



SWFR

Single Wall, Heat Shrink Tubing Highly flame-retardant, UL VW-1 rated, Zerohal tubing

PRODUCT DESCRIPTION

SWFR tubing from TE Connectivity (TE) is a cost effective, highly flame-retardant, 2:1 shrink ratio tubing made irradiated, cross-linked polyolefin. It insulates and mechanically protects components, electrical connections, and terminations. SWFR is offered in two very flexible types. X2 is a thin wall tubing, and X4 is a very thin wall tubing. The thicker wall of the X2 offers better protection, while the space-saving thinner wall of the X4 permits denser packing of protected components and a faster shrink time to better protect against thermal damage of temperature-sensitive components. Both types are halogen free, permitting their use in enclosed spaces where toxic gasses from burning materials containing halogens is undesirable.

KEY FEATURES

- Highly flame-retardant with UL VW-1 and CSA OFT flammability rating
- Environmentally friendly formula is essentially free of halogens, permitting use in enclosed areas where emission of toxic gasses from burning materials containing halogens is undesirable.

APPLICATIONS

- Household appliances
- Automotive
- Commercial electronics & communications
- Consumer products
- Industrial equipment

STANDARDS AND SPECIFICATIONS

- Customer drawings: SWFR X2 and SWFR X4
- UL 224 VW-1, CSA OFT
- UL file E35586
- CSA file LR31929

ELECTRICAL, MECHANICAL, & MATERIALS

- Provides excellent electrical insulation
- Provides mechanical protection from abrasion
- Highly flexible X2 thin wall & X4 very thin wall types
- Non-halogenated irradiated polyolefin
- RoHS & REACH compliant

TEMPERATURE RATING

- Minimum shrink temperature 70°C [158°F]
- Full recovery temperature 90°C [194°F]
- Operating temperature -30°C to 125°C [22°F to 257°F]

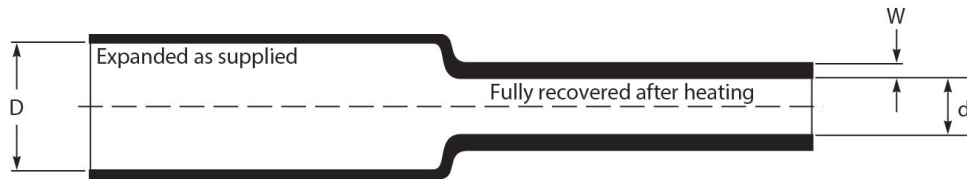
ORDERING INFORMATION

- Color: Black (-0)
- Packaging: (-SP) spool, varying lengths (consult TE for details) & (-FSP) flat on spool (only for sizes 8mm & larger)
- Ordering description: Specify product type, size, color & packaging. For example, X2-2/1-0-SP
- Standard product is unmarked, but marking on product is available on a special order basis

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DIMENSIONS



| Product Type | Size | Minimum Expanded I.D. (D) | Maximum Recovered I.D. (d) | Total Recovered Wall Thickness (W) |
|---------------------|------|---------------------------|----------------------------|------------------------------------|
| X2 (Thin Wall) | 1.0 | 1.3 | 0.5 | 0.44 |
| | 1.5 | 1.9 | 0.75 | 0.44 |
| | 2.0 | 2.4 | 1.0 | 0.44 |
| | 2.5 | 2.9 | 1.25 | 0.44 |
| | 3.0 | 3.4 | 1.5 | 0.44 |
| | 3.5 | 3.8 | 1.75 | 0.46 |
| | 4.0 | 4.3 | 2.0 | 0.46 |
| | 5.0 | 5.3 | 2.5 | 0.56 |
| | 6.0 | 6.3 | 3.0 | 0.56 |
| | 7.0 | 7.3 | 3.5 | 0.56 |
| | 8.0 | 8.3 | 4.0 | 0.56 |
| | 9.0 | 9.3 | 4.5 | 0.56 |
| | 10.0 | 10.1 | 5.0 | 0.56 |
| | 12.0 | 12.4 | 6.0 | 0.56 |
| | 18.0 | 18.6 | 9.0 | 0.77 |
| | 25.0 | 26.4 | 12.5 | 0.77 |
| 30.0 | 31.6 | 15.0 | 0.89 | |
| X4 (Very Thin Wall) | 0.8 | 0.95 | 0.4 | 0.25 |
| | 1.0 | 1.15 | 0.5 | 0.25 |
| | 1.5 | 1.65 | 0.75 | 0.25 |
| | 2.0 | 2.05 | 1.0 | 0.26 |
| | 2.5 | 2.55 | 1.25 | 0.28 |
| | 3.0 | 3.05 | 1.5 | 0.28 |
| | 3.5 | 3.55 | 1.75 | 0.28 |
| | 4.0 | 4.15 | 2.0 | 0.28 |
| | 6.0 | 6.1 | 3.0 | 0.33 |
| | 9.0 | 9.1 | 4.5 | 0.33 |
| | 13.0 | 13.2 | 6.5 | 0.41 |
| | 18.0 | 18.6 | 9.0 | 0.46 |
| 25.0 | 25.4 | 12.5 | 0.46 | |

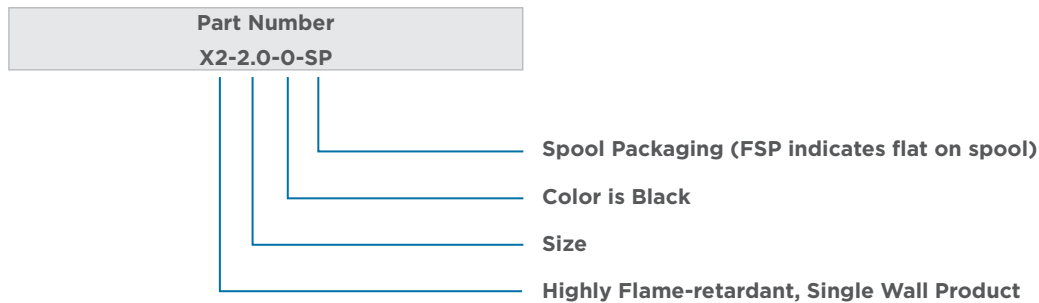
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PRODUCT DESCRIPTION & ORDERING INFORMATION

| Product Type | Material Description | Material Number |
|----------------|----------------------|-----------------|
| X2 (Thin Wall) | X2-1.0-0-SP | EJ1477-000 |
| | X2-1.5-0-SP | EJ1478-000 |
| | X2-2.0-0-SP | EJ1479-000 |
| | X2-2.5-0-SP | EJ1480-000 |
| | X2-3.0-0-SP | EJ1481-000 |
| | X2-3.5-0-SP | EJ1482-000 |
| | X2-4.0-0-SP | EJ1483-000 |
| | X2-5.0-0-SP | EJ1484-000 |
| | X2-6.0-0-SP | EJ1485-000 |
| | X2-7.0-0-SP | EJ1486-000 |
| | X2-8.0-0-FSP | EJ1488-000 |
| | X2-9.0-0-FSP | EJ1489-000 |
| | X2-10.0-0-FSP | EJ1490-000 |
| | X2-12.0-0-FSP | EJ1492-000 |
| | X2-18.0-0-FSP | EJ1497-000 |
| | X2-25.0-0-FSP | EJ1500-000 |
| | X2-30.0-0-FSP | EJ1502-000 |

| Product Type | Material Description | Material Number |
|---------------------|----------------------|-----------------|
| X4 (Very Thin Wall) | X4-0.8-0-SP | EJ1505-000 |
| | X4-1.0-0-SP | EJ1506-000 |
| | X4-1.5-0-SP | EJ1507-000 |
| | X4-2.0-0-SP | EJ1508-000 |
| | X4-2.5-0-SP | EJ1509-000 |
| | X4-3.0-0-SP | EJ1510-000 |
| | X4-3.5-0-SP | EJ1511-000 |
| | X4-4.0-0-SP | EJ1512-000 |
| | X4-6.0-0-SP | EJ1514-000 |
| | X4-9.0-0-FSP | EJ1517-000 |
| | X4-13.0-0-FSP | EJ2608-000 |
| | X4-18.0-0-FSP | EJ2612-000 |
| | X4-25.0-0-FSP | EJ2616-000 |



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X2 THIN WALL PROPERTY REQUIREMENTS

| Property | Unit | Requirement | Test Method |
|--|--------------------|---|--------------|
| Physical | | | |
| Dimensions | mm | As shown in DIMENSIONS table | ASTM D 2671 |
| Longitudinal change | | | |
| ASTM D 2671 | percent | +1, -5 | ASTM D 2671 |
| UL 224 | percent | +3, -3 | UL 224 |
| Eccentricity (recovered) | percent | 30 maximum | ASTM D 2671 |
| Tensile strength | MPa (<i>psi</i>) | 10.3 (1500) minimum | ASTM D 2671 |
| Ultimate elongation | percent | 200 minimum | ASTM D 2671 |
| Secant modulus (as supplied) | MPa (<i>psi</i>) | 172 (2.5 x 10 ⁴) maximum | ASTM D 2671 |
| Low-temperature flexibility (1 hour at -30°C/-22°F) | | No cracking | UL 224 |
| Heat shock (4 hours at 250°C/482°F) | | No cracking | UL 224 |
| Heat aging (7 days at 158°C/316°F) | | | UL 224 |
| <i>Followed by tests for:</i> | | | |
| Tensile strength | MPa (<i>psi</i>) | 70% minimum of unaged specimens | UL 224 |
| Ultimate elongation | percent | 100 minimum | UL 224 |
| Flexibility | | No cracking | ASTM D 2671 |
| Dielectric withstand at 2500V | seconds | 60 minimum | ASTM D 2671 |
| Dielectric breakdown | volts | 50% minimum of unaged specimens | UL 224 |
| Dielectric strength | kV/mm (volts/mil) | 19.7 (500) minimum | ASTM D 2671 |
| Restricted shrinkage | | Pass | UL 224 |
| Electrical | | | |
| Dielectric withstand at 2500V | seconds | 60 minimum | ASTM D 2671 |
| Dielectric strength | kV/mm (volts/mil) | 19.7 (500) minimum | ASTM D 2671 |
| Volume resistivity | ohm-cm | 10 ¹⁴ minimum | ASTM D 2671 |
| Chemical | | | |
| Corrosive effect (7 days at 158°C/316°F) | | No corrosion | ASTM D 2671 |
| Copper stability (7 days at 158°C/316°F) | | No brittleness, glazing, cracking, or severe discoloration of tubing. No pitting or blackening of copper. | ASTM D 2671 |
| <i>Followed by tests for:</i> | | | |
| Ultimate elongation | percent | 100 minimum | ASTM 2671 |
| Flammability | | Pass | UL 224, VW-1 |

X4 VERY THIN WALL PROPERTY REQUIREMENTS

| Property | Unit | Requirement | Test Method |
|--|--------------------|---|--------------|
| Physical | | | |
| Dimensions | mm | As shown in DIMENSIONS table | ASTM D 2671 |
| Longitudinal change | | | |
| ASTM D 2671 | percent | +1, -15 | ASTM D 2671 |
| UL 224 | percent | +3, -3 | UL 224 |
| Eccentricity (recovered) | percent | 30 maximum | ASTM D 2671 |
| Tensile strength | MPa (<i>psi</i>) | 10.3 (1500) minimum | ASTM D 2671 |
| Ultimate elongation | percent | 200 minimum | ASTM D 2671 |
| Secant modulus (as supplied) | MPa (<i>psi</i>) | 103 (1.5 x 10 ⁴) maximum | ASTM D 2671 |
| Low-temperature flexibility (1 hour at -30°C/-22°F) | | No cracking | UL 224 |
| Heat shock (4 hours at 250°C/482°F) | | No cracking | UL 224 |
| Heat aging (7 days at 158°C/316°F) | | | UL 224 |
| <i>Followed by tests for:</i> | | | |
| Tensile strength | MPa (<i>psi</i>) | 70% minimum of unaged specimens | UL 224 |
| Ultimate elongation | percent | 100 minimum | UL 224 |
| Flexibility | | No cracking | ASTM D 2671 |
| Dielectric withstand at 2500V | seconds | 60 minimum | ASTM D 2671 |
| Dielectric breakdown | volts | 50% minimum of unaged specimens | UL 224 |
| Dielectric strength | kV/mm (volts/mil) | 19.7 (500) minimum | ASTM D 2671 |
| Restricted shrinkage | | Pass | UL 224 |
| Electrical | | | |
| Dielectric withstand at 2500V | seconds | 60 minimum | ASTM D 2671 |
| Dielectric strength | kV/mm (volts/mil) | 19.7 (500) minimum | ASTM D 2671 |
| Volume resistivity | ohm-cm | 10 ¹⁴ minimum | ASTM D 2671 |
| Chemical | | | |
| Corrosive effect (7 days at 158°C/316°F) | | No corrosion | ASTM D 2671 |
| Copper stability (7 days at 158°C/316°F) | | No brittleness, glazing, cracking, or severe discoloration of tubing. No pitting or blackening of copper. | ASTM D 2671 |
| <i>Followed by tests for:</i> | | | |
| Ultimate elongation | percent | 100 minimum | ASTM 2671 |
| Flammability | | Pass | UL 224, VW-1 |

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FOR MORE INFORMATION

Visit www.te.com and enter search term "SWFR," or visit www.te.com/SWFRtubing.

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1-1773894-4 10/16 Original



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