# **WDELPHI SERIES**



### Delphi Series E48SC, Eighth Brick Family DC/DC Power Modules: 48V in, 3.3V/15A out

The Delphi Series E48SC, Eighth Brick, 48V input, single output, isolated DC/DC converter is the latest offering from a world leader in power systems technology and manufacturing -- Delta Electronics, Inc. This product family provides up to 85 watts, improved and very cost effective power solution of either 3.3V or 5V in an industry standard footprint and pinout. With creative design technology and optimization of component placement, these converters possess outstanding electrical and thermal performances, as well as extremely high reliability under highly stressful operating conditions. All models are fully protected from abnormal input/output voltage, current, and temperature conditions. The Delphi Series converters meet all safety requirements with basic insulation.

### **FEATURES**

- High efficiency: 91% @ 3.3V/15A
- Size: 58.4mmx22.8mmx9.0mm
   (2.30"x0.90"x0.35")
- Standard footprint
- Industry standard pin out
- Fixed frequency operation
- Input UVLO, Output OCP, OVP, OTP
- 2250V isolation
- Basic insulation
- No minimum load required
- ISO 9001, TL 9000, ISO 14001, QS 9000, OHSAS 18001 certified manufacturing facility
- UL/cUL 60950-1 (US & Canada) Recognized, and TUV (EN60950-1) Certified

#### **OPTIONS**

- Positive on/off logic
- SMT or through-hole version

#### **APPLICATIONS**

- Telecom / Datacom
- Wireless Networks
- Optical Network Equipment
- Server and Data Storage
- Industrial / Testing Equipment





# **TECHNICAL SPECIFICATIONS**

(T<sub>A</sub>=25°C, airflow rate=300 LFM, V<sub>in</sub>=48Vdc, nominal Vout unless otherwise noted.)

PARAMETER	NOTES and CONDITIONS	E48SC3R315 (Standard)				
		Min.	Тур.	Max.	Units	
ABSOLUTE MAXIMUM RATINGS						
Input Voltage Continuous				75	Vdc	
Transient	100ms			75 100	Vdc	
Operating Temperature	Refer to Figure 21 for measuring point	-40		102	°C	
Storage Temperature		-55		125	°Č	
Input/Output Isolation Voltage				2250	Vdc	
NPUT CHARACTERISTICS						
Operating Input Voltage		36		75	Vdc	
Input Under-Voltage Lockout			0.1	05		
Turn-On Voltage Threshold Turn-Off Voltage Threshold		33 31	34 32	35 33	Vdc Vdc	
Lockout Hysteresis Voltage		31	2	3	Vdc	
Maximum Input Current	100% Load, 36Vin		2	1.8	A	
No-Load Input Current			60	1.0	mA	
Off Converter Input Current			4		mA	
Inrush Current(I <sup>2</sup> t)				1	A <sup>2</sup> s	
Input Reflected-Ripple Current	P-P thru 12µH inductor, 5Hz to 20MHz		20		mA	
Input Voltage Ripple Rejection	120 Hz		60		dB	
UTPUT CHARACTERISTICS		0.007	0.000	0.000		
Output Voltage Set Point	Vin=48V, Io=Io.max, Tc=25°C	3.267	3.300	3.333	Vdc	
Output Voltage Regulation Over Load	lo=lo,min to lo,max		±3	±10	mV	
Over Line	Vin= 36V to 75V		±3	±10 ±10	mV	
Over Temperature	Tc= -40°C to 85°C		±15	10	mV	
Total Output Voltage Range	Over sample load, line and temperature	3.234	10	3.366	V	
Output Voltage Ripple and Noise	5Hz to 20MHz bandwidth					
Peak-to-Peak	Full Load, 1µF ceramic, 10µF tantalum		50	100	mV	
RMS	Full Load, 1µF ceramic, 10µF tantalum		15	30	mV	
Operating Output Current Range		0		15	A	
Output DC Current-Limit Inception	Output Voltage 10% Low	105		140	%	
OYNAMIC CHARACTERISTICS Output Voltage Current Transient	48V 10UE Top 8 1UE Coromia load cop 0 14/up					
Positive Step Change in Output Current	48V, 10μF Tan & 1μF Ceramic load cap, 0.1A/μs 50% lo.max to 75% lo.max		80		mV	
Negative Step Change in Output Current	75% lo.max to 50% lo.max		80		mV	
Settling Time (within 1% Vout nominal)			200		μs	
Turn-On Transient					P =	
Start-Up Time, From On/Off Control			20		ms	
Start-Up Time, From Input			20		ms	
Maximum Output Capacitance	Full load; 5% overshoot of Vout at startup			20000	μF	
FFICIENCY			01			
100% Load			91		<mark>%</mark>	
60% Load SOLATION CHARACTERISTICS			91		%	
Input to Output				2250	Vdc	
Isolation Resistance		10			MΩ	
Isolation Capacitance			1000		pF	
EATURE CHARACTERISTICS						
Switching Frequency			325		kHz	
ON/OFF Control, Negative Remote On/Off logic						
Logic Low (Module On)	Von/off at lon/off=1.0mA	0		0.7	V	
Logic High (Module Off) ON/OFF Control, Positive Remote On/Off logic	Von/off at Ion/off=0.0 μA	2.4		18	V	
Logic Low (Module Off)	Von/off at Ion/off=1.0mA	0		0.7	V	
Logic Low (Module On)	Von/off at Ion/off=0.0 µA	2.4		18	V	
ON/OFF Current (for both remote on/off logic)	Ion/off at Von/off=0.0V	6.7		1	mA	
Leakage Current (for both remote on/off logic)	Logic High, Von/off=15V			50	μΑ	
Output Voltage Trim Range	Pout max rated power	-10%		10%	%	
Output Voltage Remote Sense Range	Pout max rated power			10	%	
Output Over-Voltage Protection	Over full temperature range	3.795	4.3	4.95	V	
ENERAL SPECIFICATIONS						
MTBF	lo=80% of lo, max; 300LFM @25C		2		M hou	
Weight Over-Temperature Shutdown			19.6		gram	
	Refer to Figure 21 for measuring point		116		°C	



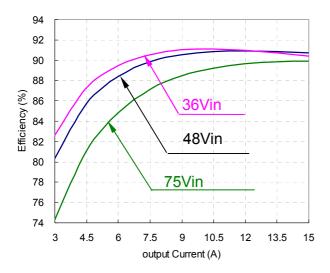


Figure 1: Efficiency vs. load current for 3A, nominal, and maximum input voltage at  $25^\circ\text{C}$ 

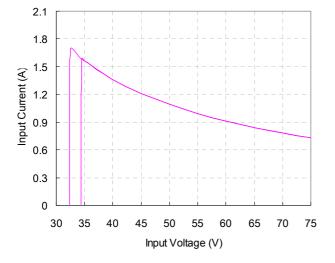
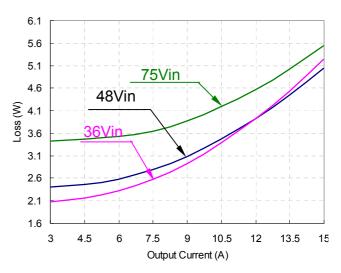


Figure 3: Typical full load input characteristics at room temperature

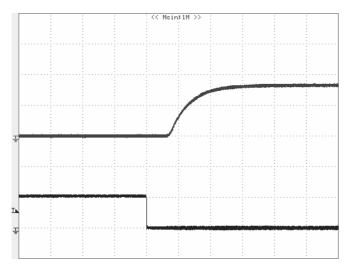


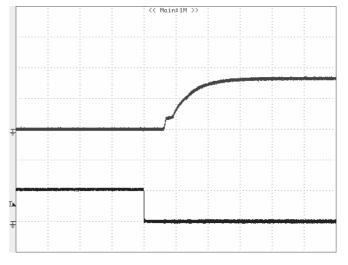
**Figure 2:** Power dissipation vs. load current for 3A, nominal, and maximum input voltage at 25°C.



### **ELECTRICAL CHARACTERISTICS CURVES**

### For Negative Remote On/Off Logic





**Figure 4:** Turn-on transient at full rated load current (CC Mode load ) (10 ms/div). Vin=48V.Top Trace: Vout, 2V/div; Bottom Trace: ON/OFF input, 5V/div

*Figure 5:* Turn-on transient at zero load current (10 ms/div). Vin=48V.Top Trace: Vout, 2V/div; Bottom Trace: ON/OFF input, 5V/div

### For Positive Remote On/Off Logic



Figure 6: Turn-on transient at full rated load current (CC Mode load) (10 ms/div). Vin=48V.Top Trace: Vout, 2V/div; Bottom Trace: ON/OFF input, 5V/div

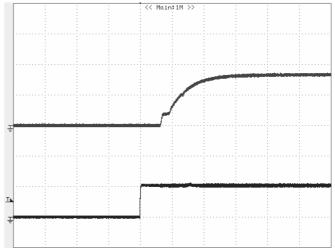
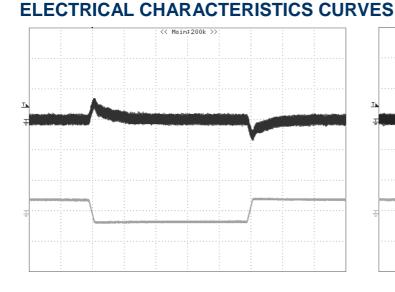
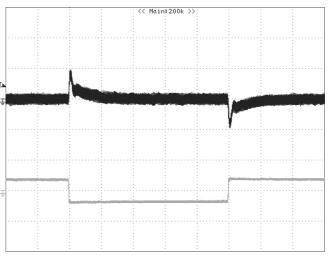


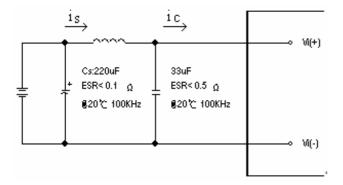
Figure 7: Turn-on transient at zero load current (10 ms/div). Vin=48V.Top Trace: Vout, 2V/div, Bottom Trace: ON/OFF input, 5V/div





**Figure 8:** Output voltage response to step-change in load current (75%-50%-75% of lo, max; di/dt =  $0.1A/\mu$ s). Load cap: 10 $\mu$ F, tantalum capacitor and 1 $\mu$ F ceramic capacitor. Top Trace: Vout (100mV/div, 200us/div), Bottom Trace: I out (5A/div). Scope measurement should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module

**Figure 9:** Output voltage response to step-change in load current (75%-50%-75% of lo, max; di/dt =  $2.5A/\mu$ s). Load cap:  $330\mu$ F,  $35m\Omega$  ESR solid electrolytic capacitor and  $1\mu$ F ceramic capacitor. Top Trace: Vout (100mV/div, 200us/div), Bottom Trace: I out (5A/div). Scope measurement should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module

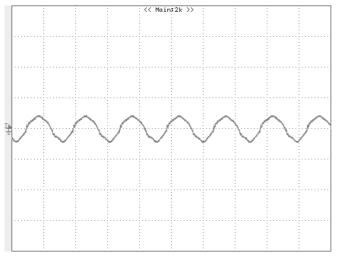


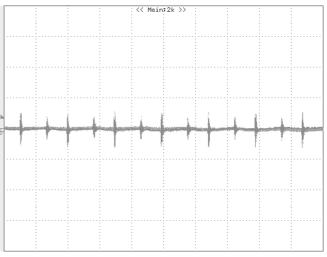
**Figure 10:** Test set-up diagram showing measurement points for Input Terminal Ripple Current and Input Reflected Ripple Current.

Note: Measured input reflected-ripple current with a simulated source Inductance ( $L_{TEST}$ ) of 12 µH. Capacitor Cs offset possible battery impedance. Measure current as shown above



# **ELECTRICAL CHARACTERISTICS CURVES**





**Figure 11:** Input Terminal Ripple Current,  $i_c$ , at full rated output current and nominal input voltage with  $12\mu$ H source impedance and  $33\mu$ F electrolytic capacitor (500 mA/div, 2us/div)

**Figure 12:** Input reflected ripple current,  $i_s$ , through a  $12\mu$ H source inductor at nominal input voltage and rated load current (50 mA/div, 2us/div)

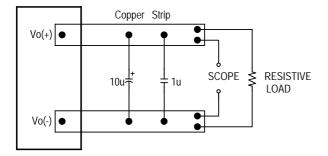
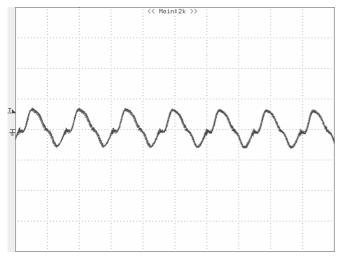


Figure 13: Output voltage noise and ripple measurement test setup

# **ELECTRICAL CHARACTERISTICS CURVES**



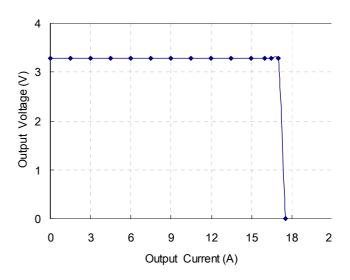


Figure 14: Output voltage ripple at nominal input voltage and rated load current (Io=15A)(20 mV/div, 2us/div)

Load capacitance:  $1\mu$ F ceramic capacitor and  $10\mu$ F tantalum capacitor. Bandwidth: 20 MHz. Scope measurements should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module

*Figure 15:* Output voltage vs. load current showing typical current limit curves and converter shutdown points



# **DESIGN CONSIDERATIONS**

### Input Source Impedance

The impedance of the input source connecting to the DC/DC power modules will interact with the modules and affect the stability. A low ac-impedance input source is recommended. If the source inductance is more than a few  $\mu$ H, we advise adding a 10 to 100  $\mu$ F electrolytic capacitor (ESR < 0.7  $\Omega$  at 100 kHz) mounted close to the input of the module to improve the stability.

### Layout and EMC Considerations

Delta's DC/DC power modules are designed to operate in a wide variety of systems and applications. For design assistance with EMC compliance and related PWB layout issues, please contact Delta's technical support team. An external input filter module is available for easier EMC compliance design. Application notes to assist designers in addressing these issues are pending release.

### **Safety Considerations**

The power module must be installed in compliance with the spacing and separation requirements of the end-user's safety agency standard, i.e., UL60950-1, CSA C22.2 NO. 60950-1 2nd and IEC 60950-1 2nd : 2005 and EN 60950-1 2nd: 2006+A11+A1: 2010, if the system in which the power module is to be used must meet safety agency requirements.

Basic insulation based on 75 Vdc input is provided between the input and output of the module for the purpose of applying insulation requirements when the input to this DC-to-DC converter is identified as TNV-2 or SELV. An additional evaluation is needed if the source is other than TNV-2 or SELV.

When the input source is SELV circuit, the power module meets SELV (safety extra-low voltage) requirements. If the input source is a hazardous voltage which is greater than 60 Vdc and less than or equal to 75 Vdc, for the module's output to meet SELV requirements, all of the following must be met:

- The input source must be insulated from the ac mains by reinforced or double insulation.
- The input terminals of the module are not operator accessible.
- A SELV reliability test is conducted on the system where the module is used, in combination with the module, to ensure that under a single fault, hazardous voltage does not appear at the module's output.

When installed into a Class II equipment (without grounding), spacing consideration should be given to the end-use installation, as the spacing between the module and mounting surface have not been evaluated.

The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

This power module is not internally fused. To achieve optimum safety and system protection, an input line fuse is highly recommended. The safety agencies require a fuse with 10A maximum rating to be installed in the ungrounded lead. A lower rated fuse can be used based on the maximum inrush transient energy and maximum input current.

### **Soldering and Cleaning Considerations**

Post solder cleaning is usually the final board assembly process before the board or system undergoes electrical testing. Inadequate cleaning and/or drying may lower the reliability of a power module and severely affect the finished circuit board assembly test. Adequate cleaning and/or drying is especially important for un-encapsulated and/or open frame type power modules. For assistance on appropriate soldering and cleaning procedures, please contact Delta's technical support team.

### FEATURES DESCRIPTIONS

#### **Over-Current Protection**

The modules include an internal output over-current protection circuit, which will endure current limiting for an unlimited duration during output overload. If the output current exceeds the OCP set point, the modules will automatically shut down (hiccup mode).

The modules will try to restart after shutdown. If the overload condition still exists, the module will shut down again. This restart trial will continue until the overload condition is corrected.

#### **Over-Voltage Protection**

The modules include an internal output over-voltage protection circuit, which monitors the voltage on the output terminals. If this voltage exceeds the over-voltage set point, the module will shut down (hiccup mode)<sub> $\circ$ </sub>

The modules will try to restart after shutdown. If the over voltage condition still exists, the module will shut down again. This restart trial will continue until the over voltage condition is corrected.

#### **Over-Temperature Protection**

The over-temperature protection consists of circuitry that provides protection from thermal damage. If the temperature exceeds the over-temperature threshold the module will shut down. The module will restart if the temperature is within specification.

#### Remote On/Off

The remote on/off feature on the module can be either negative or positive logic. Negative logic turns the module on during a logic low and off during a logic high. Positive logic turns the modules on during a logic high and off during a logic low.

Remote on/off can be controlled by an external switch between the on/off terminal and the Vi(-) terminal. The switch can be an open collector or open drain.

For negative logic if the remote on/off feature is not used, please short the on/off pin to Vi(-). For positive logic if the remote on/off feature is not used, please leave the on/off pin to floating.

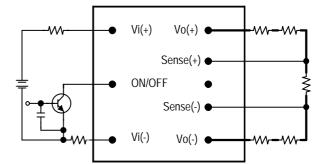


Figure 16: Remote on/off implementation

#### **Remote Sense**

Remote sense compensates for voltage drops on the output by sensing the actual output voltage at the point of load. The voltage between the remote sense pins and the output terminals must not exceed the output voltage sense range given here:

 $[Vo(+) - Vo(-)] - [SENSE(+) - SENSE(-)] \le 10\% \times Vout$ 

This limit includes any increase in voltage due to remote sense compensation and output voltage set point adjustment (trim).

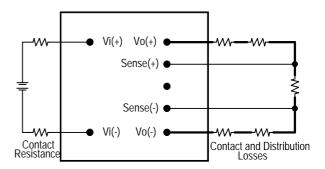


Figure 17: Effective circuit configuration for remote sense operation

If the remote sense feature is not used to regulate the output at the point of load, please connect SENSE(+) to Vo(+) and SENSE(-) to Vo(-) at the module.

The output voltage can be increased by both the remote sense and the trim; however, the maximum increase is the larger of either the remote sense or the trim, not the sum of both.

When using remote sense and trim, the output voltage of the module is usually increased, which increases the power output of the module with the same output current.

Care should be taken to ensure that the maximum output power does not exceed the maximum rated power.

# FEATURES DESCRIPTIONS (CON.)

#### **Output Voltage Adjustment (TRIM)**

To increase or decrease the output voltage set point, the modules may be connected with an external resistor between the TRIM pin and either the SENSE(+) or SENSE(-). The TRIM pin should be left open if this feature is not used.

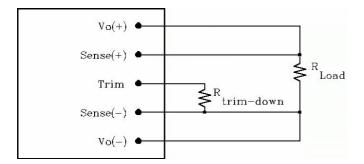


Figure 18: Circuit configuration for trim-down (decrease output voltage)

If the external resistor is connected between the TRIM and SENSE (-) pins, the output voltage set point decreases (Fig. 18). The external resistor value required to obtain a percentage of output voltage change % is defined as:

$$Rtrim - down = \frac{511}{\Delta} - 10.2(K\Omega)$$

Ex. When Trim-down -20%(3.3V×0.8=2.64V)

$$Rtrim - down = \frac{511}{20} - 10.2 = 15.4 (K\Omega)$$

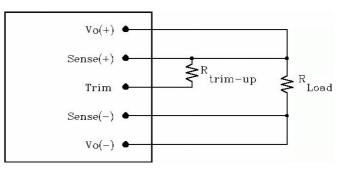


Figure 19: Circuit configuration for trim-up (increase output voltage)

If the external resistor is connected between the TRIM and SENSE (+) the output voltage set point increases (Fig. 19). The external resistor value required to obtain a percentage output voltage change % is defined as:

Rtrim 
$$-up = \frac{5.11 \operatorname{Vo} (100 + \Delta)}{1.225 \Delta} - \frac{511}{\Delta} - 10.2 (K\Omega)$$

Ex. When Trim-up +10%(3.3V×1.1=3.63V)

$$Rtrim - up = \frac{5.11 \times 3.3 \times (100 + 10)}{1.225 \times 10} - \frac{511}{10} - 10.2 = 90.1(K\Omega)$$

The output voltage can be increased by both the remote sense and the trim, however the maximum increase is the larger of either the remote sense or the trim, not the sum of both.

When using remote sense and trim, the output voltage of the module is usually increased, which increases the power output of the module with the same output current.

Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power.



### THERMAL CONSIDERATIONS

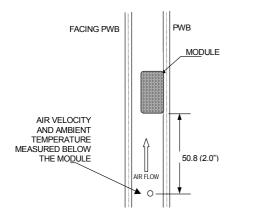
Thermal management is an important part of the system design. To ensure proper, reliable operation, sufficient cooling of the power module is needed over the entire temperature range of the module. Convection cooling is usually the dominant mode of heat transfer.

Hence, the choice of equipment to characterize the thermal performance of the power module is a wind tunnel.

#### **Thermal Testing Setup**

Delta's DC/DC power modules are characterized in heated vertical wind tunnels that simulate the thermal environments encountered in most electronics equipment. This type of equipment commonly uses vertically mounted circuit cards in cabinet racks in which the power modules are mounted.

The following figure shows the wind tunnel characterization setup. The power module is mounted on a test PWB and is vertically positioned within the wind tunnel. The space between the neighboring PWB and the top of the power module is constantly kept at 6.35mm (0.25").



Note: Wind Tunnel Test Setup Figure Dimensions are in millimeters and (Inches) Figure 20: Wind tunnel test setup

#### **Thermal Derating**

Heat can be removed by increasing airflow over the module. To enhance system reliability; the power module should always be operated below the maximum operating temperature. If the temperature exceeds the maximum module temperature, reliability of the unit may be affected.

### THERMAL CURVES

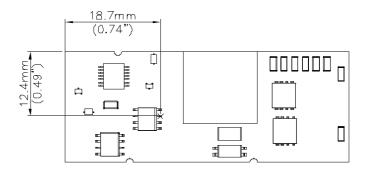


Figure 21: Hot spot temperature measured point. \*The allowed maximum hot spot temperature is defined at 102

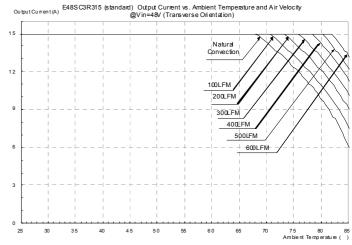
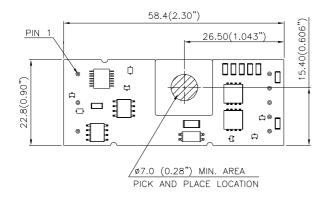


Figure 22: Output current vs. ambient temperature and air velocity @  $V_{in}$ =48V(Transverse Orientation)



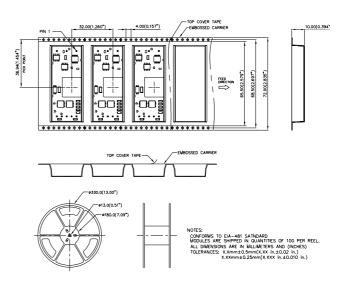
# PICK AND PLACE LOCATION

### SURFACE-MOUNT TAPE & REEL

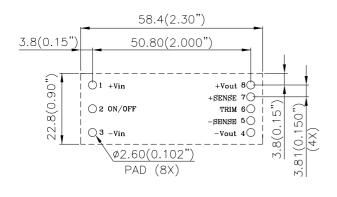


NOTES:

ALL DIMENSIONS ARE IN MILLIMETERS AND (INCHES) TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.) X.XXmm±0.25mm(X.XXX in.±0.010 in.)



# **RECOMMENDED PAD LAYOUT (SMD)**

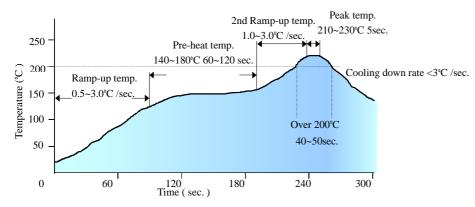


RECOMENDED P.W.B. PAD LAYOUT

NOTES: DIMENSIONS ARE IN MILLIMETERS AND (INCHES) TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.) X.XXmm±0.25mm(X.XXX in.±0.010 in.)

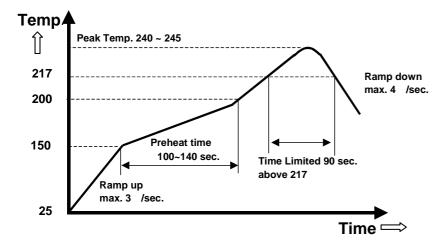


### LEADED (Sn/Pb) PROCESS RECOMMEND TEMPERATURE PROFILE



Note: The temperature refers to the pin of E48SR, measured on the pin +Vout joint.

# LEAD FREE (SAC) PROCESS RECOMMEND TEMPERATURE PROFILE



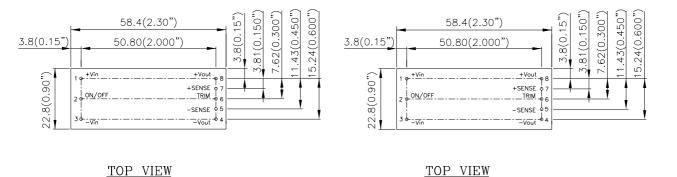
Note: The temperature refers to the pin of E48SR, measured on the pin +Vout joint.

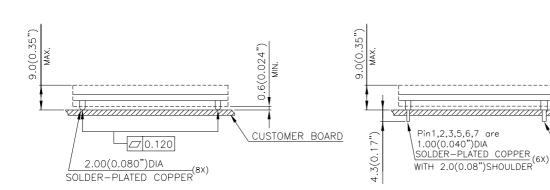


# **MECHANICAL DRAWING**



Through-hole module







0.60(0.024")

MIN.

<u>SIDE VIEW</u>

NOTES:

DIMENSIONS ARE IN MILLIMETERS AND (INCHES) TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.) X.XXmm±0.25mm(X.XXX in.±0.010 in.)

<u>Pin No.</u>	<u>Name</u>	<b>Function</b>				
1	+Vin	Positive input voltage				
2	ON/OFF	Remote ON/OFF				
3	-Vin	Negative input voltage				
4	-Vout	Negative output voltage				
5	-SENSE	Negative remote sense				
6	TRIM	Output voltage trim				
7	+SENSE	Positive remote sense				
8	+Vout	Positive output voltage				

SIDE VIEW

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### PART NUMBERING SYSTEM

Е	48	S	С	3R3	15	N	R	F	Α
Type of Product	Input Voltage	Number of Outputs	Product Series	Output Voltage	Output Current	ON/OFF Logic	Pin Length/Type		Option Code
E- Eighth Brick	48 - 36~75V	S- Single	C- Improved E48SR series	3R3 - 3.3V	15 -15A	N - Negative P - Positive	R - 0.170 N - 0.145" M - SMD pin	F- RoHS 6/6 (Lead Free) Space - RoHS 5/6	A- Standard Functions

### **MODEL LIST**

MODEL NAME	INPUT		OUTPUT		EFF @ 100% LOAD	
E48SC3R315NN A	36V~75V	1.8A	3.3V	15A	91.0%	
E48SC3R315NMFA	36V~75V	1.8A	3.3V	15A	91.0%	
E48SC3R315NNFA	36V~75V	1.8A	3.3V	15A	91.0%	

Default remote on/off logic is negative and pin length is 0.170"

For different remote on/off logic and pin length, please refer to part numbering system above or contact your local sales office.

#### CONTACT: www.delta.com.tw/dcdc

USA: Telephone: East Coast: 978-656-3993 West Coast: 510-668-5100 Fax: (978) 656 3964 Email: <u>DCDC@delta-corp.com</u> Europe:

Telephone: +41 31 998 53 11 Fax: +41 31 998 53 53 Email: <u>DCDC@delta-es.tw</u> Asia & the rest of world: Telephone: +886 3 4526107 Ext.6220~6224 Fax: +886 3 4513485 Email: DCDC@delta.com.tw

#### WARRANTY

Delta offers a two (2) year limited warranty. Complete warranty information is listed on our web site or is available upon request from Delta.

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Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

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