DRAWING MADE IN THIRD ANGLE PROJECTION

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LOC	DIST	SIZE	PART NO	DESCRIPTION	ITEM NO
A	66	-18	1-21002-4	SCR, BUT. HD, 4-40 x .38LG	97
		-17	469239-1	RETAINER, GUIDE	96
		-16			95
		-15			94
		-14			93
		-13			92
		-12	692655-7	ASSY, AIR FEED VALVE	155
		-11	983427-6	ELBOW, TUBING, 1/8 NPT	154
		-10	22374-7	VALVE, EXHAUST	153
		-9	22304-1	NIPPLE, HEX	152
		-8	122920-2	DOCUMENTATION PACKAGE	151
		-7	122920-1	DOCUMENTATION PACKAGE	150
		-6	844561-1	INSERTER, TERMINAL	149
		-5	682087-2	TOOL, RELIEF SET. SEC.	148
		-4	844566-1	TOOL, RELIEF SET. PRIM.	147
		-3	469238-5	GUIDE, WIRE	146
		-2	844578-1	SUPPORT, HOUSING	145
		-1	568670-1	TOOL, RELIEF SET. (SEC)	144
		1	568671-1	TOOL, RELIEF SET (SEC)	143
		2	568669-1	TOOL, RELIEF SET (SEC)	142
		3	23238-1	DISCONNECT, QUICK	141
		4	22294-6	ELBOW, PLASTIC TUBING	140
		5	27319-4	TUBING, PLASTIC △2	139
		6	468887-1	RETAINER, CARRIER	138
		7	454406-1	SPACER, LUB BR'K'T	137
		8			136
		9	468003-2	CLAMP	135
		10	7-21000-5	SCR, SHC, 10-32 x .25 LG	134
		11	469216-1	RETAINER, CARRIER	133
		12	452064-1	SPACER, GUARD (BETWEEN GUARD & PRESS)	132
		13	843724-1	SUPPORT, HOUSING	131
		14	464625-1	RAM, POST	130
		15	△682087-1	TOOL, RELIEF SET. (SEC)	129
		16	△682088-1	TOOL, RELIEF SET (PRIMARY)	128
		17	682595-1	GUIDE, WIRE	127
		18	681407-1	GUIDE, WIRE	126
		19	683543-1	CAP RAM	125
		20			124
		21	469218-2	SPACER, TOOL (THICK SIDE FACES RAM)	123
		22	1-21000-9	SCR, SHC, 6-32 x .38LG	122
		23	2-21000-3	SCR, SHC, 6-32 x .88 LG	121
		24			120
		25	318575-1	GUARD, MODIFIED	119
		26			118
		27	21007-2	SCR, SOC SET, 1/4-20 x 25LG	117
		28			116
		29	690212-1	RAM, POST	115
		30	22480-5	WASHER, WAVE	114
		31	679600-9	PLASTIC WIRE DISC ASSY	113
		32	690223-2	SPACER, INS	112
		33	690124-6	SPACER	111
		34	690125-1	SHIM, LAMINATED	110
		35	469238-2	GUIDE, WIRE	109
		36			108
		37	△469416-2	TOOL RELIEF SET (PRIMARY)	107
		38	461139-1	COVER, FEED CYLINDER	106
		39	692655-5	ASS'Y, AIR FEED VALVE	105
		40			104
		41			103
		42	454220-5	CAP, RAM	102
		43	△469416-3	TOOL, RELIEF SET (PRIM)	101
		44	462992-4	GUARD ASS'Y	100
		45	679532-1	INSERT, GUARD	99
		46			98
		47	1-21002-4	SCR, BUT. HD, 4-40 x .38LG	97
		48	469239-1	RETAINER, GUIDE	96
		49	5-22278-0	SPRING, COMP	95
		50	△469238-1	GUIDE, WIRE	94
		51	468413-1	GUIDE, SPRING	93
		52			92
		53	469218-1	SPACER, TOOL (THIN SIDES FACES RAM)	91
		54			90
		55			89
		56	△812690-1	TOOL, RELIEF SET. (PRIMARY)	88
		57	469693-1	SCR, ADJ	87
		58	1-21000-8	SCR, SHC, 6-32 x .25 LG	86
		59	2-21000-2	SCR, SHC, 6-32 x .75 LG	85
		60			84
		61			83
		62			82
		63	2-21000-3	SCR, SHC, #6-32 x .87LG	81
		64	469240-1	KEY, TOOLING	80
		65	△468733-2	INSERTER, TERMINAL	79
		66	△468733-1	INSERTER, TERMINAL	78
		67	△681138-1	INSERTER, TERMINAL	77
		68	5-21006-0	SCR, SET, .10-32 x .25LG	76
		69	469225-1	DEPRESSOR, SHEAR	75
		70	469248-2	RAM	74
		71	469248-1	RAM	73
		72	21899-5	WASHER, FLAT, 3/8	72
		73	5-22281-6	SPRING, COMP	71
		74	23138-3	PIN, COWLING	70
		75	2-21000-5	SCR, SHC, 8-32 x .25LG	69
		76	3-21001-3	SCR, SHC, 3/8-16 x .75LG	68
		77	374999	PLATE, TENSION ADJ	67
		78	3-23471-4	SPRING, TORSION	66
		79	△469242-1	FINGER, FEED	65
		80	469228-1	CLEVIS, FEED	64
		81	374651	PIN, CLEVIS	63
		82	461065-1	ASS'Y, AIR FEED	62
		83	469238-3	GUIDE, WIRE	61
		84	469240-2	KEY, TOOLING	60
		85	21001-2	SCR, SHC, 1/4-20 x .50LG	59
		86	469217-1	BRACKET, FEED MOUNT	58
		87	△682085-1	INSERTER, TERMINAL	57
		88	681408-1	GUIDE, STRIP	56
		89	2-21000-6	SCR, SHC, 8-32 x .38 LG	55
		90	1-21989-3	SCR, SHL'D	54
		91	1-22281-5	SPRING, COMP	53
		92	469243-1	RETAINER, STRIP	52
		93	4-21028-0	PIN, ROLL, .093 DIA x .75LG	51
		94	469219-1	RELEASE, DRAG	50
		95	469237-1	DRAG	49
		96	1-21002-8	SCR, BUT HD CAP, 6-32 x .50LG	48
		97	681408-2	GUIDE, STRIP	47
		98	1-21002-6	SCR, BUT HD CAP, 6-32 x .25LG	46
		99	469234-1	GUIDE, STRIP	45
		100	468291-2	SUPPORT, HOUSING	44
		101	1-21002-9	SCR, BUT HD, 6-32 x .62 LG	43
		102	468291-3	SUPPORT, HOUSING	42
		103	468291-1	SUPPORT, HOUSING	41
		104			40
		105			39
		106	469231-2	SUPPORT, HOUSING	38
		107	469231-1	SUPPORT, HOUSING	37
		108	1-21002-3	SCR, BUT HD, 4-40 x .25 LG	36
		109	469220-1	RETAINER, SHEAR SLIDE	35
		110			34
		111			33
		112	3-21000-1	SCR, SHC, 8-32 x 1.00LG	32
		113			31
		114			30
		115			29
		116			28
		117			27
		118			26
		119			25
		120			24
		121			23
		122			22
		123			21
		124	1-21000-8	SCR, SHC, 6-32 x .25 LG	86
		125	2-21000-2	SCR, SHC, 6-32 x .75 LG	85
		126			84
		127			83
		128			82
		129	469238-2	GUIDE, WIRE	81
		130	469240-1	KEY, TOOLING	80
		131	△468733-2	INSERTER, TERMINAL	79
		132	△468733-1	INSERTER, TERMINAL	78
		133	△681138-1	INSERTER, TERMINAL	77
		134	5-21006-0	SCR, SET, .10-32 x .25LG	76
		135	469225-1	DEPRESSOR, SHEAR	75
		136	469248-2	RAM	74
		137	469248-1	RAM	73
		138	21899-5	WASHER, FLAT, 3/8	72
		139	5-22281-6	SPRING, COMP	71
		140	23138-3	PIN, COWLING	70
		141	2-21000-5	SCR, SHC, 8-32 x .25LG	69
		142	3-21001-3	SCR, SHC, 3/8-16 x .75LG	68
		143	374999	PLATE, TENSION ADJ	67
		144	3-23471-4	SPRING, TORSION	66
		145	△469242-1	FINGER, FEED	65
		146	469228-1	CLEVIS, FEED	64
		147	374651	PIN, CLEVIS	63
		148	461065-1	ASS'Y, AIR FEED	62
		149	469238-3	GUIDE, WIRE	61
		150	469240-2	KEY, TOOLING	60
		151	21001-2	SCR, SHC, 1/4-20 x .50LG	59
		152	469217-1	BRACKET, FEED MOUNT	58
		153	△682085-1	INSERTER, TERMINAL	57
		154	681408-1	GUIDE, STRIP	56
		155	2-21000-6	SCR, SHC, 8-32 x .38 LG	55
		156	1-21989-3	SCR, SHL'D	54
		157	1-22281-5	SPRING, COMP	53
		158	469243-1	RETAINER, STRIP	52
		159	4-21028-0	PIN, ROLL, .093 DIA x .75LG	51
		160	469219-1	RELEASE, DRAG	50

SIZE	PART NO	DESCRIPTION	ITEM NO
D	469247-1	TRACK, STRIP	30
D	679329-1	TRACK, STRIP	29
B	683945-1	RETAINER, SHEAR	28
A	1-21002-6	SCR, BUT HD CAP, 6-32 x .25LG	27
A	469222-1	RETAINER, SHEAR	26
A	4-22279-7	SRING, COMP	25
B	679339-1	PLATE, SHEAR	24
A	2-21002-1	SCR BUT HD CAP, 8-32 x .38LG	23
B	△3 469232-1	PLATE, SHEAR	22
B	△3 469232-2	PLATE, SHEAR	21
A	1-21000-4	SCR, SHC, 4-40 x .38 LG	20
A	△3 469230-1	BLOCK, SHEAR	19
B	469235-1	SLIDE, SHEAR	18
A	679196-1	BLOCK, SHEAR	17
			16
B	4-21006-0	SCR, SET, 8-32 x .25 LG	15
-	679236-1	SLIDE, SHEAR	14
A	469226-1	ROD, ACTUATING	13
A	469221-1	ROCKER, SHEAR	12
			11
A	2-21002-6	SCR, BUT. HD, 10-32 x .38LG	10
C	469245-1	HOUSING, SHEAR	9
A	3-21000-7	SCR, SHC, 10-32 x .75LG	8
A	682084-1	EXTENSION, HOUSING	7
C	682086-1	HOUSING, APPLICATOR	6
A	3-21002-3	SCR, BHC, 1/4-20 x .50 LG	5
C	469246-1	HOUSING, APPLICATOR	4
A	21017-2	SCR, DRIVE, #2 x .19 LG	3
B	461264-1	PLATE, IDENTIFICATION	2
C	469244-1	PLATE, BASE	1

USED ON

QTY REQD PER ASSY

PARTS LIST

MINI-APPL (C.H. .237±.005)
G TERM UNIT
(LINE 6 POSITION) LONG BODY
I.S. SHEET AI 8057 | -18 | TERM NO. 555176 555177 | AJ

MINI APP'L (C.H .237±.005)
MODULAR PLUG (LINE 6 POSITION)
SIDE LATCH.
IS SHEET AI 8057 | -9 | TERM NO. 555020 | AH

MINI-APPL (C.H. .237±.005)
G TERM UNIT
(LINE 8 POSITION)
I.S. SHEET AI 8057 | -17 | TERM NO. 554739 | AJ

OBSOLETE
IS SHEET AI 8064 | -8 | TERM NO. 641335 | AG

MINI-APPL (C.H. .237±.005)
G TERM UNIT
(LINE 6 POSITION SIDE LATCH) OBSOLETE
I.S. SHEET AI 8057 | -16 | TERM NO. 555020 | AH

OBSOLETE
IS SHEET AI 8064 | -7 | TERM NO. 641334 | AG

MINI-APPL (C.H. .237±.005)
G TERM UNIT
(LINE 6 POSITION) OBSOLETE
I.S. SHEET AI 8057 | -15 | TERM NO. 641337 | AL

MINI APPLICATOR (C.H. .237±.005)
MODULAR PLUG (LINE 8 POSITION)
I.S. SHEET AI 8057 | -6 | TERM NO. 554169 554170 | AH

MINI-APPL (C.H. .237±.005)
G TERM UNIT
(LINE 2 POSITION)
I.S. SHEET AI 8057 | -14 | TERM NO. 641333 | AH

MINI APPLICATOR (C.H .237±.005)
MODULAR PLUG (LINE 6 POSITION)
I.S. SHEET AI 8057 | -5 | TERM NO. 641337 | AH

MINI-APPL (C.H. .237±.005)
G TERM UNIT
(LINE 4 POSITION LONGBODY) NEVER RELEASED
I.S. SHEET AI 8057 | -13 | TERM NO. 641336 | AH

MINI APPLICATOR (C.H .237±.005)
MODULAR PLUG (LINE 2 POSITION)
OBSOLETE
I.S. SHEET AI 8057 | -4 | TERM NO. 641333 | AH

MINI-APPL (C.H. .237±.005)
G TERM UNIT
(LINE 4 POSITION)
I.S. SHEET AI 8057 | -12 | TERM NO. 641335 | AH

OBSOLETE
I.S. SHEET AI 8057 | -3 | TERM NO. 641336 | AG

MINI-APPL (C.H. .237±.005)
G TERM UNIT
(HAND SET 4 POSITION)
I.S. SHEET AI 8057 | -11 | TERM NO. 641334 | AK

MINI APP'L (C.H .237±.005)
MODULAR PLUG (LINE 4 POSITION)
I.S. SHEET AI 8057 | -2 | TERM NO. 641335 | AH

MINI-APPL (CH .237±.005)
MODULAR PLUG (LINE 6 POSITIONS) LONG BODY
I.S. SHEET AI 8057 | -10 | TERM NO. 555176 555177 | AH

MINI APP'L, MODULAR PLUG (CH .237±.005)
(HAND SET 4 POSITION)
I.S. SHEET AI 8057 | -1 | TERM NO. 641334 | AH

P/F	LTR	DESCRIPTION	DWN/CK	DATE
	AL	ECR-05-006989	TM	7-88
	AK1	0150-9590-99 ACT-11	DB	9-99
✓	AK	ECN 0150-9329-93	TC	5-99
✓	AJ	0150-6568-96	RVCE	10-96
✓	AH1	ADD -17 & -18	RVCE	10-98
✓	AH	0150-6243-95	DWN/CK	95

DR J.E. BEATTY 4-4-89
APP
CHK 4-11-89
REL

AMP INCORPORATED Harrisburg, Pa.

NAME MINI APPLICATOR (MODULAR PLUG)

SCALE NTS | SIZE D | DWG NO 469268 | SHEET 1 OF 2 | REV AL

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO

AMP 3306-3 REV 8/76

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NOTES:
1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
2. QTY IN INCHES
3. EXPEND. TOOLING

KEY:
■-RECOMMENDED SPARES.
●-GREASE LIGHTLY.

** AIR FEED ASSY. *461065

SHEET 2 OF 2

SEE SHEET *

LTR	REVISION RECORD	DR	APP	DATE

UNLESS OTHERWISE SPECIFIED { REMOVE BURRS, BREAK SHARP EDGES .010 R MAX. DECIMALS: .XX ± 0.02, .XXX ± 0.005, .XXXX ± 0.0050 ANGLES: ± 0° 30'

MATERIAL —
HEAT TREAT —
COATING OR PLATING —
TERMINAL/FIRST USED 610637
DR Steven Hauck 2-15-78
APP —
CHK —
REL Vincent Yu
AMP AMP INCORPORATED HARRISBURG, PENNA.
SIZE A | DWG D | NO 469268 | REV AL
TITLE E.F. MINI R APPL MODULAR PLUG
NAME —
SCALE —
CAGE CODE 00779
CUSTOMER AND ASSEMBLY DRAWING
RESTRICTED TO

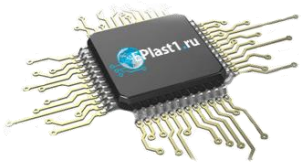
Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits,General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

Телефон: 8 (812) 309 58 32 (многоканальный)
Факс: 8 (812) 320-02-42
Электронная почта: org@eplast1.ru
Адрес: 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.