Values |      |      | Unit |
|--------------------------------------------------------------------------------------------------------------------------|--------|--------|------|------|------|
|                                                                                                                          |        | min.   | typ. | max. |      |

## Load Switching Capabilities and Characteristics

|                                                                                                                                      |                |        |            |            |                        |
|--------------------------------------------------------------------------------------------------------------------------------------|----------------|--------|------------|------------|------------------------|
| On-state resistance<br>$T_j = 25^{\circ}\text{C}$ , $I_L = 0.3\text{ A}$ , $V_{bb} = 9...40\text{ V}$<br>$T_j = 150^{\circ}\text{C}$ | $R_{ON}$       | -<br>- | 250<br>450 | 350<br>700 | $\text{m}\Omega$       |
| Nominal load current<br>Device on PCB 1)2)<br>$T_C = 85^{\circ}\text{C}$ , $T_j \leq 150^{\circ}\text{C}$                            | $I_{L(nom)}$   | 0.4    | -          | -          | A                      |
| Turn-on time to 90% $V_{OUT}$<br>$R_L = 47\ \Omega$ , $V_{IN} = 0$ to $10\text{ V}$                                                  | $t_{on}$       | -      | -          | 140        | $\mu\text{s}$          |
| Turn-off time to 10% $V_{OUT}$<br>$R_L = 47\ \Omega$ , $V_{IN} = 10$ to $0\text{ V}$                                                 | $t_{off}$      | -      | -          | 170        |                        |
| Slew rate on 10 to 30% $V_{OUT}$ ,<br>$R_L = 47\ \Omega$                                                                             | $dV/dt_{on}$   | -      | -          | 2          | $\text{V}/\mu\text{s}$ |
| Slew rate off 70 to 40% $V_{OUT}$ ,<br>$R_L = 47\ \Omega$                                                                            | $-dV/dt_{off}$ | -      | -          | 2          |                        |

## Operating Parameters

|                                                     |                 |   |   |     |               |
|-----------------------------------------------------|-----------------|---|---|-----|---------------|
| Operating voltage                                   | $V_{bb(on)}$    | 5 | - | 34  | V             |
| Undervoltage shutdown of charge pump                | $V_{bb(under)}$ | - | - | 5   |               |
| Undervoltage restart of charge pump                 | $V_{bb(u\ cp)}$ | - | - | 5.5 |               |
| Standby current<br>$V_{IN} = 0\text{ V}$            | $I_{bb(off)}$   | - | - | 26  | $\mu\text{A}$ |
| Leakage output current (included in $I_{bb(off)}$ ) | $I_{L(off)}$    | - | - | 12  |               |
| Operating current<br>$V_{IN} = \text{high}$         | $I_{GND}$       | - | - | 1.3 | $\text{mA}$   |

<sup>1</sup>Device on 50mm\*50mm\*1.5mm epoxy PCB FR4 with 6 cm<sup>2</sup> (one layer, 70 $\mu\text{m}$  thick) copper area for drain connection. PCB is vertical without blown air. (see page 17)

<sup>2</sup>Nominal load current is limited by current limitation (see page 5)

## Electrical Characteristics

| Parameter and Conditions<br>at $T_j = -40...+150^{\circ}\text{C}$ , $V_{bb} = 13,5\text{V}$ , unless otherwise specified                                                   | Symbol                     | Values        |               |             | Unit               |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------------|---------------|-------------|--------------------|
|                                                                                                                                                                            |                            | min.          | typ.          | max.        |                    |
| Protection Functions <sup>1)</sup>                                                                                                                                         |                            |               |               |             |                    |
| Initial peak short circuit current limit (pin 5 to 3)<br>$T_j = -40^{\circ}\text{C}$ , $V_{bb} = 20\text{ V}$<br>$T_j = 25^{\circ}\text{C}$<br>$T_j = 150^{\circ}\text{C}$ | $I_{L(\text{SCp})}$        | -<br>-<br>0.4 | -<br>1.2<br>- | 2<br>-<br>- | A                  |
| Repetitive short circuit current limit<br>$T_j = T_{jt}$ (see timing diagrams)                                                                                             | $I_{L(\text{SCr})}$        | -             | 1             | -           |                    |
| Output clamp (inductive load switch off)<br>at $V_{\text{OUT}} = V_{bb} - V_{\text{ON}(\text{CL})}$ ,<br>$I_{bb} = 4\text{ mA}$                                            | $V_{\text{ON}(\text{CL})}$ | 41            | 47            | -           | V                  |
| Overvoltage protection <sup>2)</sup><br>$I_{bb} = 4\text{ mA}$                                                                                                             | $V_{bb(\text{AZ})}$        | 41            | -             | -           |                    |
| Thermal overload trip temperature                                                                                                                                          | $T_{jt}$                   | 150           | -             | -           | $^{\circ}\text{C}$ |
| Thermal hysteresis                                                                                                                                                         | $\Delta T_{jt}$            | -             | 10            | -           | K                  |

## Reverse Battery

|                                                                                  |           |   |     |    |    |
|----------------------------------------------------------------------------------|-----------|---|-----|----|----|
| Reverse battery <sup>3)</sup>                                                    | $-V_{bb}$ | - | -   | 32 | V  |
| Drain-source diode voltage ( $V_{OUT} > V_{bb}$ )<br>$T_j = 150^{\circ}\text{C}$ | $-V_{ON}$ | - | 600 | -  | mV |

<sup>1)</sup> Integrated protection functions are designed to prevent IC destruction under fault conditions described in the data sheet. Fault conditions are considered as "outside" normal operating range. Protection functions are not designed for continuous repetitive operation.

<sup>2)</sup> see also  $V_{ON(CL)}$  in circuit diagram on page 8

<sup>3)</sup> Requires a 150  $\Omega$  resistor in GND connection. The reverse load current through the intrinsic drain-source diode has to be limited by the connected load. Power dissipation is higher compared to normal operating conditions due to the voltage drop across the drain-source diode. The temperature protection is not active during reverse current operation! Input current has to be limited (see max. ratings page 3).

## Electrical Characteristics

| Parameter<br>at $T_j = -40...+150^{\circ}\text{C}$ , $V_{bb} = 13,5\text{V}$ , unless otherwise specified | Symbol | Values |      |      | Unit |
|-----------------------------------------------------------------------------------------------------------|--------|--------|------|------|------|
|                                                                                                           |        | min.   | typ. | max. |      |

### Input and Status feedback

|                                                                                                            |                    |     |     |     |                  |
|------------------------------------------------------------------------------------------------------------|--------------------|-----|-----|-----|------------------|
| Input turn-on threshold voltage                                                                            | $V_{IN(T+)}$       | -   | -   | 2.2 | V                |
| Input turn-off threshold voltage                                                                           | $V_{IN(T-)}$       | 0.8 | -   | -   |                  |
| Input threshold hysteresis                                                                                 | $\Delta V_{IN(T)}$ | -   | 0.3 | -   |                  |
| Off state input current<br>$V_{IN} = 0.7\text{ V}$                                                         | $I_{IN(off)}$      | 1   | -   | 30  | $\mu\text{A}$    |
| On state input current<br>$V_{IN} = 5\text{ V}$                                                            | $I_{IN(on)}$       | 1   | -   | 30  |                  |
| Status output (open drain), Zener limit voltage<br>$I_{ST} = 1.6\text{ mA}$                                | $V_{ST(high)}$     | 5.4 | 6.1 | -   | V                |
| Status output (open drain), ST low voltage<br>$T_j = -40...+25^{\circ}\text{C}$ , $I_{ST} = 1.6\text{ mA}$ | $V_{ST(low)}$      | -   | -   | 0.4 |                  |
| $T_j = 150^{\circ}\text{C}$ , $I_{ST} = 1.6\text{ mA}$                                                     |                    | -   | -   | 0.6 |                  |
| Status invalid after input slope <sup>1)</sup>                                                             | $t_{d(ST)}$        | -   | 300 | 600 | $\mu\text{s}$    |
| Input resistance (see page 8)                                                                              | $R_I$              | 1.5 | 3.5 | 5   | $\text{k}\Omega$ |

### Diagnostic Characteristics

|                                                                         |               |   |     |   |               |
|-------------------------------------------------------------------------|---------------|---|-----|---|---------------|
| Short circuit detection voltage                                         | $V_{OUT(SC)}$ | - | 2.8 | - | V             |
| Open load detection voltage                                             | $V_{OUT(OL)}$ | - | 3   | - |               |
| Openload detection current<br>included in standby current $I_{bb(off)}$ | $I_{L(OL)}$   | - | 5   | - | $\mu\text{A}$ |

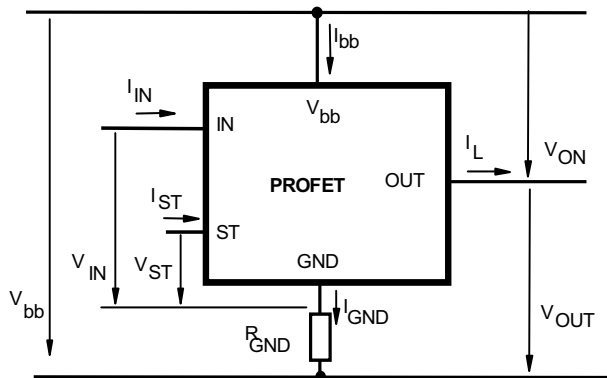
<sup>1)</sup>no delay time after overtemperature switch off and short circuit in on-state

|                                          | Input level | Output level | Status |
|------------------------------------------|-------------|--------------|--------|
| Normal operation                         | L           | L            | L      |
|                                          | H           | H            | L      |
| Short circuit to GND                     | L           | L            | L      |
|                                          | H           | L *          | H      |
| Short circuit to $V_{bb}$ (in off-state) | L           | H            | H      |
|                                          | H           | H            | L      |
| Overload                                 | L           | L            | L      |
|                                          | H           | H **         | L      |
| Overtemperature                          | L           | L            | L      |
|                                          | H           | L            | H      |
| Open Load in off-state                   | L           | H            | H      |
|                                          | H           | H            | L      |

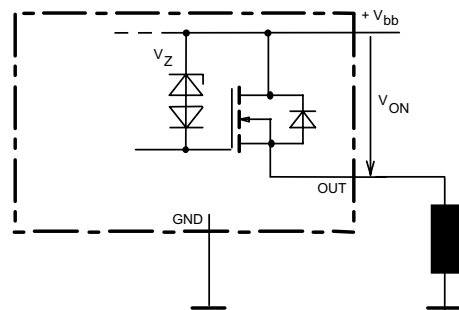
\*) Out ="L":  $V_{OUT} < 2V$  typ.

\*\*\*) Out ="H":  $V_{OUT} > 2V$  typ.

## Terms

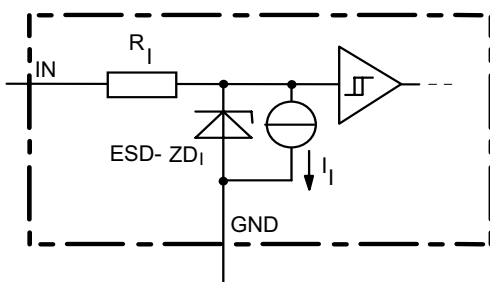


## Inductive and overvoltage output clamp



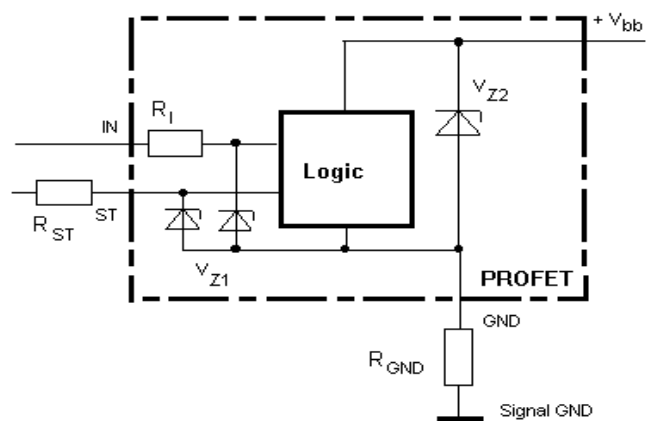
$V_{ON}$  clamped to 47V typ.

## Input circuit (ESD protection)



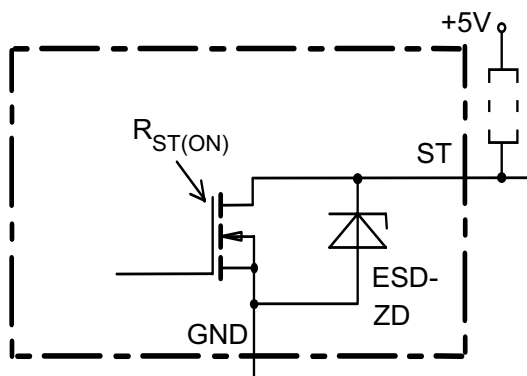
The use of ESD zener diodes as voltage clamp at DC conditions is not recommended

## Overvoltage protection of logic part

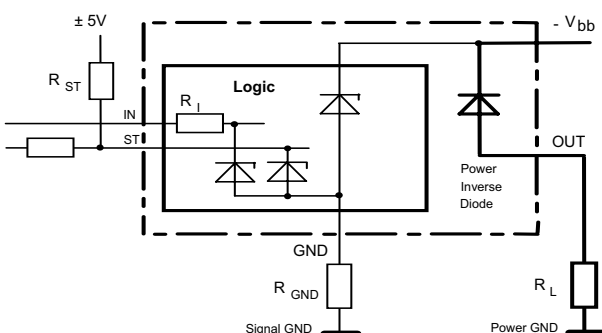


$V_{Z1}=6.1V$  typ.,  $V_{Z2}=V_{bb(AZ)}=47V$  typ.,  
 $R_I=3.5\text{ k}\Omega$  typ.,  $R_{GND}=150\Omega$

## Status output



## Reverse battery protection

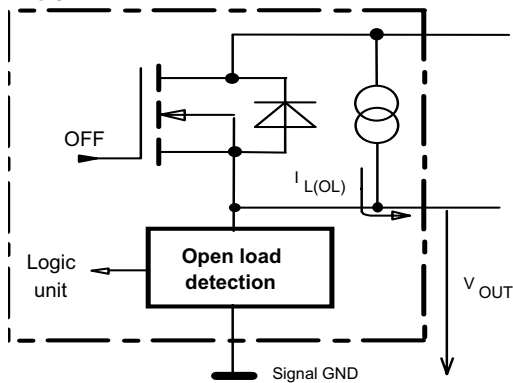


$R_{GND}=150\Omega$ ,  $R_I=3.5\text{ k}\Omega$  typ.,  
 Temperature protection is not active during inverse current

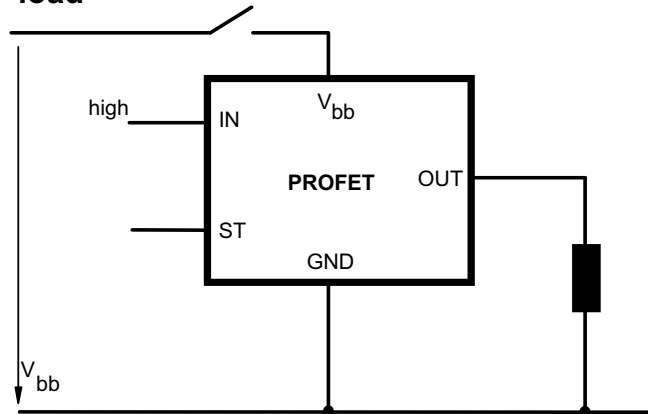
### Open-load detection

OFF-state diagnostic condition:

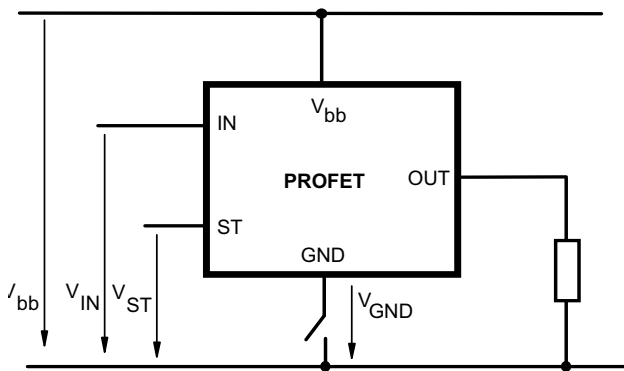
$V_{OUT} > 3V$  typ.;  $I_N = low$



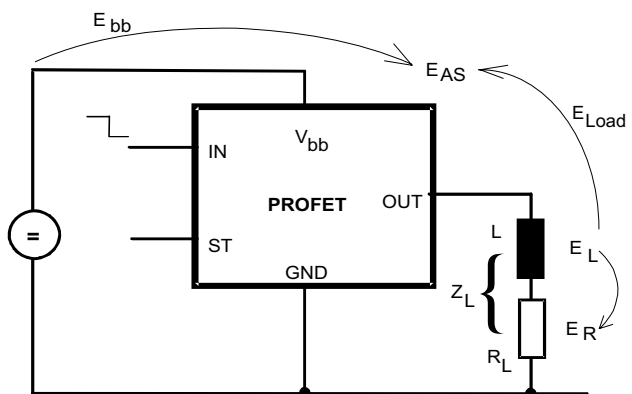
### $V_{bb}$ disconnect with charged inductive load



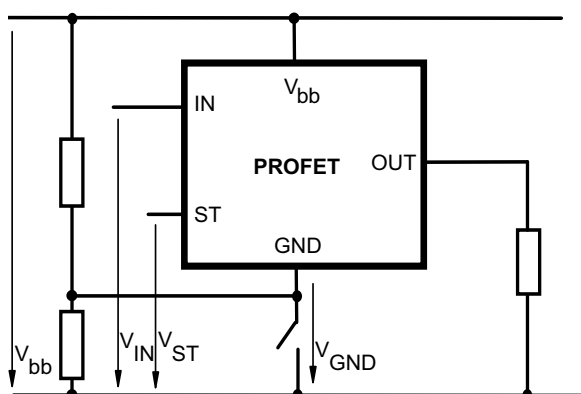
### GND disconnect



### Inductive Load switch-off energy dissipation



### GND disconnect with GND pull up



Energy stored in load inductance:  $E_L = \frac{1}{2} * L * I_L^2$

While demagnetizing load inductance, the energy dissipated in PROFET is

$$E_{AS} = E_{bb} + E_L - E_R = \int V_{ON(CL)} * i_L(t) dt,$$

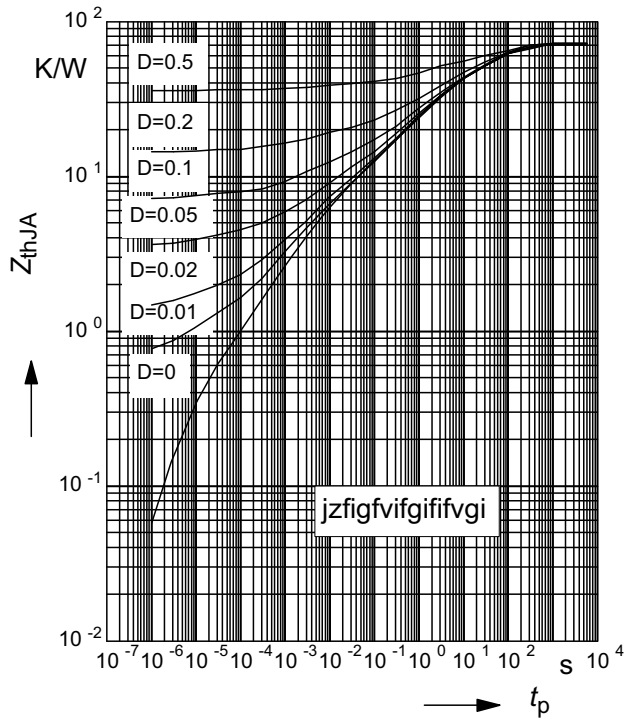
with an approximate solution for  $R_L > 0\Omega$ :

$$E_{AS} = \frac{I_L * L}{2 * R_L} * (V_{bb} + |V_{OUT(CL)}|) * \ln(1 + \frac{I_L * R_L}{|V_{OUT(CL)}|})$$

### Typ. transient thermal impedance

$Z_{thJA}=f(t_p)$  @ 6cm<sup>2</sup> heatsink area

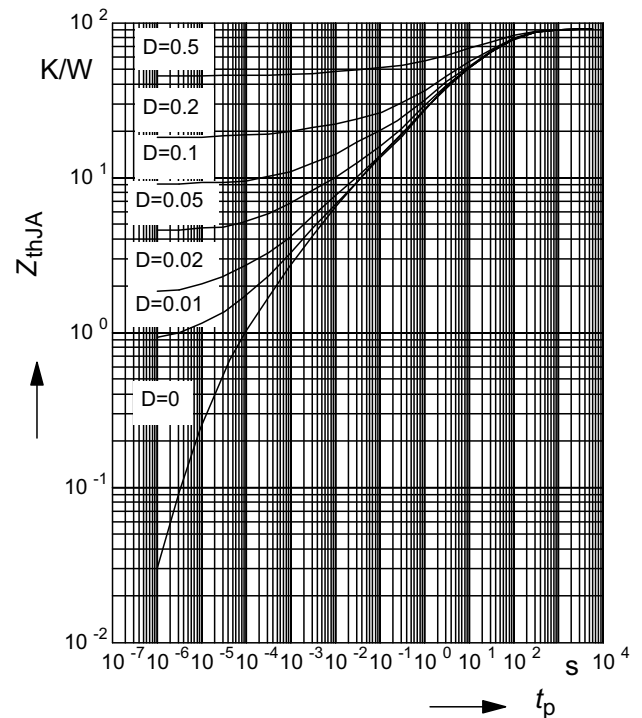
Parameter:  $D=t_p/T$



### Typ. transient thermal impedance

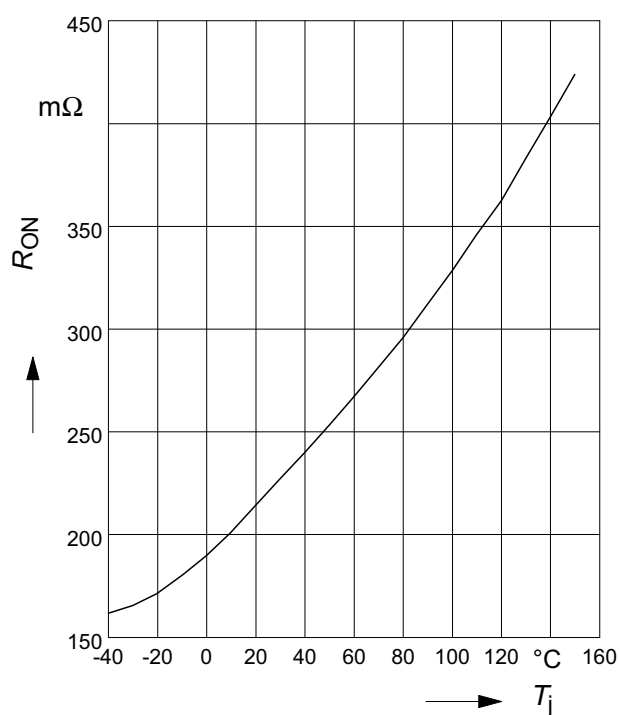
$Z_{thJA}=f(t_p)$  @ minimal footprint

Parameter:  $D=t_p/T$



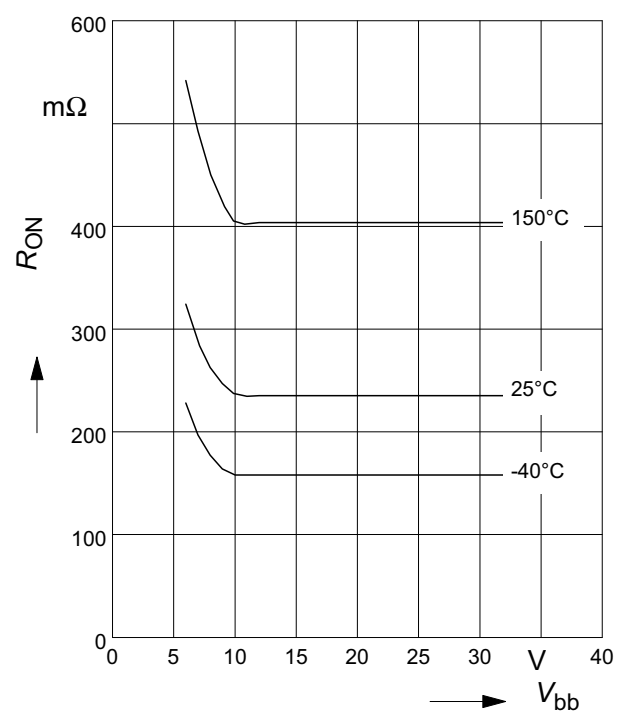
### Typ. on-state resistance

$R_{ON} = f(T_j)$ ;  $V_{bb} = 13,5V$ ;  $V_{in} = \text{high}$



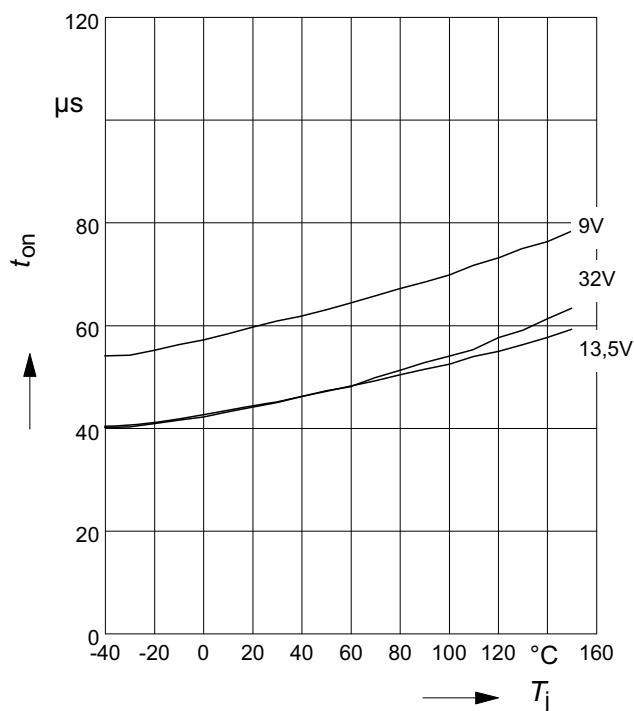
### Typ. on-state resistance

$R_{ON} = f(V_{bb})$ ;  $I_L = 0.3A$ ;  $V_{in} = \text{high}$



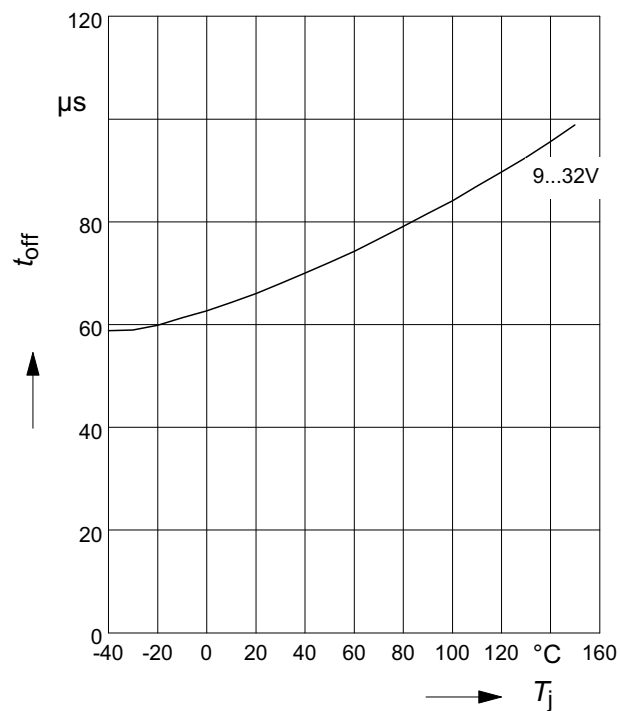
### Typ. turn on time

$$t_{on} = f(T_j); R_L = 47\Omega$$



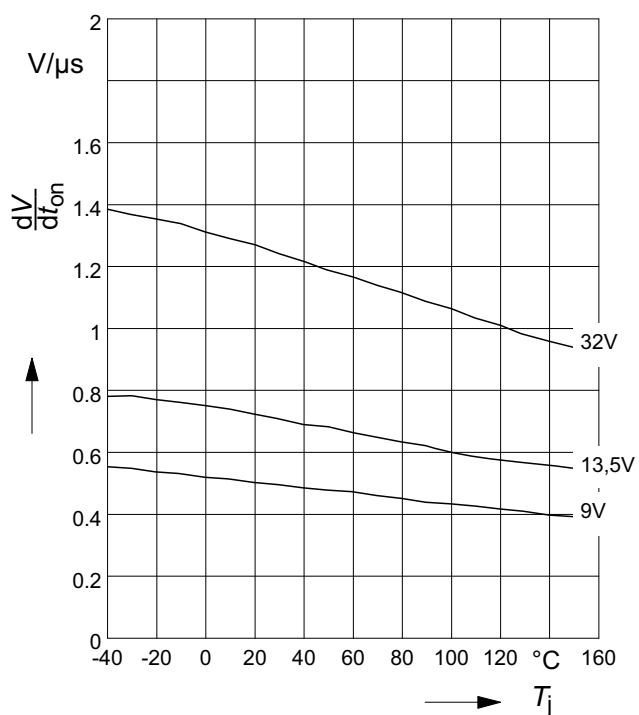
### Typ. turn off time

$$t_{off} = f(T_j); R_L = 47\Omega$$



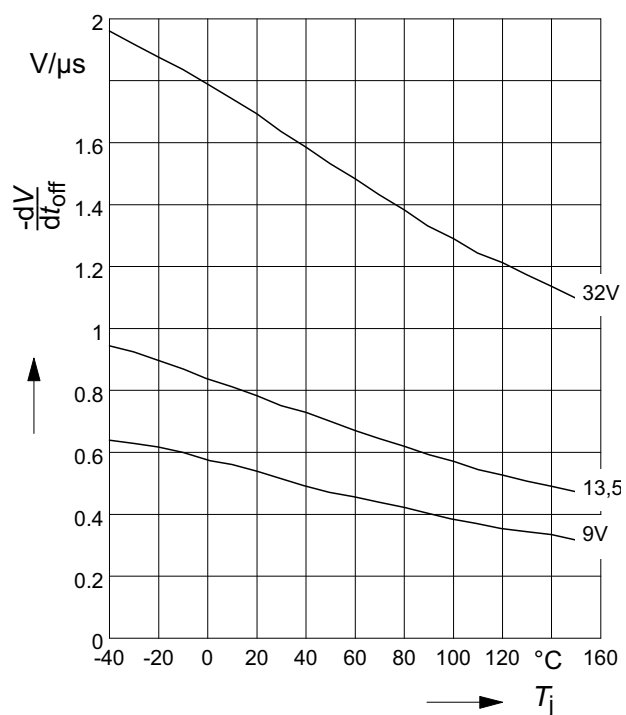
### Typ. slew rate on

$$dV/dt_{on} = f(T_j); R_L = 47\Omega$$



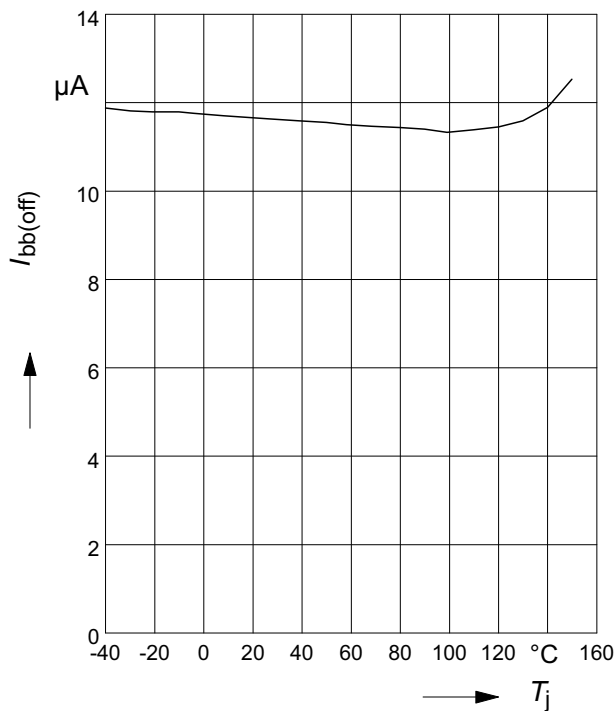
### Typ. slew rate off

$$-dV/dt_{off} = f(T_j); R_L = 47\Omega$$



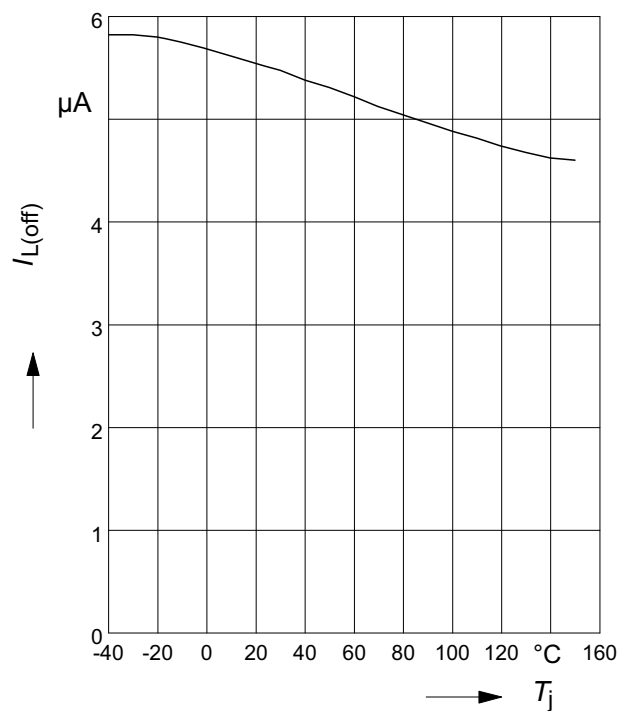
### Typ. standby current

$$I_{bb(off)} = f(T_j) ; V_{bb} = 32V ; V_{IN} = \text{low}$$



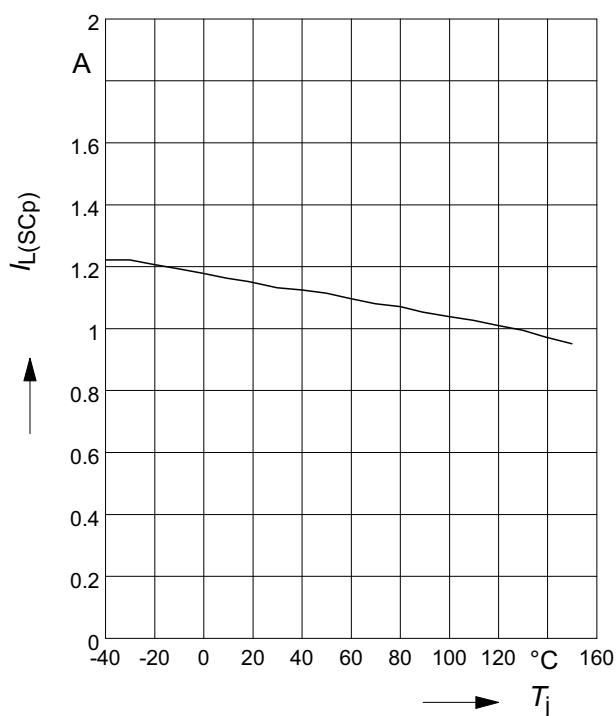
### Typ. leakage current

$$I_{L(off)} = f(T_j) ; V_{bb} = 32V ; V_{IN} = \text{low}$$



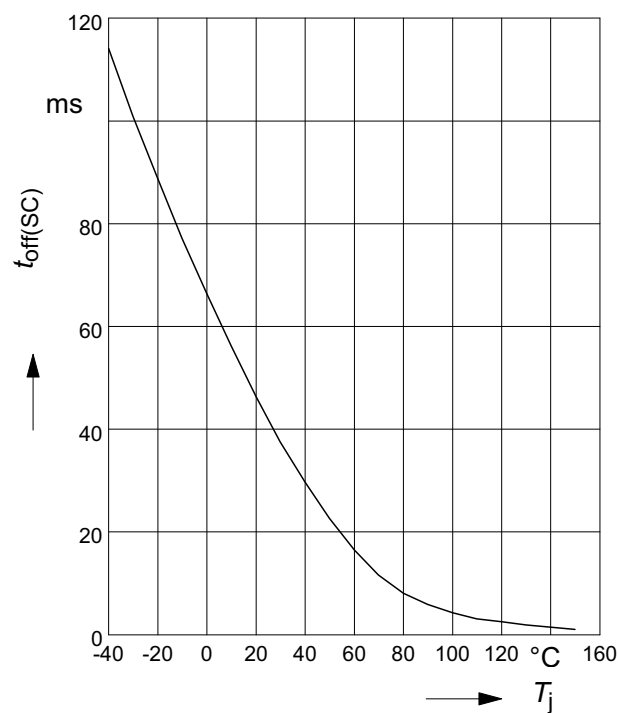
### Typ. initial peak short circuit current limit

$$I_{L(SCp)} = f(T_j) ; V_{bb} = 20V$$

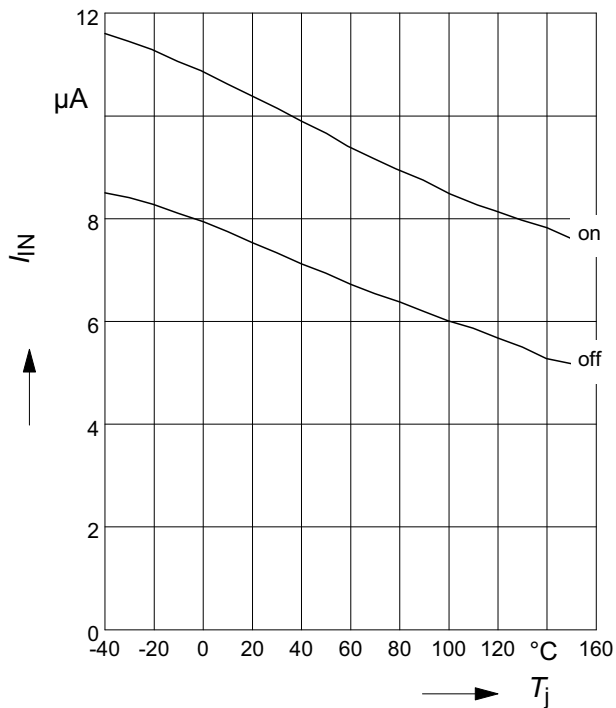


### Typ. initial short circuit shutdown time

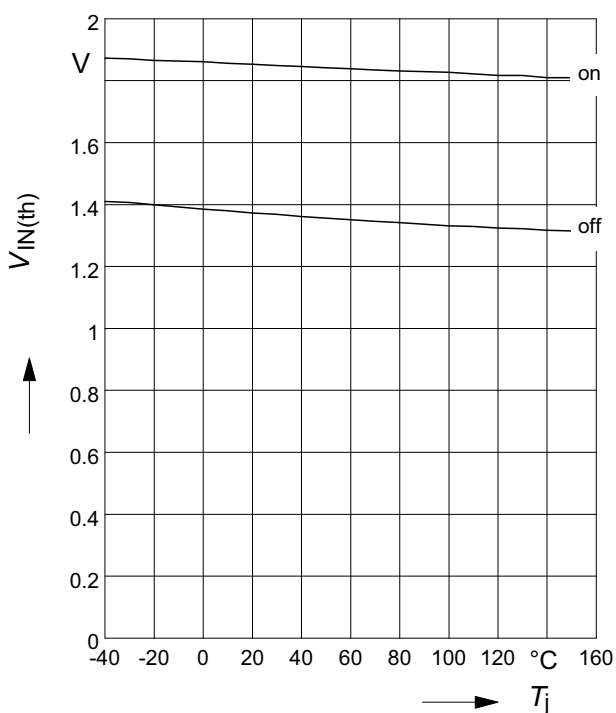
$$t_{off(SC)} = f(T_{j,start}) ; V_{bb} = 20V$$



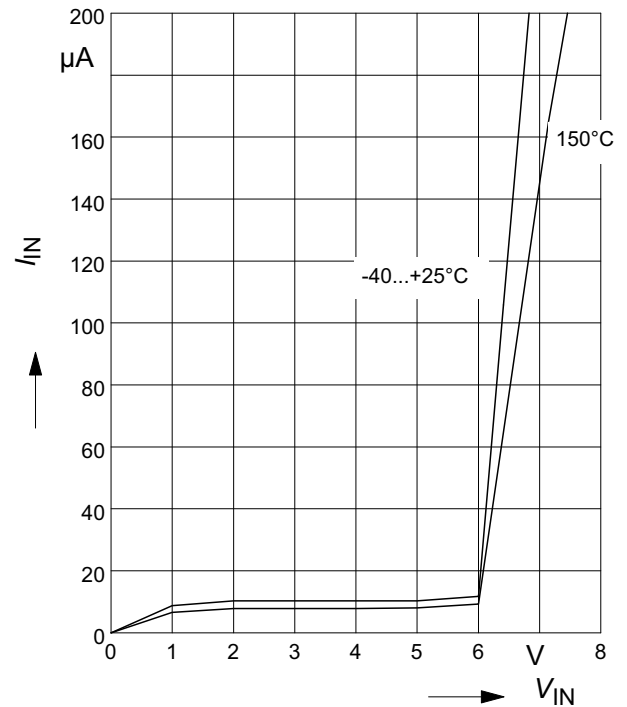
### Typ. input current

 $I_{IN(on/off)} = f(T_j); V_{bb} = 13,5V; V_{IN} = \text{low/high}$ 
 $V_{INlow} \leq 0,7V; V_{INhigh} = 5V$ 


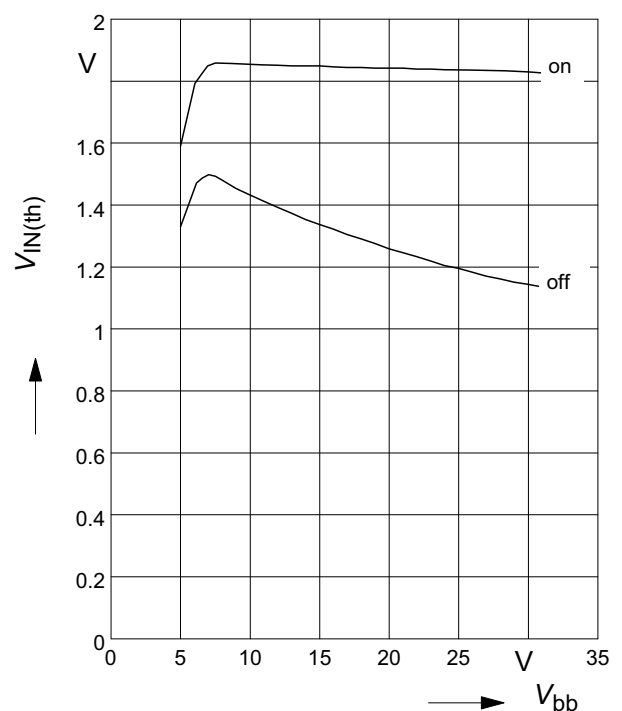
### Typ. input threshold voltage

 $V_{IN(th)} = f(T_j); V_{bb} = 13,5V$ 


### Typ. input current

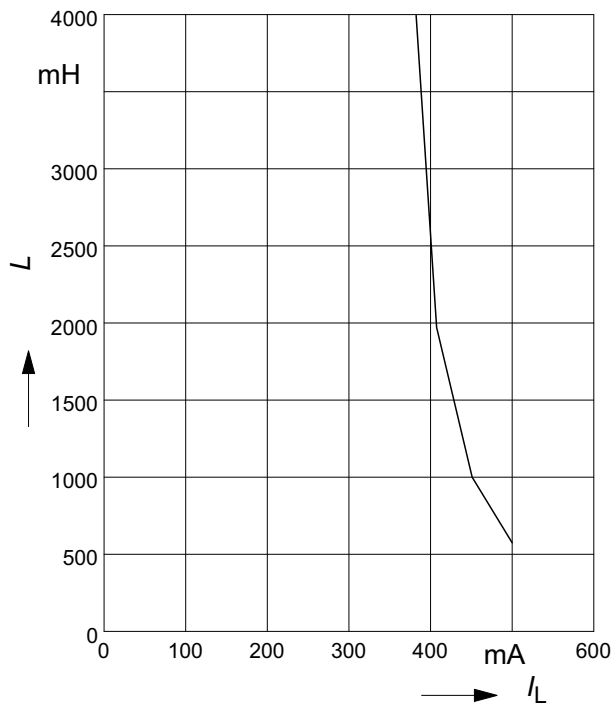
 $I_{IN} = f(V_{IN}); V_{bb} = 13.5V$ 


### Typ. input threshold voltage

 $V_{IN(th)} = f(V_{bb}); T_j = 25^{\circ}C$ 


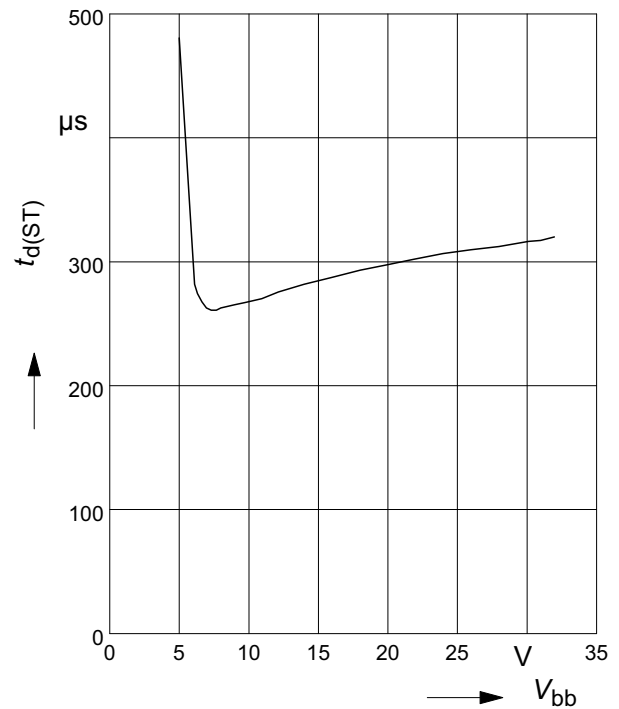
### Maximum allowable load inductance for a single switch off

$L = f(I_L)$ ;  $T_{jstart}=150^{\circ}\text{C}$ ,  $V_{bb}=13.5\text{V}$ ,  $R_L=0\Omega$



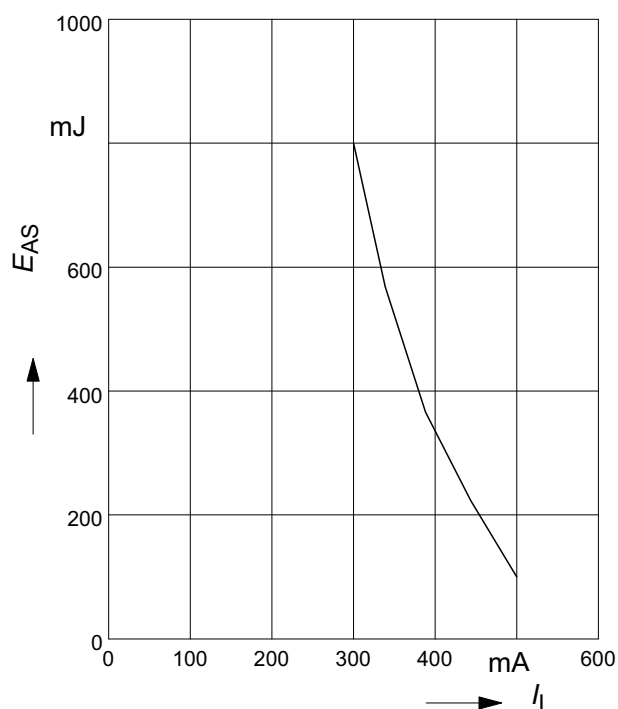
### Typ. status delay time

$t_{d(ST)} = f(V_{bb})$ ;  $T_j = 25^{\circ}\text{C}$



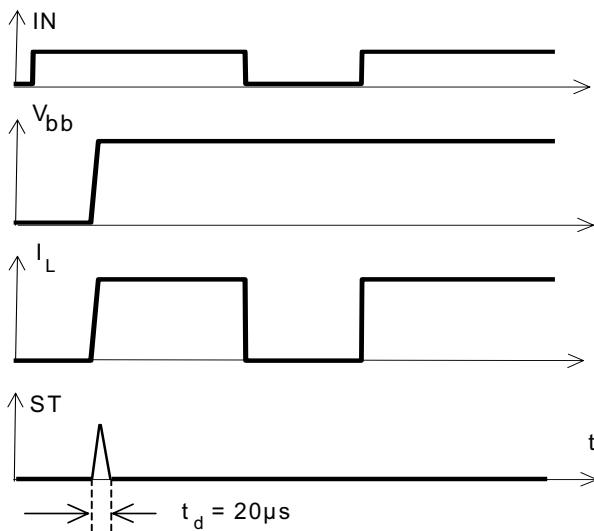
### Maximum allowable inductive switch-off energy, single pulse

$E_{AS} = f(I_L)$ ;  $T_{jstart} = 150^{\circ}\text{C}$ ,  $V_{bb} = 13.5\text{V}$



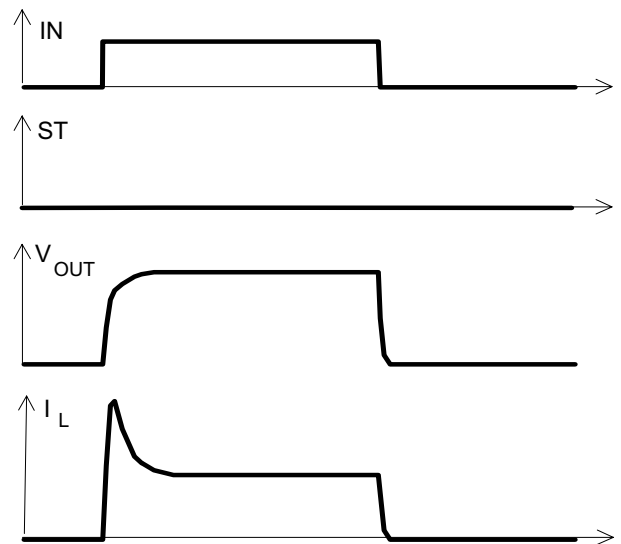
## Timing diagrams

**Figure 1a:** V<sub>bb</sub> turn on:

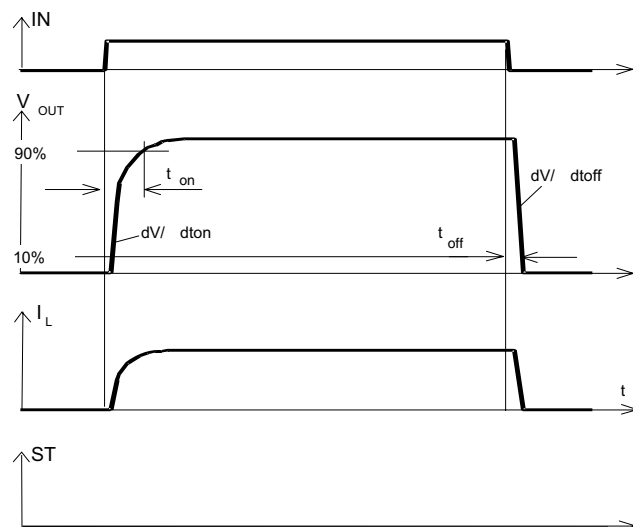


Invalid status during  $t_d$

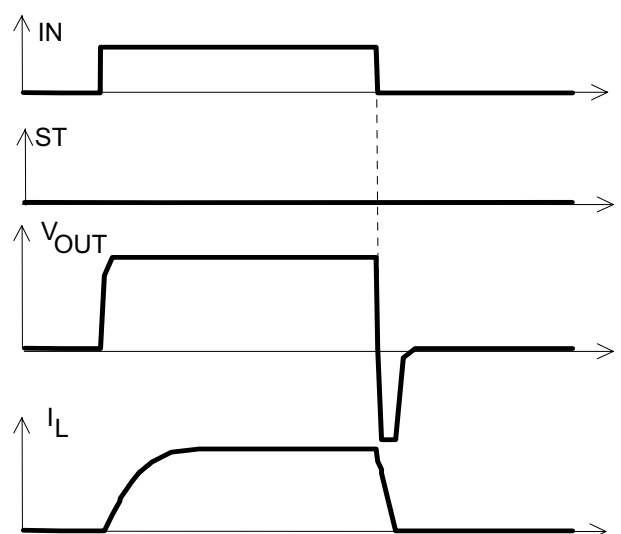
**Figure 2b:** Switching a lamp,



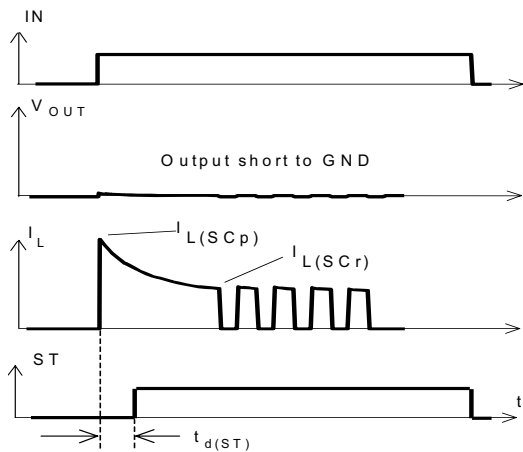
**Figure 2a:** Switching a resistive load, turn-on/off time and slew rate definition



**Figure 2c:** Switching an inductive load

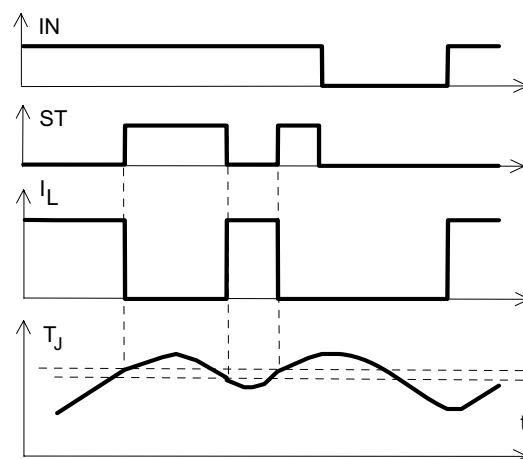


**Figure 3a:** Turn on into short circuit, shut down by overtemperature, restart by cooling

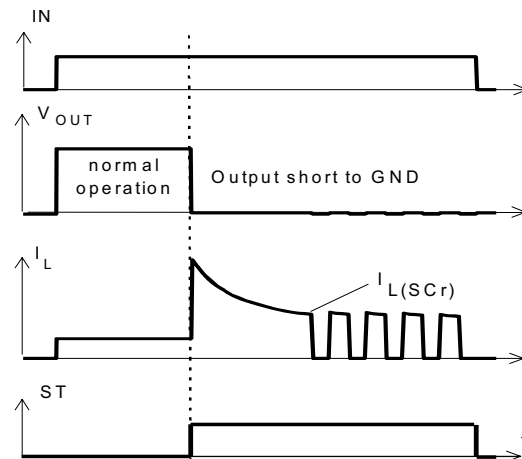


Heating up of the chip may require several milliseconds, depending on external conditions.

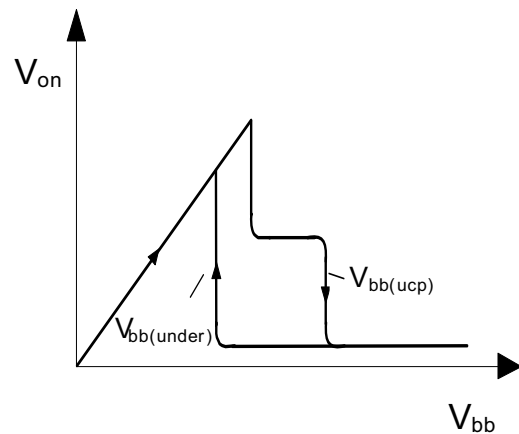
**Figure 4:** Overtemperature:  
Reset if  $T_j < T_{jt}$



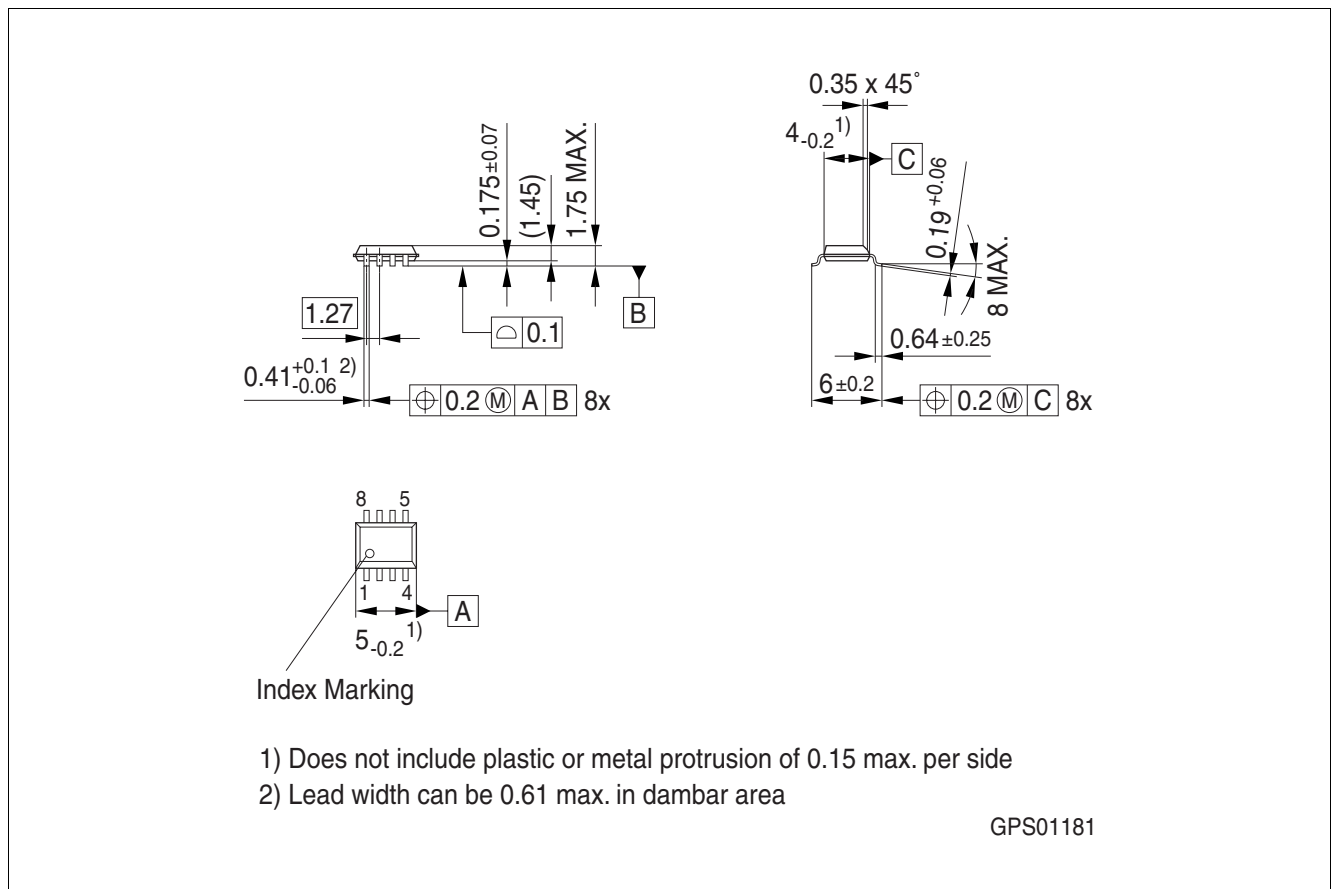
**Figure 3b:** Short circuit in on-state shut down by overtemperature, restart by cooling



**Figure 5:** Undervoltage restart of charge pump



# 1 Package Outlines



**Figure 1 PG-DSO-8-24**

## Green Product (RoHS compliant)

To meet the world-wide customer requirements for environmentally friendly products and to be compliant with government regulations the device is available as a green product. Green products are RoHS-Compliant (i.e. Pb-free finish on leads and suitable for Pb-free soldering according to IPC/JEDEC J-STD-020).

For further information on alternative packages, please visit our website:

<http://www.infineon.com/packages>.

Dimensions in mm

## 2 Revision History

| Revision | Date       | Changes                                                                                                                                                                                                                                                                                                      |
|----------|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1.1      | 2008-09-24 | all pages:<br>added new Infineon logo<br>Initial version of RoHS-compliant derivate of the ISP742RI<br>Page 1 and 17: added RoHS compliance statement and Green product feature<br>Page 1, 17: Package changed to RoHS compliant version<br>Page 18: added Revision history<br>Page 19: update of disclaimer |

**Edition 2008-09-24**

**Published by  
Infineon Technologies AG  
81726 Munich, Germany**

**© 2008 Infineon Technologies AG  
All Rights Reserved.**

### **Legal Disclaimer**

The information given in this document shall in no event be regarded as a guarantee of conditions or characteristics. With respect to any examples or hints given herein, any typical values stated herein and/or any information regarding the application of the device, Infineon Technologies hereby disclaims any and all warranties and liabilities of any kind, including without limitation, warranties of non-infringement of intellectual property rights of any third party.

### **Information**

For further information on technology, delivery terms and conditions and prices, please contact the nearest Infineon Technologies Office ([www.infineon.com](http://www.infineon.com)).

### **Warnings**

Due to technical requirements, components may contain dangerous substances. For information on the types in question, please contact the nearest Infineon Technologies Office.

Infineon Technologies components may be used in life-support devices or systems only with the express written approval of Infineon Technologies, if a failure of such components can reasonably be expected to cause the failure of that life-support device or system or to affect the safety or effectiveness of that device or system. Life support devices or systems are intended to be implanted in the human body or to support and/or maintain and sustain and/or protect human life. If they fail, it is reasonable to assume that the health of the user or other persons may be endangered.



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

**Телефон:** 8 (812) 309 58 32 (многоканальный)

**Факс:** 8 (812) 320-02-42

**Электронная почта:** [org@eplast1.ru](mailto:org@eplast1.ru)

**Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.