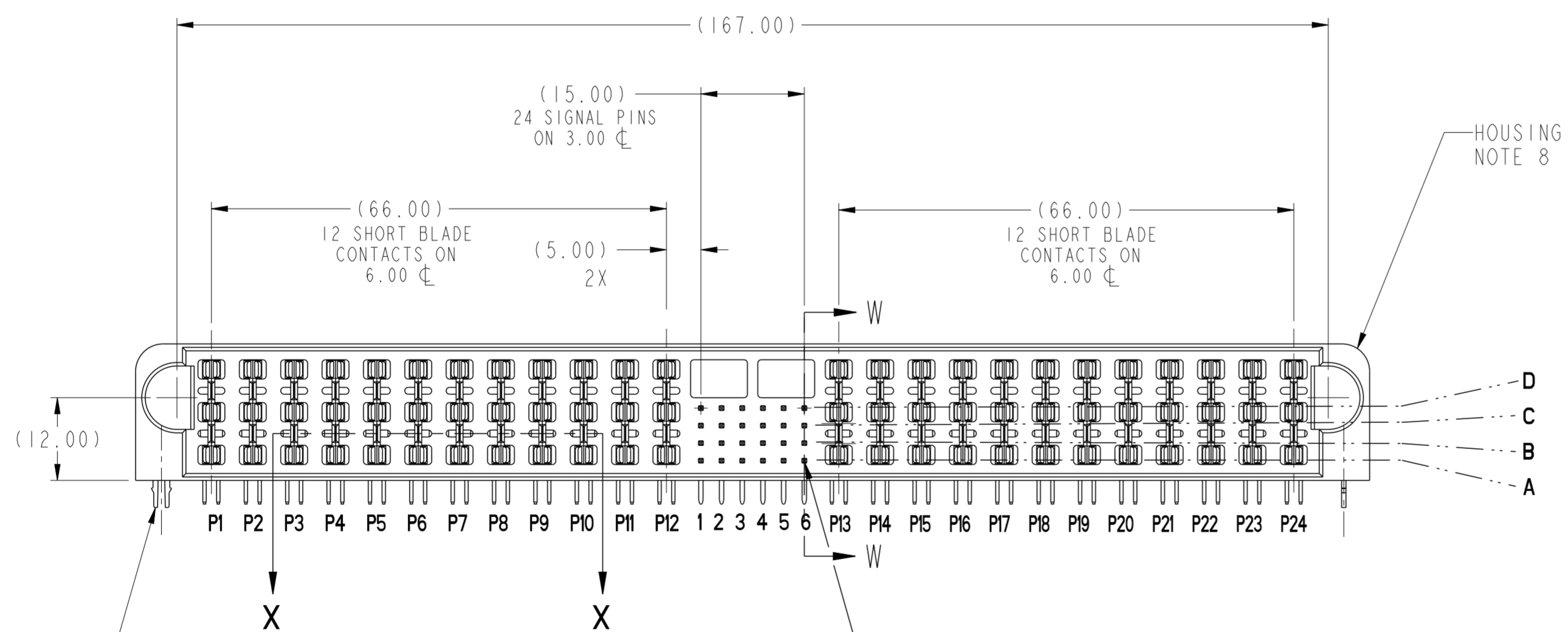
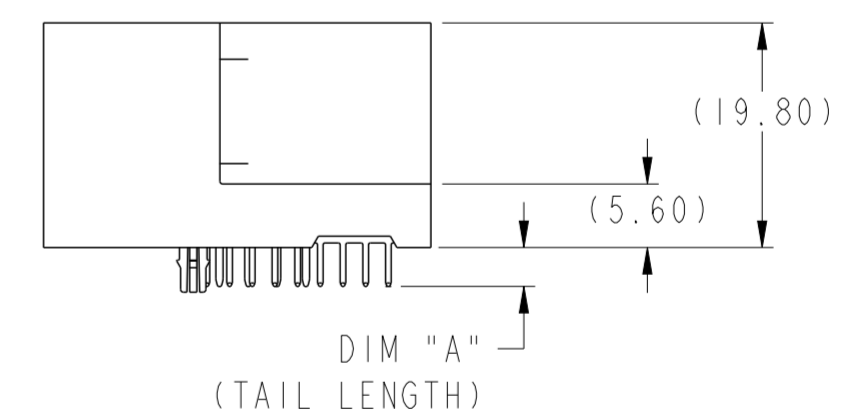


SECTION X-X

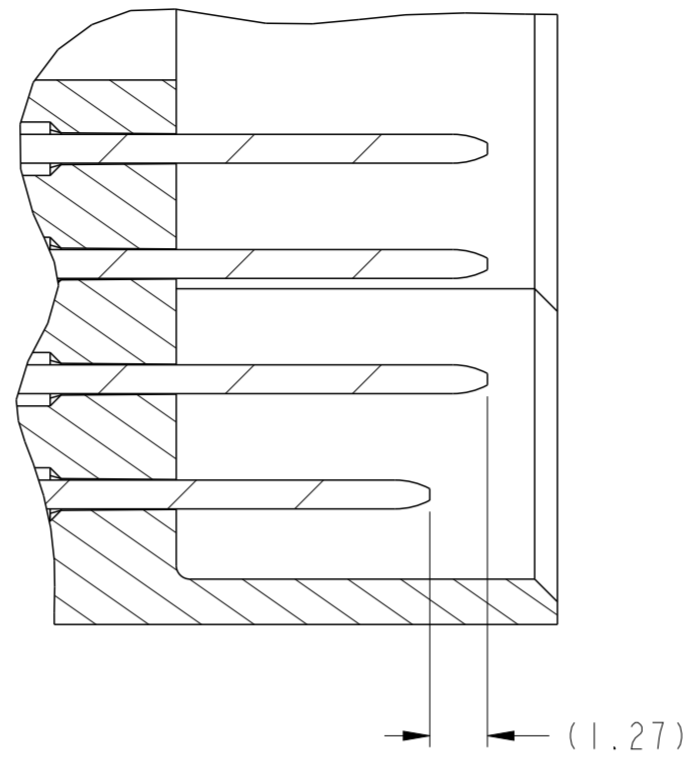


RETENTION CLIPS
OPTIONAL
(SEE P/N TABLE)

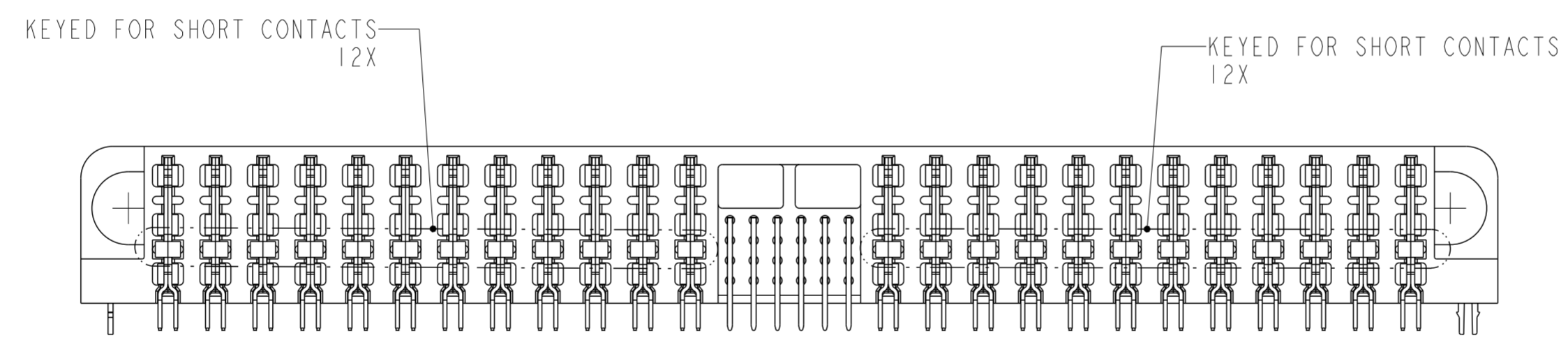
POSITION A6
SHORT DETECT PIN
(SEE SECTION W-W)



| | | | | | | | | | | |
|---------------------------------------|---------------------------------------|-------------|----------------|------------|------------|-----------------------|----------------|----------------|-----------|------------------------|
| spec ref | - | dr | NotFound DuWa | 2010/04/29 | projection | MM | size | A2 | scale | 1:1 |
| tolerance std | ASME Y14.5 | eng | De-Ming Lu | 2014/12/28 | | | ecn no | ELX-DG-19849-1 | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED | | chr | - | rel level | | | Released | | | |
| surface | ASME Y14.5 | appr | Pei-Ming Zheng | 2014/12/29 | | | product family | - | rel level | Released |
| linear | 0.X ±0.5 0.XX ±0.25 0.XXX ±0.10 | www.fci.com | | | title | R/A HDR 12DC-24S-12DC | | cat. no. | - | Product - Customer Drw |
| angular | 0° ±2° | | | | dwg no | 10084231 | | sheet | 1 of 5 | |



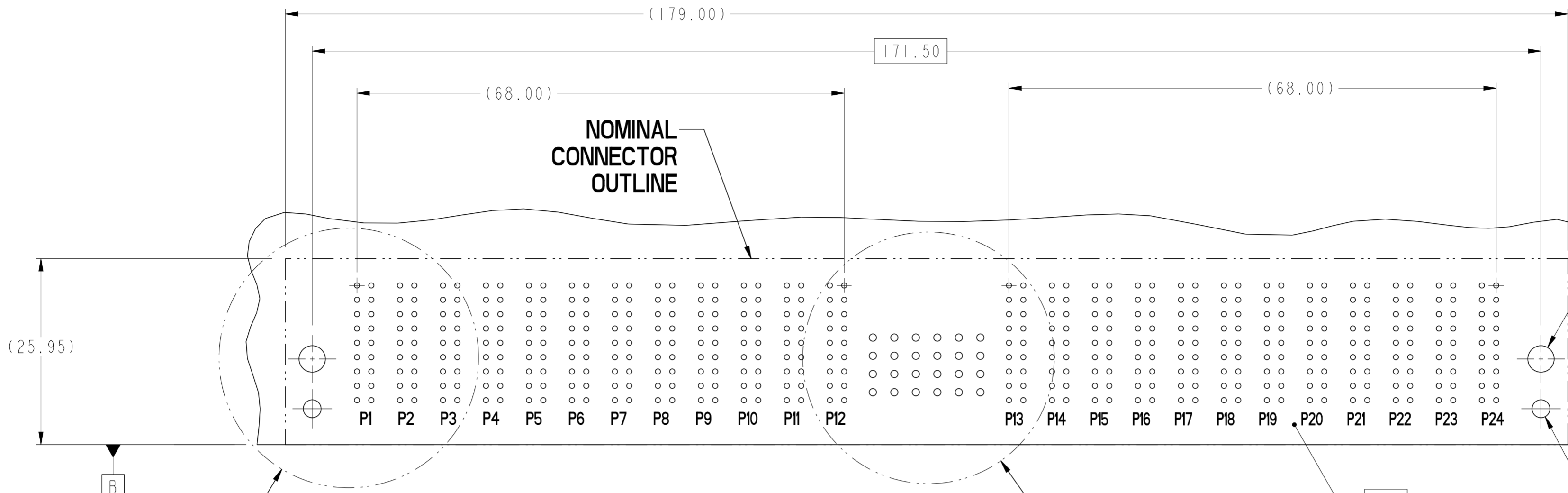
SECTION W-W
SCALE 6:1
SIGNAL MATING
SEQUENCE



VIEW G-G

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| | | | | | | | | |
|-------------|----------------|--|----------------|------------------------|--------------------|----------------|-------|-----|
| dr | NotFound DuWa | 2010/04/29 | projection | MM | size | A2 | scale | 1:1 |
| eng | De-Ming Lu | 2014/12/28 | | | ecn no | ELX-DG-19849-1 | | |
| chr | - | - | | | rel level | Released | | |
| appr | Pei-Ming Zheng | 2014/12/29 | product family | - | cat. no. | 10084231 | | |
| | | title R/A HDR 12DC-24S-12DC HCI POWER CONNECTOR | | | dwg no 10084231 | rev C | | |
| www.fci.com | | - | | Product - Customer Drw | sheet 2 of 5 | | | |



$(\varnothing 3.683 \pm 0.050 \text{ 2X})$
 $\oplus 0.10 \text{ (M) A B C}$
 REQUIRED FOR
 #4 MOUNTING SCREWS
 AND PEM NUT
 (SEE P/N TABLE)
 AND NOTE 11

$(\varnothing 2.49 \pm 0.08 \text{ 2X})$
 $\oplus 0.10 \text{ (M) A B C}$

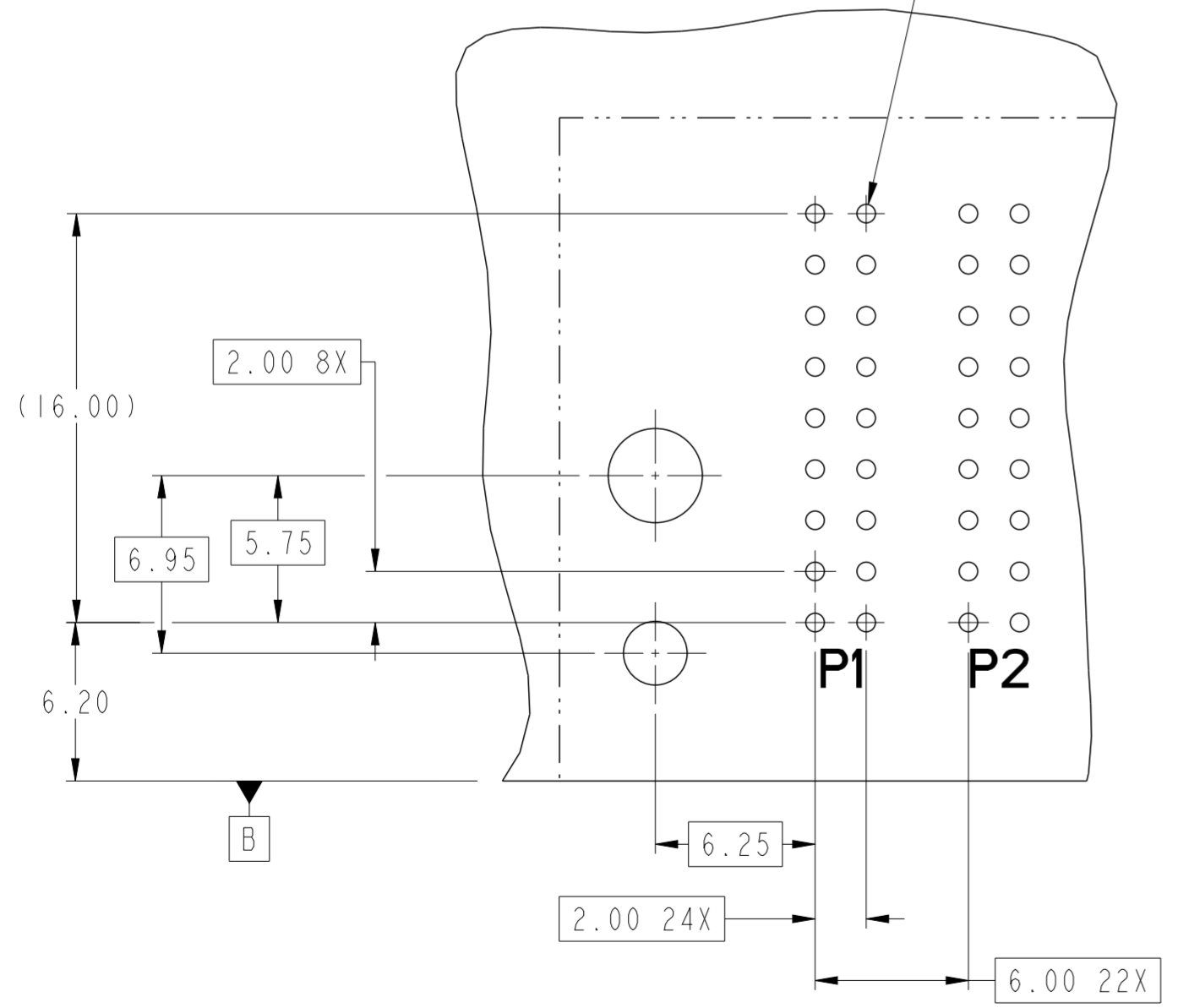
REQUIRED ONLY FOR
 -003LF AND -004LF
 (SEE P/N TABLE)
 AND NOTE 11

RECOMMENDED PCB LAYOUT COMPONENT SIDE

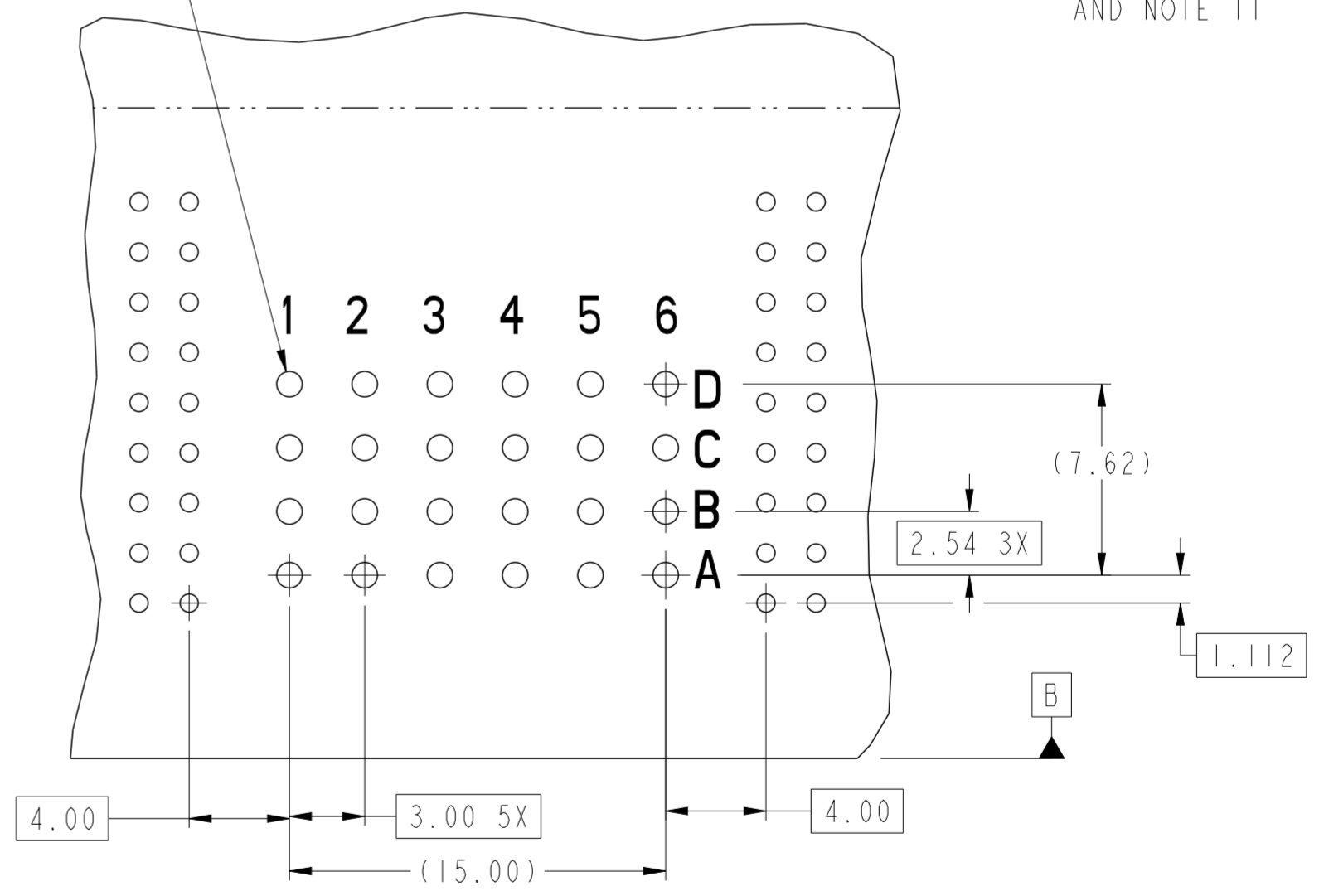
NOTE 6

$(\varnothing 0.80)$
 0.65
 $\oplus 0.10 \text{ (M) A B C}$
 432X
 (TABLE 1)

$(\varnothing 1.016 \pm 0.080)$
 $\oplus 0.10 \text{ (M) A B C}$
 24X
 (TABLE 2)



DETAIL D
SCALE 4:1



DETAIL E
SCALE 4:1

| | | | | | | | | |
|-------------|----------------|--|----------------|------------------------|-----------|----------------|-----------|----------|
| dr | Not Found DuWa | 2010/04/29 | projection | MM | size | A2 | scale | 4:1 |
| eng | De-Ming Lu | 2014/12/28 | | | ecn no | ELX-DG-19849-1 | rel level | Released |
| chr | - | - | | | | | | |
| appr | Pei-Ming Zheng | 2014/12/29 | product family | - | rel level | - | Blue | |
| | | title R/A HDR 12DC-24S-12DC HCI POWER CONNECTOR | | dwg no 10084231 | | rev C | | |
| www.fci.com | | cat. no. | | Product - Customer Drw | | sheet 3 of 5 | | |

A

A

B

B

C

C

D

D

E

E

F

F

TOP LAYER DESCRIPTION

TABLE 1 (HCI POWER)
PLATED THROUGH-HOLE REQUIREMENTS

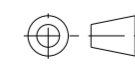

| TOP LAYER DESCRIPTION | DRILLED HOLE DIAMETER | COPPER THICKNESS | TIN-LEAD THICKNESS | NICKEL THICKNESS | GOLD THICKNESS | TIN THICKNESS | SILVER THICKNESS | FINISHED HOLE DIAMETER |
|-----------------------|------------------------|------------------|--------------------|------------------|--------------------|---------------|------------------|------------------------|
| TIN-LEAD | 0.81-0.86 (0.85 DRILL) | 0.025 - 0.050 | 0.005 - 0.015 | -- | -- | -- | -- | 0.65 - 0.80 |
| IMMERSION TIN | 0.81-0.86 (0.85 DRILL) | 0.025 - 0.050 | -- | -- | -- | 0.9 - 1.5um | -- | 0.70 - 0.80 |
| IMMERSION SILVER | 0.81-0.86 (0.85 DRILL) | 0.025 - 0.050 | -- | -- | -- | -- | 0.15 - 0.65um | 0.70 - 0.80 |
| COPPER (SEE NOTE 9) | 0.81-0.86 (0.85 DRILL) | 0.025 - 0.050 | -- | -- | -- | -- | -- | 0.70 - 0.80 |
| GOLD | 0.81-0.86 (0.85 DRILL) | 0.025 - 0.050 | -- | 0.003 - 0.007 | FLASH UP TO 0.0002 | -- | -- | 0.69 - 0.80 |

TOP LAYER DESCRIPTION

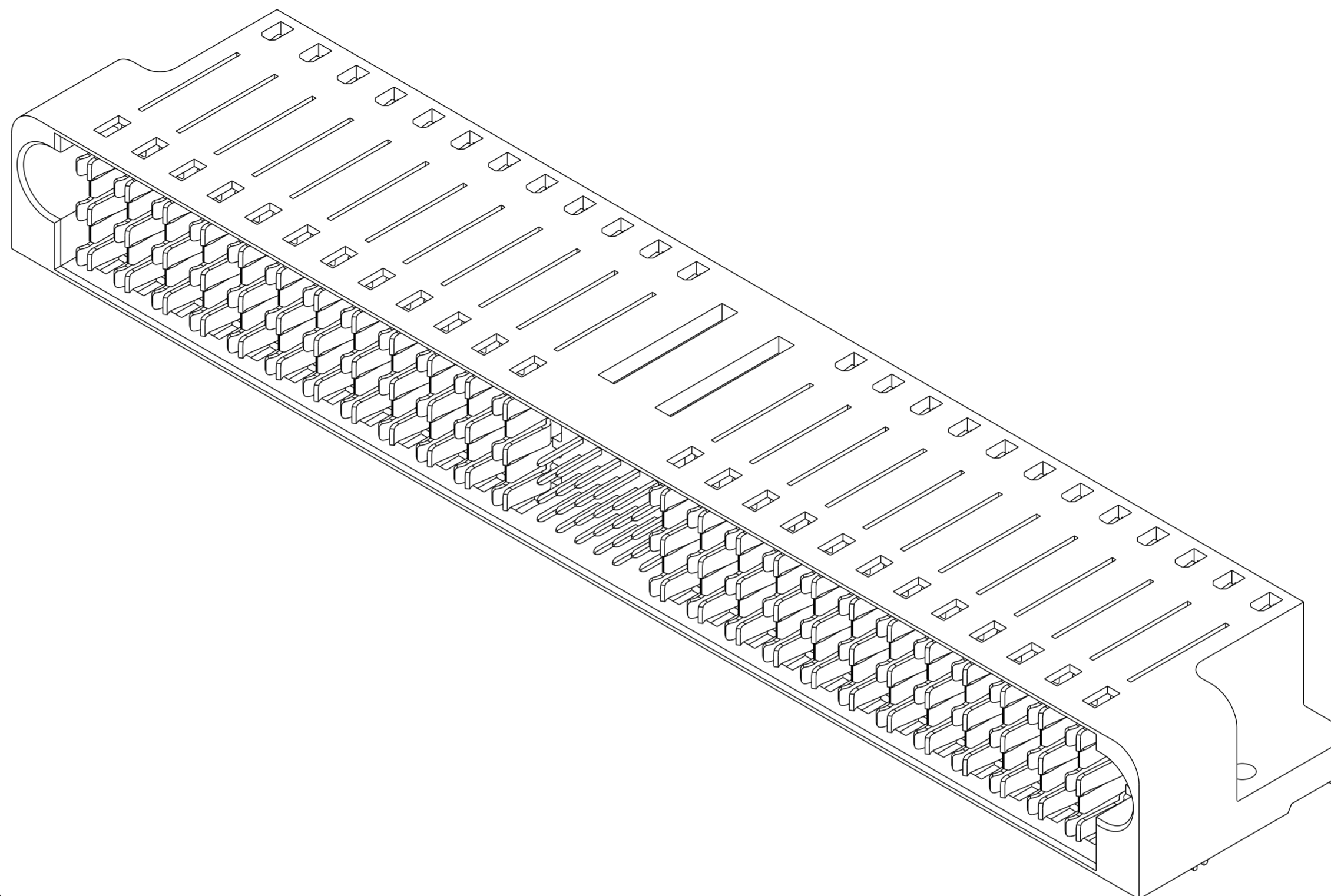
TABLE 2 (HPC SIGNALS)
PLATED THROUGH-HOLE REQUIREMENTS

| TOP LAYER DESCRIPTION | DRILLED HOLE DIAMETER | COPPER THICKNESS | TIN-LEAD THICKNESS | FINISHED HOLE DIAMETER |
|-----------------------|--|------------------|--------------------|--|
| TIN-LEAD | 1.125-1.175 ($\varnothing .0453 \pm .0010$) | 0.025-0.050 | 0.005-0.015 | 0.94 - 1.10 ($\varnothing .040 \pm .003$) |

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| | | | | | | | | |
|-------------|----------------|------------|---|---|----------|-----------------------|----------|-----|
| dr | NotFound DuWa | 2010/04/29 | projection | MM | size | A2 | scale | 4:1 |
| eng | De-Ming Lu | 2014/12/28 |  |  | ecn no | ELX-DG-19849-1 | | |
| chr | - | rel level | | | Released | | | |
| appr | Pei-Ming Zheng | 2014/12/29 | product family | - | cat. no. | R/A HDR 12DC-24S-12DC | | |
| www.fci.com | | | title | HCI POWER CONNECTOR | | dwg no | 10084231 | |
| | | | Product - Customer Drw | rev | C | | | |

| PART NUMBER | RETENTION CLIPS | #4 SCREW | DIM A (TAIL LENGTH) | TAIL TYPE |
|----------------|-----------------|----------|---------------------|-------------|
| 10084231-001LF | NO | YES | 3.43 | SOLDER TAIL |
| 10084231-002LF | NO | YES | 4.70 | SOLDER TAIL |
| 10084231-003LF | YES | NO | 3.43 | SOLDER TAIL |
| 10084231-004LF | YES | NO | 4.70 | SOLDER TAIL |



NOTES:

1. CONNECTOR MATERIALS:
HOUSING: HIGH TEMPERATURE THERMOPLASTIC, BLACK
UL 94V-0 COMPLIANT
CONTACTS: HIGH PERFORMANCE COPPER ALLOY
2. CONTACT FINISH (ref GS-12-380 SECTION 5.2)
3. PRODUCT SPECIFICATION: GS-12-380. (IN PROGRESS)
4. APPLICATION SPECIFICATION: GS-20-070. (IN PROGRESS)
5. PRODUCT MARKING (PRODUCT NUMBER & DATE CODE) ON HOUSING IN AREA SHOWN.
6. MINIMUM NOMINAL PCB THICKNESS: 1.6mm
7. PACKAGING MEETS FCI SPECIFICATION GS-14-1073.
8. HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.
9. COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.
10. ALL HOLE SIZES ARE FINISHED HOLE SIZES.
11. MOUNTING HOLES ARE UNPLATED.

| | | | | | | | | |
|-------------|----------------|------------|----------------|----|------------------------|----------------|-------|-----|
| dr | NotFound DuWa | 2010/04/29 | projection | MM | size | A2 | scale | 1:1 |
| eng | De-Ming Lu | 2014/12/28 | | | ecn no | ELX-DG-19849-1 | | |
| chr | - | - | | | rel level | Released | | |
| appr | Pei-Ming Zheng | 2014/12/29 | product family | - | dwg no | 10084231 | | rev |
| www.fci.com | | | cat. no. | - | Product - Customer Drw | sheet 5 of 5 | | C |



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- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
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- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
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- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

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- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



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