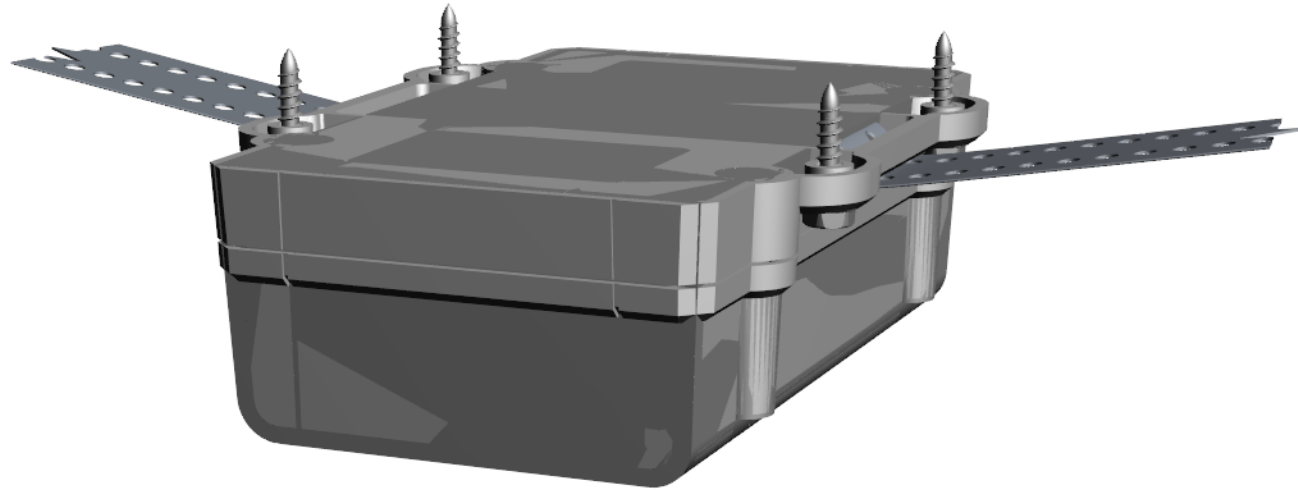


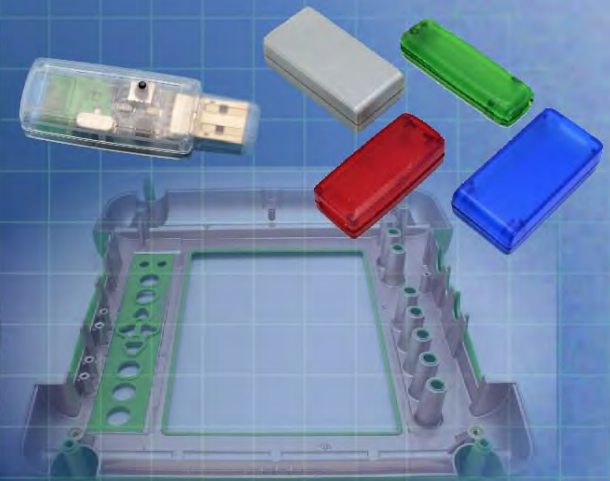
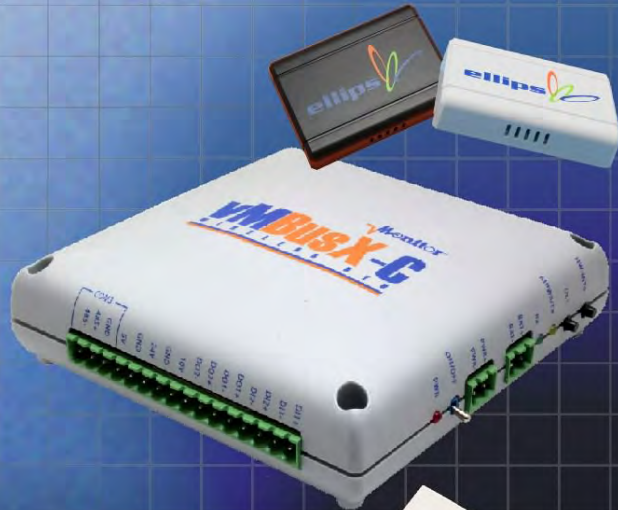




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NOTES: UNLESS OTHERWISE SPECIFIED

1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
2. EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH. EQUIVELANT TO MT-11020. CENTER PART TO BE POLISHED.
3. INTERIOR SURFACE TEXTURE TO BE: NONE.
4. ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.
5. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
6. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISE SPECIFIED.
7. ASSEMBLY SCREWS FOR THE ENCLOSURE ARE INCLUDED. MOUNTING SCREWS FOR THE PCB AND WALL ARE SOLD SEPERATELY.
8. MATERIAL / COLOR: ASA PLASTIC IS STANDARD IN BLACK OR GRAY. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE.
9. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF IT'S FIT ARE THE SOLE RESPONSIBILITY OF OEM.

R E V I S I O N					
REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVED
A	M BOYER	DR XXX	PRELIMINARY RELEASE	17-Sep-10	D.C.
J	M BOYER		INCLUDE STANDARD CONFIG IN BOM	27-Jan-12	D.C.
1.0	M BOYER		UPDATE TO AS-BUILT AND RELEASED TO MFG	23-May-12	

452715(x) CONFIGURATIONS

	-SW	-BS	-SS	-BW	-OM	-OB
452715 BATTERY COVER		1		1		
452715 COVER (w/o BATTERY)	1		1			
452715 BASE		1	1			
452715 WALL BASE	1			1		
452715 HATCH		1		1		
6-32 PHILLIPS HEAD SCREW x .500"		4		4		
6-32 PHILLIPS HEAD SCREW x .375"	4		4			
8-32 PHILLIPS HEAD SCREW x .500"		2		2		
OUTDOOR KIT					1	1

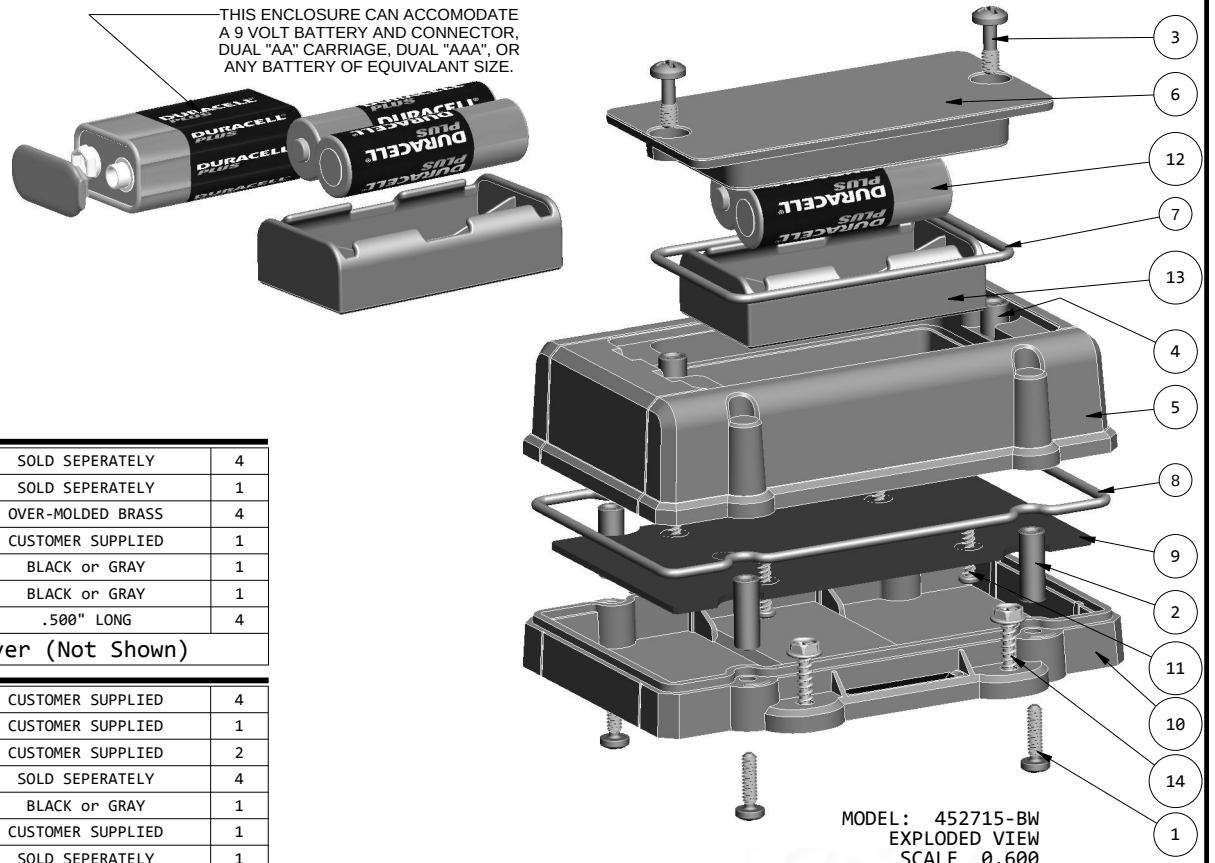
7	#4 HiLo x .250" SCREW	ZINK PLATED	SOLD SEPERATELY	4
6	452715 O-RING, MAIN SEAL x .070"	ETHYLENE-PROPYLENE, NATURAL	SOLD SEPERATELY	1
5	6-32 x .312" INSERT	MMC 93365A142	OVER-MOLDED BRASS	4
4	452715 PCB - REFERENCE	.062" THICK	CUSTOMER SUPPLIED	1
3	452715 COVER - STANDARD	ASA	BLACK or GRAY	1
2	452715 BASE - STANDARD	ASA	BLACK or GRAY	1
1	6-32 SCREW x .500	STAINLESS STEEL - PHILLIPS	.500" LONG	4

BILL OF MATERIALS - Standard Base & Standard Cover (Not Shown)

14	No6 SHEET METAL SCREW x 1.00"	410 STAINLESS	CUSTOMER SUPPLIED	4
13	BATTERY CARRIAGE AA - REFERENCE	KEYST # 2463	CUSTOMER SUPPLIED	1
12	AA BATTERY - REFERENCE	"AA" BATTERY SIZE	CUSTOMER SUPPLIED	2
11	#4 HiLo x .250" SCREW	ZINK PLATED	SOLD SEPERATELY	4
10	452715 WALL BASE - STANDARD	ASA	BLACK or GRAY	1
9	452715 PCB - REFERENCE	.062" THICK	CUSTOMER SUPPLIED	1
8	452715 O-RING, MAIN SEAL x .070"	ETHYLENE-PROPYLENE, NATURAL	SOLD SEPERATELY	1
7	452715 O-RING, BATT COMP x .070"	ETHYLENE-PROPYLENE, NATURAL	SOLD SEPERATELY	1
6	452715 HATCH - STANDARD	ASA	BLACK or GRAY	1
5	452715 BATTERY COVER - STANDARD	ASA	BLACK or GRAY	1
4	8-32 x .344" CLOSED-END INSERT	TRISTAR 832X344MC	OVER-MOLDED BRASS	2
3	8-32 SCREW x .375	STAINLESS STEEL - PHILLIPS	.375" LONG	2
2	6-32 x .625" INSERT	BRASS	OVER-MOLDED BRASS	4
1	6-32 SCREW x .500	STAINLESS STEEL - PHILLIPS	.500" LONG	4

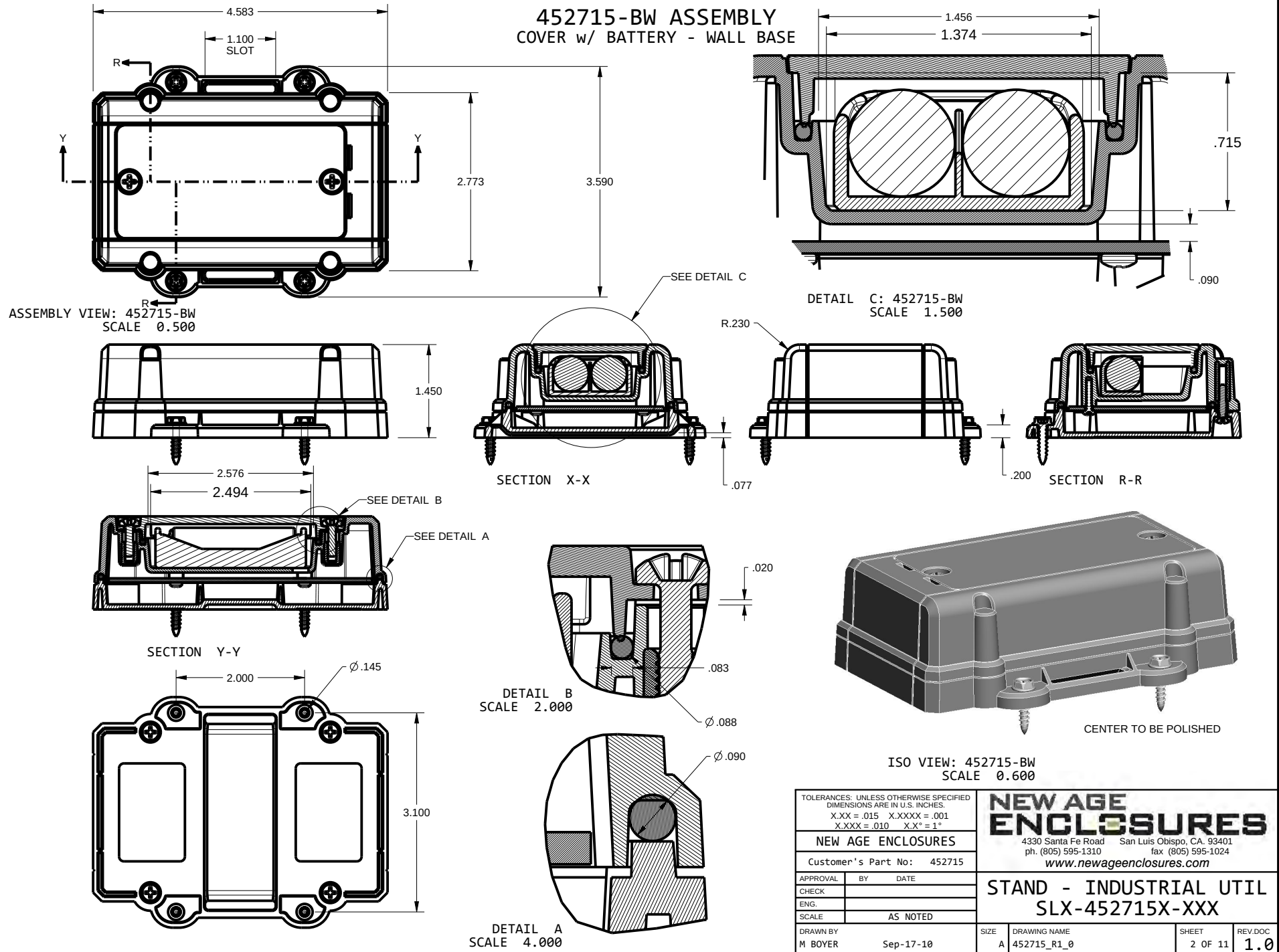
ITEM	DESCRIPTION	MATERIAL	COLOR	QTY.
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BILL OF MATERIALS - Wall Base & Battery Cover



THIRD ANGLE PROJECTION		TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES. X.XX = .015 X.XXXX = .001 X.XXX = .010 X.X" = 1"		NEW AGE ENCLOSURES 4330 Santa Fe Road San Luis Obispo, CA. 93401 ph. (805) 595-1310 fax (805) 595-1024 www.newageenclosures.com	
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		CHECK			
		ENG.			
		SCALE	AS NOTED		
DRAWN BY		M BOYER		SIZE DRAWING NAME	
		Sep-17-10		A 452715 R1 0	

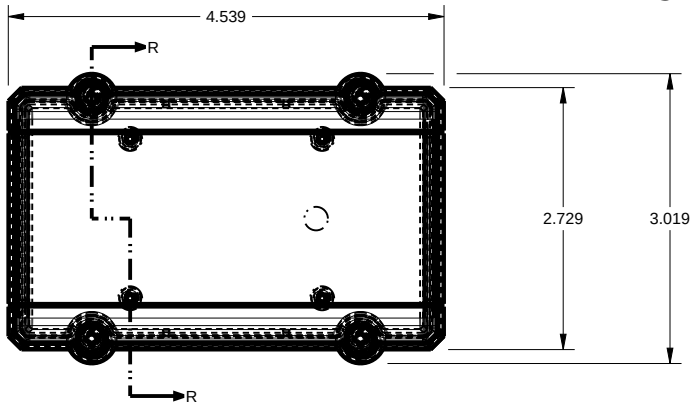
452715-BW ASSEMBLY
COVER w/ BATTERY - WALL BASE



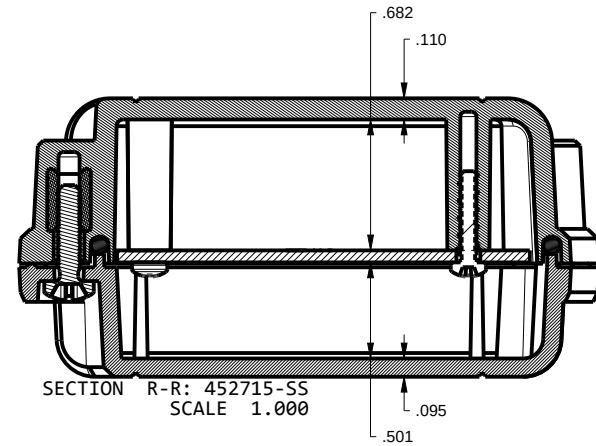
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X.XXX = .010 X.X° = 1°	
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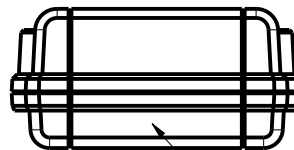
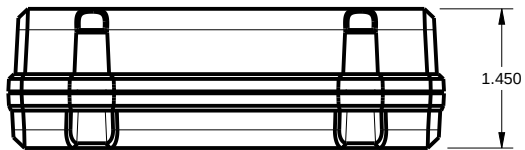
452715-SS ASSEMBLY COVER - BASE



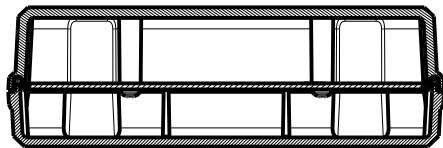
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SCALE 0.500



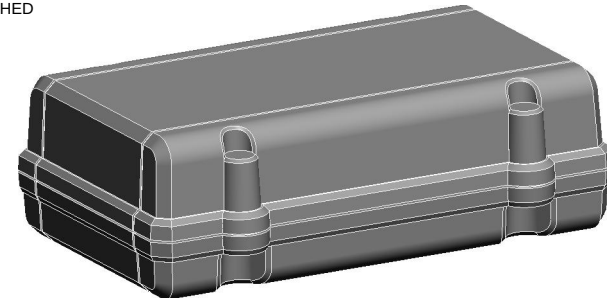
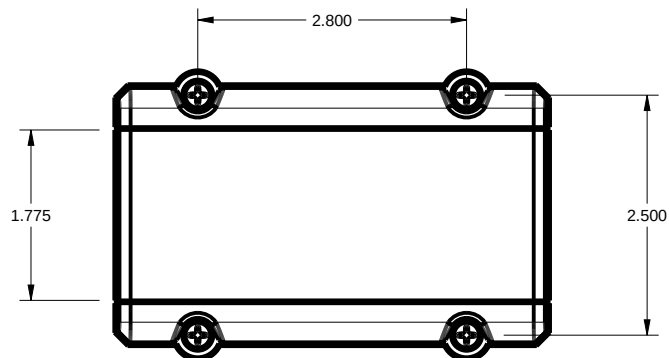
SECTION R-R: 452715-SS
SCALE 1.000



CENTER SECTION
TO BE POLISHED



SECTION Y-Y



ISO VIEW: 452715-SS
SCALE 0.600

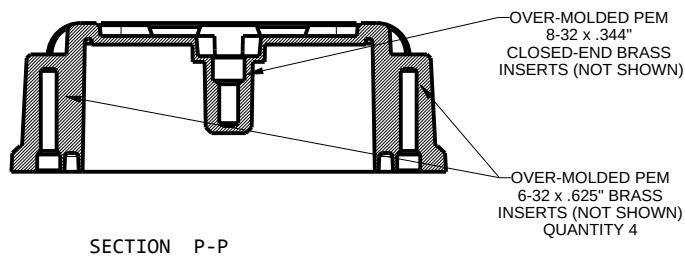
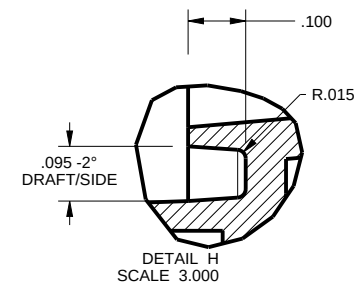
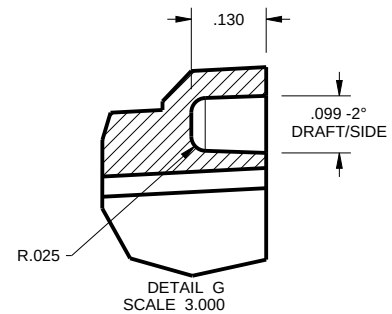
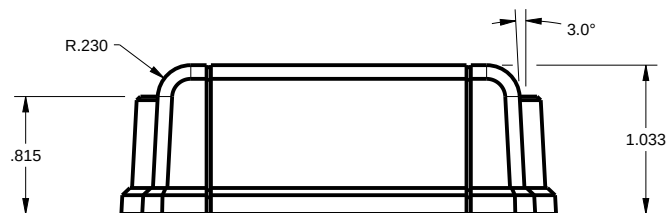
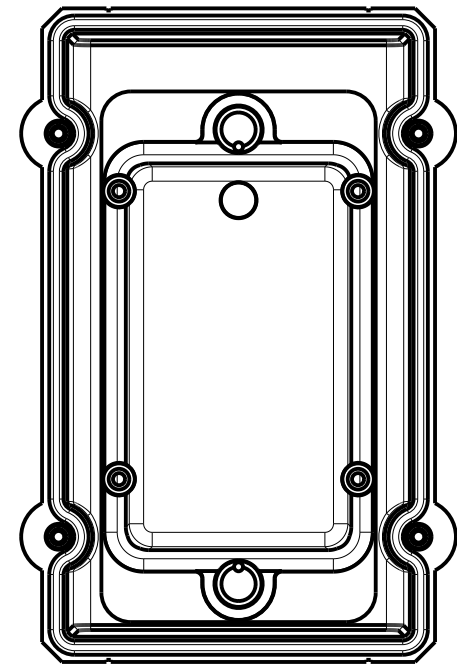
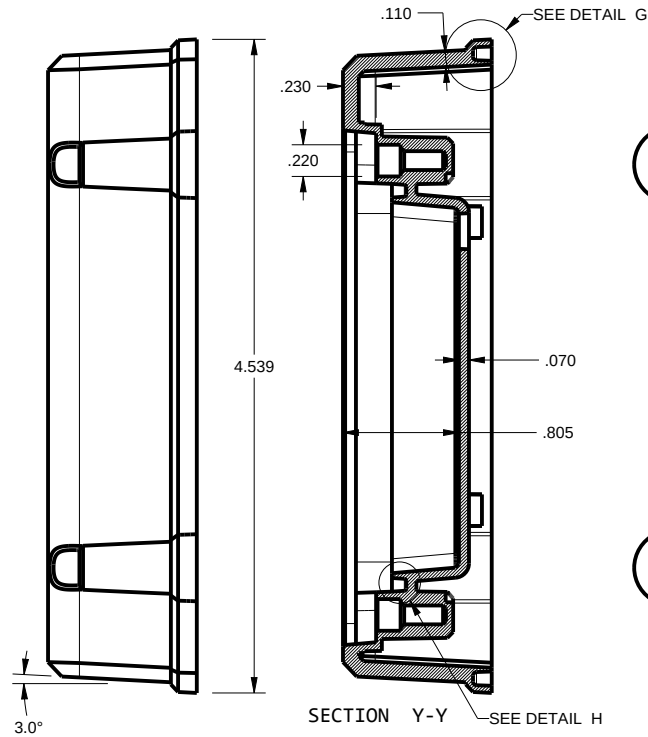
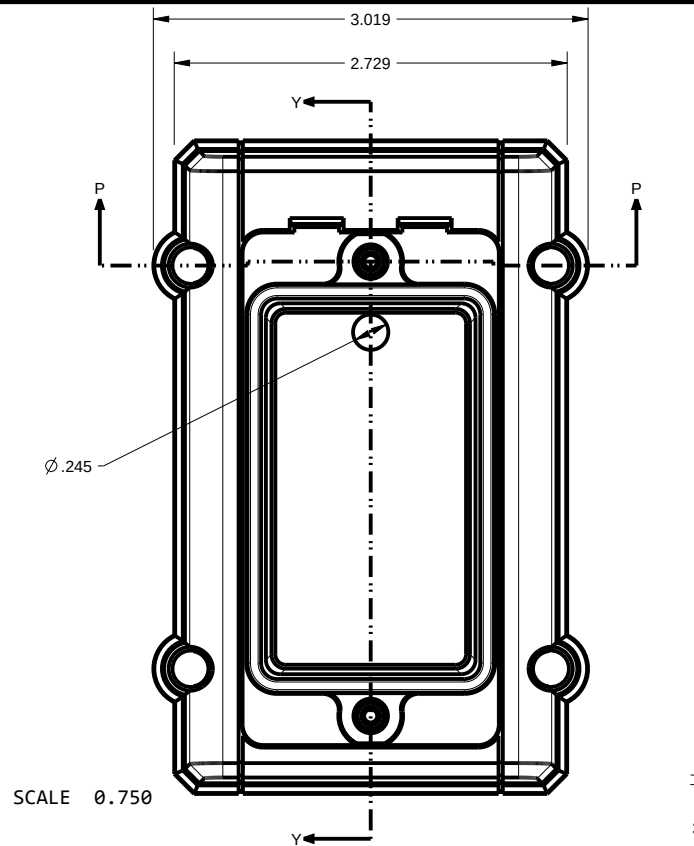
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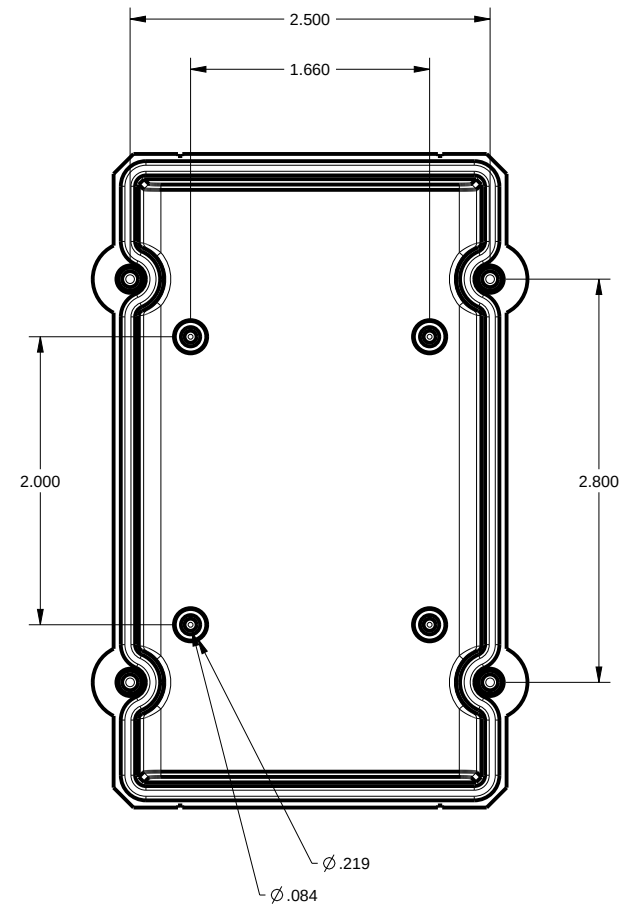
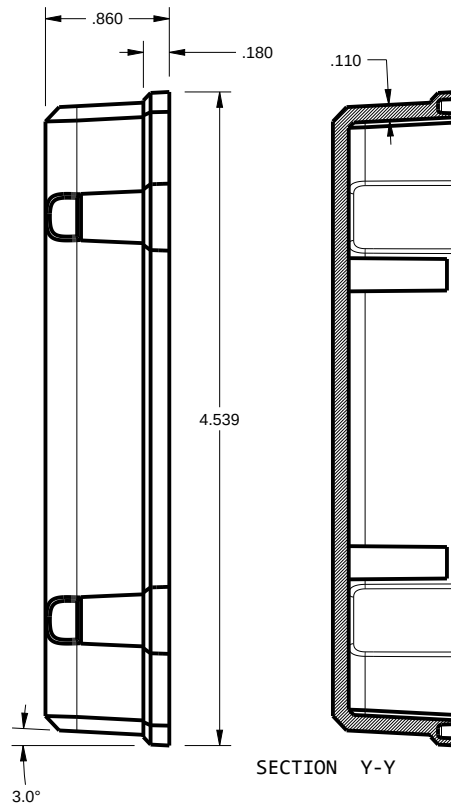
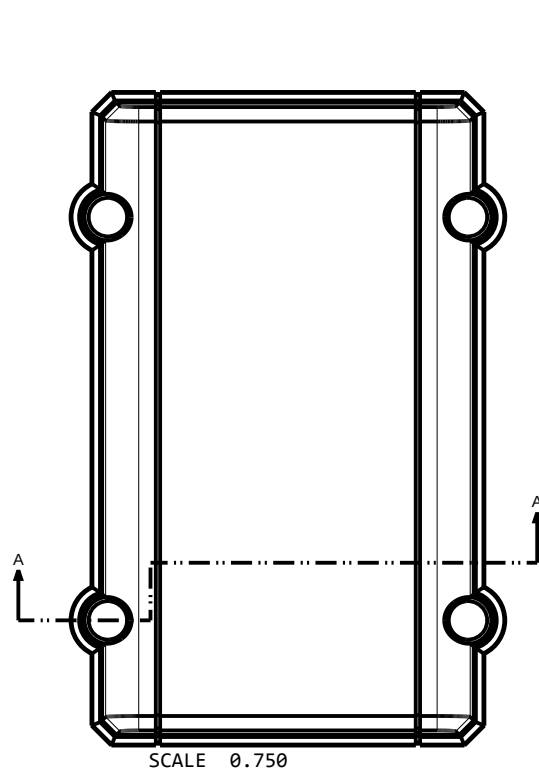
452715 BATTERY COVER FOR USE IN CONFIG: -BS -BW



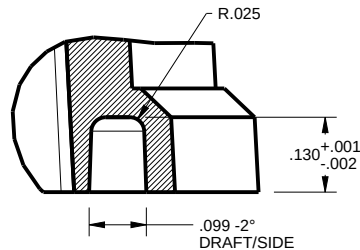
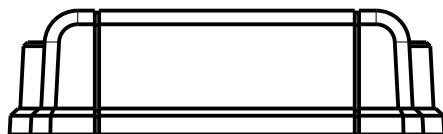
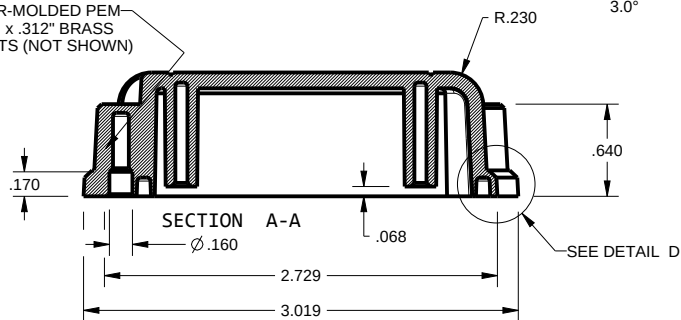
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452715 COVER
FOR USE IN CONFIG: -SW -SS



OVER-MOLDED PEM
6-32 x .312" BRASS
INSERTS (NOT SHOWN)



SCALE 3.000

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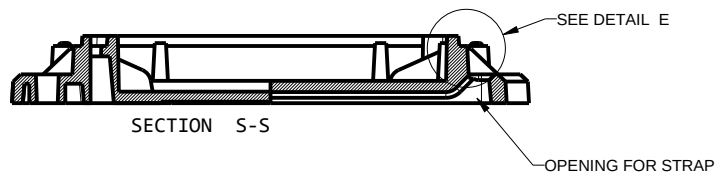
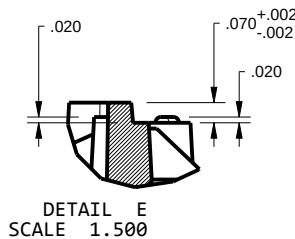
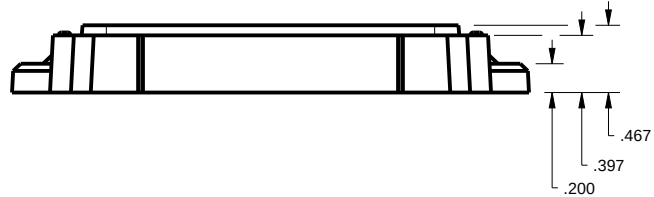
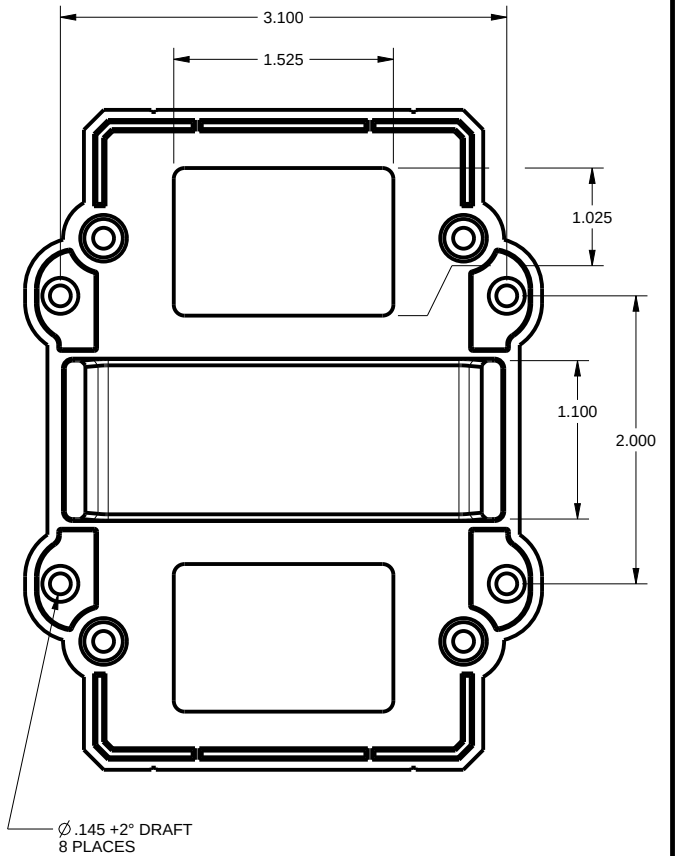
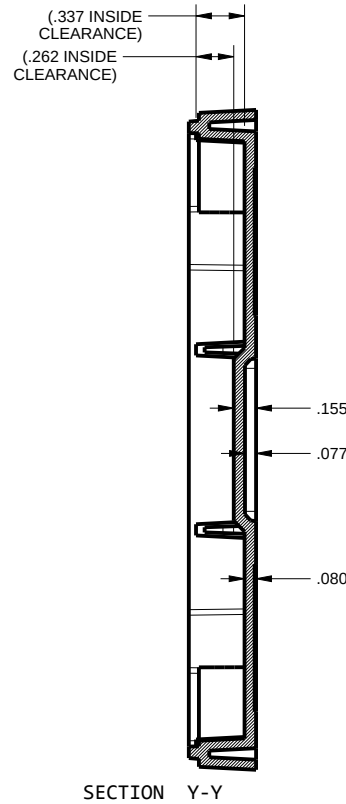
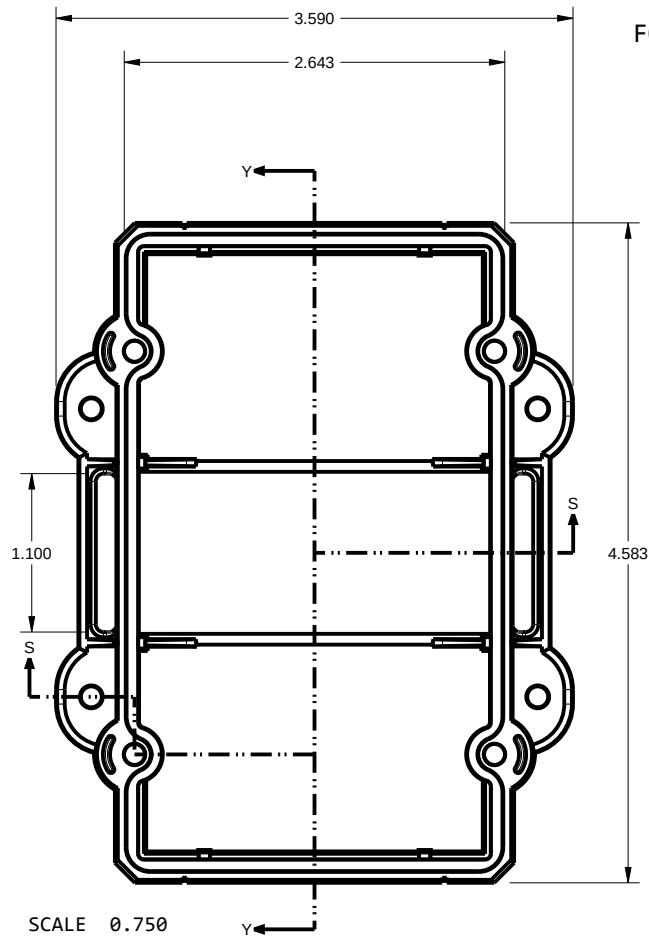
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5 OF 11

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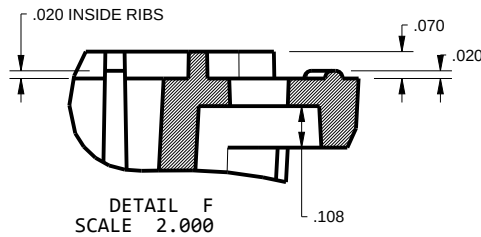
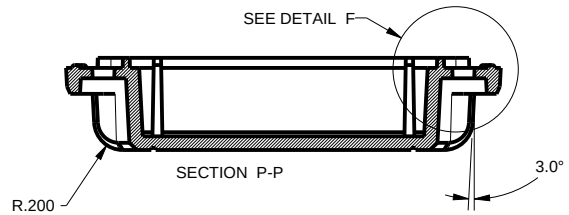
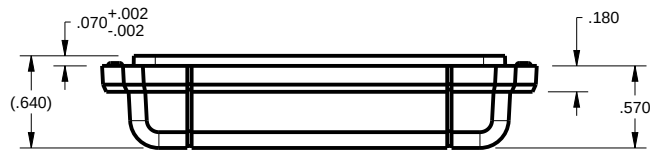
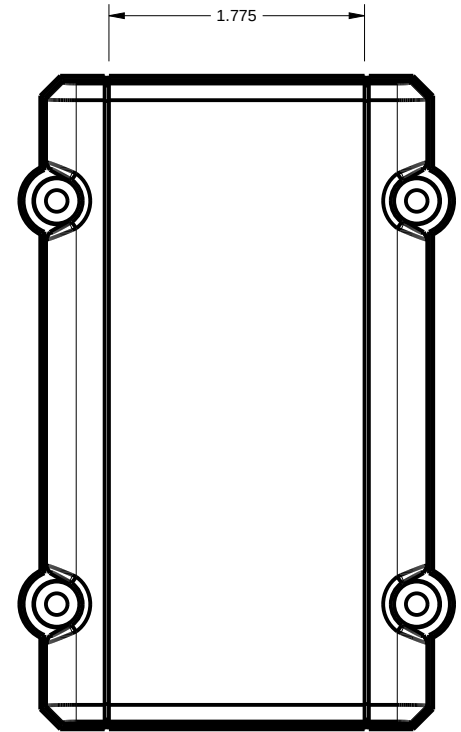
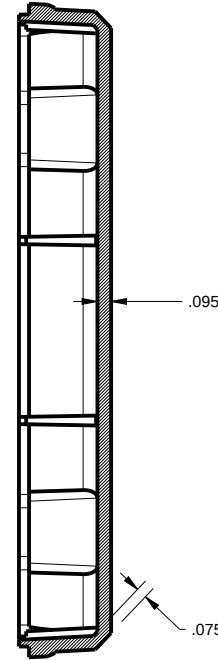
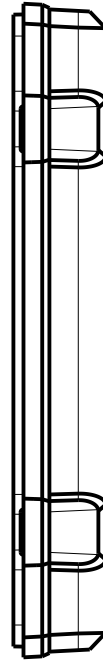
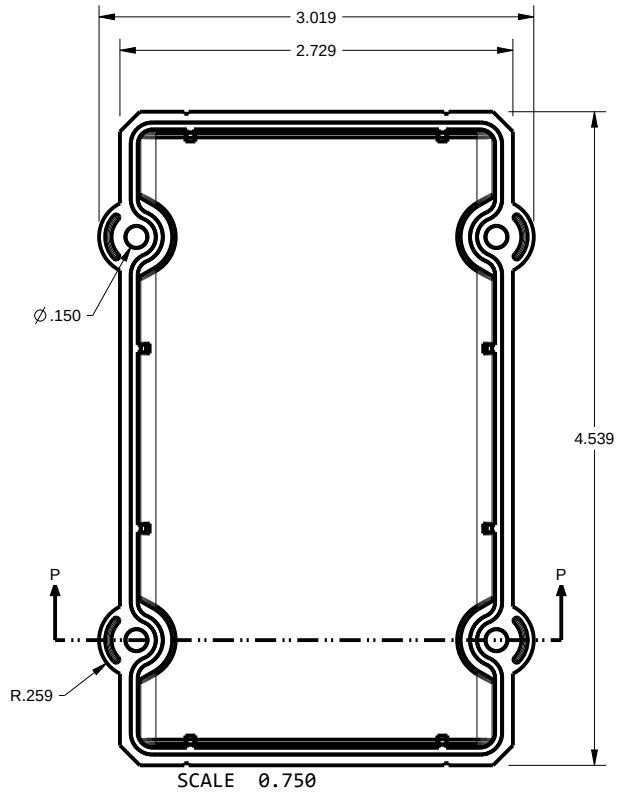
452715 WALL BASE FOR USE IN CONFIG: -SW -BW



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452715 BASE
FOR USE IN CONFIG: -SS -BS



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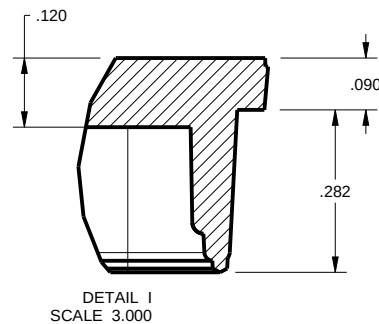
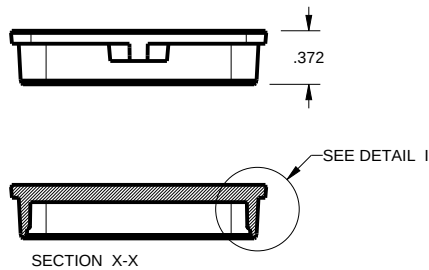
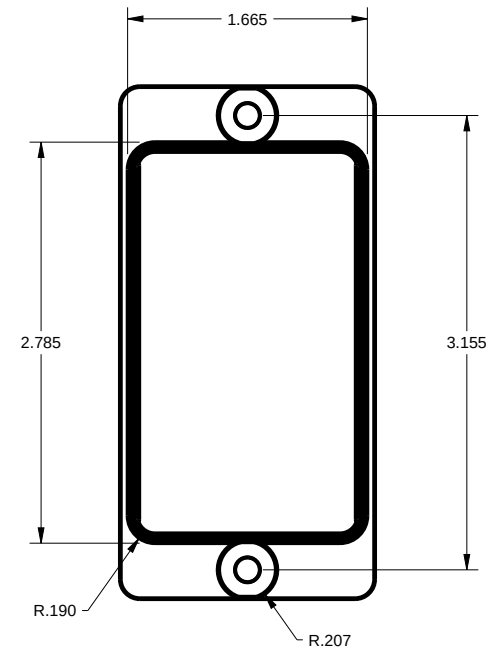
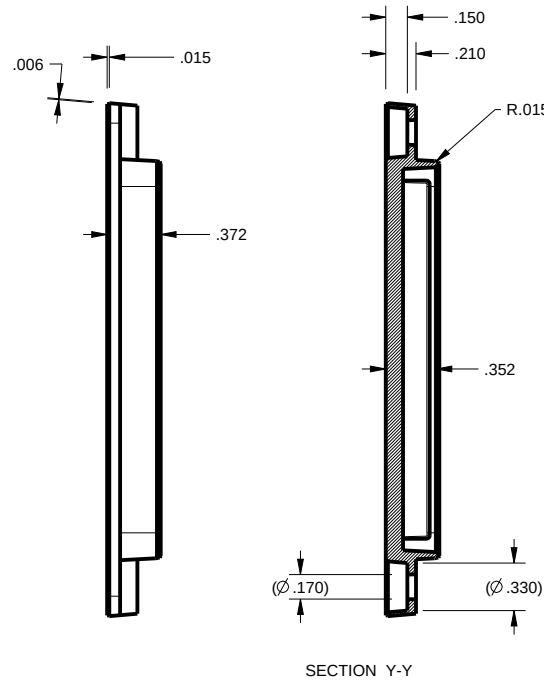
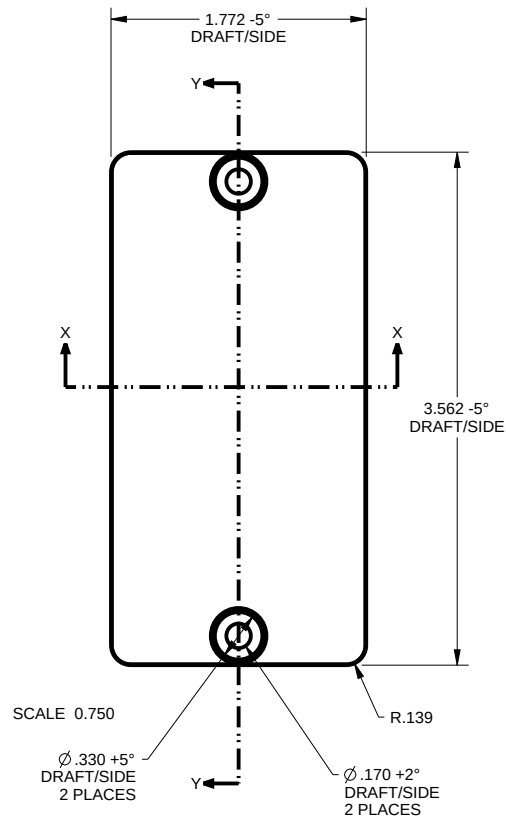
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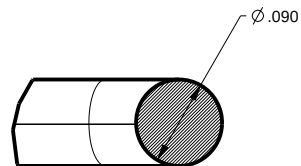
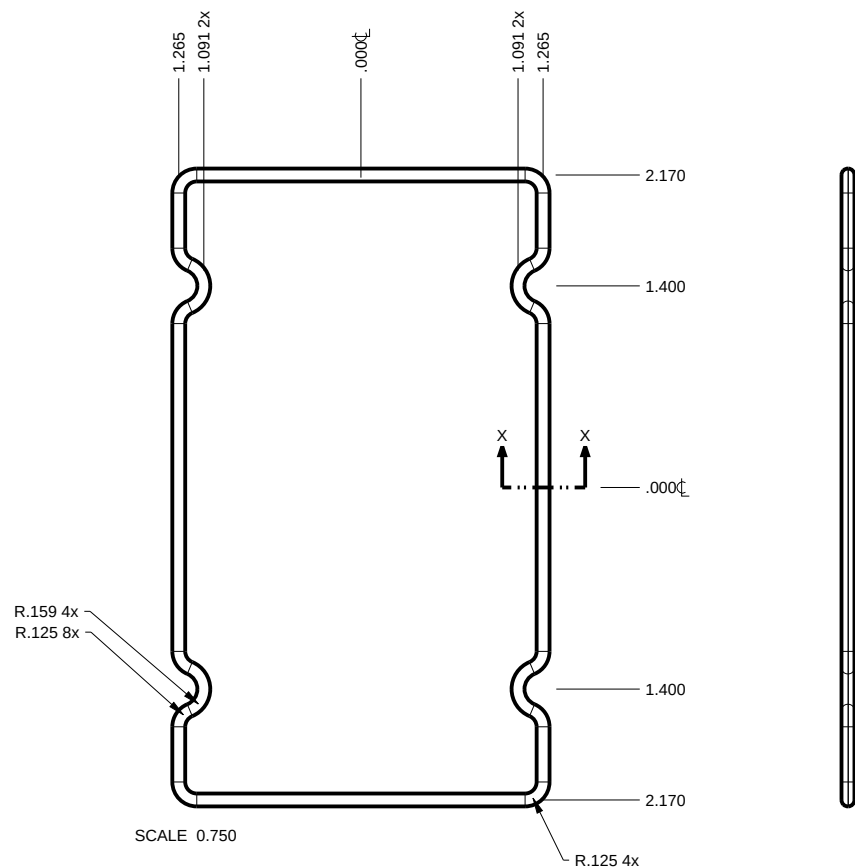
452715 HATCH
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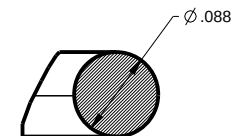
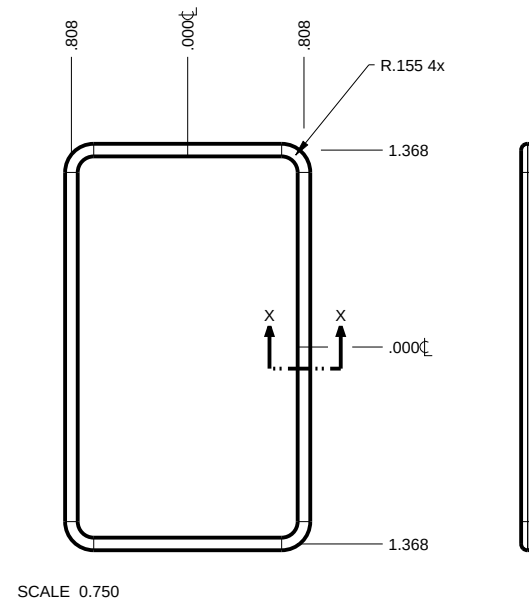
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452715 MAIN O-RING
FOR USE IN ALL CONFIGURATIONS



452715 BATTERY O-RING
FOR USE IN CONFIG: -BS -BW



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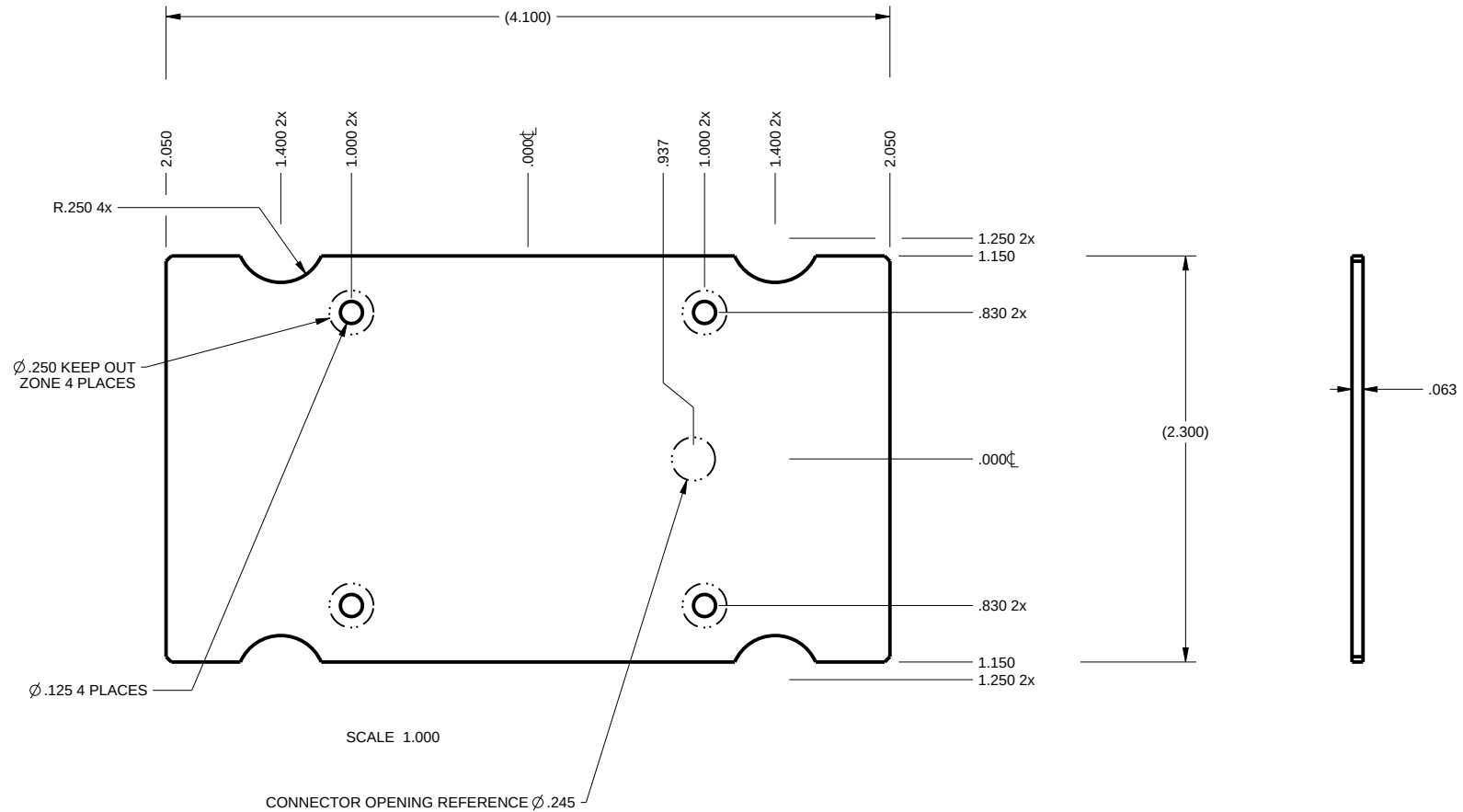
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A	452715_R1_0	9 OF 11	1.0

452715 PCB - Customer Supplied

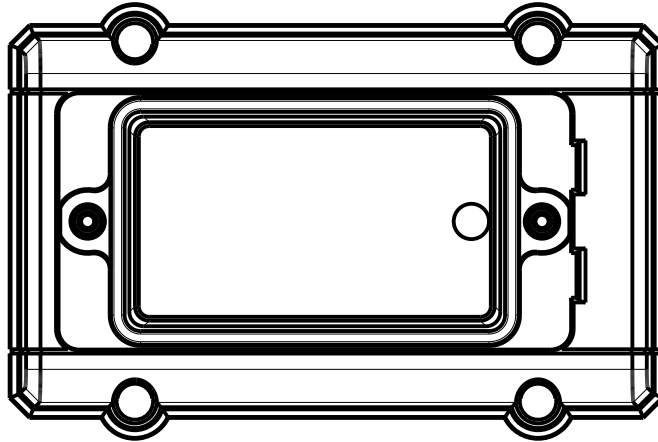
PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL
SIZES AND VERIFICATION OF IT'S FIT ARE THE
SOLE RESPONSIBILITY OF THE OEM.



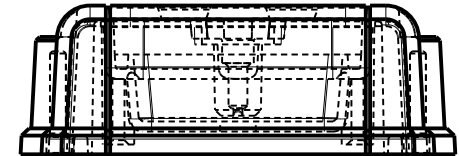
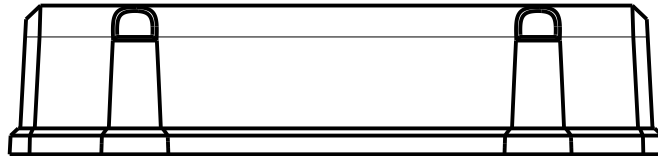
TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES.		NEW AGE ENCLOSURES	
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APPROVAL	BY	DATE	
CHECK			
ENG.			
SCALE	AS NOTED		
DRAWN BY	SIZE		DRAWING NAME
M BOYER	A		452715_R1_0
Sep-17-10		SHEET	REV.DOC
		10 OF 11	1.0

452715 2nd OPERATION DETAILS

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SCALE 0.750



SLX-452715-XXX COVER - ASA, BLACK

STEP NO	DESCRIPTION	INK COLOR	CLICHE DESCRIPTION	CLICHE No.
1	PAD PRINT			

SLX-452715-XXX COVER - ASA, BLACK

STEP NO	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM
2		T2 = .062" EM			
3					
4					

TOLERANCES: UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN U.S. INCHES.
X.XX = .015 X.XXXX = .001
X.XXX = .010 X.X° = 1°

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Customer's Part No: 452715

APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	
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SIZE	DRAWING NAME	SHEET	REV.DOC
A	452715_R1_0	11 OF 11	1.0

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Как с нами связаться

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Электронная почта: org@eplast1.ru

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